TABLE OF CONTENTS ET10KX INSTRUCTION MANUAL

SECTION 100	DESCRIPTION & SPECIFICATIONS
17450	INSTALLATION DIMENSIONS - ET10K(X)
I17390	17390 BASE MOUNTING DIMENSIONS
19529	CAPACITY CHART - ET10K(X)
16938	TYPICAL REINFORCEMENT FOR MOUNTING CRANE ON TOP OF SERVICE BODY

S17340 INSTALLATION DRAWING - 17340 MOUNTING PEDESTAL

117340 INSTALLATION DRAWING - 17340 MOUNTING PEDESTAL

22687 INSTALLATION DRAWING - 18500-P MANUAL OUTRIGGER

22686 INSTALLATION DRAWING - 18500-CD MANUAL OUTRIGGER

13509 INSTALLATION DIMENSIONS - 13500 MANUAL OUTRIGGER SIDE BRACKET
123961 INSTALLATION DIMENSIONS - 23961 MANUAL OUTRIGGER SIDE BRACKET
13510 INSTALLATION DIMENSIONS - 11822 MANUAL OUTRIGGER FOLD AWAY TYPE
123960 INSTALLATION DIMENSIONS - 23960 MANUAL OUTRIGGER FOLD AWAY TYPE

SECTION 150 SAFETY

850711 SAFETY & HAZARDS - GENERAL

15394 VEHICLE & CRANE ELECTRICAL HAZARD INFORMATION

SECTION 200 INSTALLATION

711105 CABLE & BATTERY REQUIREMENTS - ET AND HT CRANES

15660 BATTERY CABLE INSTALLATION DRAWING

900530a ET10K(X) OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 1 OF 4) 900530b ET10K(X) OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 2 OF 4) 900530c ET10K(X) OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 3 OF 4) 900530d ET10K(X) OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 4 OF 4)

711006 WIRE ROPE SPECIFICATIONS

20415A RADIO INSTALLATION / OPERATION INSTRUCTIONS - RADIO REMOTE (PAGE 1 OF 2) RADIO INSTALLATION / OPERATION INSTRUCTIONS - RADIO REMOTE (PAGE 2 OF 2)

20416 RADIO OPERATION INSTRUCTIONS

20076 ADJUSTABLE BOOM REST

SECTION 300 MAINTENANCE & SERVICE

19477a ET10KX TROUBLE SHOOTING GUIDE 19477b ET10KX TROUBLE SHOOTING GUIDE 19477c ET10KX TROUBLE SHOOTING GUIDE

800306 MINIMUM VOLTAGE TEST

SECTION 400 REPLACEMENT PARTS

19369 ET10KX REPLACEMENT PARTS DRAWING 19290 ET10KX REPLACEMENT PARTS LIST 19299 ET10KX REPLACEMENT FASTENER LIST

20197-1 19197-1 ANTI-TWO-BLOCK SYSTEM REPLACEMENT PARTS

20590 ET10KX ANTI-TWO-BLOCK WIRING DIAGRAM
20591 ELECTRICAL SYSTEM SCHEMATIC - ET10KX
17794 HYDRAULIC SYSTEM SCHEMATIC - ET10KX
20947 RADIO REMOTE REPLACEMENT PARTS DRAV

20947 RADIO REMOTE REPLACEMENT PARTS DRAWING
16770 SWIVEL TERMINAL ASSEMBLY REPLACEMENT PARTS

20161 REPLACEMENT PARTS - 4 FUNCTION PENDANT CONTROL
20493 17211 WINCH POWER UNIT REPLACEMENT PARTS DRAWING
20494 17211 WINCH POWER UNIT REPLACEMENT PARTS LIST
116100 16100 SERIES POWER UNIT REPLACEMENT PARTS DRAWING
811016 16100 SERIES POWER UNIT REPLACEMENT PARTS LIST



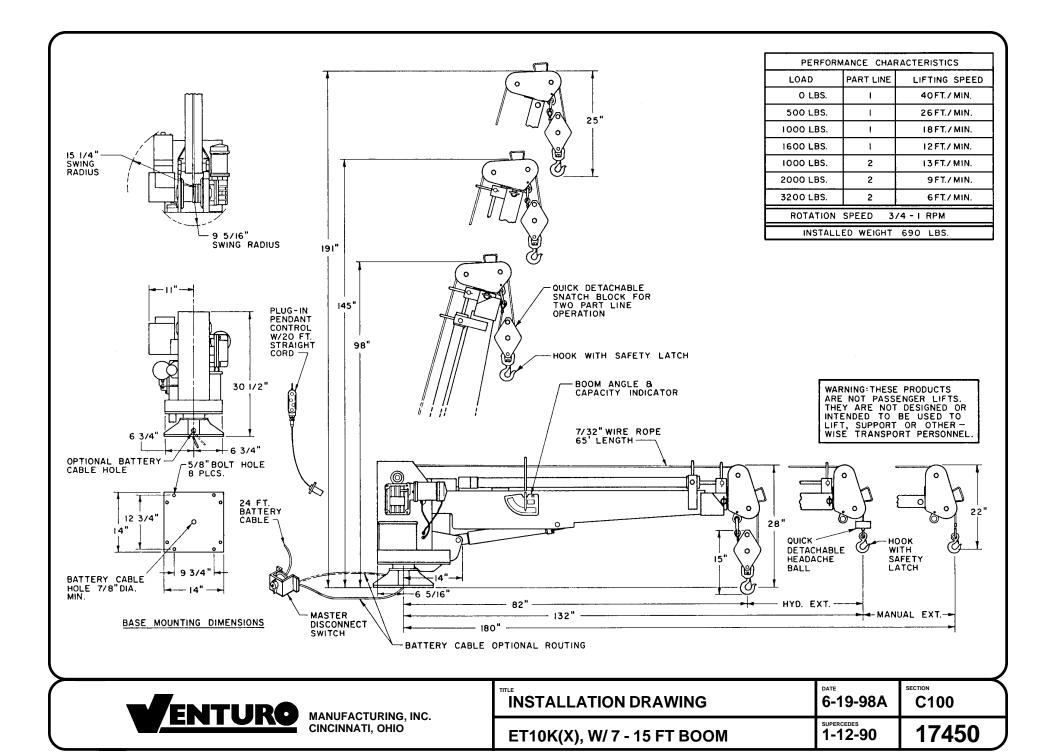
TABLE OF CONTENTS	11-13-03E	PAGE 1 OF 2
ET10KX	3-24-03D	20495A

TABLE OF CONTENTS ET10KX INSTRUCTION MANUAL

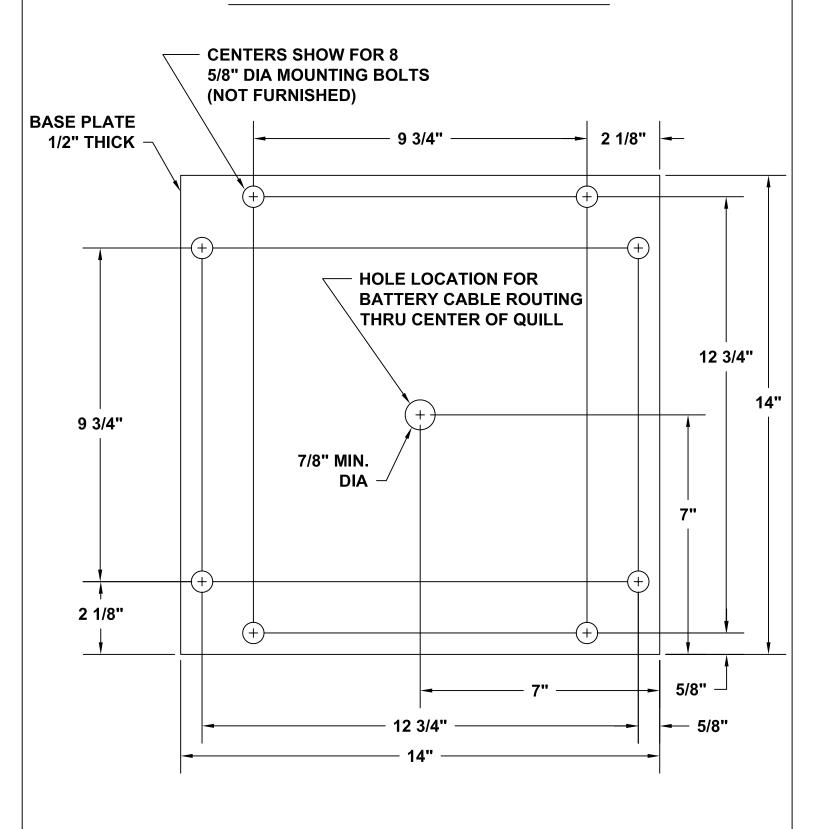
SECTION 400	REPLACEMENT PARTS
17261	17261 HYDRAULIC POWER UNIT WITH CONTROL VALVE ASSEMBLY REPLACEMENT PARTS
I17263	17263 CONTROL VALVE ASSEMBLY REPLACEMENT PARTS
17451	17260-1 HYDRAULIC POWER UNIT REPLACEMENT PARTS DRAWING
900220	17260-1 HYDRAULIC POWER UNIT REPLACEMENT PARTS LIST
17257-3	17255/17256 ELEVATION CYLINDER REPLACEMENT PARTS DRAWING
931130	17255/17256 ELEVATION CYLINDER REPLACEMENT PARTS LIST
19533	17330 BOOM ASSEMBLY REPLACEMENT PARTS
19719	17300-4 BOOM EXTENSION CYLINDER & VALVE ASSEMBLY REPLACEMENT PARTS
17442	FIELD SERVICE LABEL KIT
22688	REPLACEMENT PARTS - 18500-P MANUAL OUTRIGGER
22689	REPLACEMENT PARTS - 18500-CD MANUAL OUTRIGGER



TABLE OF CONTENTS	11-9-04B	PAGE 2 OF 2
ET10KX	SUPERCEDES 11-13-03A	20495B

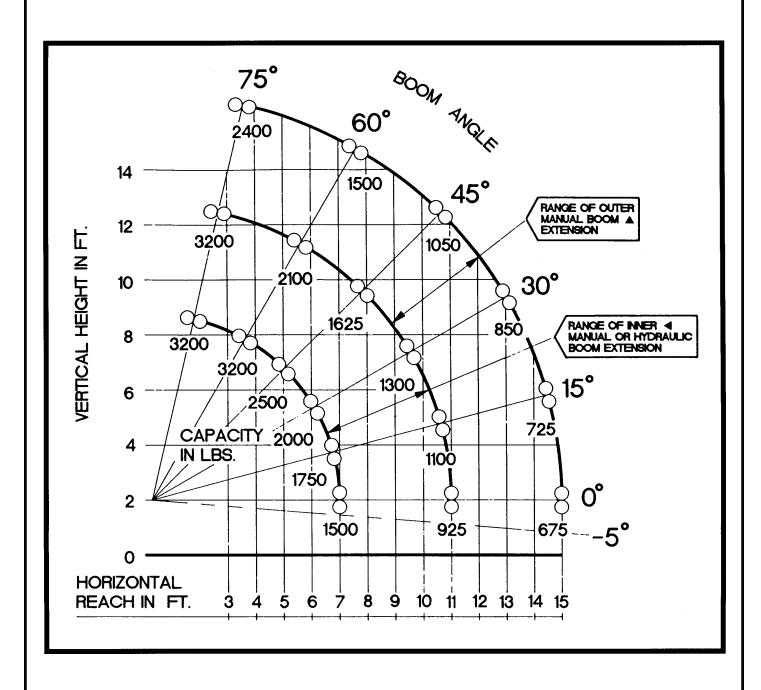


MOUNTING HOLE TEMPLATE

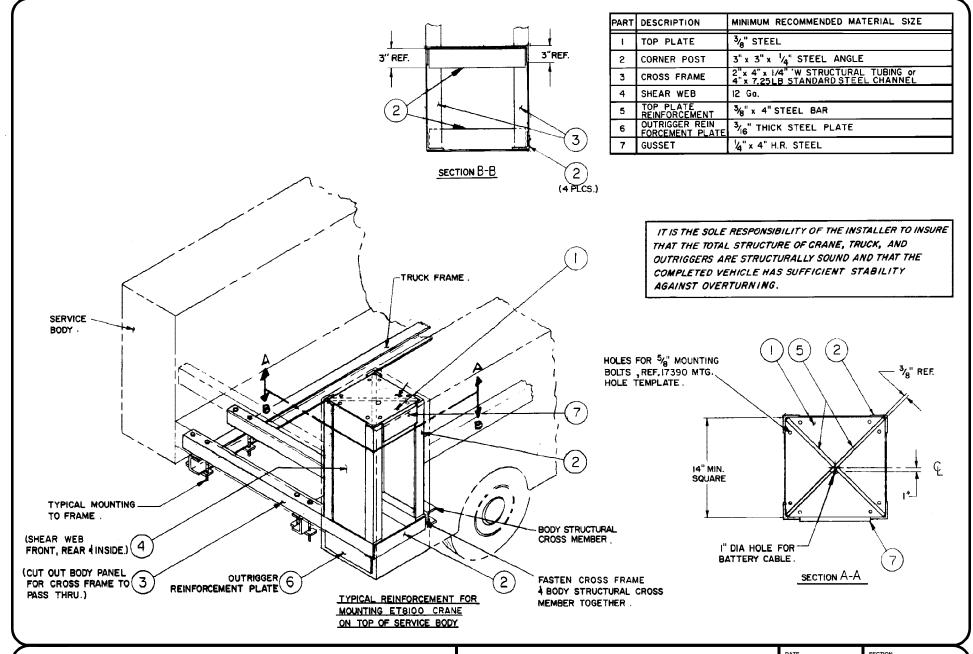


17299 BASE MTG DIM	1-12-05C	C100
ET6KR, ET10K(X)	7-22-99B	 117390

ET10K(X) MAXIMUM CAPACITY CHART



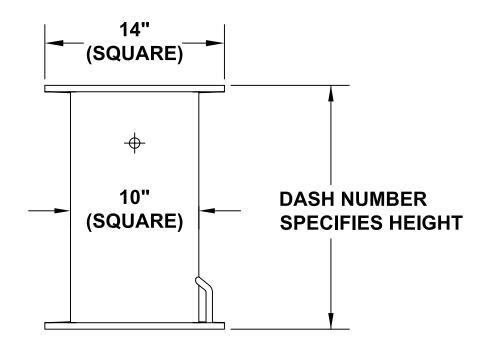
SENTLIDA	MAX CAPACITY CHART	7-1-98	C100
ENTONO MFG., INC. CINCINNATI, OHIO	ET10K(X)	SUPERCEDES	19529

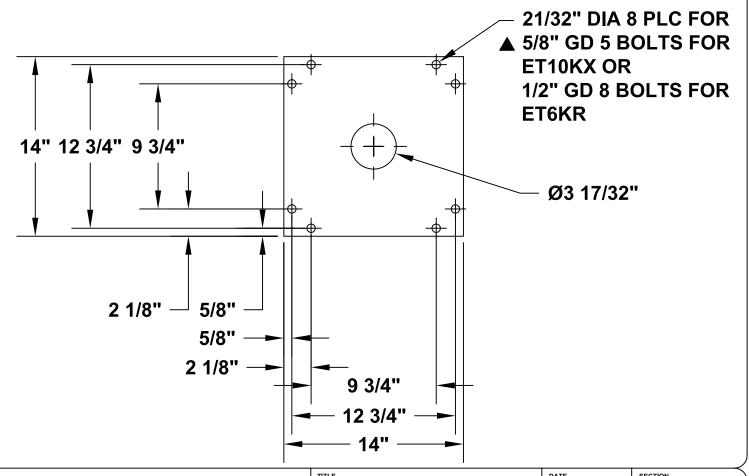




INSTALLATION DRAWING	12-21-99B	C100
▲ ET6KR, ET10K(X) CRANES	6-19-98A	16938

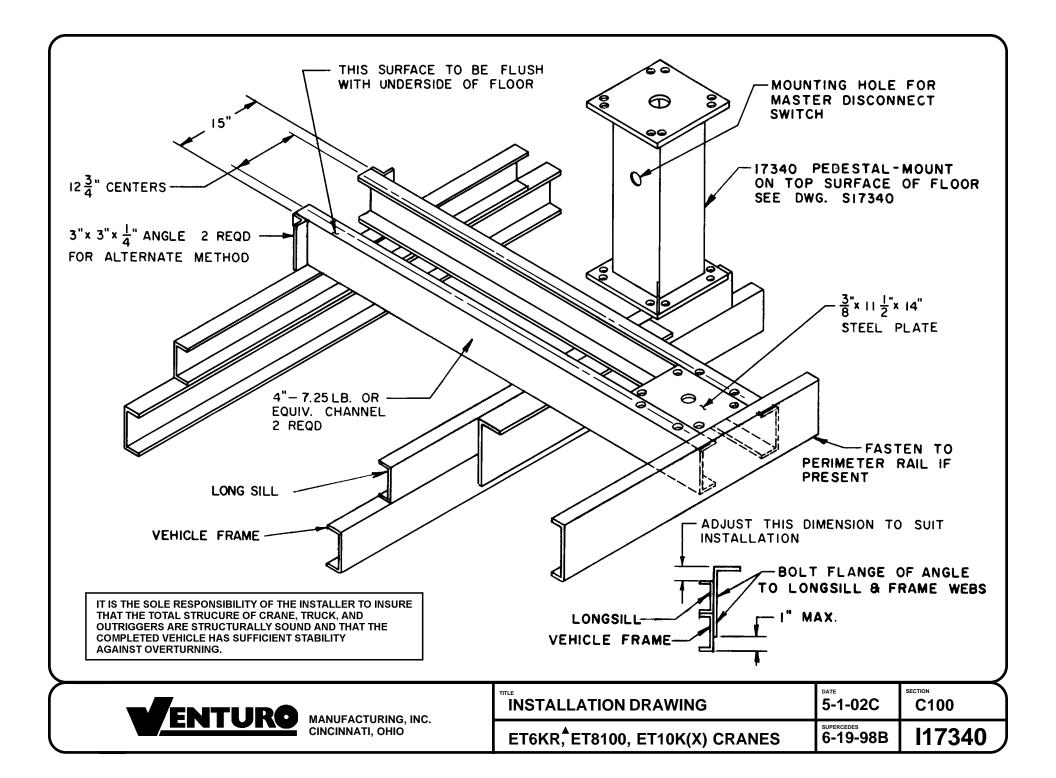
17340-XX PEDESTAL

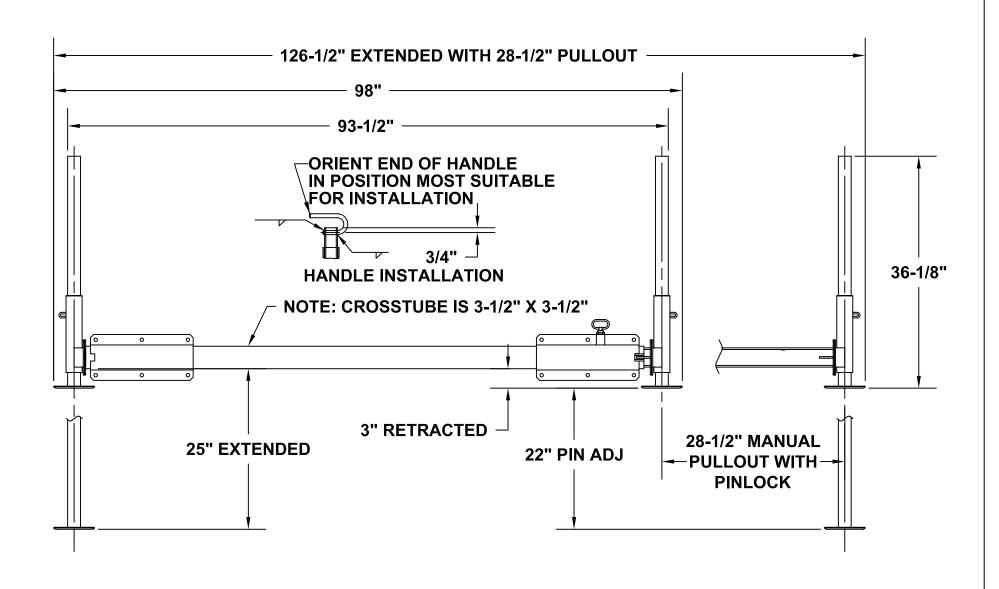






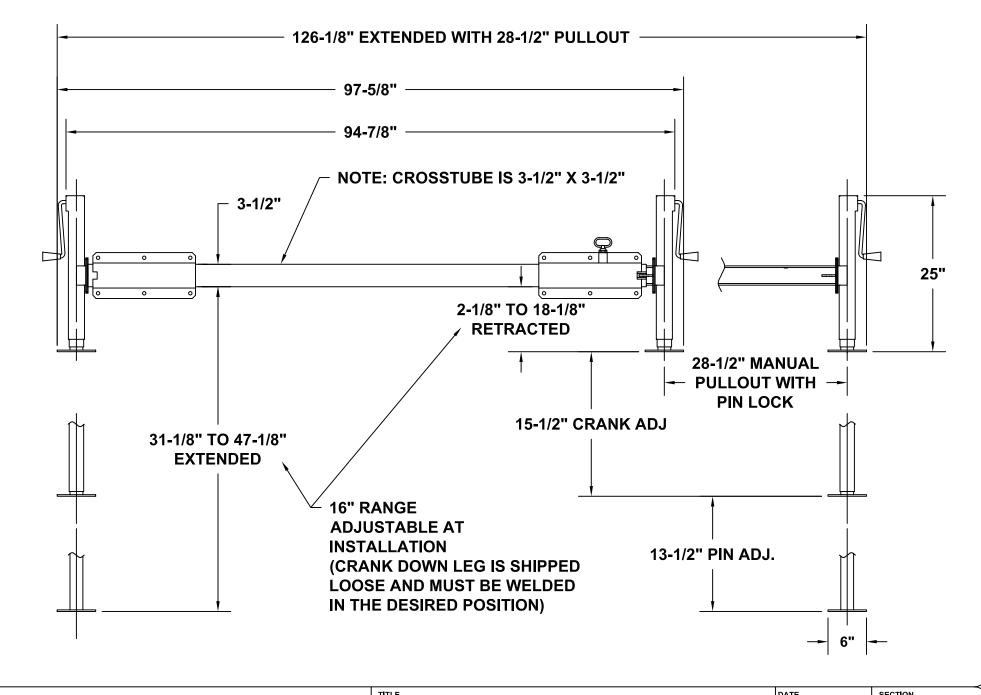
17340 MOUNTING PEDESTAL	11-1-04D	C100
ET6KR, ET10K(X) CRANES	1-2-03C	S17340





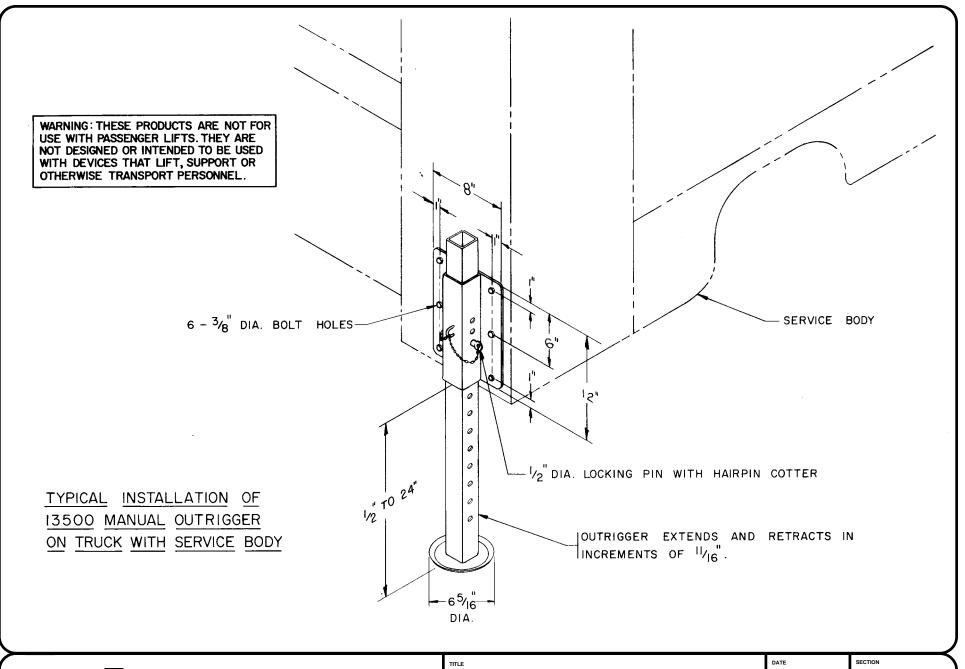


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18500-P OUTRIGGER	11-12-03	22687



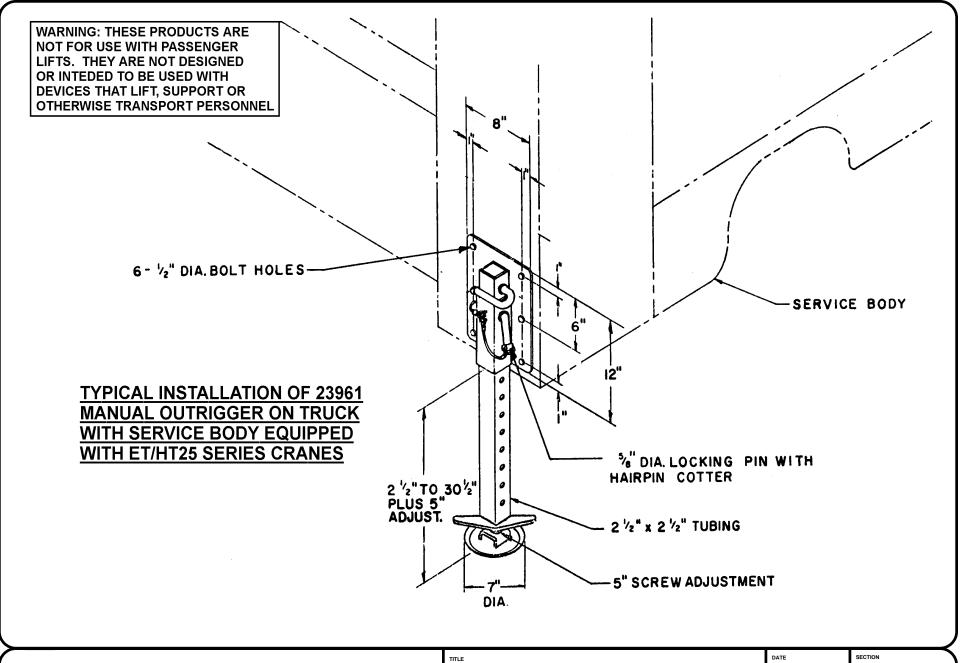


TITLE	DATE	SECTION
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18500-CD OUTRIGGER	11-11-03	22686



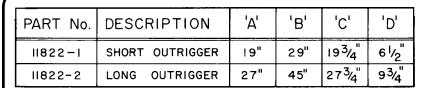
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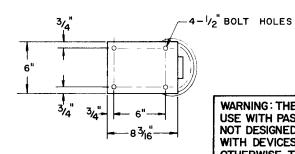
INSTALLATION DRAWING	6-17-98C	C100
ET5500MPB, ET6KM/R	8-1-83B	13509



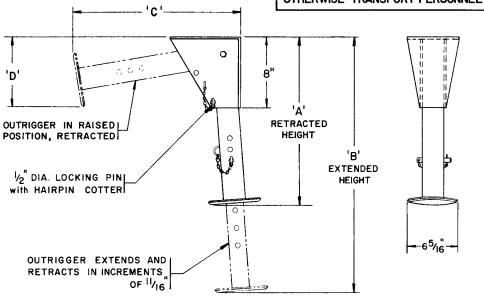
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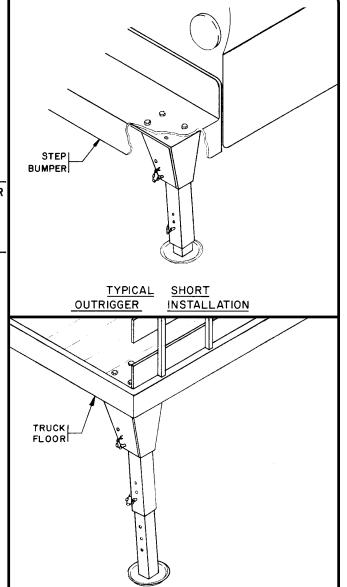
INSTALLATION DRAWING	4-29-98D	C100
ET10K(X), ET25K(X), HT25KX	7-27-83C	I23961





WARNING: THESE PRODUCTS ARE NOT FOR USE WITH PASSENGER LIFTS. THEY ARE NOT DESIGNED OR INTENDED TO BE USED WITH DEVICES THAT LIFT, SUPPORT OR OTHERWISE TRANSPORT PERSONNEL.







INSTALLATION DRAWING	6-17-98C	C100
ET5500MPB, ET6KM/R	10-12-83B	13510

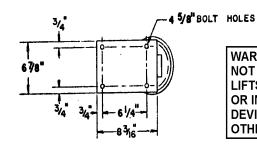
TYPICAL

OUTRIGGER

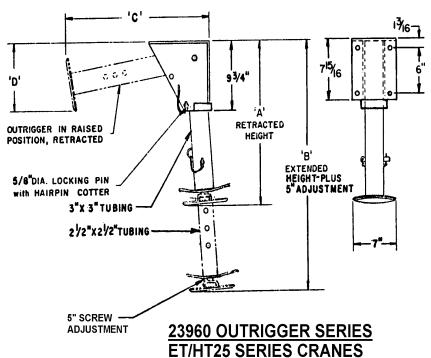
LONG

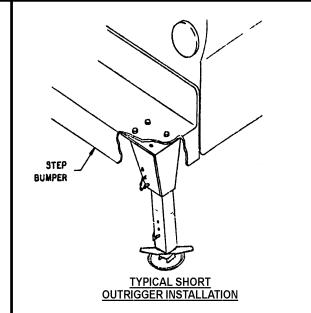
INSTALLATION

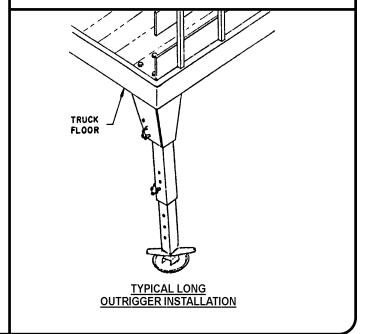
1	PART NO.	DESCRIPTION	'A'	'B'	'C'	'D'
	23960-1	SHORT OUTRIGGER	20 1/2"	28 1/2"	21"	7 1/4"
	23960-2	LONG OUTRIGGER	28 1/2"	44 1/2"	29"	10 1/2"



WARNING: THESE PRODUCTS ARE NOT FOR USE WITH PASSENGER LIFTS. THEY ARE NOT DESIGNED OR INTEDED TO BE USED WITH DEVICES THAT LIFT, SUPPORT OR OTHERWISE TRANSPORT PERSONNEL









INSTALLATION DRAWING	4-29-98C	C100
ET10K(X), ET25K(X), HT25KX	7-27-83B	123960

CRANE SAFETY AND HAZARDS

ET5500MPB/R, ET6KMPB/R, ET8100R, ET10K(X), ET18K(X), ET25K(X)

CAUTIONS

- 1. INSPECT VEHICLE AND CRANE, INCLUDING OPERATION, PRIOR TO USE DAILY.
- 2. DO NOT USE THIS EQUIPMENT EXCEPT ON SOLID, LEVEL SURFACE WITH CRANE MOUNTED ON FACTORY-RECOMMENDED TRUCK.
- 3. BEFORE OPERATING THE CRANE, REFER TO MAXIMUM LOAD (CAPACITY) CHART ON CRANE FOR OPERATING (LOAD) LIMITATIONS.
- 4. DO NOT OPERATE, WALK, OR STAND BENEATH BOOM OR A SUSPENDED LOAD.
- ATTACH PENDANT CORD SUPPORT SNAP TO ATTACHMENT POINT BEFORE PLUGGING IN PENDANT.
- 6. UNPLUG PENDANT AND SHUT OFF MASTER DISCONNECT SWITCH WHEN CRANE NOT IN USE.
- 7. FOR TRAVEL, BOOM MUST BE IN STOWED POSITION.

DANGER

- THIS CRANE IS NOT A PASSENGER LIFT
- IT IS NOT DESIGNED OR INTENDED TO BE USED TO LIFT, SUPPORT, OR OTHERWISE TRANSPORT PERSONNEL.

YOU MUST NOT OPERATE THIS CRANE UNLESS

- YOU HAVE BEEN TRAINED IN THE SAFE OPERATION OF THIS CRANE AND
- 2. YOU KNOW AND FOLLOW THE SAFETY AND OPERATING RECOMMENDATIONS CONTAINED IN THE MANUFACTURER'S MANUALS, YOUR EMPLOYER'S WORK RULES, AND APPLICABLE GOVERNMENT REGULATIONS. AN UNTRAINED OPERATOR SUBJECTS HIMSELF AND OTHERS TO DEATH OR SERIOUS INJURY.

ELECTROCUTION HAZARD

- THIS MACHINE IS NOT INSULATED.
- MAINTAIN SAFE CLEARANCES FROM ELECTRICAL LINES AND APPARATUS.
- YOU MUST ALLOW FOR BOOM SWAY, ROCK OR SAG, AND ELECTRICAL LINE AND LOADLINE SWAYING.
- THIS LIFTING DEVICE DOES NOT PROVIDE PROTECTION FROM CONTACT WITH OR PROXIMITY TO AN ELECTRICALLY CHARGED CONDUCTOR.
- YOU MUST MAINTAIN A CLEARANCE OF AT LEAST 10 FEET BETWEEN ANY PART OF THE CRANE, LOADLINE, OR LOAD, AND ANY ELECTRICAL LINE OR APPARATUS CARRYING UP TO 50,000 VOLTS. ADDITIONAL CLEARANCE IS REQUIRED FOR VOLTAGES IN EXCESS OF 50,000 VOLTS. REFER TO DRAWING 15394 FOR ADDITIONAL INFORMATION.
- DEATH OR SERIOUS INJURY WILL RESULT FROM CONTACT OR INADEQUATE CLEARANCE.

VENTURO MFG., INC.	INSTALLATION DWG	7-29-03G	C150
CINCINNATI, OHIO	ET5500MPB-ET25KX	10-14-97F	850711

VEHICLE & CRANE MOUNTED ELECTRICAL HAZARD SIGN APPLICATION & INFORMATION

ET & HT CRANE SERIES



SIGN NO. 15393A DISPLAYS THE INTERNATIONAL SYMBOL FOR ELECTRICITY AND WARNS OF DANGER FROM AN ELECTRICALLY CHARGED VEHICLE, CRANE, OR LOAD. FOUR ARE RECOMMENDED (ONE FOR EACH SIDE AND ONE FOR EACH END OF VEHICLE) TO BE APPLIED IN LOCATIONS WHICH ARE READILY VISIBLE TO GROUND PERSONNEL.



SIGN NO. 15401 PROVIDES ADDITIONAL WARNING OF LEGAL REQUIREMENTS WHEN OPERATING NEAR HIGH VOLTAGE LINES. THIS SIGN IS PLACED ON THE CONTROL PENDANT SIDE OF BOOM.

REQUIRED MINIMUM CLEARANCES REFERRED TO ON SIGN NO. 15401

REQUIRED CLEARANCES FROM OVERHEAD HIGH-VOLTAGE LINES

	AL VOLTAGE (kV) ETO PHASE)	MINIMUM REQUIRED CLEARANCE (FEET) *
over over over over over	0 - 50 50 - 200 200 - 350 350 - 500 500 - 750 750 - 1000	10 15 20 25 35 45

REQUIRED CLEARANCES FROM ENERGIZED HIGH-VOLTAGE CONDUCTORS (WHILE IN TRANSIT)

NOMINAL VOLTAGE (kV)	MINIMUM REQUIRED
(PHASE TO PHASE)	CLEARANCE (FEET) *
0 - 0.75	4
over 0.75 - 50	6
over 50 - 345	10
over 345 - 750	16
over 750 - 1000	20

^{*} NOTE: ENVIRONMENTAL CONDITIONS SUCH AS FOG, SMOKE, OR PRECIPITATION MAY REQUIRE INCREASED CLEARANCES



IMPORTANT

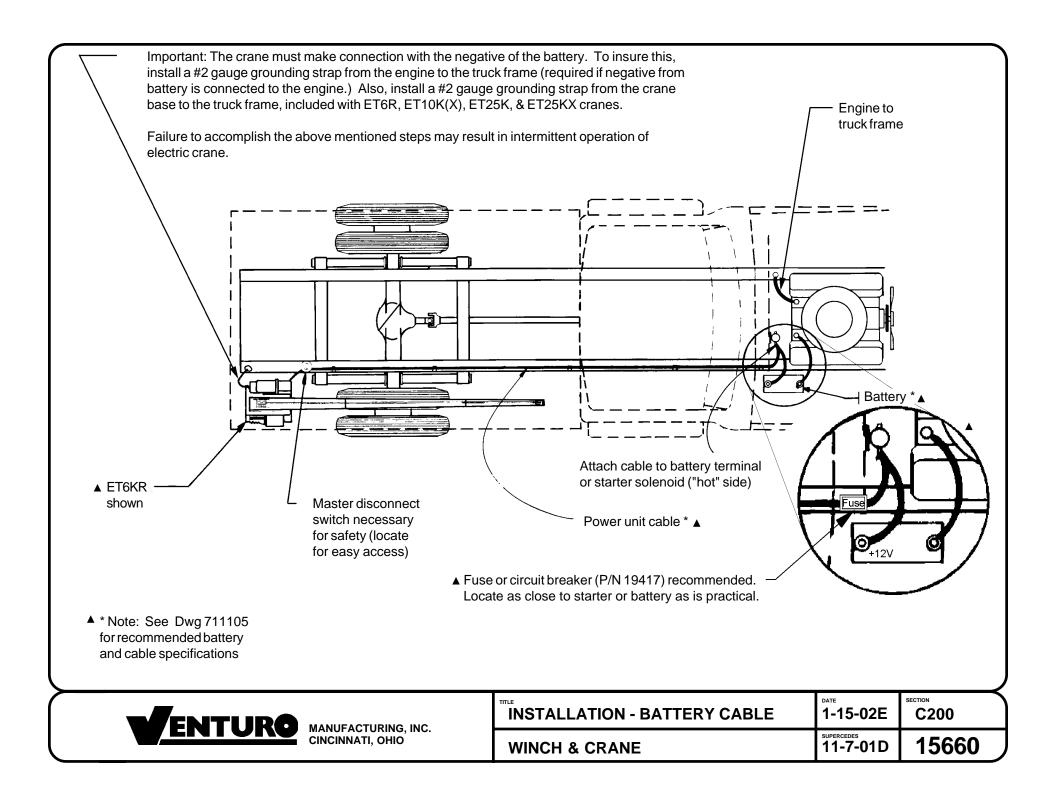
ADEQUATE WIRING IMPERATIVE FOR PROPER OPERATION

- 1. PROPER GROUND PATH SEE DWG 15660
- 2. CURRENT DRAW IS SEVERAL HUNDRED AMPERES ADEQUATE WIRE SIZE AND BATTERY CAPACITY IS ABSOLUTELY ESSENTIAL (SEE CHART BELOW.)

MINIMUM WIRE GAUGE AND BATTERY SIZE										
MODEL			TOTAL L	ENGTH O	F CABLE	(FT)*			12 VOLT BATTER	RYREQUIREMENTS
	0-20	21-25	26-30	31-40	41-50	51-60	61-70	71-80	CCA (A)**	RC (MIN)***
CE6K CT2000 CT2003/4/5 DT7K	#4	#4	#2	#2	#1	#0	#0	#00	350	100
ET5500MPB ET5500R ET6KMPB ET6KR ET10K	#2	#2	#1	#0	#00	NOTRE	COMMENE	DED	450	100
ET10KX	#2	#2	#1	#0	#00	NOTRE	COMMEN	DED	550	150
ET25K ET25KX	SEE DRAWING 124600 FOR CABLE AND BATTERY REQUIREMENTS									

- * INCLUDES GROUND CABLE
- ** CCA=COLD CRANKING AMPS AT 0' F.
 THE CCA RATING IS A MEASURE OF THE ABILITY OF THE BATTERY TO DELIVER A <u>HIGH CURRENT</u> FOR A SHORT PERIOD OF TIME.
- *** RC=RESERVE CAPACITY IN MINUTES AT 25 AMPS AND 80' F.
 THE RC RATING IS A MEASURE OF THE <u>PERIOD OF TIME</u> THE BATTERY CAN SUPPLY A GIVEN CURRENT WITHOUT RECHARGING.

VENTURO MFG., INC.	CABLE & BATTERY	8-10-00R	C200	
ENTOR	CINCINNATI, OHIO	CE, CT, DT, & ET	3-3-99Q	711105



CRANE OPERATION AND MAINTENANCE INSTRUCTIONS

ET10KX

SAFETY

Before operating this crane, read and understand these instructions, the 850711 Crane Safety and Hazards Information Sheet, and review all safety & instruction labels on the crane.

CRANE INSPECTION

Before operating this crane, inspect for wear, damage, or oil leakage. After the wire rope has been run out, check for wear, kinks, and broken strands. Check the hook and safety latch for damage. Correct any problems before using the crane.

CAPACITY

Before operating this crane, review the capacity diagrams on the 891014 Capoacity Information Sheet as well as the capacity charts on the sides of the boom to relate the load to be lifted to the boom length and angle. The boom angle is shown by a gravity arrow.

SNATCH BLOCK

If the load exceeds 1600 lbs. or if reduced winching speed for better control of smaller loads is required, use the snatch block to rig the crane for two part line operation. Refer to drawing 17450 or 17470 for this.

CONTROLS

This crane is operated by a remote control pendant. The pendant should be unplugged and stored in a compartment or the cab when the crane is not in use.

Before plugging the pendant in, inspect the plug, socket, cord, pendant head, and switches for damage. Actuate all four switches both ways to verify that they all have the same feel and sound and that they return to the center position.

Plug the pendant into the socket on the right side of the crane and snap the strain relief tether to the crane housing.

Turn on the Master Disconnect Switch. Use "Winch Down" to release tension on the wire rope to unhook it from storage tie down position.

Use "Boom Up" to elevate the boom from the boom rest position.

Check all control functions to see that they are working correctly.

ENTURO	MFG., INC. CINCINNATI, OHIO
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ET10KX	5-30-90	900530a
INSTALLATION DWG	10-23-97A	C200

CONTROL FUNCTIONS

WINCH "UP" and "DOWN" - Raises and lowers the load with the wire rope.

<u>POWER ELEVATION</u> - "Up" raises the boom elevation by operating the valves and the electric hydraulic power unit. "Down" operates a solenoid release valve mounted on the cylinder to lower the load and/or boom by gravity at a controlled rate. A check valve on the cylinder prevents the boom from coming down if a hose breaks. A flow control valve controls lowering rate.

<u>POWER EXTENSION</u> - "Out" and "In" extend and retract boom 4 ft. under power. A pilot operated check valve on the boom prevents the boom retracting without hydraulic power or if a hose should break. A flow control valve controls retract rate under load.

<u>POWER ROTATION</u> - "L" & "R" control direction of rotation. The ET10KX can be rotated continuously thru 360 degrees or more. There are no internal restrictions on the number of rotations in any direction.

<u>CONTROL PRIORITY SYSTEM</u> - As a built in safety feature, the operator can perform only one major and one minor function at any one time. Major functions are rotation, winching up of a load, and elevating, extending and retracting the boom. Minor functions are winching down, and lowering the boom.

- a. "Winch Up" has priority over "Boom Up", "Boom Out & In", and "Rotation"
- b. "Boom Up" has priority over "Boom Out & In", and "Rotation".
- c. "Boom Out & In" have priority over "Rotation".
- d. "Boom Down" and "Winch Down" can be operated with any function.

CRANE OPERATION

Avoid rapid reversal of the Winch and Rotation Control Switches. The high inrush current to the motors during reversal can reduce the life of the contactors and the motor brushes and commutators.

When operating "Winch Up", "Boom Down" or "Boom Out" always maintain clearance between the boom head and the snatch block or hook.

Do not lift or drag a load sideways using any of the crane functions. The boom has much lower bending strength sideways than in the vertical direction.



ET10KX	5-30-90	900530b
INSTALLATION DWG	10-23-97A	C200
TITLE	DATE	SECTION

OVERLOAD ALARM SYSTEMS (OPTIONAL)

This crane may be equipped with an optional overload alarm system.

- 1. Overload alarm horn sounds if rated load is exceeded at any reach.
- 2. If alarm sounds, RAISE Boom or LOWER Winch to remove overload.
- 3. Always RAISE Boom slightly before lifting load Warning system INOPERATIVE when cylinder is completely bottomed.
- 4. Alarm can be tested by raising Boom against UP limit stop.

MANUAL TELESCOPIC BOOM

The 7' to 15' boom has a 4' manual telescoping section in addition to the 4' power extension. A toggle pin locks the boom into eithrer the extended or retracted position.

TRUCK SETUP & OUTRIGGERS

- 1. The truck should be parked on ground that is as level and as firm as possible when using the crane.
- 2. The center of the crane should be positioned close enough to the job so that it can be operated at a reach that puts the load within the rated capacity of the crane.
- 3. Set the vehicle parking brake and put the vehicle transmission in "park" or a low gear unless the engine is to be left running.
- 4. Deploy the outriggers to help stabilize the vehicle against rocking or overturning when lifting with the crane.

PREPARATION FOR TRAVEL

- 1. Return the outriggers to the stowed position. Install and secure all pins.
- 2. Stow the crane boom in the boom support.
- 3. Hook the winch line to a tie down point on the body or pedestal and apply tension.
- 4. TURN OFF THE MASTER DISCONNECT SWITCH.
- 5. Unplug the control pendant and store in a body compartment or the cab.



The pendant (or receiver) plug must be unplugged from the crane socket and the Master Disconnect (power) switch must be turned "off" when the crane is not in use! Leaving the pendant (or receiver) connected and the power on when not in use may result in dangerous, unintentional activation of the crane functions."



ET10KX	10-23-97A	900530c
	5-18-04B	
TITLE	DATE	SECTION

MAINTENANCE

Crane requires only periodic lubrication. As a standard procedure this can be done at the time the vehicle is serviced. Rotation bearings are self - lubricating. Fill Winch & Rotation Gear Boxes to level of the side plug with S.A.E. 85W/140 Hypoid Lubricant.

Chains should be oiled lightly (<u>DO NOT GREASE</u>). Excess oil or grease will collect road grit and cause excessive chain wear. Moly filled chassis grease should be applied by pressure grease gun to fittings on each end of rotation worm shaft and on rotation gear teeth thru port at rear of crane.

Fill electric hydraulic boom elevation, power unit reservoir to oil level line with boom down. Use Automatic Transmission Fluid Type "A" or Type "B" (Dexron). Below 20 degrees F. add 3/4 pt. Kerosene. Drain and refill with Dexron ATF when weather warms up. Check periodically or when boom action slows down.

ENTURO	MFG., INC. CINCINNATI, OHIO
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ET10KX	5-30-90	900530d
INSTALLATION DWG	10-23-97A	C200
TITLE	DATE	SECTION

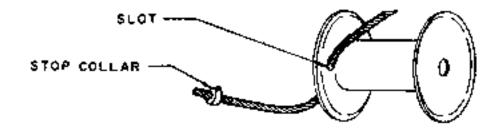
SELECTION

The chart below shows the maximum working load and breaking strength of 7 X 19 Galvanized AIRCRAFT Grade Wire Rope in various diameters. The breaking strength is 3-1/2 times the maximum working load. Do not use wire rope with a Maximum Working Load rating less than the single line capacity of the crane. Use of wire rope diameter larger than the size furnished with the crane will reduce the fatigue life of the wire rope.

WIRE ROPE DIAMETER	MAXIMUM WORKING LOAD	BREAKING STRENGTH
1/8"	570 lbs	2000 lbs
5/32"	800 lbs	2800 lbs
3/16"	1200 lbs	4200 lbs
7/32"	1600 lbs	5600 lbs
1/4"	2000 lbs	7000 lbs
5/16"	2800 lbs	9800 lbs
3/8"	4114 lbs	14400 lbs

INSTALLATION

- 1. Unwind coil of rope by rolling it along floor. This will prevent kinking.
- 2. Most VENTURO Cranes are provided with a slot in the winch drum side plate for attaching the end of the wire rope with a stop collar. A hole in the housing allows access for the end of the wire rope when inserted thru the slot.
 - The ET20K(X) & ET25K(X) Cranes have a clamp built into the winch drum and do not use a stop collar.
- 3. THERE MUST ALWAYS BE AT LEAST (3) TURNS OF WIRE ROPE ON THE DRUM WHEN UNDER LOAD.





▲ REMTRON RADIO REMOTE CONTROL

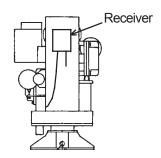
▲ (20410, 20412 & 20414) INSTALLATION

Mounting locations:

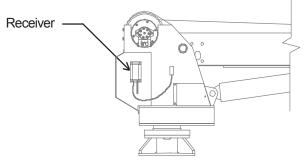
On-crane mounting:

For cranes without the "In-Compartment Controls" option, where the pendent/receiver connector plugs into a connector mounted on the crane housing, the receiver must be mounted directly on the crane as follows.

The **ET10KX** model without "In-Compartment Controls" requires the radio to be mounted on the rear of the crane housing with the cable and antenna facing downward as shown. Mounting the radio in this location will obscure several decals. Replacement decals (decals 15390A instructions, 15391B warning, 15392 warning) have been included in the retrofit kit and should be installed as close to the original locations as possible.



The **HT40/50KX** model without "In-Compartment Controls" requires the radio to be mounted on the right side of the crane's rear cover with the cable and antenna facing downward as shown.



⚠ WARNING

 The master disconnect (power) switch must be turned off when the crane is not in use! Leaving the power on when not in use may result in dangerous, unintentional activation of the crane functions.



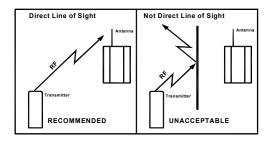
INSTALLATION DWG	7-25-03A	C200
RADIO REMOTE CONTROL	SUPERCEDES 2-10-03	20415A

A REMTRON RADIO REMOTE CONTROL

Remote antenna location:

Some applications may not provide adequate radio reception and therefor may require mounting the antenna in a remote location from the receiver. A remote antenna mounting kit (part number 20965) includes an extension cable and antenna mounting bracket. Note that a replacement antenna, part number 20966, is available but is not included in the remote antenna mounting kit.

▲ It is suggested that in applications requiring remote mounting of the antenna, that a high location be chose such as on top of the truck body but in a location which is not vulnerable to damage. The remote antenna mounting location must provide line of sight acess between the transmitter and receiver.

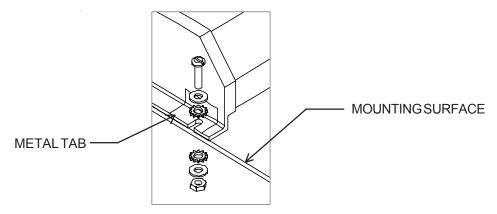


In-compartment mounting:

For cranes with the "In-Compartment Controls" option the radio will be mounted inside the body compartment where the pendent/receiver connector is located. In order to provide full radio range the receiver must be mounted such that a line of sight path to the transmitter is provided, Note that the compartment door must remain open during operation to minimize interference with radio transmissions.

Mounting instructions for all locations:

Locate the radio as described above and mark for mounting hardware making sure that both drilling and installation of the mounting hardware will not cause damage or interference with other components. Drill four .25 inch diameter clearance holes for the mounting hardware. Install the four #10x.75 long screws with flat washers through the mounting flanges on the receiver and through the mounting surface. Secure with the flat washers, lock washers and nuts provided. Note that one mounting flange has a metal ground tab. Star washers should be installed between the metal tab and hardware as well as between the mounting surface and hardware as shown. Install antenna and plug receiver connector into the socket to operate the crane.



The transmitter is powered by a single 9V alkaline battery which may be replaced by removing the 4 screws from the transmitter housing and separating the 2 halves. Be sure to carefully align the two housing halves when reassembling the transmitter.



REMTRON RADIO REMOTE CONTROL

(20410, 20412 & 20414)

OPERATION

To operate the crane the receiver plug must be plugged into the socket and power must be switched on. The indicator on the receiver will light when it is powered and ready. The indicator will flash when the receiver is receiving a properly coded signal from the transmitter. The receiver requires "line of sight" access to the transmitter for full range operation. For cranes with in-compartment controls the compartment door must be left open during operation of the crane in order to avoid obstructing the radio signal.

⚠ WARNING

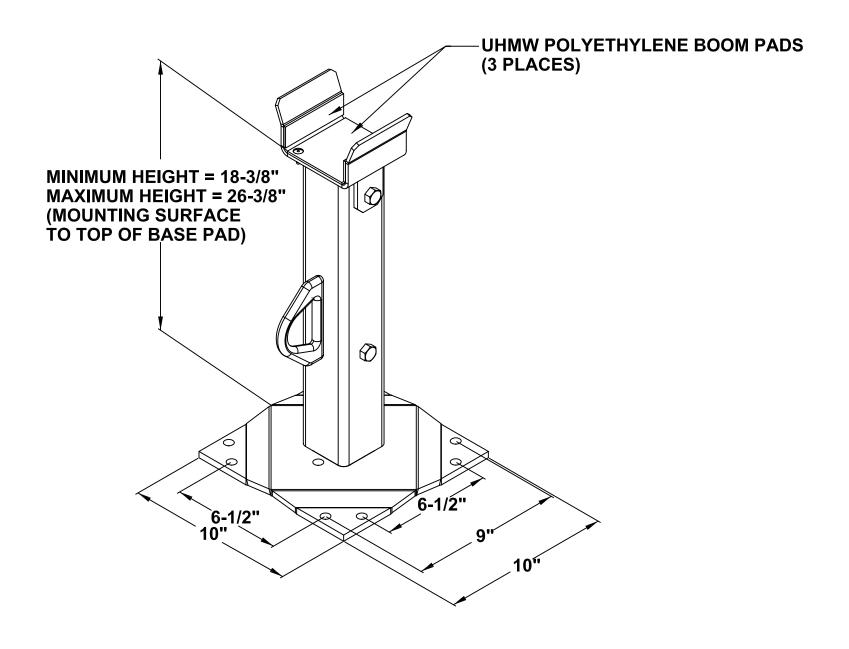
 The receiver connector must be unplugged from the socket and the master disconnect (power) switch must be turned off when the crane is not in use! Leaving the receiver connected and the power on when not in use may result in dangerous, unintentional activation of the crane functions.

For safety reasons the receiver will only function when it recognizes coded transmissions which match that of the intended transmitter. In the event that the receiver fails to recognize commands from the intended transmitter or when initially using a replacement transmitter the receiver must "learn" the transmission code of the transmitter. "Learning" a new transmission code is accomplished by depressing any button on the transmitter then depressing the "learn" button on the receiver, next to the antenna, until the light on the receiver begins to flash. Once the receiver light begins to flash release the learn button and then the transmitter button. The receiver will now recognize transmissions from the "learned" transmitter.

The transmitter is powered by a single 9V alkaline battery which may be replaced by removing the 4 screws from the transmitter housing and separating the 2 halves. Be sure to carefully align the two housing halves when reassembling the transmitter.

ENTURO	MFG., INC. CINCINNATI, OHIO
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C200





TITLE	DATE	SECTION
INSTALLATION DRAWING	1-13-05A	-
	SUPERSEDES	00070
20075 ADJ BOOM REST - ET6KR, ET10K(X)	5-7-01	20076

TROUBLESHOOTING GUIDE ET10KX



FOR FURTHER ASSISTANCE CALL 800-226-2238 AND ASK FOR TECHNICAL SUPPORT.

INITIAL TROUBLESHOOTING STEPS (ANY INOPERATIVE FUNCTION)

IF YOU ARE EXPERIENCING AN ELECTRICAL PROBLEM (OR ARE UNSURE WHAT THE PROBLEM IS) CHECK THE FOLLOWING BEFORE PROCEEDING:

CHECK THE MAIN POWER SUPPLY - MAKE SURE THAT THE MASTER DISCONNECT SWITCH IS ON.

CHECK THE PENDANT CORD PLUG - MAKE SURE IT IS SECURELY PLUGGED IN.

THE MOST COMMON ELECTRICAL PROBLEM IS INSUFFICIENT VOLTAGE. YOU CAN VERIFY SUFFICIENT SOURCE VOLTAGE BY REFERRING TO SERVICE BULLETIN 800306 "MINIMUM VOLTAGE TEST" IN THIS INSTALLATION MANUAL. IF YOU ARE UNABLE TO PERFORM THIS TEST (i.e. THE POWER UNIT WILL NOT FUNCTION) SKIP TO THE NEXT STEP.

CHECKING FOR SUFFICIENT CONTROL VOLTAGE AT THE PENDANT SOCKET:

REMOVE THE PENDANT CONTROL FROM THE CRANE AND PROP OPEN THE PENDANT SOCKET LID.

TURN **ON** THE MASTER DISCONNECT SWITCH.

LOCATE THE POWER SUPPLY PIN ("HOT PIN") FOR THE SOCKET - SEE FIGURE 1 BELOW.

WITH A MULTIMETER/VOLTMETER MEASURE THE VOLTAGE AT THE "HOT PIN". THIS SHOULD BE SOURCE VOLTAGE MEASURING 12 VOLTS DC.

PENDANT CONTROL BYPASS PROCEDURE

IF THE PENDANT CORD IS SUSPECT, YOU CAN JUMPER THE "HOT PIN" TO ANY OF THE FUNCTION PINS (i.e. WU = WINCH UP, BD = BOOM DOWN, ETC.) TO VERIFY WHETHER THE PROBLEM IS IN THE PENDANT CONTROL OR THE CRANE WIRING.

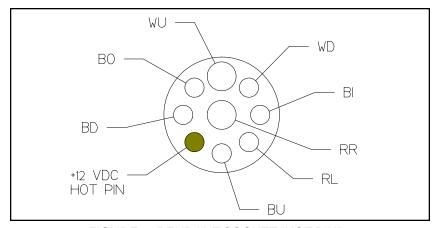


FIGURE 1 - PENDANT SOCKET "HOT PIN"



ET10KX SUPERCEI		19477a
INSTALLATION DWG 8-30	0-00B	C300

LOSS OF SPECIFIC FUNCTIONS - THE FOLLOWING PROVIDES TROUBLESHOOTING STEPS FOR THE MOST COMMONLY ENCOUNTERED PROBLEMS.

LOSS OF ALL THREE OF THE FOLLOWING FUNCTIONS <u>SIMULTANEOUSLY</u> - WINCH UP (WU), BOOM DOWN (BD), AND BOOM OUT (BO)

VERIFY THAT THE CRANE IS NOT OVERLOADED (CHECK CAPACITY DECAL ON BOOM).

- A IF CRANE IS OVERLOADED UNLOAD CRANE COMPLETELY BY WINCHING DOWN.
 - IF FULL FUNCTION IS RESTORED, REDUCE LOAD AND RESUME OPERATION.
- ▲ IF NOT, REMOVE THE SIDE ELECTRICAL BOX COVER. LOCATE THE 15690 [OVERLOAD SHUTOFF] RELAY-REFER TO 17793 ELECTRICAL SCHEMATIC IN THIS INSTALLATION MANUAL OR THE DIAGRAM ON THE INSIDE OF THE SIDE ELECTRICAL BOX COVER. 17799 RESISTOR ASSY, IS ATTACHED TO TERMINAL #4 OF THE OVERLOAD SHUTOFF RELAY-CAREFULLY DETERMINE IF RESISTOR IS HOT/WARM.

IF SO, REMOVE THE BLACK WIRE FROM TERMINAL #5 ON THE OVERLOAD SHUTOFF RELAY.

IF THIS RESTORES FUNCTIONS, IT INDICATES THAT THE OVERLOAD SHUTOFF PRESSURE SWITCH (LOCATED ON THE ELEVATION CYLINDER) HAS MALFUNCTIONED.

IF THIS DOES NOT RESTORE FUNCTIONS, IT MAY INDICATE THAT THE OVERLOAD SHUTOFF RELAY IS DEFECTIVE.

RECONNECT THE BLACK WIRE TO THE OVERLOAD RELAY - DO NOT CONTINUE TO OPERATE THE CRANE WITH THIS WIRE DETACHED.

WARNING: THE FOLLOWING PROCEDURE IS INTENDED FOR <u>UNLOADED</u> CRANE STOWAGE ONLY. <u>A LOADED CRANE SHOULD NEVER BE OPERATED IN THIS MANNER</u>. TO STOW AN UNLOADED CRANE WHICH HAS LOST WU, BD AND BO PERFORM THE FOLLOWING:

▲ LOCATE 15690 [OVERLOAD SHUTOFF] RELAY. RELOCATE THE 14" PURPLE WIRE FROM TERMINAL #2 TO TERMINAL #1 **NEXT** TO THE 3" BLACK WIRE IN THE CENTER OF THE RELAY.

THIS ACTION PROVIDES A SURE GROUND FOR THE 14" PURPLE WIRE AND SHOULD RESTORE THE THREE FUNCTIONS (WINCH UP, BOOM DOWN, AND BOOM OUT).

NOTE: DO NOT CONTINUE TO OPERATE THE CRANE IN THIS CONFIGURATION. EXPEDITE PERMANENT REPAIRS BY VISITING AN AUTHORIZED DEALER OR CALLING OUR TECHNICAL SUPPORT LINE @ 1-800-226-2238 X 124.

ENTURO	MFG., INC. CINCINNATI, OHIO
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INSTALLATION DWG	4-24-00A	C300
ET10KX	4-21-98	19477b

OPERATING A LOADED CRANE USING THIS PROCEDURE WILL VOID THE WARRANTY.

LOSS OF BOOM DOWN (BD) ONLY:

CHECK FOR WINCH UP AND BOOM OUT. IF THESE TWO FUNCTIONS ARE WORKING PROCEED TO NEXT STEP. IF THESE TWO FUNCTIONS ARE ALSO INOPERATIVE SEE THE PREVIOUS SECTION ("LOSS OF WINCH UP, BOOM DOWN, AND BOOM OUT").

WARNING: THE FOLLOWING PROCEDURE IS INTENDED FOR <u>UNLOADED</u> CRANE STOWAGE ONLY - <u>A LOADED CRANE SHOULD NEVER BE OPERATED IN THIS MANNER</u>. TO STOW AN UNLOADED CRANE WHICH HAS LOST THE BOOM DOWN FUNCTION PERFORM THE FOLLOWING:

CAUTION: KEEP HANDS AWAY FROM ALL PINCH POINTS BY APPROACHING THE "BOOM TOP POSITION SWITCH" FROM THE TOP OF THE MECHANISM - IN FRONT OF THE WINCH AND JUST BEHIND THE BOOM. LOCATE THE BOOM TOP POSITION SWITCH (SILVER BUTTON) AND DEPRESS USING A LONG SCREWDRIVER. AT THE SAME TIME, ACTIVATE THE BOOM DOWN SWITCH ON THE PENDANT CONTROL.

IF BOOM DOWN IS NOW FUNCTIONAL THIS WOULD INDICATE THAT THE OVERLOAD PRESSURE SWITCH IS NOT PROPERLY GROUNDED OR IS ITSELF MALFUNCTIONING (NOT PROVIDING THE PRIMARY GROUND TO THE BOOM DOWN RELEASE COIL).

LOSS OF HYDRAULIC FUNCTIONS

IF (ANY ONE OF THESE THREE FUNCTIONS) BOOM UP, BOOM OUT, OR BOOM IN IS FUNCTIONING PROPERLY, THE HYDRAULIC POWER UNIT AND ITS ASSOCIATED CONTACTOR ARE WORKING PROPERLY AND THIS SECTION DOES NOT APPLY.

IF THE HYDRAULIC POWER UNIT DOES NOT WORK LISTEN FOR THE CLICK OF THE HYDRAULIC POWER UNIT CONTACTOR (LOCATED IN THE SIDE ELECTRICAL BOX).

IF NO CLICK (OF THE CONTACTOR) IS HEARD WHEN ACTUATING ANY ONE OF THE THREE FUNCTIONS THE PROBLEM IS ELECTRICAL, NOT HYDRAULIC, AND THE "INITIAL TROUBLESHOOTING" SECTION SHOULD BE CONSULTED.

IF THE HYDRAULIC POWER UNIT OPERATES (YOU CAN HEAR THE MOTOR RUNNING), BUT THE HYDRAULIC FUNCTION(S) (BOOM UP, BOOM OUT, BOOM IN) DO NOT, PERFORM THE FOLLOWING STEPS:

ACTUATE A HYDRAULIC FUNCTION WHILE TESTING THE MAGNETIC FIELD OF THE "SURGE BYPASS" COIL (REFER TO THE WIRING DIAGRAM) WITH A SMALL SCREW DRIVER - THE COIL SHOULD MAGNETICALLY ATTRACT THE SCREW DRIVER BLADE WHEN ANY OF THE HYDRAULIC FUNCTIONS ARE OPERATED.

IF NO MAGNETIC ATTRACTION IS EVIDENT, THE COIL IS NOT RECEIVING POWER, NOT RECEIVING A GROUND, OR THE COIL ITSELF HAS FAILED.

IF THE COIL IS PRODUCING A MAGNETIC FIELD REMOVE THE COIL AND BACK OFF THE VALVE STEM FROM THE VALVE BLOCK - IT IS NOT NECESSARY TO COMPLETELY REMOVE THIS VALVE. CAREFULLY TURN THE VALVE "IN" UNTIL IT IS SEATED - NO TORQUE IS REQUIRED ("FINGER-TIGHT" IS SUFFICIENT). OVER-TORQUING THE VALVE MAY RESULT IN DAMAGE OR MALFUNCTION.

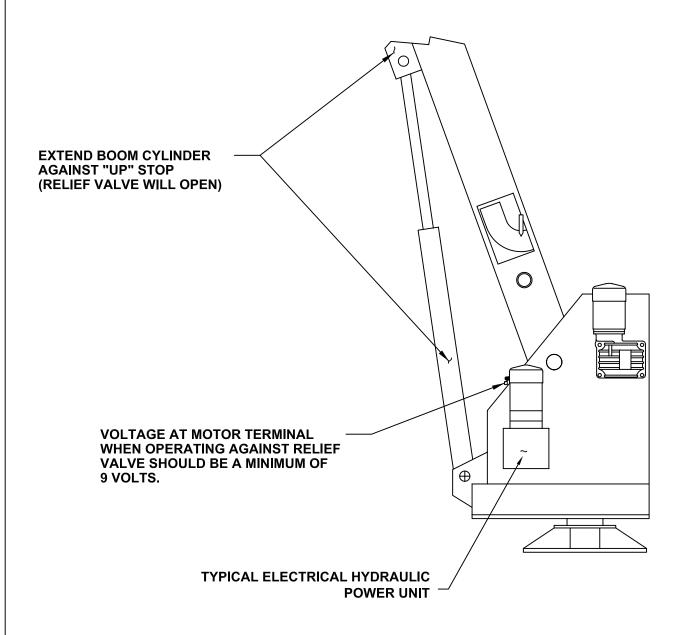


MINIMUM VOLTAGE TEST

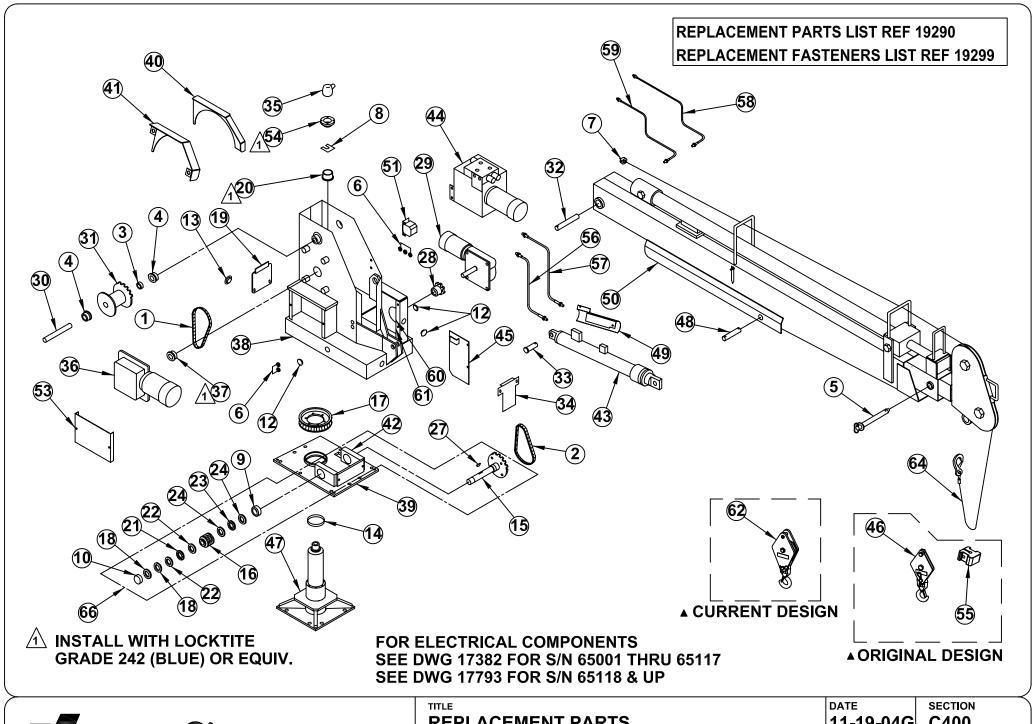
ET5500, ET6K(M/R), ET8100, ET10K(X)

ONE OF THE MOST COMMON ELECTRICAL PROBLEMS ENCOUNTERED ON ELECTRICAL CRANES IS INSUFFICIENT VOLTAGE AT THE MOTOR WHEN DRAWING THE LARGE CURRENT THAT EXISTS AT FULL LOAD

TO ISOLATE THIS PROBLEM PERFORM THE MINIMUM VOLTAGE TEST BELOW:



MINIMUM VOLTAGE TEST	_{дате} 1-13-05Е	SECTION C355
ET5500, ET6K(M/R), ET8100, ET10K(X)	SUPERSEDES 10-16-97D	800306





REPLACEMENT PARTS	11-19-04G	SECTION C400
	SUPERSEDES 9-3-03F	19369

(₁₇	DART#	DESCRIPTION	ITEM "	DADT#	DESCRIPTION
ITEM#	PART#	DESCRIPTION	ITEM #	PART#	DESCRIPTION
1	00867-3	DRIVE CHAIN - WINCH (#40 x 56 LINKS)	41	20953	WINCH DRUM GUARD - RH
2	00867-4	DRIVE CHAIN - ROTATION (#40 x 52 LINKS)	42	18846	WORMHOUSING
3	01158	SHAFT COLLAR - 1"	43	17255-3	ELEVATION CYLINDER (ONLY)
4	01299	BALL BEARING - 2" OD x 1" ID	44	17261	HYDRAULIC POWER UNIT & CONTROL VALVE
5	19258-3	BOOMPINASSEMBLY	45	17287	ROTATIONCHAINCOVER
6*	14883	GROMMET - 3/8" ID 5/8" OD W/ 3/16" GROOVE	46	17290 ▲	SWIVEL SNATCH BLOCK ASSEMBLY (ORIGINAL DESIGN)
7	13463-1	SHAFT COLLAR - 1/4"	47	17295	QUILLASSEMBLY
8*	14159	SHIM - 1 1/2" SQ x .015", .042", .105" THK	48	17318	PIVOTPIN, CYLROD
9	14341-3	BUSHING - 1 3/4" OD x 1 1/2" ID x 1" LONG	49	19164	COVER-ELEVATION CYLINDER
10	14341-5	BUSHING - 1 3/4" OD x 1 1/4" ID x 1" LONG	50	17330	BOOM ASSEMBLY (COMPLETE ASSY)
11	-	·	51	17356	OVERLOAD ALARM (OPTIONAL)
12	RL-644	HOLE PLUG - 1"	52	17360-20	PENDANT ASSEMBLY - 4 SWITCH x 20 FOOT CORD
13	RL-644	HOLE PLUG - 1"	53	17367	SIDE COVER
14	20189	LOWER BEARING - 5" OD x 1" LONG	54	17372	UPPERBEARINGHOUSING
15	18860	SPROCKET & SHAFT ASSY	55	16735	HEADACHE BALL ASSY (INCLUDES HARDWARE)
16	15650	WORM	56	19693	HOSE, ELEVATION CYL RETURN - 36" LONG
17	15651	WORMGEAR	57	17395	HOSE, ELEVATION CYL PRESSURE - 34" LONG
18*	15675	SHIM - 1 1/4" ID x .015", .031" THK	58	17397	HOSE, EXTENSION CYL-30" LONG
19	15676	REARCOVER	59	17397	HOSE, EXTENSION CYL-30" LONG
20	15681	UPPERBEARING	60	20083	NUT BAR ROTATION P.U GROUNDING
21	15696	NEEDLETHRUSTBEARING	61	15664	NUT BAR - ROTATION P.U.
22	15697	THRUSTRACE	62	20670 ▲	SWIVEL SNATCH BLOCK ASSEMBLY (CURRENT DESIGN)
23	15698	NEEDLETHRUSTBEARING	63	-	-
24	15699	THRUSTRACE	64	15810-7/32-65	WIRE ROPE ASSY - 7/32" x 65 FT
25	-	-	65	-	-
26	45000		66	18845-FULLASSY	WORM HOUSING ASSY (ALL ITEMS PRE-ASSEMBLED)
27*	15929	WOODRUFF KEY - 1/4" x 1 1/4"	67	-	-
28	15999	SPROCKET - #40 x 10 TOOTH	68	-	-
29	16107	ROTATION POWER UNIT	69	-	-
30	16614	WINCH DRUM SHAFT	70	- 47440	- FIELD OFFINION AREL MIT. ETANIONALIT. 45 ET DOOM
31	16822	WINCHDRUM	71	17442	FIELD SERVICE LABEL KIT - ET10KX W/7 - 15 FT BOOM
32	16825	PIVOT PIN, BOOM	72	-	-
33	16828	PIVOT PIN, CYL TAIL - 1" DIA x 2 3/4" LONG	73	-	-
34	16829	FRONTCOVER	74	-	-
35*	17011	BOOT, SWIVELTERMINAL	75	-	-
36	17211	WINCHPOWERUNIT	76	-	-
37	17218	SPROCKET - #40 x 12 TOOTH	77	-	-
38	18870	WELDED HOUSING ASSY THESE PARTS ARE MATCHED SET AND	78	-	-
39	18856	LOWER BEARING PLATE TYPICALLY NOT AVAILABLE AS PARTS.	79	-	-
40	20957	WINCH DRUM GUARD-LH	80	-	-
		REPLACEMENT PARTS DWG REF 19369	*	15828	SMALL PARTS KIT (INCLUDES*ITEMS)



ET10KX-7/15	SUPERCEDES 9-3-03K	19290
REPLACEMENT PARTS	11-19-04L	C400

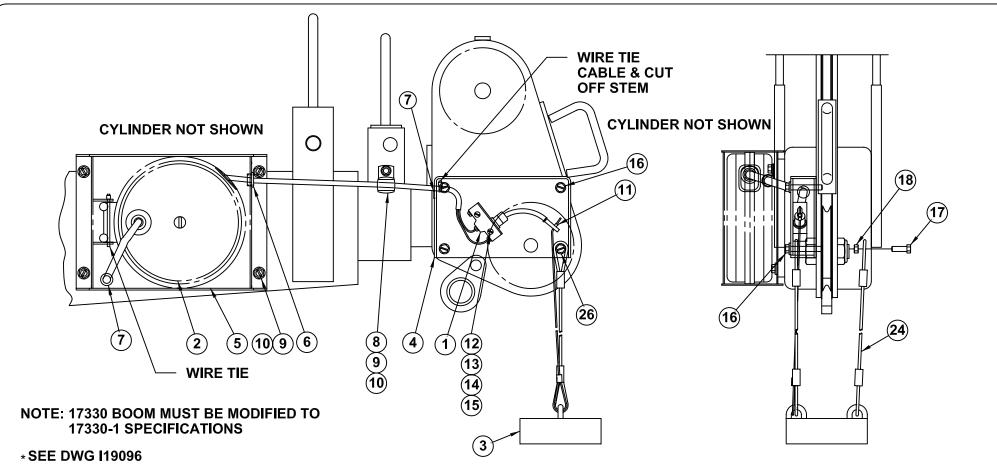
FASTENER LIST FOR INSTALLATION DRAWING ET10KX-7/15

PART NUMBER	DESCRIPTION	QTY	LOCATION/FUNCTION
!HHCS05013150	HEX HEAD CAP SCREW - 1/2"-13 x 1-1/2"	10	BASEPLATE
!LWSH-050	LOCK WASHER - 1/2"	10	BASEPLATE
18873	CAPSCREW-MODIFIED	6	WORMGEAR/QUILL HUB
!LWSH-038-HC	LOCK WASHER - 3/8" HI COLLAR	6	BULL GEAR 15651
!HHCS03816200TB	HEX HEAD CAP SCREW - 3/8"-16 x 2" TB	l ĭ	ADJFORROTATIONMOTOR
!HNUT-03816	HEX NUT - 3/8"-16, PLATED	1	ADJFORROTATIONMOTOR
	•	1	BOOMPIN
!HHCS03118250 -	HEX HEAD CAP SCREW - 5/16"-18 x 2-1/2"	1 -	-
!LNUT-03118	LOCKNUT - 5/16"-18	1	BOOMPIN
!HHCS03816150	HEX HEAD CAP SCREW - 3/8"-16 x 1-1/2"	3	WINCHDRUMMOTOR
!HHCS03816300	HEX HEAD CAP SCREW - 3/8"-16 x 3"	1	WINCHDRUMMOTOR
▲ !LWSH-038-STAR	LOCK WASHER - 3/8" - STAR	4	WINCHDRUMMOTOR
!HHCS03816125	HEX HEAD CAP SCREW - 3/8"-16 x 1-1/4"	1	ROTATIONMOTOR
!HHCS03816150	HEX HEAD CAP SCREW - 3/8"-16 x 1-1/2"	2	ROTATIONMOTOR
!HHCS03816300	HEX HEAD CAP SCREW - 3/8"-16 x 3"	1	ROTATIONMOTOR
		_	
▲ !LWSH-038-STAR	LOCK WASHER - 3/8" - STAR	4	ROTATIONMOTOR
!LWSH-031	LOCK WASHER - 5/16"	2	HYDRAULICMOTOR
!HHCS03816225-5	HEX HEAD CAP SCREW - 3/8"-16 x 2-1/4"	2	HYDRAULICMOTOR
!HHCS03118075	HEX HEAD CAP SCREW - 5/16"-18 x 3/4"	2	HYDRAULICMOTOR
!LWSH-038	LOCK WASHER - 3/8"	2	HYDRAULICMOTOR
!HHCS03118063	HEX HEAD CAP SCREW - 5/16"-18 x 5/8"	2	VALVE BLOCK
!LWSH-031	LOCK WASHER - 5/16"	2	VALVE BLOCK
!HHCS03816125	HEX HEAD CAP SCREW - 3/8"-16 x 1-1/4"	4	UPPERBEARING HOUSING
!LWSH-038	LOCK WASHER - 3/8"	4	UPPERBEARINGHOUSING
!HHCS02520063-5	HEX HEAD CAP SCREW - 1/4"-20 x 5/8"	8	CHAIN GUARD-WINCH DRUM
		8	
!LWSH-025	LOCK WASHER - 1/4"		CHAIN GUARD-WINCHDRUM
!HNUT-02520	HEX NUT - 1/4"-20	6	CHAINGUARD
!HWHS02520063-F	HEX WASHER HEAD - 1/4"-20 x 5/8"	18	COVERS&WIRING
!PHCS02520075	PAN HEAD CAP SCREW - 1/4"-20 x 3/4"	8	WIRING-CONTACTORS
!LWSH-025	LOCK WASHER - 1/4"	8	WIRING-CONTACTORS
!HNUT-02520	HEX NUT - 1/4"-20	8	WIRING-CONTACTORS
!PHCS-#1024050	PAN HEAD CAP SCREW - 10-24 x 1/2"	2	CIRCUITBREAKER
!UNUT15195-1420	U-NUT - 1/4"-20	2	VOLTAGE STABILIZER
!UNUT-#1024	U-NUT - #10-24 x 3/8"	2	CIRCUITBREAKER
!CHCS3118400	CARRIAGE BOLT - 5/16"-18 x 4"	4	CRATING
!FWSH-038	FLAT WASHER - 3/8"	4	CRATING
!HNUT-03118	HEX NUT - 5/16"-18	4	CRATING
!LWSH-#10	LOCK WASHER - #10	2	CIRCUITBREAKER
!HNUT-#1032	HEX NUT - #10-32	2	CIRCUITBREAKER
!RPIN-025100	ROLL PIN - 1/4" x 1"	1	CYLINDERPIN
!RPIN-025175	ROLL PIN - 1/4" x 1-3/4"	1	CYLINDER PIN
!RPIN-038100	ROLL PIN - 3/8" x 1"	4	BASEPLATE
!SHCS05013125	SCKT HD CAP SCREW - 1/2"-13 x 1-1/4"	4	WORMBLOCKBOLTS
!LWSH-050	LOCK WASHER - 1/2"	4	WORMBLOCKBOLTS
!SHCS03824150	SCKT HD CAP SCREW - 3/8"-24UNF x 1-1/2"	2	FORE/AFTWORM BLOCK ADJ
!SHCS03824100KC	SET SCREW - 3/8"-24 x 1"	2	FORE/AFTWORM BLOCK ADJ
		1	WORMBLOCKLEFT/RIGHT SECURE
25593	SET SCREW - FLAT FACE - 1/2"-20 x 1"	1	
!SHCS03816050KC	SET SCREW - 3/8"-16 x 1/2"	2	WORM-ROTATION
!HWHS02520038-F	HEX WASHER HEAD - 1/4"-20 x 3/8"	4	-
!ZERK02528	ZERKLUBE FITTING - 1/4"-28	2	-
-	-	-	-
-	-	-	-
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REPLACEMENT PARTS DWG REF 19369



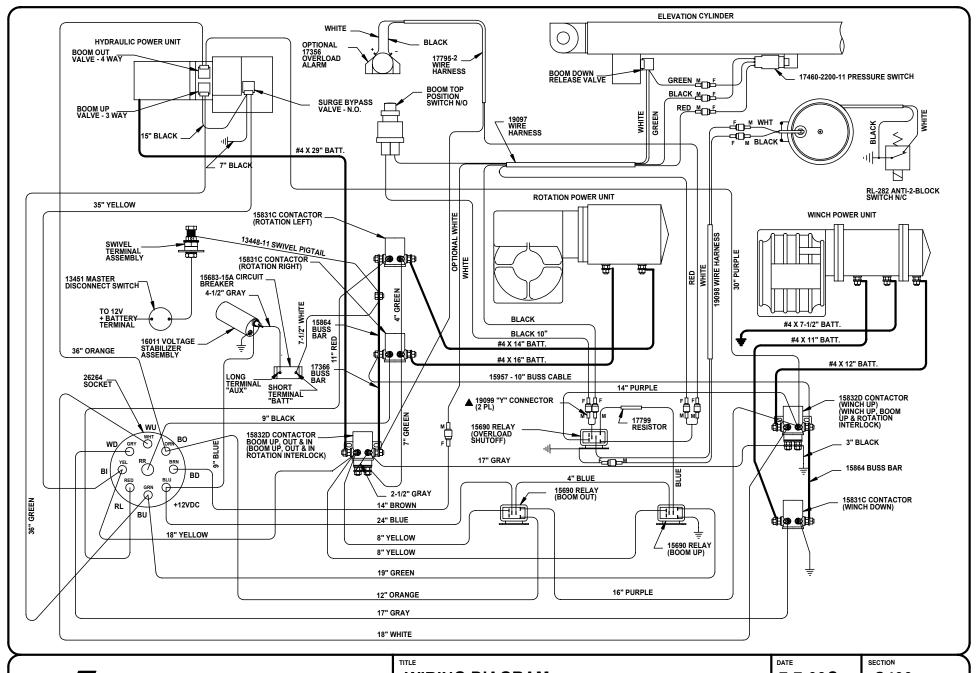
ET10KX-7/15	SUPERCEDES 5-1-01C	19299	
REPL. FASTENERS LIST	10-11-04D	C400	



	27	2	20951-1	HANGER CABLE	13	2	!HNUT-#0632	HEX NUT - #6-32
	26	1	!HHCS02520150	HEX HEAD CAP SCREW - 1/4-20 x 1 1/2"	12	2	!PHMS#632125	PAN HEAD MACHINE SCREW - #6-32 x 1 1/4"
	25	1	-	ENGINEERING DRAWING 17331	11	1	19302	SET COLLAR
[24	1	=	ENGINEERING DRAWING 17347	10	5	!LWSH-031	LOCK WASHER - 5/16"
	23	1	-	ENGINEERING DRAWING 17327	9	5	!HHCS03118050-5	HEX HEAD CAP SCREW - 5/16-18 x 1/2"
	22	1	14883	GROMMET - FRONT COVER	8	1	19275	CABLE CLAMP - 3/4" x 13/32" HOLE
*	21	2	19099	'Y' CONNECTOR	7	2	19270	SNAP BUSHING - 3/8" I.D.
*	20	1	19097	WIRE HARNESS	6	1	19063	SNAP BUSHING - 1/2" I.D.
*	19	1	19098	WIRE HARNESS	5	1	19058	COVER - CORD REEL
	18	1	!HNUT-02520	HEX NUT - 1/4-20	4	1	19855	SWITCH BRACKET
	17	1	!HHCS02520075-5	HEX HEAD CAP SCREW - 1/4-20 x 3/4" GR. 5	3	1	19377-1	CABLE WEIGHT ASSY
	16	3	!HHCS02520175	HEX HEAD CAP SCREW - 1/4-20 x 1 3/4"	2	1	22388-1	CORD REEL ASSY
	15	2	!LWSH-#06	LOCK WASHER - #6	1	1	19376	LIMIT SWITCH
	14	2	!FWSH-#06	FLAT WASHER - #6	ITEM	QTY	PART NO.	DESCRIPTION

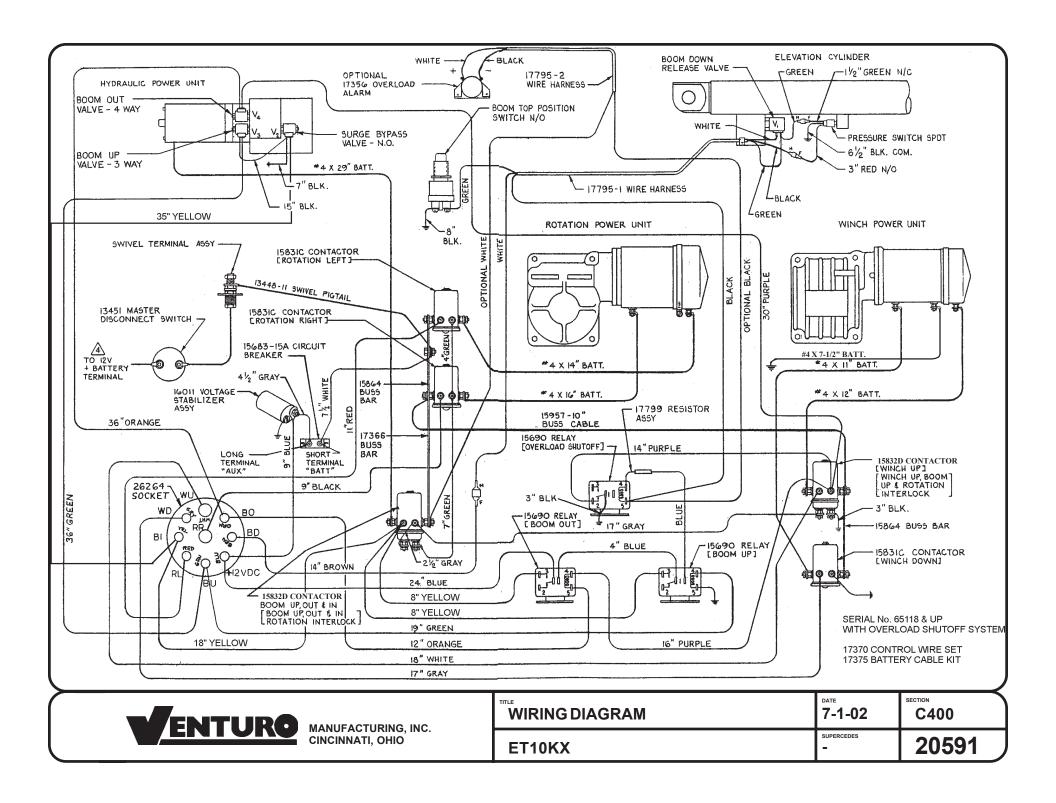


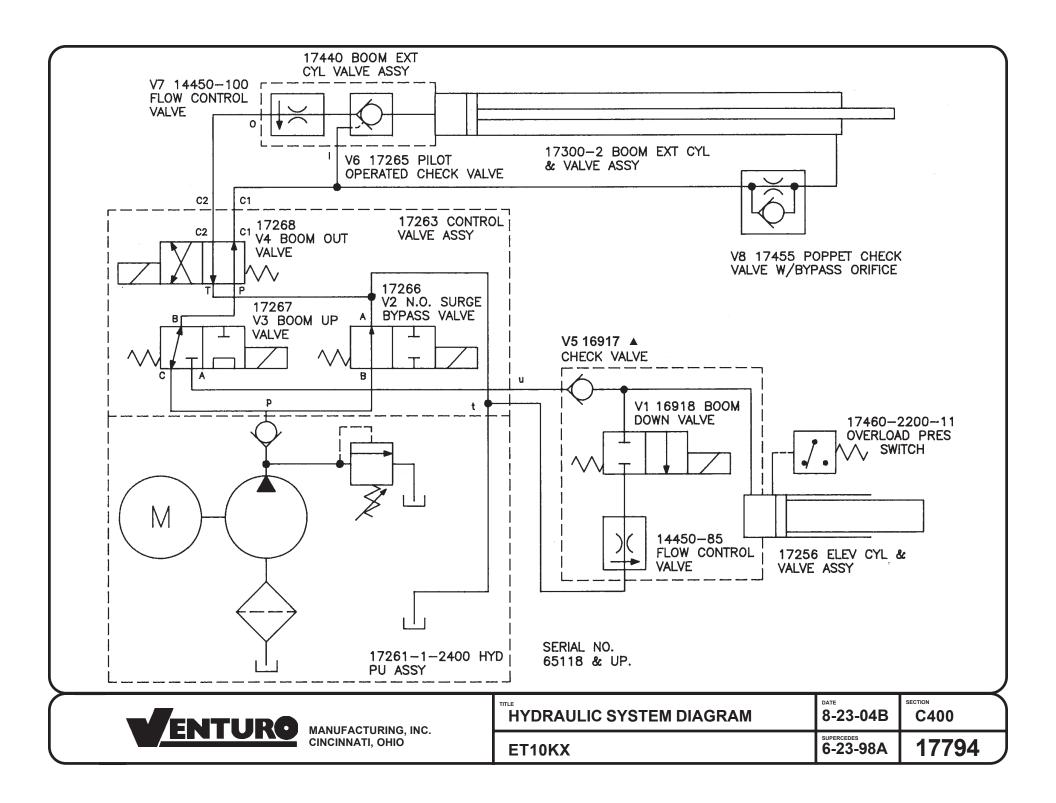
	1-13-05E	SECTION C400
19197-1 ANTI-TWO-BLOCK SYSTEM	SUPERSEDES 12-18-02D	20197-1



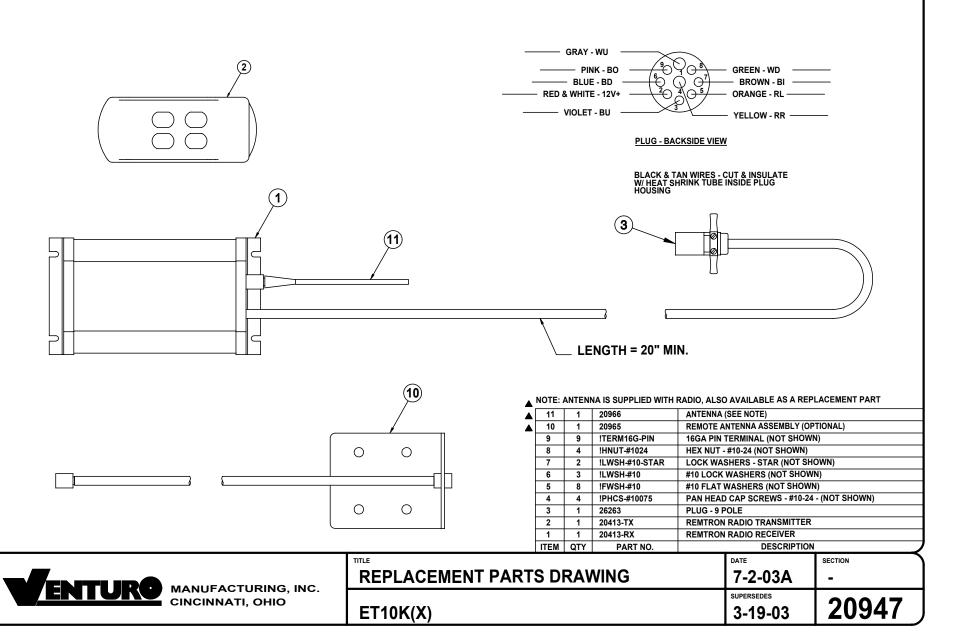
MANUFACTURING, INC. CINCINNATI, OHIO

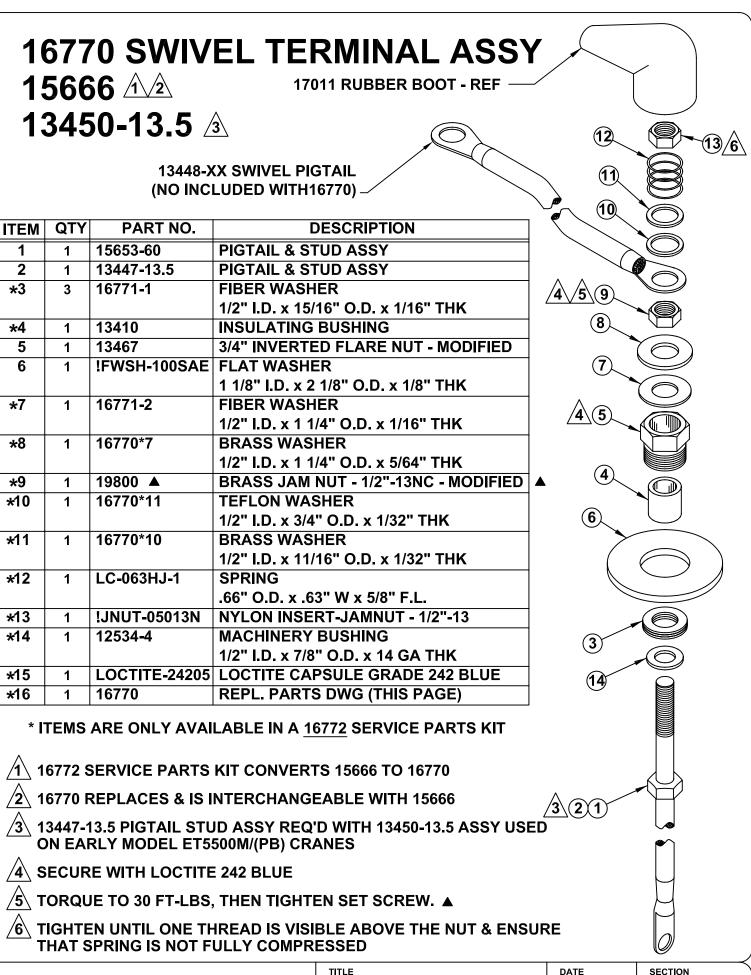
WIRING DIAGRAM	7-7-03C	C400
ET10KX W/ ANTI TWO-BLOCK SYSTEM	7-3-03B	20590





20414 RADIO REMOTE







MFG., INC. CINCINNATI, OHIO REPLACEMENT PARTS
ET5500, ET6KM/R.

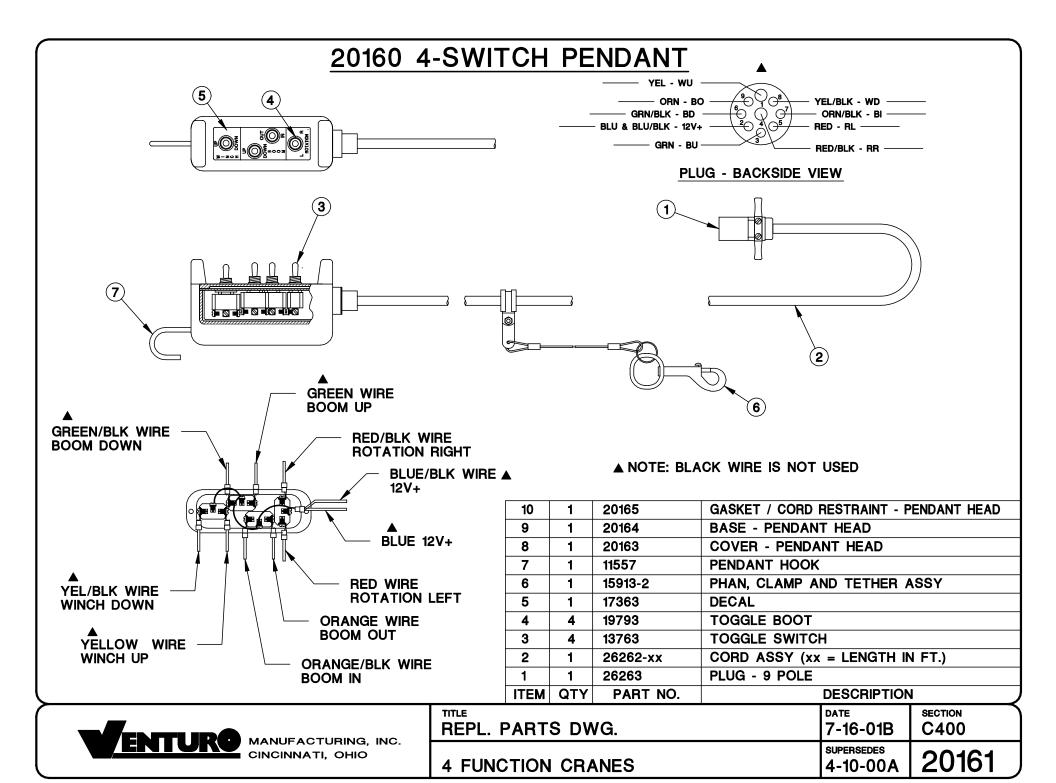
ET8100, ET10K(X)

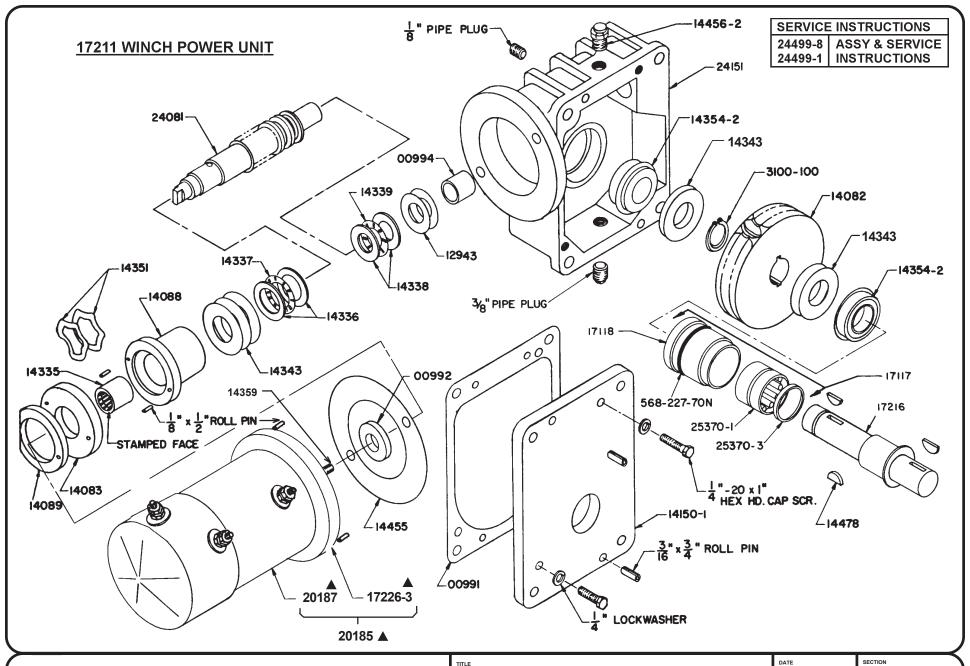
1-14-05G
SUPERSEDES

2-21-02F

C455

16770





ENTURO	MANUFACTURING, INC. CINCINNATI, OHIO
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REPLACEMENT PARTS	3-5-03B	C400
ET10K(X)	2-4-03A	20493

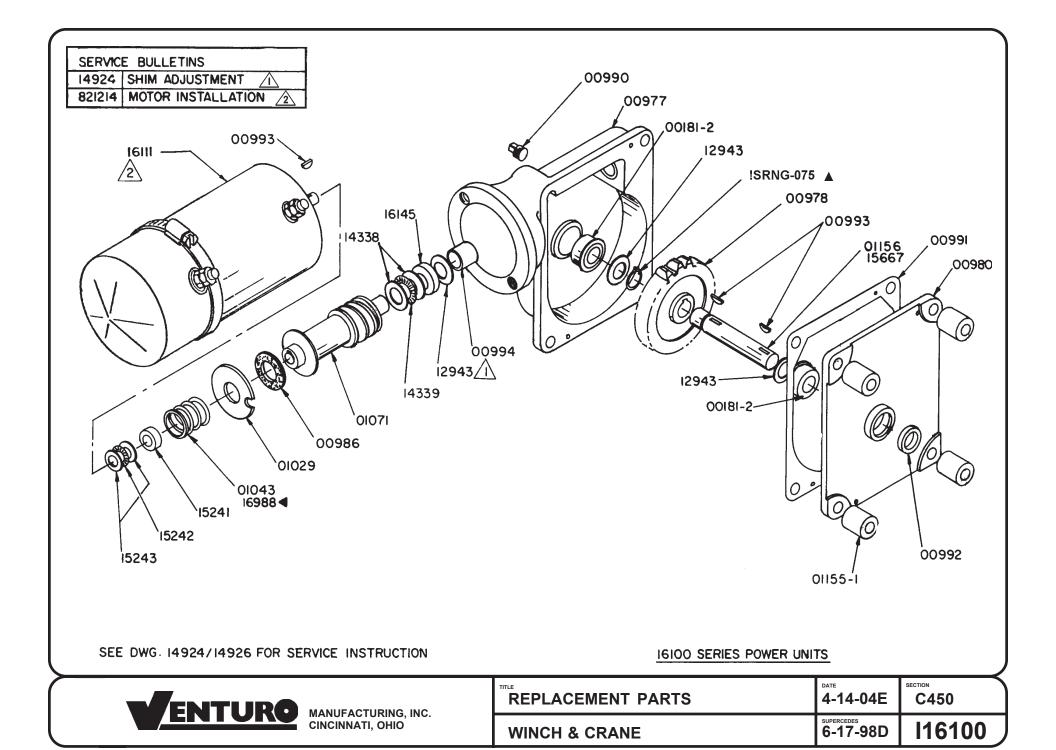
REPLACEMENT PARTS LIST - 17211 WINCH POWER UNIT

MODEL: ET10K(X)

PARTNO.	DESCRIPTION
* 00991 * 00992 00994 * 12943-1 * 12943-2	GASKET SEAL WORMSHAFTBUSHING SHIM WASHER - 3/4" x 1 1/2" x .005" (AS REQUIRED) SHIM WASHER - 3/4" x 1 1/2" x .015" (AS REQUIRED)
* 12943-3 14082 14083 14088 14089	SHIM WASHER - 3/4" x 1 1/2" x .030" (AS REQUIRED) WORM GEAR BRAKE MOTOR CLUTCH HOUSING (INCLUDES 1/8" x 1/2" ROLL PIN) BRAKE DISC
14150-1 14335 14336 14337 14338	COVER ROLLERCLUTCH THRUST RACE - 1" NEEDLE THRUST BEARING - 1" I.D. THRUST RACE - 3/4"
14339 * 14343-1 * 14343-2 * 14343-4 * 14345-1	NEEDLE THRUST BEARING - 3/4" I.D. SHIM WASHER - 1" x 1 1/2" x .005" (AS REQUIRED) SHIM WASHER - 1" x 1 1/2" x .015" (AS REQUIRED) SHIM WASHER - 1" x 1 1/2" x .031" (AS REQUIRED) SHIM WASHER - 1" x 2" x .005" (AS REQUIRED)
* 14345-2 * 14351 14354-2 * 14455 14456-2 * 14478	SHIM WASHER - 1" x 2" x .015" (AS REQUIRED) WAVE WASHER BALL BEARING GASKET - MOTOR BREATHER CAP ASSEMBLY #91 WOODRUFF KEY - 1/4" x 3/4"
24081 24151 20185 ▲ 25370-1 * 25370-3 17117	WORM & SHAFT GEAR CASE MOTOR (INCLUDES 00992 SEAL) ROLLER BEARING (INCLUDES 25370-3 SEAL) SEAL BEARING & HOUSING ASSEMBLY (INCLUDES 25370-1, 25370-3, 17118 & 568-277-70N)
17216 17218 * 3100-100 * OR-227-7 * !RPIN-013050 * !RPIN-019075	SHAFT & RACE ASSEMBLY BEARING HOUSING RETAINING RING O-RING - 2 1/8" x 2 3/8" x 1/8" ROLL PIN - 1/8" x 1/2" ROLL PIN - 3/16" x 3/4"
16485 17468-1 17468-2 17468-3	SHIM, KEY, PIN & SEAL KIT (INCLUDES ITEMS MARKED*) MOTOR REPAIR KIT (INCLUDES 00992 SEAL & 14455 GASKET) FOR 17221-1 MOTOR MOTOR REPAIR KIT (INCLUDES 00992 SEAL & 14455 GASKET) FOR 17221-2 MOTOR MOTOR REPAIR KIT (INCLUDES 00992 SEAK & 14455 GASKET) FOR 16115 MOTOR



VENTURO MFG., INC.	REPL. PARTS LIST	6-20-03A	C400		
	CINNATI, OHIO	17211 WINCH PU	1-8-02	20494	\int



REPLACEMENT PARTS LIST - 16100 ELECTRIC POWER UNIT

MODEL(S): ET5500MPB, ET6KM, ET6KR

PART NO.	DESCRIPTION
16101 16102 16105 ▲16105-1 16106 16107	POWER UNIT - LONG SHAFT - ET5500R WINCH POWER UNIT - SHORT SHAFT - ET5500R ROTATION POWER UNIT - LONG SHAFT - CA 2000, CT 2003, WA/SL 3000 (WITH SPACERS) POWER UNIT - LONG SHAFT - CA 2000, CT 2003/4/5(FB), WA/SL 3000 (WITHOUT SPACERS) POWER UNIT - LONG SHAFT A POWER UNIT - SHORT SHAFT - ET5500R ROTATION
00181-2 00977 00978 00980 * 00986	FLANGE BEARING - 3/4" BORE x 1 3/4" O.D. GEAR CASE (INCLUDES 00994 BUSHING) WORM GEAR BASE PLATE (00980-1) & INSERT (00980-2) ASSEMBLY ▲ BRAKE DISC
* !SRNG-075 00990 * 00991 * 00992	RETAINING RING - 3/4" OIL PLUG - 1/4" PIPE GASKET OIL SEAL KEY - #9 WOODRUFF
00994 01029 01043	BUSHING BRAKE PLATE BRAKE SPRING (16102 & 16107 ROTATION POWER UNIT ONLY) WORM SHAFT SPACER (16105 ONLY)
01156 * 12943-1 △ * 12943-2 △ * 12943-3 △ 14338	WORM GEAR SHAFT - 3/4" x 5 3/16" LONG (16105 & 16106 ONLY) SHIM WASHER005" THICK (AS REQUIRED) SHIM WASHER015" THICK (AS REQUIRED) SHIM WASHER030" THICK (AS REQUIRED) NEEDLE THRUST RACE 3/4" I.D.
14339 15241 15242 15243 15667	NEEDLE THRUST BEARING 3/4" I.D. SPACER (INSTALL NEXT TO BRAKE PLATE) NEEDLE THRUST BEARING 5/8" I.D. NEEDLE THRUST RACE .092" x 5/8" I.D. WORM GEAR SHAFT - 3/4" x 4 3/16" LONG (16102 & 16107 ONLY)
16111 <u>↑</u> 16145 16988 ↑	MOTOR - 12 VOLT 4 1/2" DIAMETER SPACER BRAKE SPRING (16101, 16105 & 16106 WINCH POWER UNITS ONLY)
14889 15290	MOTOR REPAIR KIT SMALL PARTS KIT (INCLUDES ITEMS MARKED *)
4	



AVAILABLE ONLY AS PART OF 15290 SMALL PARTS KIT



16101 POWER UNIT REPLACED BY 16106 POWER UNIT 16102 POWER UNIT REPLACED BY 16107 POWER UNIT



REPLACE 30E & 16100 POWER UNITS AS FOLLOWS:

16105 REPLACES 11497

16106 REPLACES 11497NS & 16101

16107 REPLACES 16102



4 16111 MOTOR REPLACES 01024 E & F & 16112 MOTORS ON ALL 30E & 16100 SERIES POWER UNITS



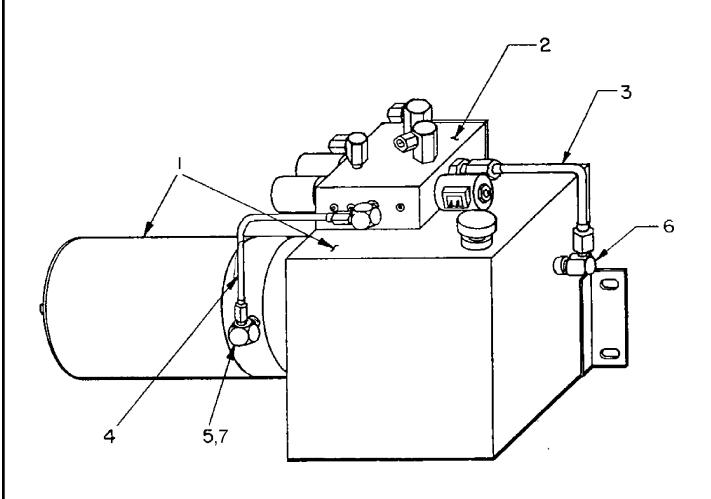
16988 BRAKE SPRING REPLACES 01043 BRAKE SPRING ON 16101, 16105 & 16106 WINCH POWER UNITS ONLY



REPL. PARTS LIST	12-6-04F	C400
	SUPERCEDES	811016

17261 HYDRAULIC POWER UNIT WITH CONTROL VALVE ASSY - ET10KX REPLACEMENT PARTS LIST

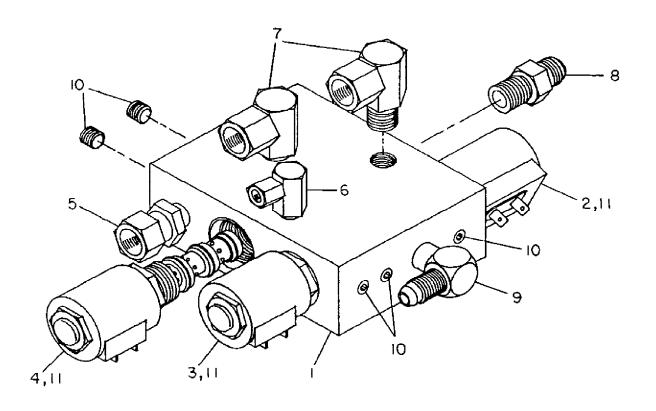
ITEM	PARTNO.	DESCRIPTION
	17261	HYDRAULIC POWER UNIT WITH CONTROL VALVE ASSEMBLY
1 2 3	17260-1 A 17263 17293	HYDRAULIC POWER UNIT WITH VALVE BRACKET CONTROL VALVE ASSEMBLY (INCLUDES HYDRAULIC FITTINGS) ▲ RETURN TUBE ASSEMBLY
4 5 6 7	17294 HTEL4MJ-4MP-90 HTEL6MJ-4MP-90 HRDB6MP-4FP	PRESSURE TUBE ASSSEMBLY ELBOW TUBE ADAPTER ELBOW TUBE ADAPTER HYDRAULIC BUSHING
-	16940	ELECTRIC MOTOR (ONLY)



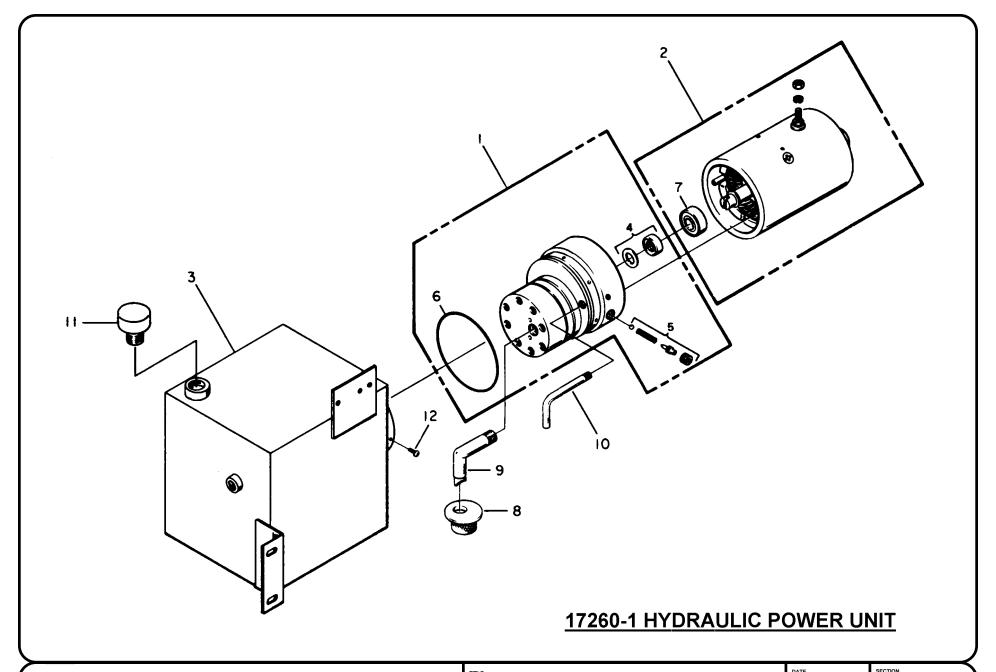
VENTURO MFG., INC.	REPLACEMENT	PARTS 7-14-00B	C400
	ET10KX	1-20-98A	17261

17263 CONTROL VALVE ASSEMBLY - ET10KX REPLACEMENT PARTS LIST

ITEM	PARTNO.	DESCRIPTION
	17263	CONTROL VALVE ASSEMBLY
1	17264	VALVE BODY
2	17266	SOLENOID VALVE 2-WAY N.O. WITH 16919 COIL
3	17267	SOLENOID VALVE 3-WAY WITH 16919 COIL
4	17268	SOLENOID VALVE 4-WAY WITH 16919 COIL
5	HSWL4MP-4FX	SWIVEL ADAPTER - STRAIGHT
6	HELB2MP-2FX-90	SWIVEL ADAPTER - ELBOW
7	HELB4MP-4FX-90	SWIVEL ADAPTER - ELBOW
8	HTAD6MJ-4MP	STRAIGHT TUBE ADAPTER
9	HTEL4MJ-4MP-90	ELBOW TUBE ADAPTER
10 11 -	HPLG1MP 16919 17349	SOCKET HEAD PIPE PLUG - 1/16" NPT. SOLENOID COIL - 12 VOLT D.C. (-1 HYDRAFORCE - 1 1/4" LONG, -2 DELTA POWER - 1 9/16" LONG) ▲ PACKING KIT



WENTURO MFG., INC.	REPLACEMENT PARTS	10-26-99B	C400		
	INNATI, OHIO	ET10KX	1-20-98A	l17263	J



	MANUFACTURING, INC. CINCINNATI, OHIO
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REPLACEMENT PARTS	6-19-98A	C400
ET10K(X)	2-20-90	17451

REPLACEMENT PARTS LIST - 17260-1 HYDRAULIC POWER UNIT

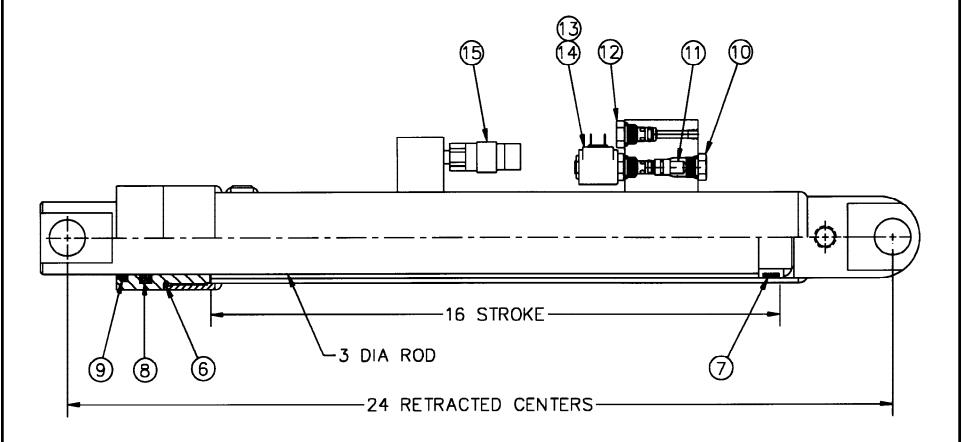
MODEL: ET10K(X)

ITEM	PARTNO.	DESCRIPTION
	17260-1-2400*	HYDRAULIC POWER UNIT
1	16943	PUMP ASSEMBLY
2	16940	MOTOR - 12V DC
3	17283	RESERVOIR ASSEMBLY
4	02330	SEAL & GASKET KIT
5	02220	RELIEF VALVE KIT
6	OR-239-7	O-RING (3 5/8" x 3 7/8" x 1/8")
7	02318	BALL BEARING
8	01134	SUCTION FILTER SCREEN
9	-	SUCTION TUBE
10	-	RETURNTUBE
11	19276	VENT PLUG (3/8" NPT)
12	07703	SCREW (10-24NC x 3/8")
-	17282	PACKINGKIT

^{*}STANDARD RELIEF VALVE SETTING - P.S.I.

WENTURO MFG., INC.	REPLACEMENT PARTS	6-22-98A	C400
CINCINNATI, OHIO	ET10K(X)	2-20-90	900220

17256-3 ELEVATION CYLINDER



REPLACEMENT PARTS LIST REF 931130



ET10K(X)	4-29-99C	17257-3
ELEVATING CYL & VALVE ASSY PARTS	7-7-99D	C400

REPLACEMENT PARTS LIST 17256-3 ELEVATION CYLINDER & VALVE ASSEMBLY

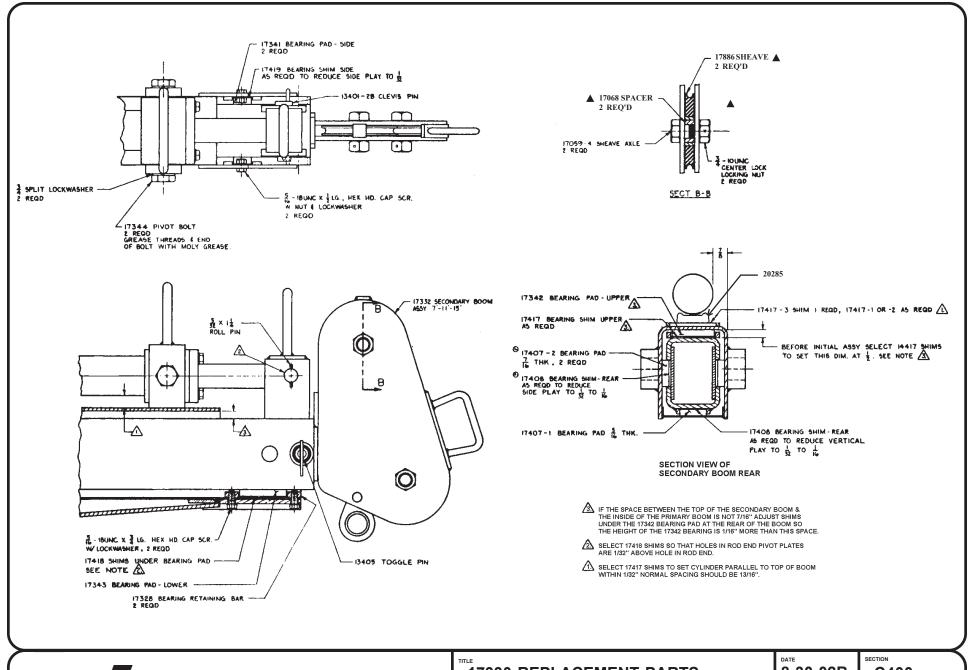
MODEL: ET10K(X)

ITEM	PARTNUMBER	DESCRIPTION
1 2 3 4 5	17255-3 17256-3 - -	ELEVATING CYLINDER ASSEMBLY W/OUT VALVES & PRESSURE SWITCH ELEVATING CYLINDER ASSEMBLY WITH VALVES & PRESSURE SWITCH
6 7 8 9 10	* * * 14416 <u>1</u>	O-RING WEAR RING POLYURETHANE PACKING (POLYPAK TYPE "B") ROD WIPER CAP
11 12 13 14 15	14450M-085 16917 16918 16919 17460-2200-11	FLOW CONTROL VALVE CHECK VALVE SOLENOID VALVE (INCLUDES COIL) SOLENOID COIL ONLY PRESSURE SWITCH
16 17 18 19 20	- - -	- - - -
21 22 23 24 25	17376-3 - - - -	PACKING KIT (INCLUDES ITEMS MARKED*)
26 27 28 29 30	- - - -	- - - - - -
31 32 33 34 35	- - - -	- - - - -

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ON CURRENT PRODUCTION CRANES, CAP HAS BEEN INCORPORATATED INTO RETURN HOSE

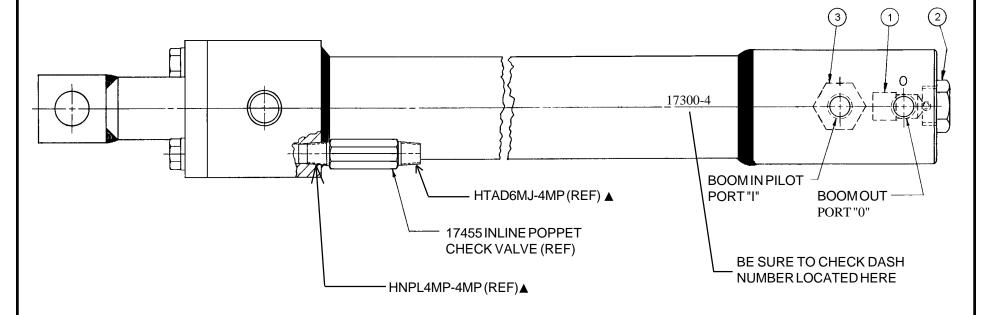
ENTURO MFG., INC.	REPL. PARTS LIST	10-5-99D	C400
CINCINNATI, OHIO	ET10K(X)	5-3-99C	931130





ET10KX	11-2-01A	19533
17330 REPLACEMENT PARTS	8-30-02B	C400





ITEM	QTY	PART NO.	DESCRIPTION
1	1	14450M-100	FLOW CONTROL VALVE
2	1		VALVE RETAINING PLUG
3	1	17265	PILOT OPERATED CHECK VALVE
REF		19001	HYDRAULIC TUBE - APPROX.48" LONG
REF		17357-4	PACKING KIT

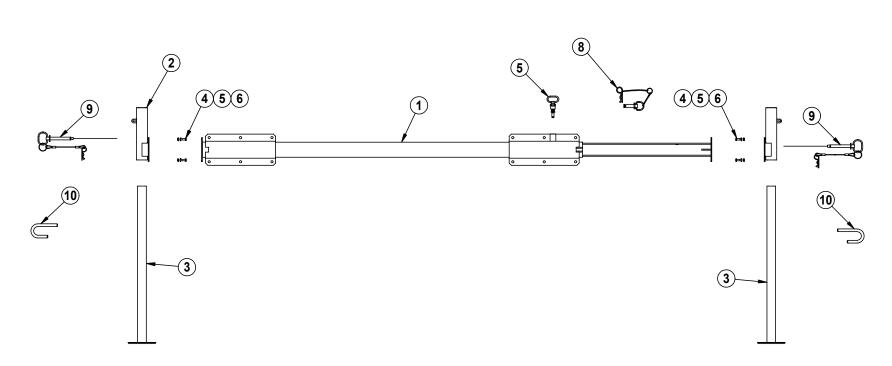


ET10KX	SUPERCEDES 8-2-99	19719
17300-4 REPLACEMENT PARTS	7-13-01A	C400

ET10KX-7/15 17442 FIELD SERVICE LABEL KIT

ITEM	ITEM PARTNUMBER (DESCRIPTION
1 2 3 4 5	11917-1 16973 13397 14459 14473-1	1 2 1 1 1	12 VOLT DECAL UP ROTATION DECAL OIL LEVEL DECAL OVERLOAD ALARM DECAL OIL DECAL
6 7 8 9 10	14473-2 17389 15390 15391 15392	3 2 1 1	GREASE DECAL VENTURO DECAL CAUTION, INSTRUCTIONS DECAL CRANE NOT PASSENGER LIFT DECAL DANGER ELECTROCUTION HAZZARD DECAL
11 12 13 14 15	15401 15398 15393 15394 15513	1 1 4 1	UNLAWFUL TO OPERATE DECAL UNPLUG PENDANT DECAL DANGER ELECTROCUTION HAZZARD DECAL ELECTRICAL HAZZARD SIGN ON / OFF PLATE DECAL
16 17 18 19 20	15581 16789 17363 17793D 17387	1 1 1 1 1	ATTACHMENT DECAL WARNING - CHEMICALS DECAL CRANE CONTROL DECAL WIRING DIAGRAM DECAL BOOM CAPACITY 7-11-15 DECAL
21 22 23 24 25	17388 17813 19741 19731-2 ▲ 20174	1 1 2 2 1	BOOM CAPACITY 7-11-15 DECAL OVERLOAD SENSING DECAL ET10KX DECAL SNATCH BLOCK DECAL (4000 LB) LABEL - GROUND CABLE
26 27 28 29 30	- - - -	- - - -	- - - -
31 32 33 34 35	- - - -	- - - -	- - - -

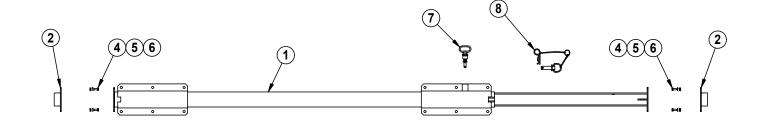
ENTURO MFG., INC.	FIELD SERV. LABEL KIT	12-19-01A	SECTION _	
CINCINNATI, OHIO	ET10KX-7/15	SUPERCEDES 3-4-99	17442	

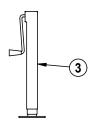


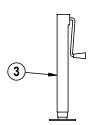
12	2	18506	3M BLACK / YELLOW SAFETY TAPE (NOT SHOWN)
11	2	14517	TAG, HANDLE INSTALLATION (NOT SHOWN)
10	2	23980	OUTRIGGER HANDLE
9	2	18607	HITCH PIN ASSEMBLY
8	1	24981	OUTRIGGER SECURITY PIN
7	1	18520	SPRING LOADED ASSEMBLY
6	8	!LWSH-031	LOCKWASHER - 5/16
5	8	!HNUT-03118	HEX NUT - 5/16-18
4	8	!HHCS03118075	HEX HEAD CAP SCREW - 5/16-18 X 3/4" LONG
3	2	13500-2	FIXED FOOT DROP LEG
2	2	18605	DROP LEG ADAPTER
1	1	18501	TUBE - OUTRIGGER ASSEMBLY
ITEM	QTY	PART NO	DESCRIPTION



REPLACEMENT PARTS DWG & LIST	11-12-03	C400
18500-P MANUAL OUTRIGGERS	SUPERSEDES	22688







9	2	18506	3M BLACK / YELLOW SAFETY TAPE (NOT SHOWN)
8	1	24981	OUTRIGGER SECURITY PIN
7	1	18520	SPRING LOADED ASSEMBLY
6	8	!LWSH-031	LOCKWASHER - 5/16
5	8	!HNUT-03118	HEX NUT - 5/16-18
4	8	!HHCS03118075	HEX HEAD CAP SCREW - 5/16-18 X 3/4" LONG
3	2	18586	CRANKDOWN LEG
2	2	18587	CRANKDOWN LEG ADAPTER
1	1	18501	TUBE - OUTRIGGER ASSEMBLY
ITEM	QTY	PART NO	DESCRIPTION



18500-CD MANUAL OUTRIGGERS	SUPERSEDES	22689
	DATE 11-12-03	SECTION C400