



**VENTURO**  
TRUCK MOUNTED CRANES

**HT40KX**

*HRAAD-00 & HRBAAD-00  
INSTALLATION & OWNER'S MANUAL*



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HT40KX / Std Ctrl / No Eng Ctrls (HR\*AAD-00\*\*)

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MFG., INC.  
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TITLE  
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**HT40KX (HR\*AAD-0\*\*\*)**

DATE  
**11-17-09**  
SUPERCEDES  
-

SECTION  
-  
**22989**



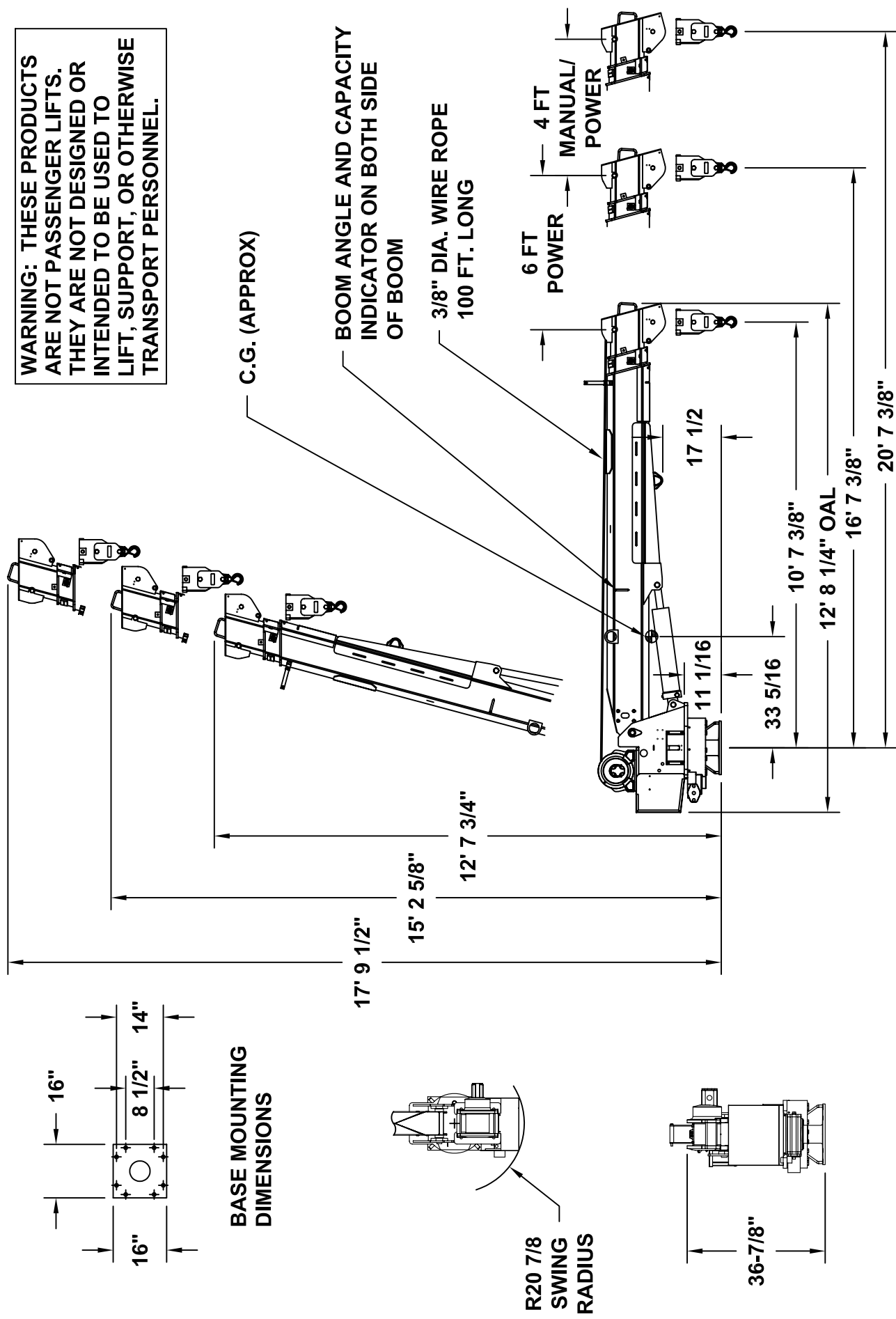
# **SECTION 100**

## **DESCRIPTION**

### **&**

## **SPECIFICATIONS**

**WARNING: THESE PRODUCTS ARE NOT PASSENGER LIFTS. THEY ARE NOT DESIGNED OR INTENDED TO BE USED TO LIFT, SUPPORT, OR OTHERWISE TRANSPORT PERSONNEL.**



# **INSTALLATION DWG**

**HT40KX, HT50KX - 10-16-20**

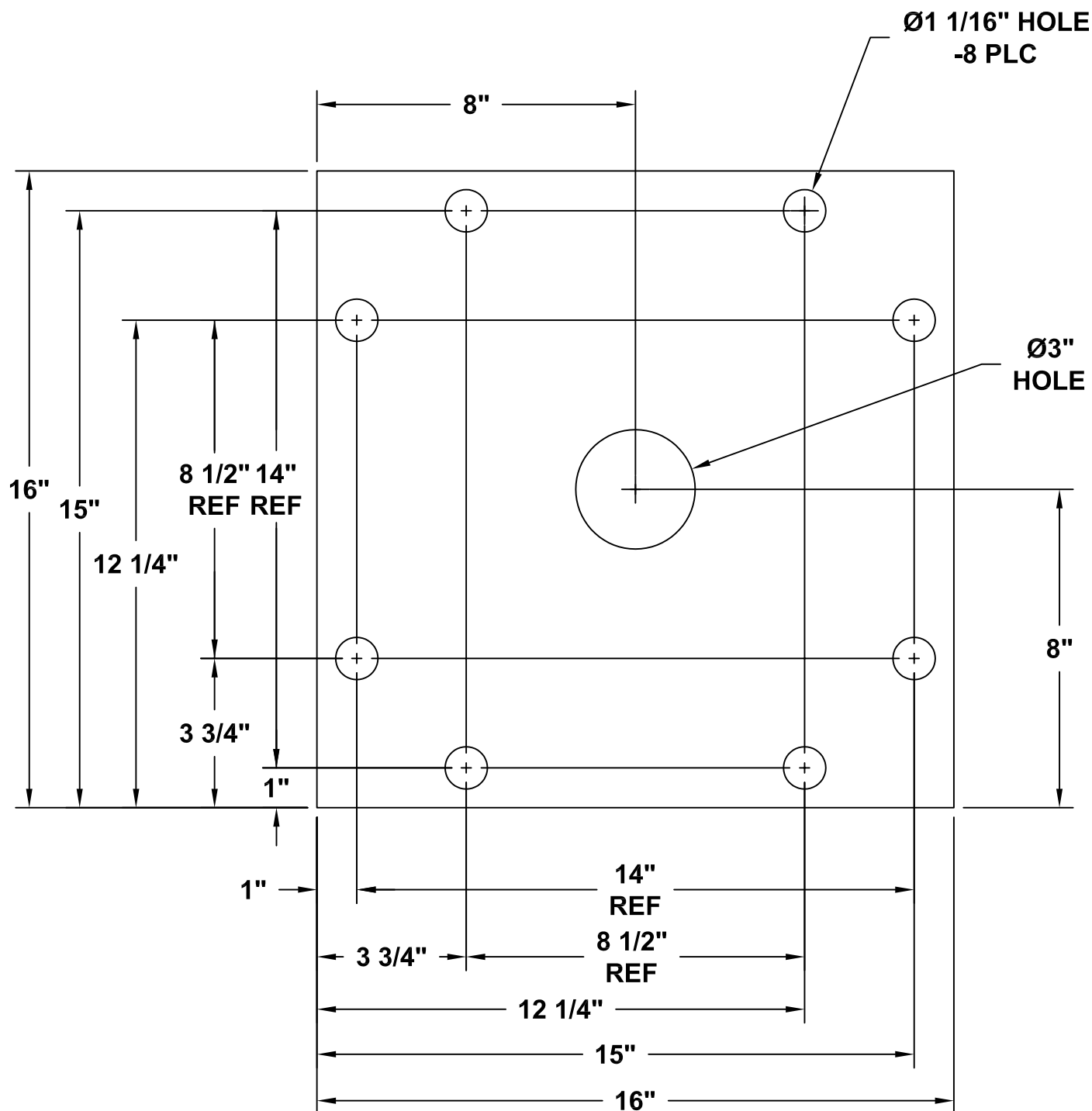
**DATE**  
**7-9-08A**

**SUPERSEDES**  
**9-4-07**

**SECTION**  
**C100**

**22912**

# ▲ HT40/50KX BASE MOUNTING DIMENSIONS



MFG., INC.  
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TITLE  
▲ BASE MOUNTING DIM

HT40/50KX

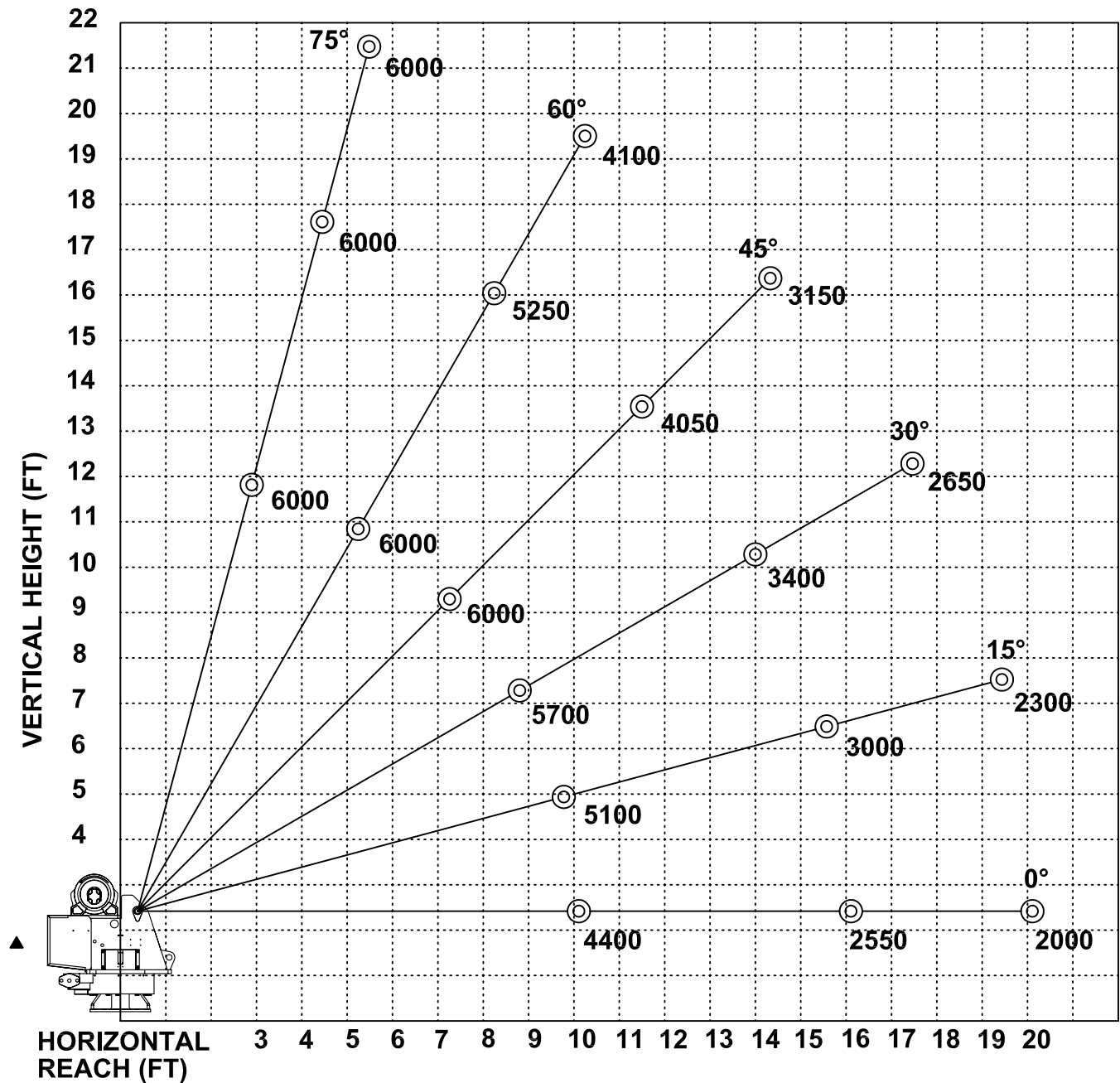
DATE  
3-3-05F

SUPERSEDES  
5-20-03E

SECTION  
C100

**18353**

# HT40KX - 10-16-20 BOOM MAXIMUM CAPACITY CHART



**MUST USE SNATCH BLOCK  
FOR LOADS OF 3000 LBS.  
AND GREATER**



MFG., INC.  
CINCINNATI, OHIO

TITLE  
**CAPACITY CHART**

**HT40KX - 10-16-20**

DATE  
**9-5-07D**

SUPERSEDES  
**3-3-05C**

SECTION  
**C100**

**22341**



# **SECTION 150**

## **SAFETY**

# VEHICLE & CRANE MOUNTED ELECTRICAL HAZARD SIGN APPLICATION & INFORMATION

ET & HT CRANE SERIES



▲ SIGN NO. 15393A DISPLAYS THE INTERNATIONAL SYMBOL FOR ELECTRICITY AND WARNS OF DANGER FROM AN ELECTRICALLY CHARGED VEHICLE, CRANE, OR LOAD. FOUR ARE RECOMMENDED (ONE FOR EACH SIDE AND ONE FOR EACH END OF VEHICLE) TO BE APPLIED IN LOCATIONS WHICH ARE READILY VISIBLE TO GROUND PERSONNEL.



▲ SIGN NO. 15401 PROVIDES ADDITIONAL WARNING OF LEGAL REQUIREMENTS WHEN OPERATING NEAR HIGH VOLTAGE LINES. THIS SIGN IS PLACED ON THE CONTROL PENDANT SIDE OF BOOM.

REQUIRED MINIMUM CLEARANCES REFERRED TO ON SIGN NO. 15401

REQUIRED CLEARANCES FROM OVERHEAD HIGH-VOLTAGE LINES

NOMINAL VOLTAGE (kV) (PHASE TO PHASE)	MINIMUM REQUIRED CLEARANCE (FEET) *
0 - 50	10
over 50 - 200	15
over 200 - 350	20
over 350 - 500	25
over 500 - 750	35
over 750 - 1000	45

REQUIRED CLEARANCES FROM ENERGIZED HIGH-VOLTAGE CONDUCTORS  
(WHILE IN TRANSIT)

NOMINAL VOLTAGE (kV) (PHASE TO PHASE)	MINIMUM REQUIRED CLEARANCE (FEET) *
0 - 0.75	4
over 0.75 - 50	6
over 50 - 345	10
over 345 - 750	16
over 750 - 1000	20

\* NOTE: ENVIRONMENTAL CONDITIONS SUCH AS FOG, SMOKE, OR PRECIPITATION MAY REQUIRE INCREASED CLEARANCES



MFG., INC.  
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TITLE  
**INSTALLATION DWG**

**ET & HT CRANE SERIES**

DATE  
**5-15-02H**

SUPERCEDES  
**5-13-97G**

SECTION  
**C150**

**15394**

# CRANE SAFETY AND HAZARDS

HT-SERIES CRANES

## **CAUTIONS**

1. INSPECT VEHICLE AND CRANE, INCLUDING OPERATION, PRIOR TO USE DAILY.
2. DO NOT USE THIS EQUIPMENT EXCEPT ON SOLID, LEVEL SURFACE WITH CRANE MOUNTED ON FACTORY-RECOMMENDED TRUCK.
3. BEFORE OPERATING THE CRANE, REFER TO MAXIMUM LOAD (CAPACITY) CHART ON CRANE FOR OPERATING (LOAD) LIMITATIONS.
4. DO NOT OPERATE, WALK, OR STAND BENEATH BOOM OR A SUSPENDED LOAD.
5. ATTACH PENDANT CORD SUPPORT SNAP TO ATTACHMENT POINT BEFORE PLUGGING IN PENDANT.
6. UNPLUG PENDANT AND DISENGAGE PTO SYSTEM WHEN CRANE NOT IN USE.
7. FOR TRAVEL, BOOM MUST BE IN STOWED POSITION.

## **DANGER**

- THIS CRANE IS NOT A PASSENGER LIFT
- IT IS NOT DESIGNED OR INTENDED TO BE USED TO LIFT, SUPPORT, OR OTHERWISE TRANSPORT PERSONNEL.

## **YOU MUST NOT OPERATE THIS CRANE UNLESS**

1. YOU HAVE BEEN TRAINED IN THE SAFE OPERATION OF THIS CRANE  
*AND*
2. YOU KNOW AND FOLLOW THE SAFETY AND OPERATING RECOMMENDATIONS CONTAINED IN THE MANUFACTURER'S MANUALS, YOUR EMPLOYER'S WORK RULES, AND APPLICABLE GOVERNMENT REGULATIONS. AN UNTRAINED OPERATOR SUBJECTS HIMSELF AND OTHERS TO DEATH OR SERIOUS INJURY.

## **ELECTROCUTION HAZARD**

- THIS MACHINE IS NOT INSULATED.
- MAINTAIN SAFE CLEARANCES FROM ELECTRICAL LINES AND APPARATUS.
- YOU MUST ALLOW FOR BOOM SWAY, ROCK OR SAG, AND ELECTRICAL LINE AND LOADLINE SWAYING.
- THIS LIFTING DEVICE DOES NOT PROVIDE PROTECTION FROM CONTACT WITH OR PROXIMITY TO AN ELECTRICALLY CHARGED CONDUCTOR.
- YOU MUST MAINTAIN A CLEARANCE OF AT LEAST 10 FEET BETWEEN ANY PART OF THE CRANE, LOADLINE, OR LOAD, AND ANY ELECTRICAL LINE OR APPARATUS CARRYING UP TO 50,000 VOLTS. ADDITIONAL CLEARANCE IS REQUIRED FOR VOLTAGES IN EXCESS OF 50,000 VOLTS. REFER TO DRAWING 15394 FOR ADDITIONAL INFORMATION.
- **DEATH OR SERIOUS INJURY** WILL RESULT FROM CONTACT OR INADEQUATE CLEARANCE.



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TITLE

INSTALLATION DWG

DATE

11-19-09B

SECTION

C150

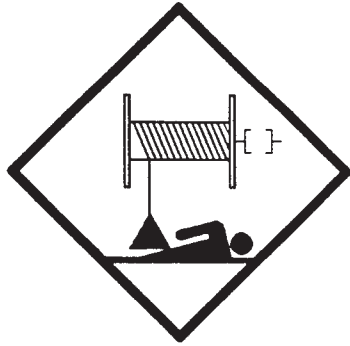
HYDRAULIC CRANES

SUPERCEDES

5-13-97A

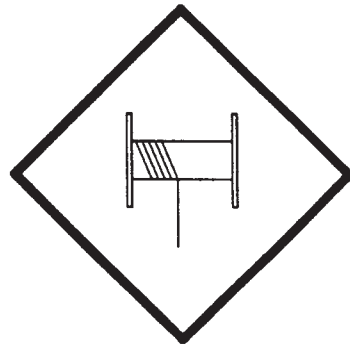
920612

# WINCH SAFETY WARNINGS



**DANGER**

**DO NOT DISENGAGE  
WINCH UNDER LOAD**



**DANGER**

**THE LAST FIVE  
WRAPS OF WIRE ROPE  
MUST BE LEFT ON  
THE DRUM TO ASSIST  
THE WIRE ROPE CLAMP IN  
HOLDING THE LOAD**



**WARNING**

**WINCHES ARE NOT  
TO BE USED FOR  
THE LIFTING OR  
MOVING OF  
PERSONS**



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TITLE  
**INSTALLATION DWG**

**HT CRANES**

DATE  
**5-26-98B**

SUPERCEDES  
**10-17-97A**

SECTION  
**C150**

**19217**

MANUAL OVERRIDE

19314-2 NON-PROP

22768-2 PROP

MANUAL OVERRIDE

19314-1 NON-PROP

22768-1 PROP

SHUT OFF DECAL

19315-1 MANUAL

19315-2 PROPORTIONAL

INSIDE OF REAR COVER

15581 ATTACHMENT

15398 UNPLUG REMOTE

22499 KNOW YOUR SIGNALS

15401 UNLAWFUL TO OPERATE

RIGHT

14473-1 OIL

15391 DANGER (NOT PASSENGER LIFT)

20834 OVERRIDE INST INSIDE

15392 DANGER ELEC. HAZARD

15390 CAUTION

14473-2 GREASE 2 PLACES

LEFT

MODEL NO.

19746 - HT40

19747 - HT50

DECAL

CAPACITY

MODEL

PART NO.

RIGHT

HT40

22342-1

LEFT

HT40

22342-2

RIGHT

HT50

22352-1

LEFT

HT50

22352-2

19788 PROPORTIONAL CONTROL

\* PROPORTIONAL ONLY

17389 MEDIUM VENTURO

BOOM

17389-4 SMALL VENTURO

14473-2 GREASE

BACK

VENTURO

MANUFACTURING, INC.

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HT40/50KX

TITLE

DECAL PLACEMENT

DATE

10-23-08E

SECTION

C150

SUPERSEDES

9-5-07D

22171

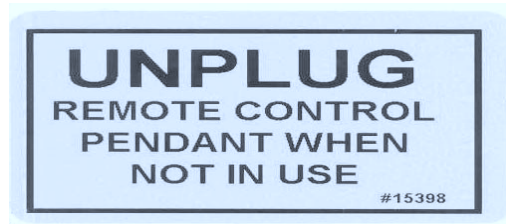
PART NO.: 15398

DECAL: UNPLUG REMOTE CONTROL

FUNCTION: To inform the operator to unplug remote control when not being used.

QUANTITY: 1

PLACEMENT: Right side of housing.



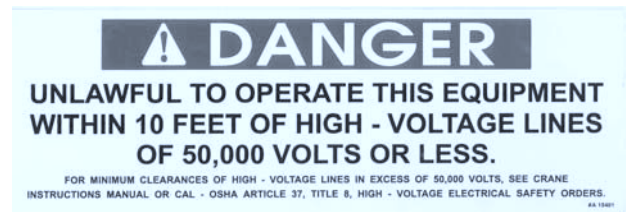
PART NO.: 15401

DECAL: UNLAWFUL TO OPERATE

FUNCTION: To inform the operator of proper operation in vicinity of power lines.

QUANTITY: 1

PLACEMENT: Right side of housing.



PART NO.: 19314-1

DECAL: MANUAL OVERRIDE (NON-PROP)

FUNCTION: To inform the operator of manual override locations.

QUANTITY: 1

PLACEMENT: Inside of rear cover.



PART NO.: 19314-2

DECAL: MANUAL OVERRIDE (NON-PROP)

FUNCTION: To inform the operator of manual override locations.

QUANTITY: 1

PLACEMENT: Inside of rear cover.



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TITLE

DECAL DRAWING & LIST

DATE

12-14-05A

SECTION

C150

HT40/50KX

SUPERSEDES

5-11-05

22181A

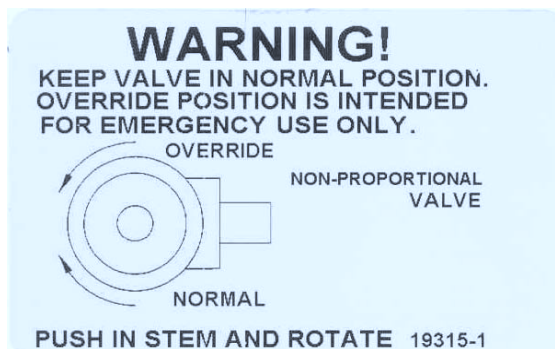
PART NO.: 19315-1

DECAL: SHUT OFF (NON-PROPORTIONAL)

FUNCTION: To show the operator how to override master shut off valve.

QUANTITY: 1

PLACEMENT: Inside rear cover.



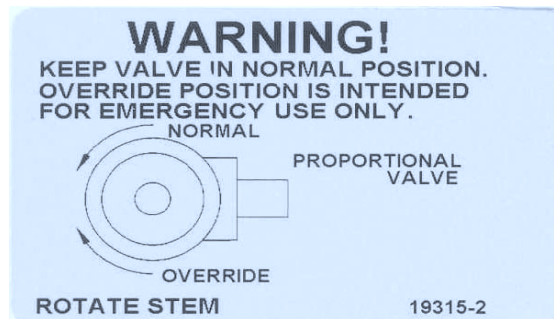
PART NO.: 19315-2

DECAL: MANUAL OVERRIDE (PROPORTIONAL)

FUNCTION: To show the operator how to override proportional valve.

QUANTITY: 1

PLACEMENT: Inside rear cover.



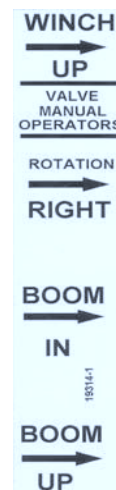
PART NO.: 22768-1

DECAL: MANUAL OVERRIDE

FUNCTION: To inform the operator of manual override locations.

QUANTITY: 1

PLACEMENT: Inside rear cover.



PART NO.: 22768-2

DECAL: MANUAL OVERRIDE

FUNCTION: To inform the operator of manual override locations.

QUANTITY: 1

PLACEMENT: Inside rear cover.



MFG., INC.  
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TITLE  
**DECAL DRAWING & LIST**

HT40/50KX

DATE  
**12-14-05B**

SUPERSEDES  
**9-9-05A**

SECTION  
**C150**

**22181B**

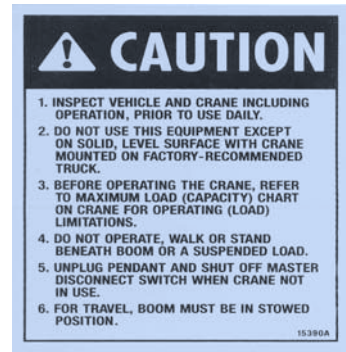
PART NO.: 15390

DECAL: CAUTION - INSPECT VEHICLE & CRANE

FUNCTION: To inform the operator of key operating requirements.

QUANTITY: 1

PLACEMENT: Left side of rear cover.



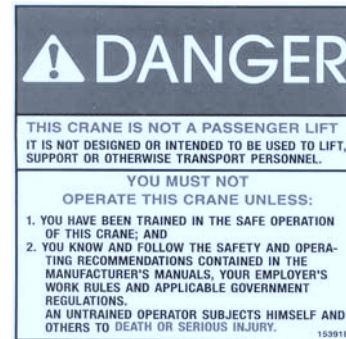
PART NO.: 15391

DECAL: DANGER - NOT PASSENGER LIFT

FUNCTION: To inform the operator not to lift, support or transport personnel, and to ensure that crane operator is adequately trained.

QUANTITY: 1

PLACEMENT: Left side of rear cover.



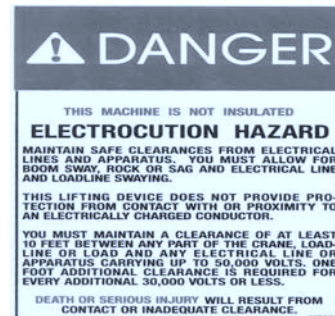
PART NO.: 15392

DECAL: DANGER - ELECTROCUTION HAZARD

FUNCTION: To inform the operator that the machine (crane) represents an electrocution hazard should it come too near or in contact with electrical voltage source.

QUANTITY: 1

PLACEMENT: Left side of rear cover.



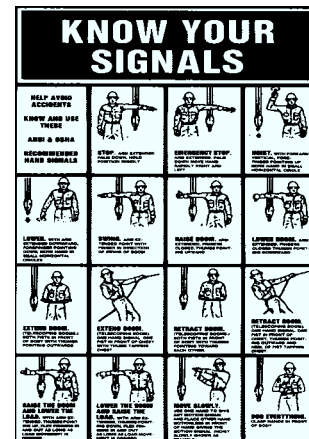
PART NO.: 22499

DECAL: KNOW YOUR SIGNALS

FUNCTION: To inform the operator of proper signals.

QUANTITY: 1

PLACEMENT: Right side of rear cover.



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TITLE

DECAL DRAWING & LIST

DATE

9-11-06B

SECTION

C150

HT40/50KX

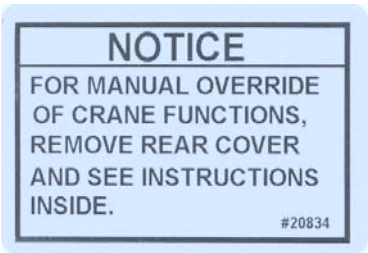
SUPERSEDES

9-9-05A

22181C



PART NO.: 20834  
DECAL: FOR MANUAL OVERRIDE  
FUNCTION: To inform the operator of locations  
of manual override instructions.  
QUANTITY: 1  
PLACEMENT: Left side of rear cover.



▲  
PART NO.: 17389-4  
DECAL: SMALL VENTURO  
FUNCTION: To show manufacturer of crane.  
QUANTITY: 1  
PLACEMENT: Rear cover.



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TITLE	DATE	SECTION
DECAL DRAWING & LIST	9-11-06A	C150
HT40/50KX	SUPERSEDES 12-15-05	22181D

# **SECTION 200**

## **INSTALLATION**

## CRANE INSTALLATION

HT40KX, HT50KX

### BODY REINFORCEMENT

The truck body must be reinforced and outriggers provided to withstand the combined loads resulting from lifting and the weight of the crane and boom.

The maximum combined overturning moment for the HT40KX is 45,000 ft. lbs. and for the HT50KX is 55,000 ft. lbs.

The maximum vertical load for the HT40KX is 7100 lbs. and for the HT50KX is 9300 lbs.

### CRANE MOUNTING

The crane base plate or mounting pedestal must be bolted to the body reinforcing plate with eight (8) grade five (5) bolts of 1" dia. with either coarse or fine threads. A 6" dia. hose clearance hole must be cut in this plate to allow the hoses to swing and coil freely.

### ROTATION POSITIONING

The HT cranes are shipped with the boom rotated as shown on drawing 20051. It can be in any position that pleases the user since the boom can always reach the storage and travel position by rotating one way or the other.

### HYDRAULIC CONNECTIONS

- ▲The crane is furnished with a pressure, return and a case drain hoses that come down through the center of the housing. The pressure and return hoses connect to two hydraulic swivels to prevent damage while rotating the crane right and left.

**CAUTION: THE CASE DRAIN HOSE MUST BE A DEDICATED RETURN HOSE UNRESTRICTED TO TANK/RESERVOIR. DO NOT 'T' INTO ANOTHER EXISTING RETURN HOSE OR DAMAGE TO THE HYD. WINCH FROM BACK-PRESSURE WILL OCCUR. BACK-PRESSURE IN EXCESS OF 200 PSI WILL DAMAGE THE HYD. WINCH.**

Arrange the pressure & return hoses in the compartment below the crane so that they are connected in a relaxed position while the crane is at the midpoint of the 400 degree rotation range -- regardless of the final position of the boom during storage/travel. See installation pages 22913 for more information on hose connections.

**NOTE:** If you purchased one of Venturo's hydraulic packages (P/N 19294-X.XXX), you will have received our pressure gauge kit. This kit includes a gauge, hose and bulkhead "T" fitting and should be installed on the pressure hose.



MFG., INC.  
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TITLE  
**INSTALLATION DWG**

**HT40KX, HT50KX**

DATE  
**6-20-11C**

SUPERCEDES  
**7-12-10B**

SECTION  
**C200**

**22172**

## ELECTRICAL CONNECTIONS

A 25 ft. electrical power lead - intended for 12V DC only - also comes down through the center of the crane base plate with the hoses. This lead should be looped in the compartment so that it remains relaxed throughout the 400 degree rotation of the crane.

A 15amp circuit breaker is mounted on the crane and protects the crane's internal wiring and solenoid coils. The 15amp circuit breaker does not protect the 25 foot electrical power lead. For added protection, the 25 ft. lead can be connected to a 15-20 amp protected circuit that, if possible, is powered only when the vehicle engine is running

## HYDRAULIC FLUID

<u>Average Climate</u>	<u>Type of Oil</u>
Cold to Moderate	ISO Grade AW 46
Warm to Hot	ISO Grade AW 68

The fluid should have the highest anti-wear characteristics and treated to inhibit rust and oxidation.

## HYDRAULIC HOSES & LINES

The minimum sizes for lines and hoses are as follows:

	NON-PROP	PROP	▲
PRESSURE	3/8"	5/8"	
RETURN	1/2"	3/4"	
SUCTION	3/4"	1-1/4"	

## RESERVOIR

The PTO reservoir should have a capacity of 10 gallons (non-proportional) or 25 gallons (proportional) fitted with 100 mesh suction screen, 10 micron return line filter, and filler/breather cap.

## PTO PUMP

The PTO pump should be sized to allow an engine idle speed range that will deliver approximately 2.5 GPM for the HT40KX standard (non-proportional), 12.0 GPM for the HT40KX proportional, 3.0 GPM for the HT50KX standard or 12.0 GPM for the HT50KX proportional. The crane's relief pressure is set at 3000 psi.

## PTO START-UP

Before connecting the PTO system to the crane pressure and return hoses, connect the PTO pressure and return lines together at the bulkhead. Operate the PTO system for about two (2) minutes per gallon of reservoir capacity (10 gallon reservoir 20 minutes) to flush out the lines and filter all the fluid several times.

## ENGINE START/STOP & THROTTLE CONTROL

If your crane was purchased with optional engine start/stop and throttle control, refer to drawing 22615 in the replacement parts section for further information.



MFG., INC.  
CINCINNATI, OHIO

TITLE  
**INSTALLATION DWG**

**HT40KX, HT50KX**

DATE  
**7-12-10C**

SUPERCEDES  
**11-4-08B**

SECTION  
**C200**

**22173**

# CRANE OPERATION AND MAINTENANCE INSTRUCTIONS

HT40KX, HT50KX

## SAFETY

Before operating this crane, read and understand these instructions, the 920612 Crane Safety and Hazards Information Sheet, and review all safety & instruction labels on the crane.

## CRANE INSPECTION

Before operating this crane, inspect for wear, damage, or oil leakage. After the wire rope has been run out, check for wear, kinks, and broken strands. Check the hook and safety latch for damage. Correct any problems before using the crane.

## CAPACITY

Before operating this crane, review the capacity charts on the sides of the boom to relate the load to be lifted to the boom length and angle. The boom angle is shown by a gravity arrow.

## SNATCH BLOCK

If the load exceeds 3000 lbs.-HT40KX or 4000 lbs.-HT50KX or if reduced winching speed for better control of smaller loads is required, use the snatch block to rig the crane for two part line operation.

## CONTROLS

This crane is operated by a remote control pendant. The pendant should be unplugged and stored in a compartment when the crane is not in use.

Before plugging the pendant in, inspect the plug, socket, cord, pendant head, and switches for damage. Actuate all four switches both ways to verify that they all have the same feel and sound and that they return to the center position.

Plug the pendant into the socket on the right side of the crane and snap the strain relief tether to the crane housing.

## PTO SYSTEM

Check the hydraulic fluid level in the PTO system reservoir. Engage PTO and set the engine idle speed to provide the desired hydraulic flow rate per the PTO system instructions. A lower idle setting may be used for more delicate spotting of loads if required.

## CRANE OPERATION

Use "Winch Down" to release tension on the wire rope to unhook it from the storage tie down position.

Use "Boom Up" to elevate the boom from the boom rest position.

Avoid repeated rapid reversals of the control switches. This can cause the load to swing.

Check all control functions to see that they are working as described in the following section.



MFG., INC.  
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TITLE  
**INSTALLATION DWG**

**HT40KX, HT50KX**

DATE  
**8-12-99B**

SUPERCEDES  
**7-17-97**

SECTION  
**C200**

**22345a**

## CONTROL FUNCTIONS

WINCH "UP" and "DOWN" - Raises and lowers the load with the winch.

BOOM "UP" and "DOWN" - Raises and lowers the boom elevation angle. The boom elevates from 8 degrees below horizontal to 75 degrees above horizontal.

BOOM "OUT" and "IN" - Extends and retracts the boom. The boom hydraulic extension stroke is 6 ft. or 10 ft.

ROTATION "L" and "R" - Controls the left and right direction of the crane rotation. The crane rotation is limited to 400 degrees.

POWER - (Non Proportional Systems) Energizes safety shutoff valve. See page 22328 for detailed operations instructions and warnings.

TRIGGER (Proportional Systems Only) - Varies the flow rate delivered to the crane valve. The farther the trigger is pulled, the faster the selected crane function operates.

## OVERLOAD SENSING SYSTEM

This crane is equipped with an Overload Sensing System. If the capacity of the crane is exceeded, the "Winch Up", "Boom Down", and "Boom Out" functions will be shut down. The "Winch Down", "Boom Up", and "Boom In" functions will continue to operate and can be used to relieve the overload condition. The "Rotation" function also will continue to operate.

For crane models HT25 serial numbers 80157, HT40 serial numbers 84092 and HT50 serial numbers 85086 and below, the Overload system is inoperative if the boom elevation is at the bottom or top limit of travel. To relieve this condition, raise or lower the boom slightly before lifting the load. Cranes with serial numbers above the aforementioned have been modified to allow the Overload system to remain active at the top of boom travel.

## TWO-BLOCK SENSING SYSTEM

This crane is equipped with an anti two-block device that is mounted at the tip of the boom. If the snatch block/overhaul weight contacts the device the "Winch Up", "Boom Down", and "Boom Out" functions are disabled. The "Winch Down", "Boom Up", and "Boom In" functions will continue to operate and can be used to relieve the two-block condition. ▲

## TELESCOPIC HEXAGONAL BOOM

The hexagonal shaped boom shall telescope to provide a horizontal reach range of 10 ft. to 20 ft. using a hydraulic power extension cylinder with a 10 ft. stroke. See page 22930. A 6 ft. hydraulic power extension and a 4 ft. manual extension section is also available. See page 22917.

## TRUCK SETUP & OUTRIGGERS

1. The truck should be parked on ground that is as level and as firm as possible when using the crane.
2. The center of the crane should be positioned close enough to the job so that it can be operated at a reach that puts the load within the rated capacity of the crane.



MFG., INC.  
CINCINNATI, OHIO

TITLE  
**INSTALLATION DWG**

**HT40KX, HT50KX**

DATE  
**6-20-11H**

SUPERCEDES  
**7-22-10G**

SECTION  
**C200**

**22345b**

3. Set the vehicle parking brake and put the vehicle transmission in "park" if it is an automatic.
4. Deploy the outriggers to help stabilize the vehicle against rocking or overturning when lifting with the crane.

## PREPARATION FOR TRAVEL

1. Return the outriggers to the stowed position. Install and secure all pins.
2. Stow the crane boom in the boom support.
3. Hook the winch line to a tie down point on the body or pedestal and apply tension.
4. Disengage the PTO pump and idle speed control.
5. Unplug the control pendant and store in a body compartment or the cab.

## MAINTENANCE

The crane requires only periodic lubrication. As a standard procedure, this can be done at the time the vehicle is serviced.

The winch planetary gearbox lube should be maintained at the level plug.

To ensure optimal winch performance, the following lube schedule and lube specifications should be followed:

Initial Change - after 6 weeks or 10 hours of operation.

Periodic Change - on an annual basis or every 50 hours of operation.

<u>Temp Range (°F)</u>	<u>Winch Hydraulic Oil</u>
120 to 10	SAE 50
40 to -25	75W90
30 to -50	Conoco DN600 or equivalent

Service grease fittings and rotation gear with molybdenum-disulfide graphite-filled lithium-based extreme pressure grease.

Grease fitting locations:

- Boom pivot at rear of boom
- Speed reducer (2 fittings)
- Elevation cylinder tail clevis
- Bottom of Swing Bearing (2 fittings)

Remove rear cover and check all hydraulic tube and hose fittings for tightness.

Check electrical connections for looseness and corrosion.



MFG., INC.  
CINCINNATI, OHIO

TITLE

INSTALLATION DWG

DATE

2-3-09A

SECTION

C200

HT40KX, HT50KX, HT66KX

SUPERCEDES

5-13-05

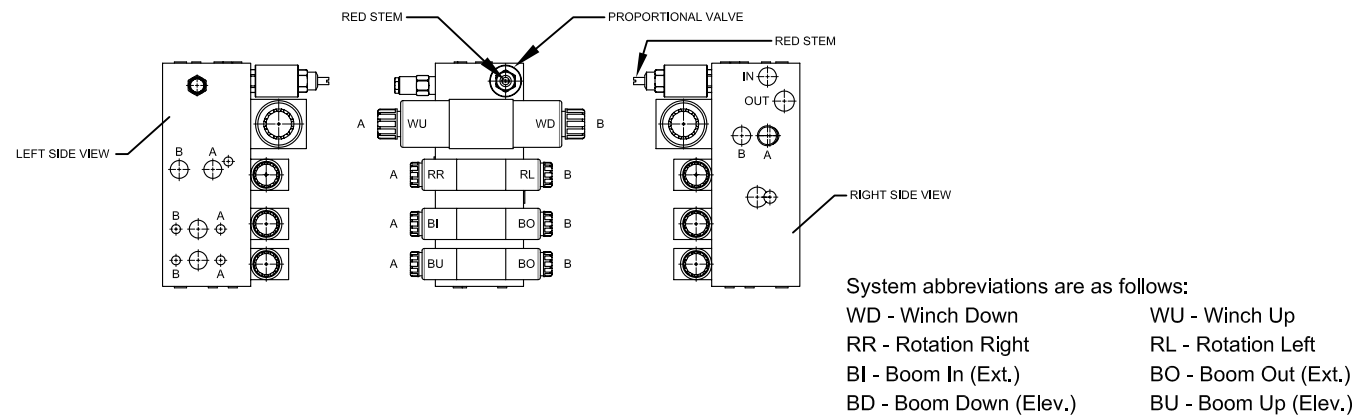
22174

# EXPLANATION OF HYDRAULIC VALVE SYSTEM

## OVERVIEW

This proportional crane utilizes a proportional valve, which controls the rate at which the hydraulic fluid flows through the valve bank. When the proportional valve is fully closed, hydraulic fluid bypasses the valve bank and returns directly to the tank. When the proportional valve is fully open, hydraulic fluid cycles through the valve bank and allows the crane to function at full speed. When the proportional valve is at any setting between, a portion of the fluid is allowed through the valve bank, with the remainder returning directly to the tank.

The four crane functions (winch, rotation, boom elevation, and boom extension) are controlled by four separate valve sections. Each valve section has two solenoid coils (and two manual overrides) which control the direction that the function operates (e.g. winch up vs. winch down). For a given crane function and direction (e.g. winch up) the solenoid coil and the associated manual override lie on the same side of the valve bank (both "push").



## MANUAL OVERRIDE SYSTEM

Should an electrical failure occur, your Ventura crane can be operated manually. **The manual overrides are intended for emergency use only and should not be used for normal operation.**

### To operate in manual override mode:

- Override the proportional valve by turning the red stem on the valve as stated below.
  - For override operation, rotate stem clockwise (the farther the stem is turned the faster the crane will operate).
  - To return to normal operation, rotate the stem counterclockwise until it stops.
- Determine the coil/override associated with the function you wish to operate, then insert a small diameter object (an allen wrench works well) into the detent on the end of the valve stem and press firmly inward. For example, pushing the stem labeled A on the first bank (refer to the illustration) will actuate winch up.

**Warning!** For normal crane operation, the proportional valve must be in the "normal" position (as described above). To verify "normal" operation, you may set the pendant (or radio) control aside and actuate a single crane function by pushing "in" on any of the manual override pins, located at the ends of each function control valve. If that function operates, the proportional valve is still in manual override. Check the position of the proportional valve "red thumb screw" to insure that it is fully counterclockwise.

## EMERGENCY STOP

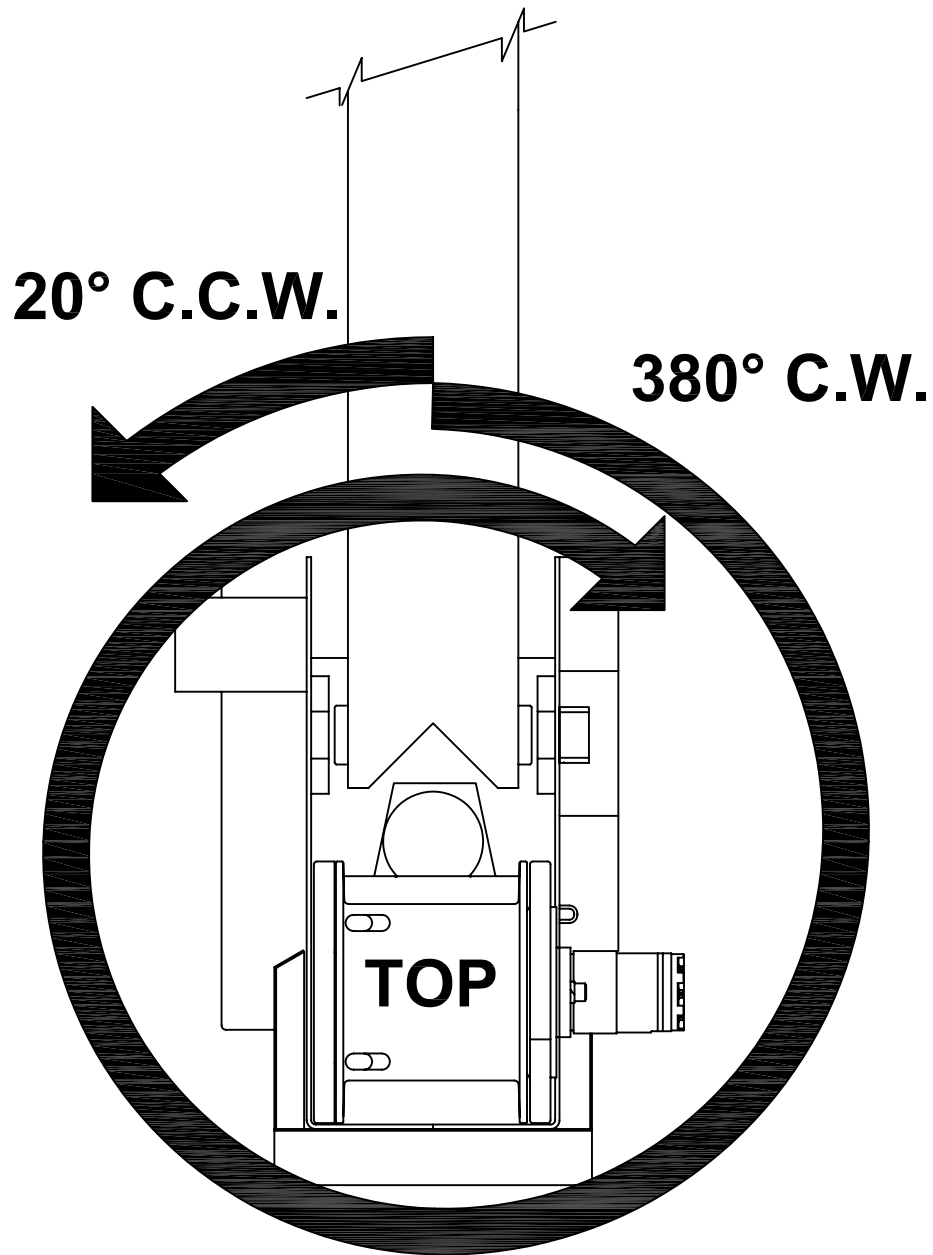
In the unlikely event that a function of the crane does not stop once the function's toggle switch is released, the Proportional crane can be stopped by releasing the trigger.



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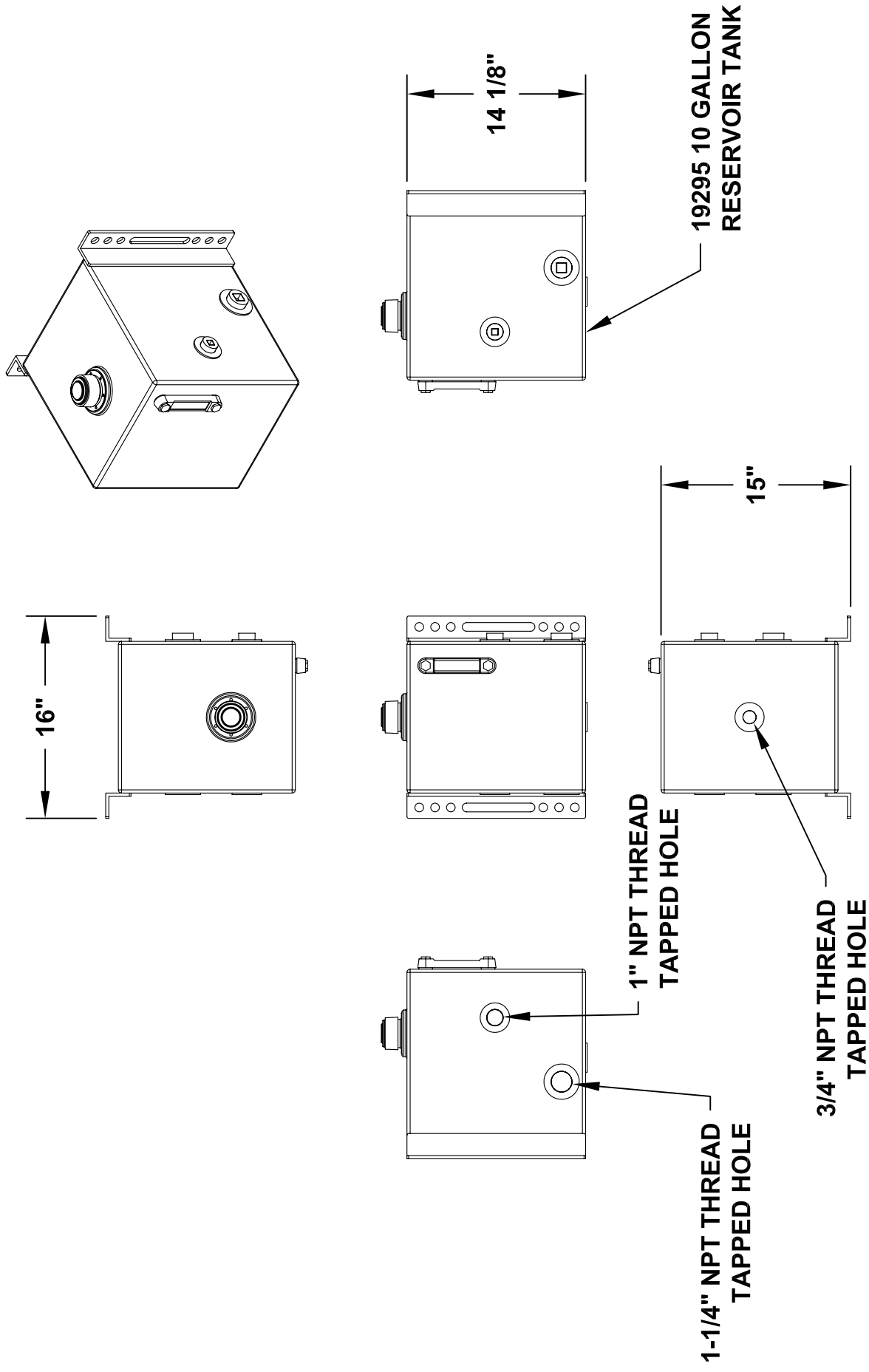
TITLE	DATE	SECTION
HYDRAULIC SYSTEM	05-25-11B	C200
HT40/50/66 - PROP	SUPERSEDES 5-26-05	22168





**This Venturo crane is shipped with the rotation orientation as shown above. To change the orientation rotate crane base prior to mounting to suit your application.**

# 19295 10 GALLON HYDRAULIC TANK



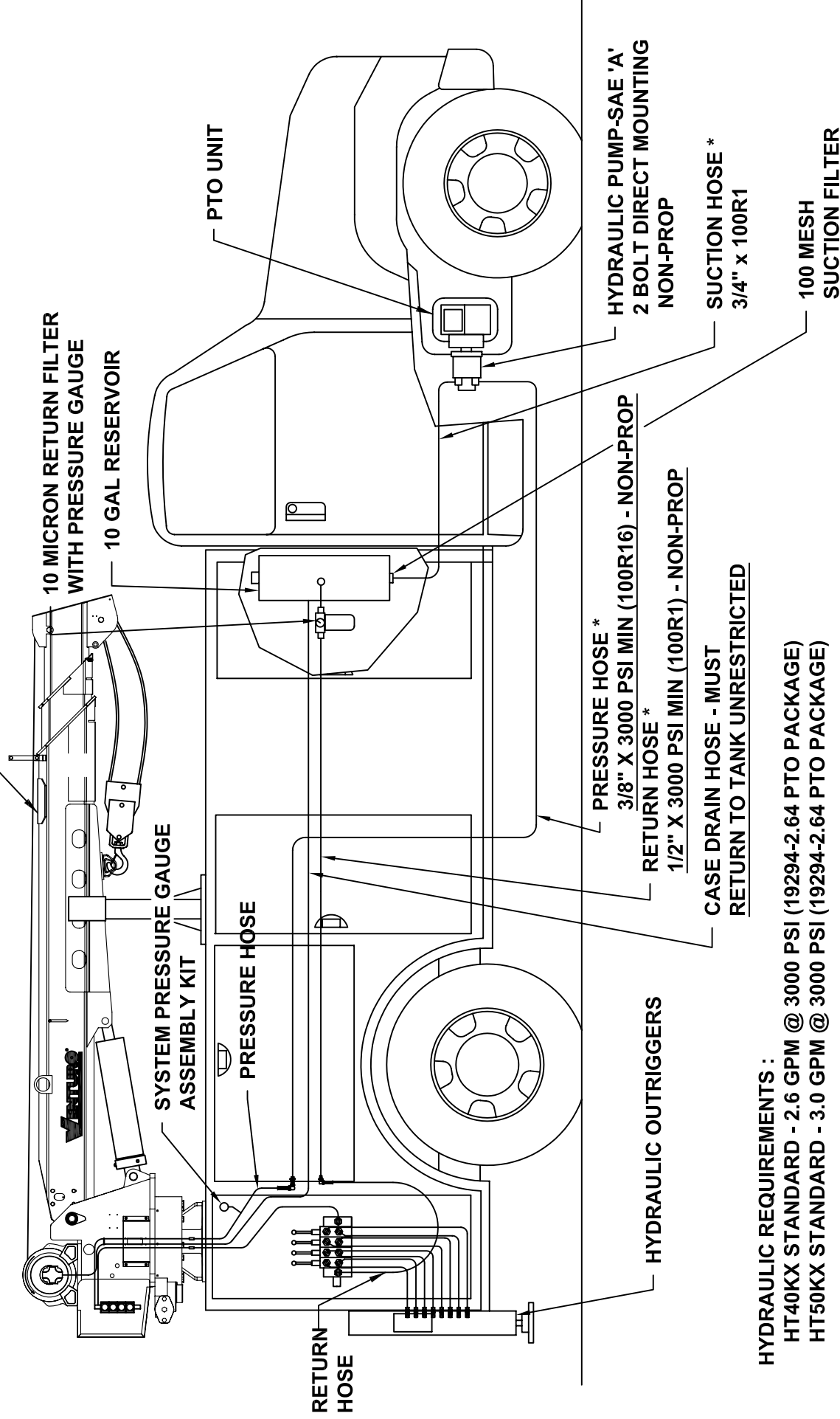
 <b>MANUFACTURING, INC.</b> <b>CINCINNATI, OHIO</b>	TITLE <b>10 GALLON HYDRAULIC TANK</b>	DATE <b>3-17-06</b>	SECTION <b>-</b>
	<b>-</b>	SUPERSEDES <b>-</b>	<b>22826</b>



CAUTION: THE CASE DRAIN LINE FROM THE WINCH MUST HAVE AN UNRESTRICTED PATH TO TANK/RESERVOIR.

HT40/50KX NON-PROPORTIONAL CRANE

FOR INFORMATION ON OUR  
PTO PACKAGES REFERENCE 22448



#### HYDRAULIC REQUIREMENTS :

HT40KX STANDARD - 2.6 GPM @ 3000 PSI (19294-2.64 PTO PACKAGE)

HT50KX STANDARD - 3.0 GPM @ 3000 PSI (19294-2.64 PTO PACKAGE)

SEE INSTALLATION INSTRUCTIONS 22344 (2 PAGES).

\* HOSES OR FITTINGS BETWEEN PUMP, RESERVOIR, AND CRANE NOT INCLUDED.



MANUFACTURING, INC.  
CINCINNATI, OHIO

TITLE

**INSTALLATION DWG**

DATE

**7-21-08A**

SECTION

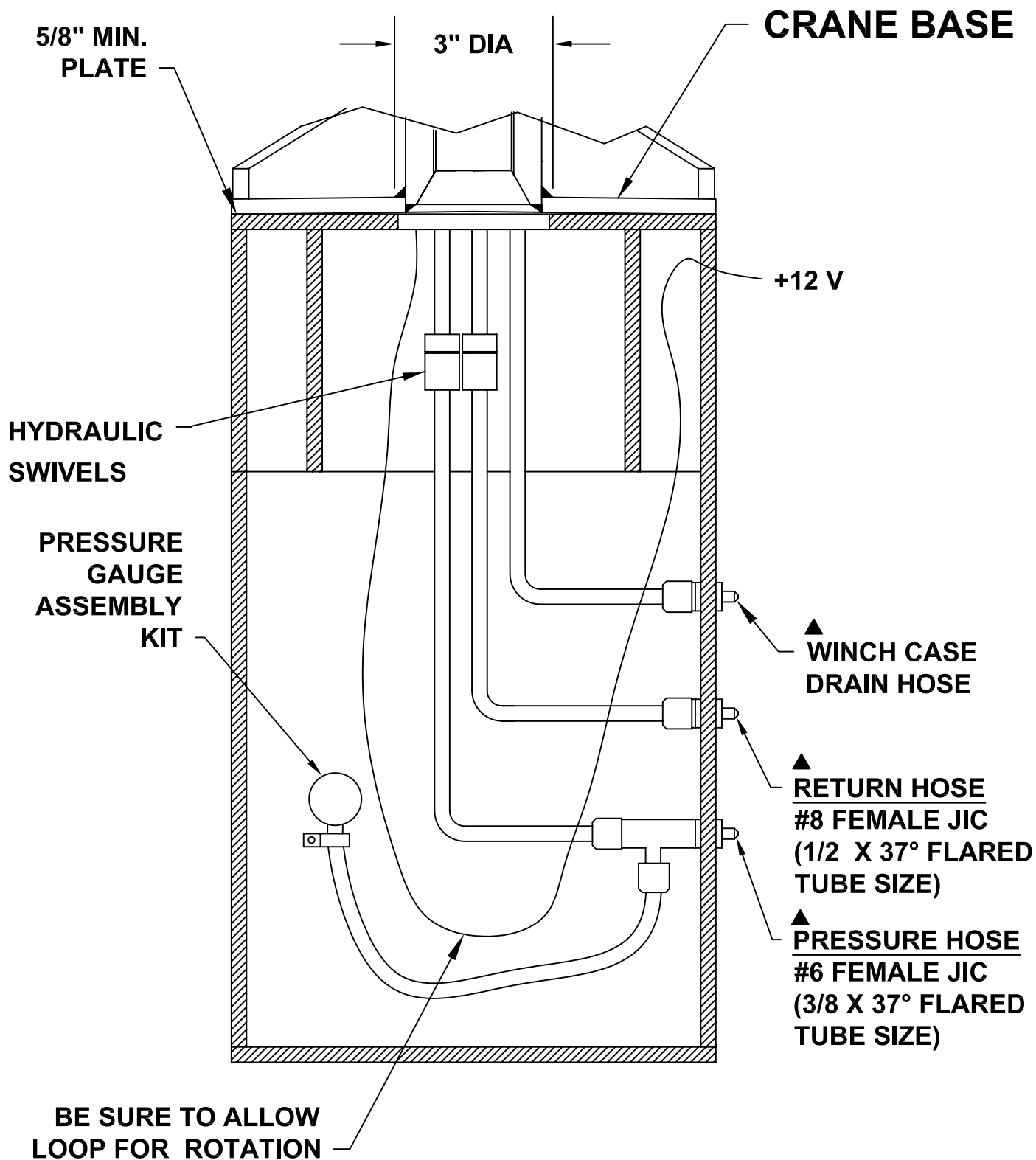
**C200**

SUPERSEDES

**11-29-07**

**PTO INST - HT40/50 (NON-PROPORTIONAL)**

**22887**



MFG., INC.  
CINCINNATI, OHIO

TITLE  
**CRANE & HOSE INST.**

**HT40/50KX - NON-PROP**

DATE  
**11-29-07E**

SUPERSEDES  
**10-5-06D**

SECTION  
**C200**

**20698**

# WIRE ROPE INSTALLATION

STEP 1: UNWIND COIL OF WIRE ROPE BY 'ROLLING' ALONG THE FLOOR. THIS WILL PREVENT 'KINKING'.

STEP 2: INSERT WIRE ROPE END THROUGH ANTI-TWO-BLOCK WEIGHT.

STEP 3: INSERT WIRE ROPE END INTO POCKET OPENING ON WINCH AND THROUGH WEDGE POCKET AS SHOWN IN (FIG 1).

CAUTION: IF THE WIRE ROPE IS NOT INSTALLED FOR THE CORRECT DRUM ROTATION, THE WINCH BRAKE VALVE WILL NOT HOLD THE LOAD.

CAUTION: THERE MUST ALWAYS BE AT LEAST (3) TURNS OF WIRE ROPE ON THE WINCH DRUM WHILE UNDER LOAD.

NOTE:  SOME WINCHES WILL BE SUPPLIED WITH A HEX NUT IN LIEU OF A WEDGE FOR INSTALLING THE WIRE ROPE.

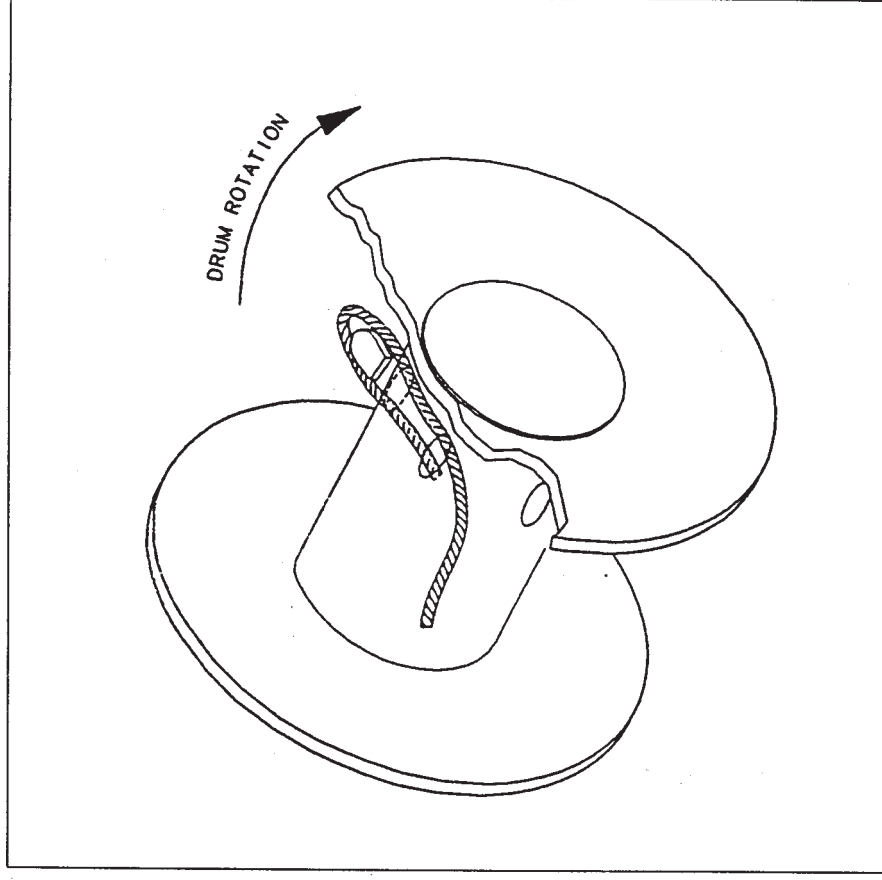


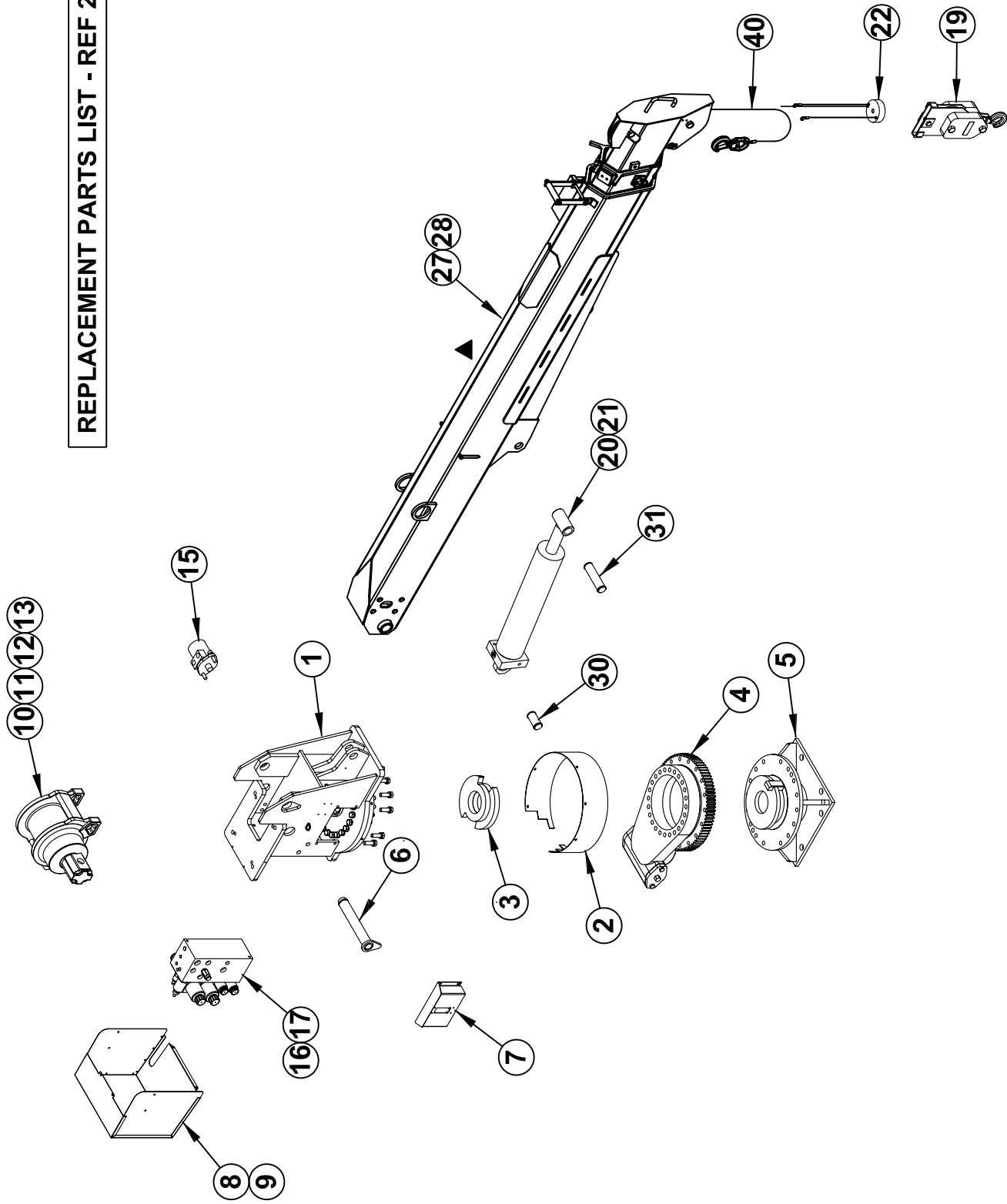
FIG 1

# SECTION 400

## PARTS



REPLACEMENT PARTS LIST - REF 22988



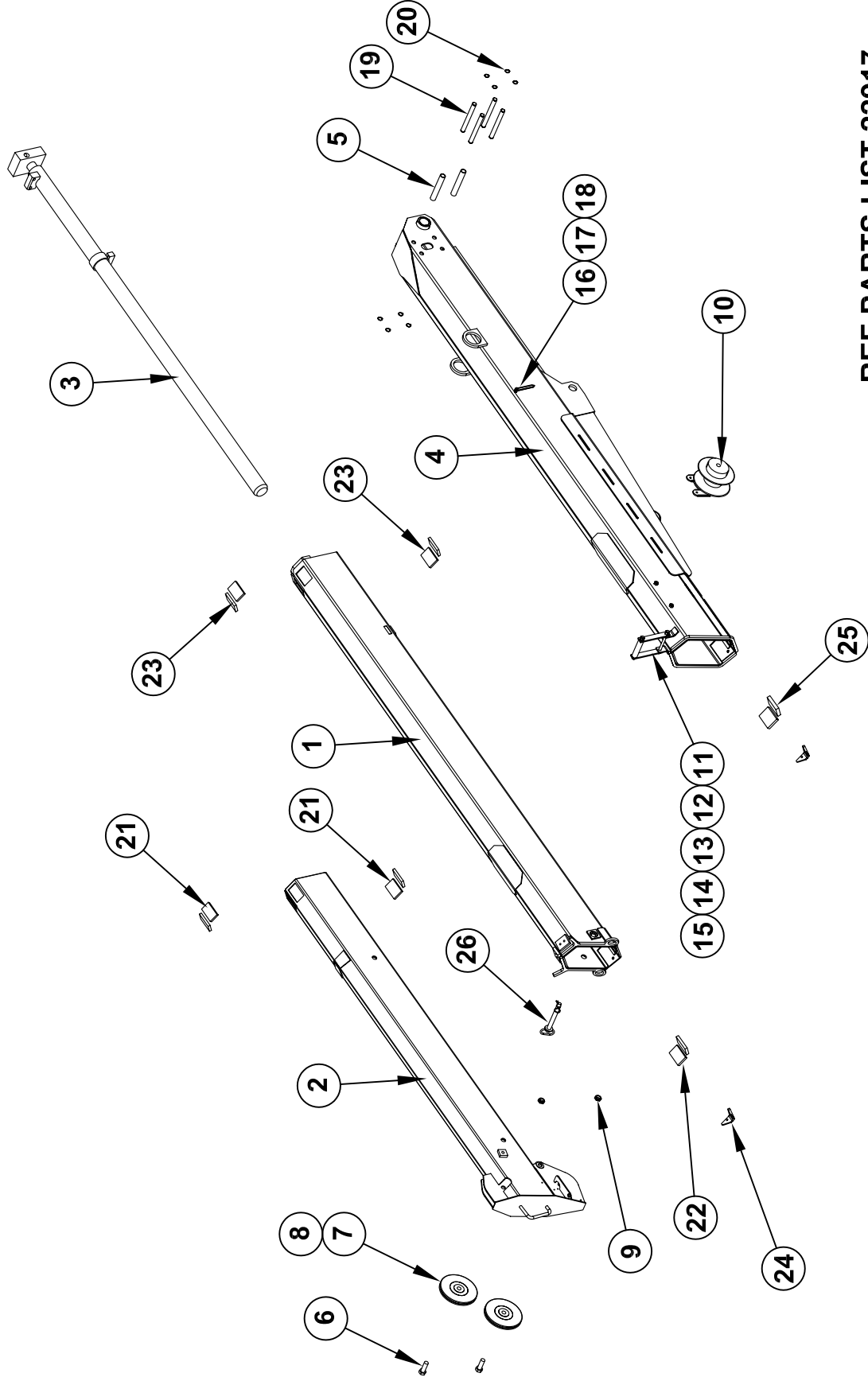
ITEM #		PART #	DESCRIPTION	ITEM #	PART #	DESCRIPTION
1		27033	HOUSING WELDED ASSEMBLY	41	-	-
2		22726	OUTER RING	42	-	-
3		22702	ROTATION STOP RING WELDED ASSEMBLY	43	-	-
4		22704	SLEWING RING	44	-	-
5		22710	PEDESTAL WELDED ASSEMBLY	45	-	-
6		22721	PIVOT PIN MAIN BOOM PIVOT	46	-	-
7		22715	SIDE COVER	47	-	-
8		-	-	48	-	-
9		22842	REAR HYD. VALVE COVER FOR PROP. & NON-PROP. APPLC.	49	-	-
10		22828	WINCH - 3000 LB (SINGLE LINE) - HT40KX - NON-PROP	50	-	-
11		22829	WINCH - 3000 LB (SINGLE LINE) - HT40KX - PROP	51	22920	FIELD SERVICE LABEL KIT - HT40KX NON-PROP.
12		22909	WINCH - 4000 LB (SINGLE LINE) - HT50KX-NON-PROP	52	22921	FIELD SERVICE LABEL KIT - HT40KX PROPOR-
13		22830	WINCH - 4000 LB (SINGLE LINE) - HT50KX-PROP	TIONAL		
14		-	-	53	22924	FIELD SERVICE LABEL KIT - HT50KX NON-PROP.
15		19177	HYDRAULIC ROTATION MOTOR	54	22925	FIELD SERVICE LABEL KIT - HT50KX PROPOR-
16		22501	HYDRAULIC VALVE ASSEMBLY - NON-PROP	TIONAL		
17		22736L	HYDRAULIC VALVE ASSEMBLY - PROP.	55	-	-
18		-	-	56	-	-
19		17949	SNATCHBLOCK ASSEMBLY	57	-	-
20		21747	ELEV. CYL. 4.5" BORE x 2" ROD x 19.63" STROKE	58	-	-
21		22022-1	ELEV. C YL. 5" BORE x 2" ROD x 19.63" STROKE	59	-	-
22		-	-	60	-	-
23		-	-	61	-	-
24		-	-	62	-	-
25		-	-	63	-	-
26		-	-	64	-	-
27		21420	BOOM ASSEMBLY - HT40/50KX	65	-	-
28		21410	BOOM ASSEMBLY - HT40/50KXX	66	-	-
29		-	-	67	-	-
30		22256	ELEVATION CYLINDER PIN - INBOARD	68	-	-
31		22257	ELEVATION CYLINDER PIN - OUTBOARD	69	-	-
32		-	-	70	-	-
33		-	-	71	-	-
34		-	-	72	-	-
35		-	-	73	-	-
36		-	-	74	-	-
37		-	-	75	-	-
38		-	-	76	-	-
39		-	-	77	-	-
40		17094-3/8-100	WIRE ROPE ASSEMBLY - 3/8" x 100 FT	78	-	-
			ITEM NOT SHOWN ON REPLACEMENT PARTS DRAWING  REPLACEMENT PARTS DWG REF 22987	79	-	-
				80	-	-
			TITLE <b>REPLACEMENT PARTS</b>  HT40KX, HT50KX	DATE <b>08-18-11D</b>  SUPERCEDES <b>06-17-11C</b>		
			SECTION <b>C400</b>			
			<b>22988</b>			




MANUFACTURING, INC.  
CINCINNATI, OHIO



# 21420 BOOM PARTS DRAWING (POWER / MANUAL)



REF PARTS LIST 22917

 MANUFACTURING, INC. CINCINNATI, OHIO	TITLE		DATE	SECTION
	21420 BOOM PARTS DRAWING		7-14-10B	C400
	HT40/50KX - HEX BOOM		SUPERSEDES 3-19-08A	22916

# 21420 BOOM PARTS LIST

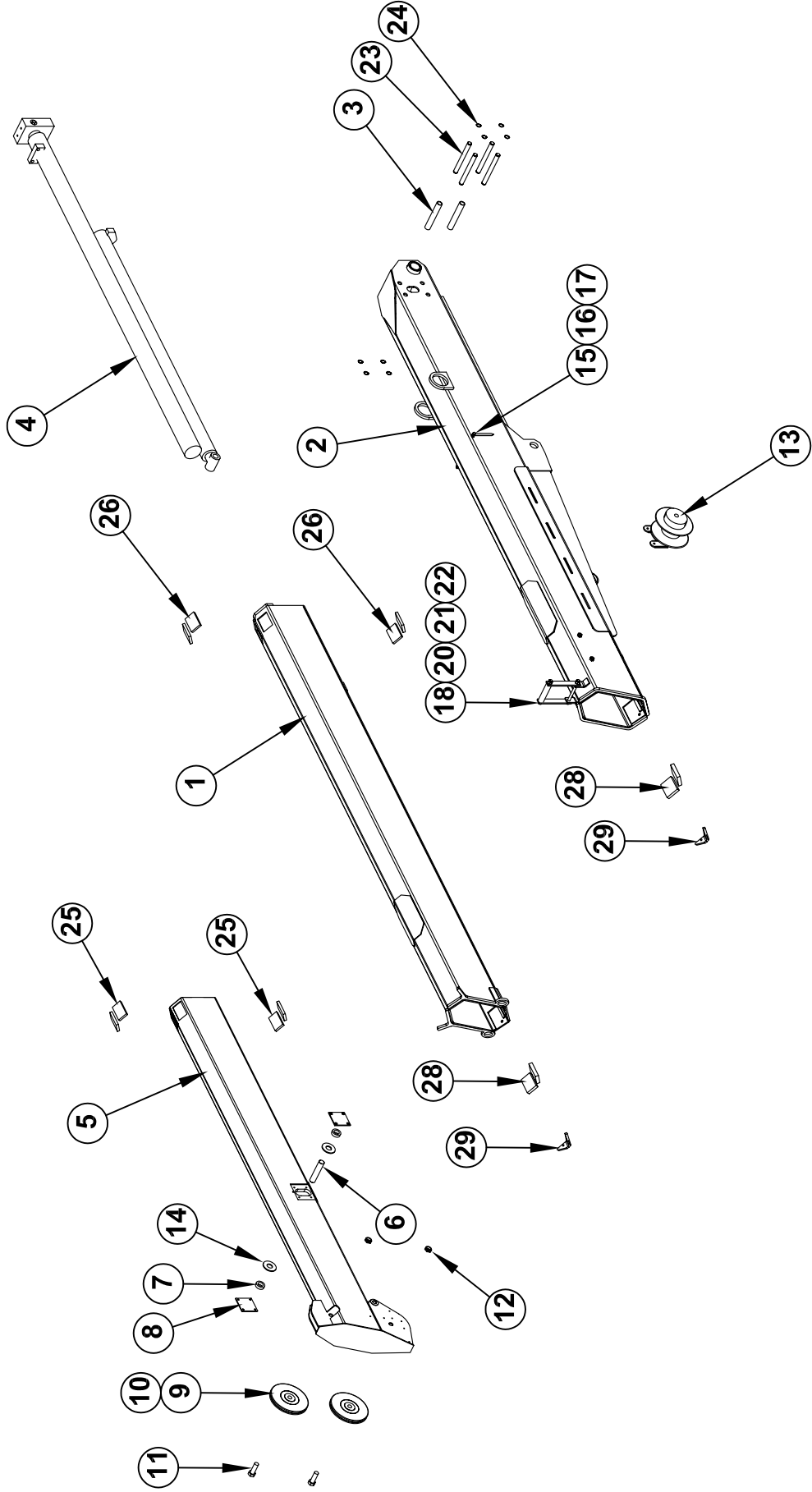
26	1	14600	HITCH PIN ASSEMBLY
25	2	23217-4	UHMW GUIDE PAD
24	2	23183	V-BLOCK SLIDER
23	4	23217-2	UHMW GUIDE PAD
22	2	23217-5	UHMW GUIDE PAD
21	4	23217-1	UHMW GUIDE PAD
20	8	ISRNG-075	RETAINING RING - 3/4" SHAFT DIA.
19	4	22255	EXTENSION CYLINDER THRUST PIN
18	2	IANUT-02520S	ACORN NUT 1/4-20 STAINLESS
17	2	13459-2	BOOM ARROW 4-7/16 LONG
16	2	22490	SPACER, BOOM ARROW 1/2" O.D.
15	2	ILNUT-04414	NYLON INSERT LOCK NUT - 7/16-14
14	1	IHHCS04414550	HEX HEAD CAP SCREW - 7/16-14 X 5-1/2 LG
13	1	21560	ROLLER,UHMW GUIDE
12	1	21936	FLAT,MOUNT;WIRE ROPE GUIDE
11	1	21935	WIRE-ROPE GUIDE WELDED
10	1	27034	ANTI 2 BLOCK CORD REEL ASSEMBLY
9	2	ILNUT-07510	LOCKNUT 3/4-10
8	2	23929	SPACER - 23927 & 23928 POLY SHEAVES
7	2	23928	BOOM SHEAVE WITH BUSHING
6	2	17059-1	SHEAVE AXLE
5	2	24535	THRUST ROLLER
4	1	27207	PRIMARY BOOM WELDED ASSEMBLY
3	1	22032-H	EXTENSION CYLINDER
2	1	27214	TERTIARY BOOM ASSEMBLY
1	1	27212	SECONDARY BOOM TUBE WELDED ASSEMBLY
ITEM NO. QTY. PART NUMBER			DESCRIPTION

REF PARTS DRAWING 22916


 <b>VENTURO</b> MANUFACTURING, INC. CINCINNATI, OHIO	TITLE		REPLACEMENT PARTS LIST	
	DATE		7-14-10C	SECTION C400
	SUPERSEDES		10-27-09B	<b>22917</b>

HT40/50KX

# 21410 BOOM PARTS DRAWING (FULL POWER)



REF. PARTS LIST 22931

 <b>VENTURO</b> <sup>®</sup> MANUFACTURING, INC. CINCINNATI, OHIO	TITLE		21410 BOOM PARTS DRAWING	
	DATE	7-14-10B	SECTION	C400
	SUPERSEDES	6-3-08A		22930

HT40/50KXX BOOM

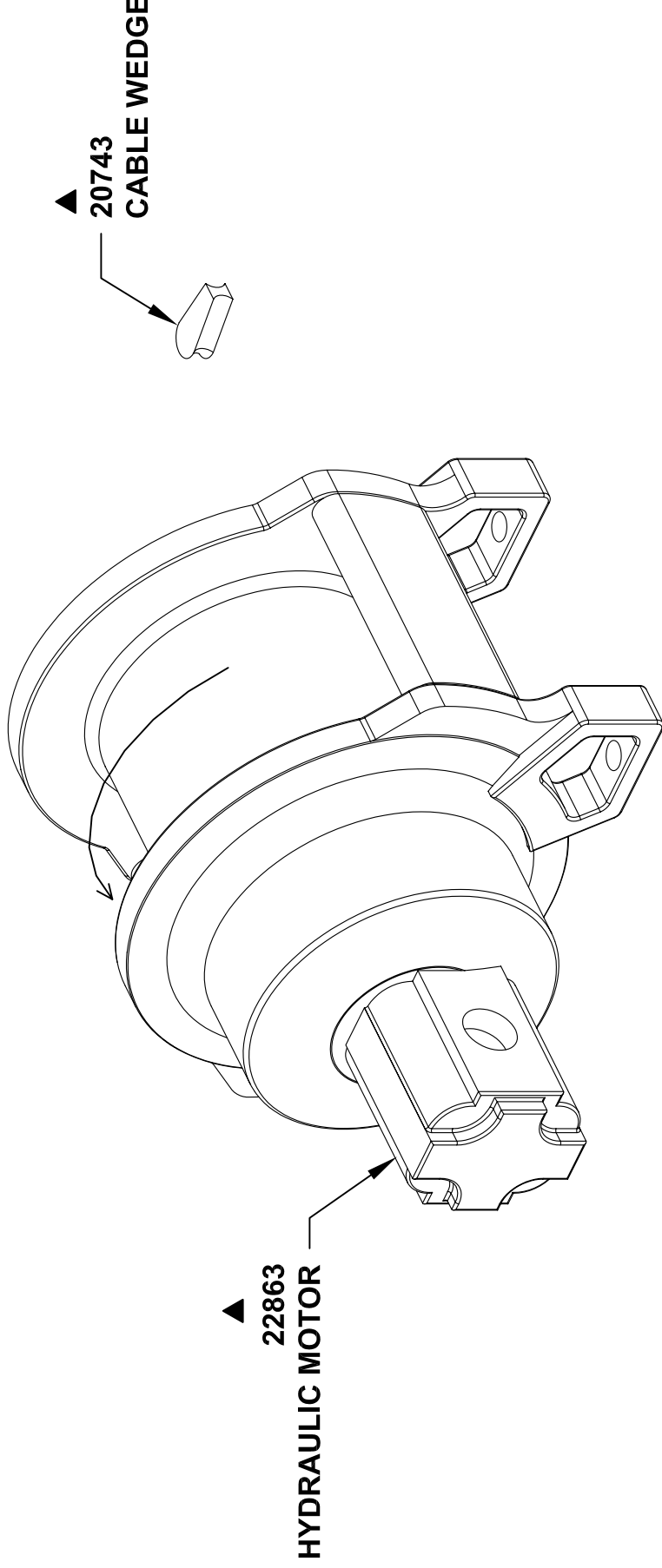
# 21410 BOOM PARTS LIST

28	2	23183	V-BLOCK SLIDER
27	4	23217-4	UHMW GUIDE PAD
26	4	23217-2	UHMW GUIDE PAD
25	4	23217-1	UHMW GUIDE PAD
24	8	ISRNG-075	RETAINING RING - 3/4" SHAFT DIA.
23	4	22255	EXTENSION CYLINDER THRUST PIN
22	2	ILNUT-04414	NYLON INSERT LOCK NUT - 7/16-14
21	1	21560	ROLLER,UHMW GUIDE
20	1	!HHCS04414550	HHCS - 7/16-14 X 5-1/2 LG
19	1	21936	FLAT,MOUNT;WIRE ROPE GUIDE
18	1	21935	WIRE-ROPE GUIDE WELDED
17	2	!ANUT-02520S	ACORN NUT 1/4-20 STAINLESS
16	2	13459-2	BOOM ARROW 4-7/16 LONG
15	2	22490	SPACER, BOOM ARROW 1/2" O.D.
14	2	!FWSH-100	FLAT WASHER - 1"
13	1	27034	A2B CORD REEL
12	2	!JNUT-07510N	NYLON LOCK-JAMNUT 3/4-10
11	2	17059-1	SHEAVE AXLE
10	2	23929	SPACER - 23927 & 23928 POLY SHEAVES
9	2	23928	BOOM SHEAVE WITH BUSHING
8	2	23116	PIN BLOCK REINFORCING
7	2	21428	BUSHING
6	1	21405	PIN - CYLINDER
5	1	21416	TERTIARY BOOM ASSEMBLY
4	1	21744	EXTENSION CYLINDER
3	2	24535	THRUST ROLLER
2	1	27207	PRIMARY BOOM WELDED ASSEMBLY
1	1	27209	SECONDARY BOOM WELDED ASSEMBLY
ITEM NO.	EXPLODED/QTY.	PART NUMBER	DESCRIPTION

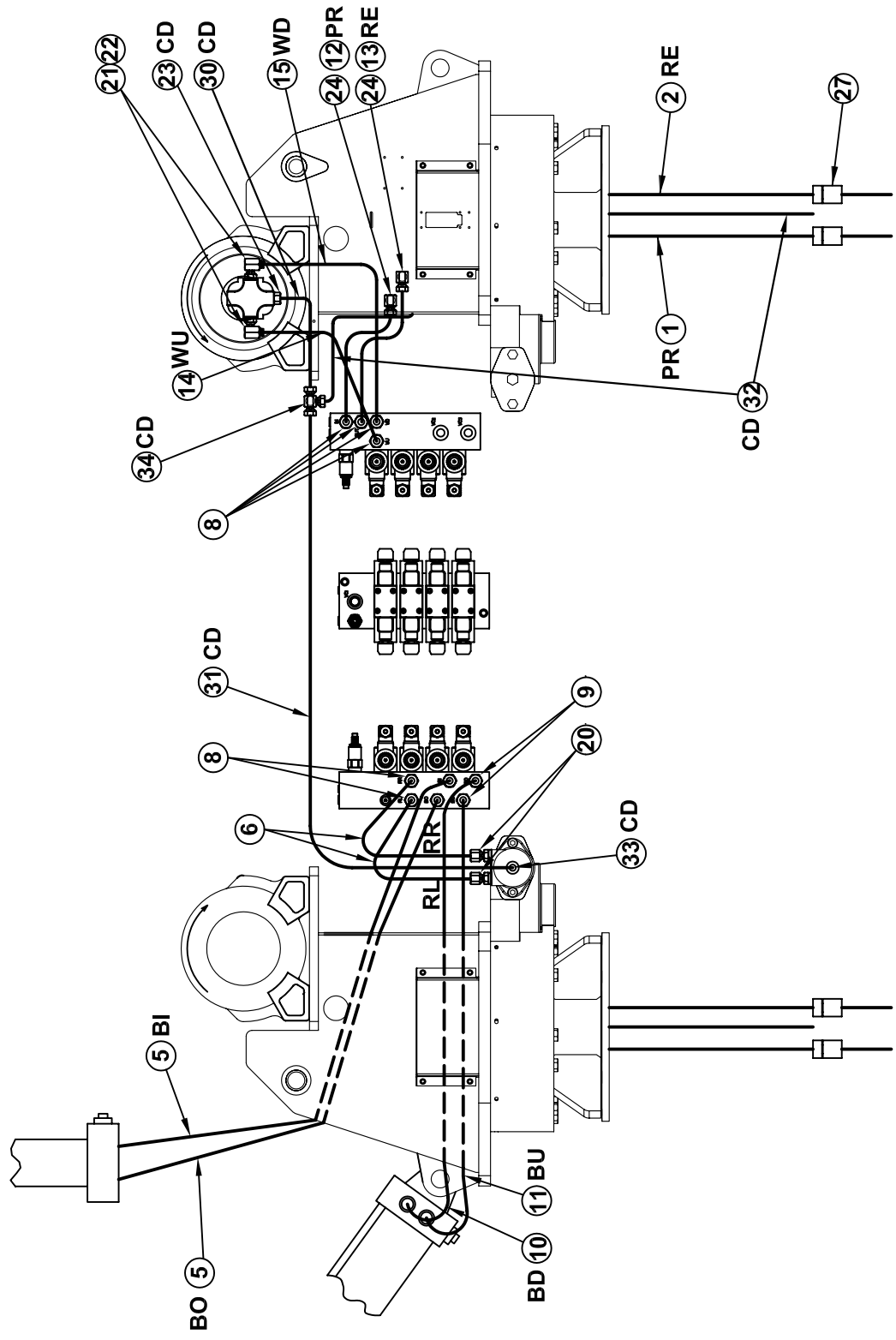
REF PARTS DRAWING 22930

 <b>VENTURO</b> MANUFACTURING, INC. CINCINNATI, OHIO	TITLE		REPLACEMENT PARTS LIST	DATE	SECTION
	HT40/50KXX			3-23-11D SUPERSEDES 7-14-10C	C400 <b>22931</b>

# REPLACEMENT PARTS 22828 WINCH




▲ WINCH SERVICE KIT P/N: 21381  
▲ MOTOR SERVICE KIT P/N 22902



RIGHT SIDE VIEW

LEFT SIDE VIEW

CD	CASE DRAIN
RR	ROTATION RIGHT
RL	ROTATION LEFT
BO	BOOM OUT
BI	BOOM IN
BU	BOOM UP
BD	BOOM DOWN
PR	PRESSURE
RE	RETURN
WU	WINCH UP
WD	WINCH DOWN

 MANUFACTURING, INC. CINCINNATI, OHIO	TITLE <b>REPLACEMENT PARTS DRAWING</b>	DATE <b>11-12-09</b>	SECTION <b>C400</b>
	SUPERSEDES <b>-</b>		
	<b>HT40/50KX NON-PROP HYD. COMPONENTS</b>		

**22976**

## HYDRAULIC SYSTEM COMPONENTS - HT40/50KX NON-PROP CRANES REPLACEMENT PARTS LIST

ITEM	PART NUMBER	DESCRIPTION
1	22820	HOSE ASSY. PRESSURE (SOURCE TO BULKHEAD)
2	22821	HOSE ASSY. RETURN (BULKHEAD TO RESERVOIR)
3	-	-
4	-	-
5	27592	HOSE ASSY. BOOM IN / BOOM OUT
6	27043	HOSE ASSY. - ROTATION
7	-	-
8	FF6400-0606	ADAPTER - 6OFS - 6MO (VALVE BLOCK: IN/OUT, WU/WD, ROT.LT/RT)
9	FF6801-0606	ELBOW 6OFS - 6MO (BOOM UP/DOWN)
10	27026	HOSE ASSY. - BOOM DOWN
11	27027	HOSE ASSY. - BOOM UP
12	27048	HOSE ASSY. PRESSURE (BULKHEAD TO VALVE)
13	27049	HOSE ASSY. RETURN (BULKHEAD TO VALVE )
14	27046	HOSE - WINCH UP
15	27047	HOSE - WINCH DOWN
16	-	-
17	-	-
18	-	-
19	-	-
20	FF6400-0610	REDUCER/EXPANDER- 6OFS - 10MO (ROTATION MOTOR)
21	FF6801-0608	ELBOW 6OFS - 8MO (WINCH MOTOR)
22	H6410-1608	REDUCER - EXPANDER 16MO-8FO (WINCH MOTOR)
23	H6801-0404	HYD ELBOW 4MJ-4MO X 90° (WINCH MOTOR CASE DRAIN)
24	H2701LN-0808	HYD BULKHEAD UNION ELBOW WITH LOCK NUT - 8MJ X 90° (MECH BULKH)
25	-	-
26	-	-
27	20684	LIVE CONTINUOUS HYDRAULIC SWIVEL
28	-	-
29	-	-
30	22952	CASE DRAIN HOSE - 13" LONG
31	22953	CASE DRAIN HOSE - 30" LONG
32	22903	CASE DRAIN HOSE - 96" LONG
33	H6801-0404	HYD ELBOW 4MJ-4MO (ROTATION MOTOR)
34	H2603-040404	HYD TEE - 4MJ-4MJ-4MJ (JOINS ROTATION & WINCH CASE DRAINS)

REPLACEMENT PARTS DWG REF 22976



MFG., INC.  
CINCINNATI, OHIO

TITLE

REPL. PARTS LIST

DATE

11-12-09

SECTION

C400

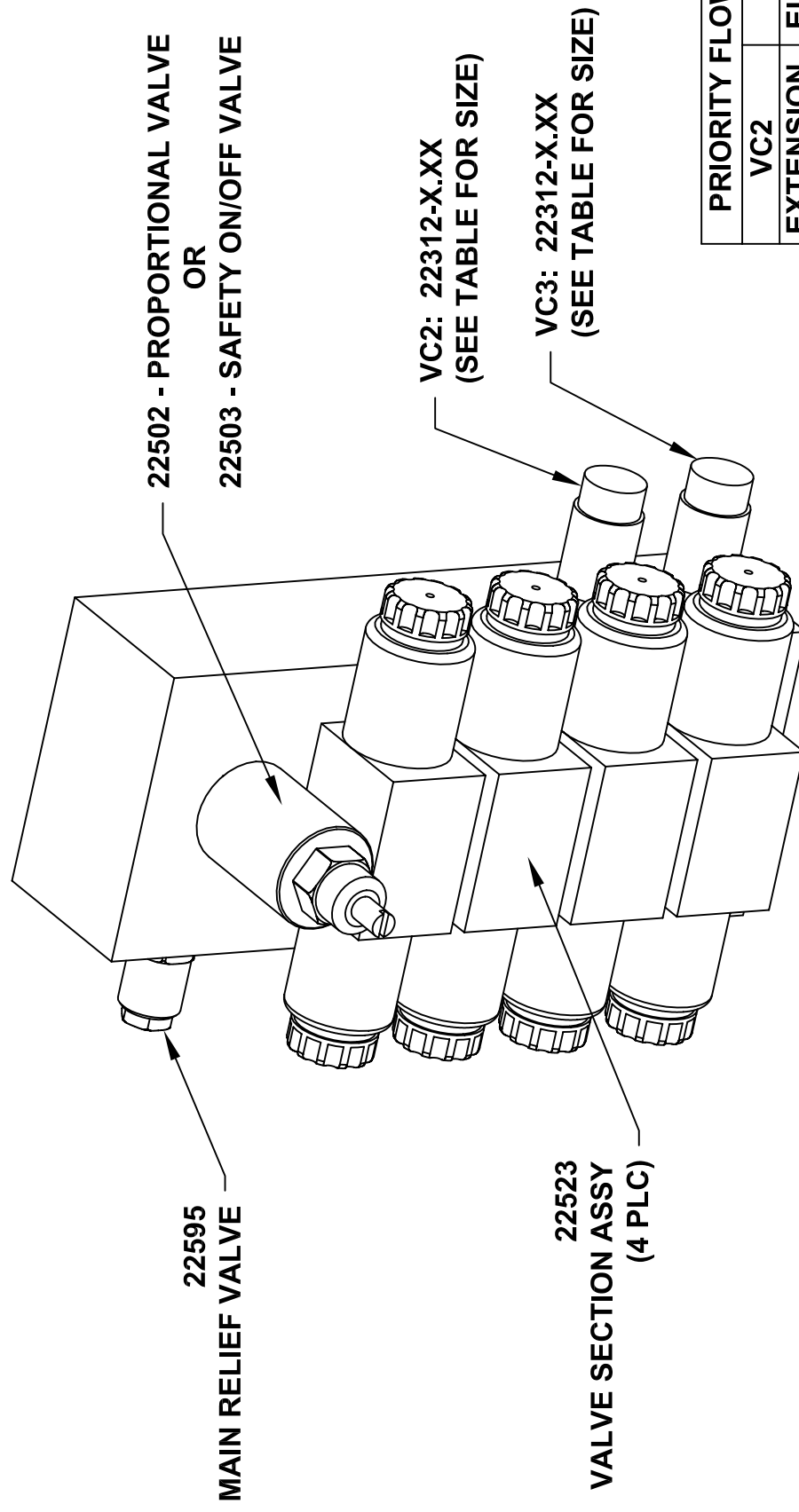
HT40/50KX - NON-PROP.

SUPERCEDES

-

22977

# 22501 HYDRAULIC VALVE MANIFOLD REPLACEMENT PARTS



	PRIORITY FLOW VALVE		
	VC2		VC3
	EXTENSION	ELEVATION	
HT25/30 NON-PROP	1.00	1.00	
HT25/30 PROP	2.25	2.25	
HT40 NON-PROP	1.25	1.75	
HT50 NON-PROP	1.25	2.25	

**VENTURO** MANUFACTURING, INC.  
CINCINNATI, OHIO

TITLE
22501 REPLACEMENT PARTS

DATE **9-17-09**

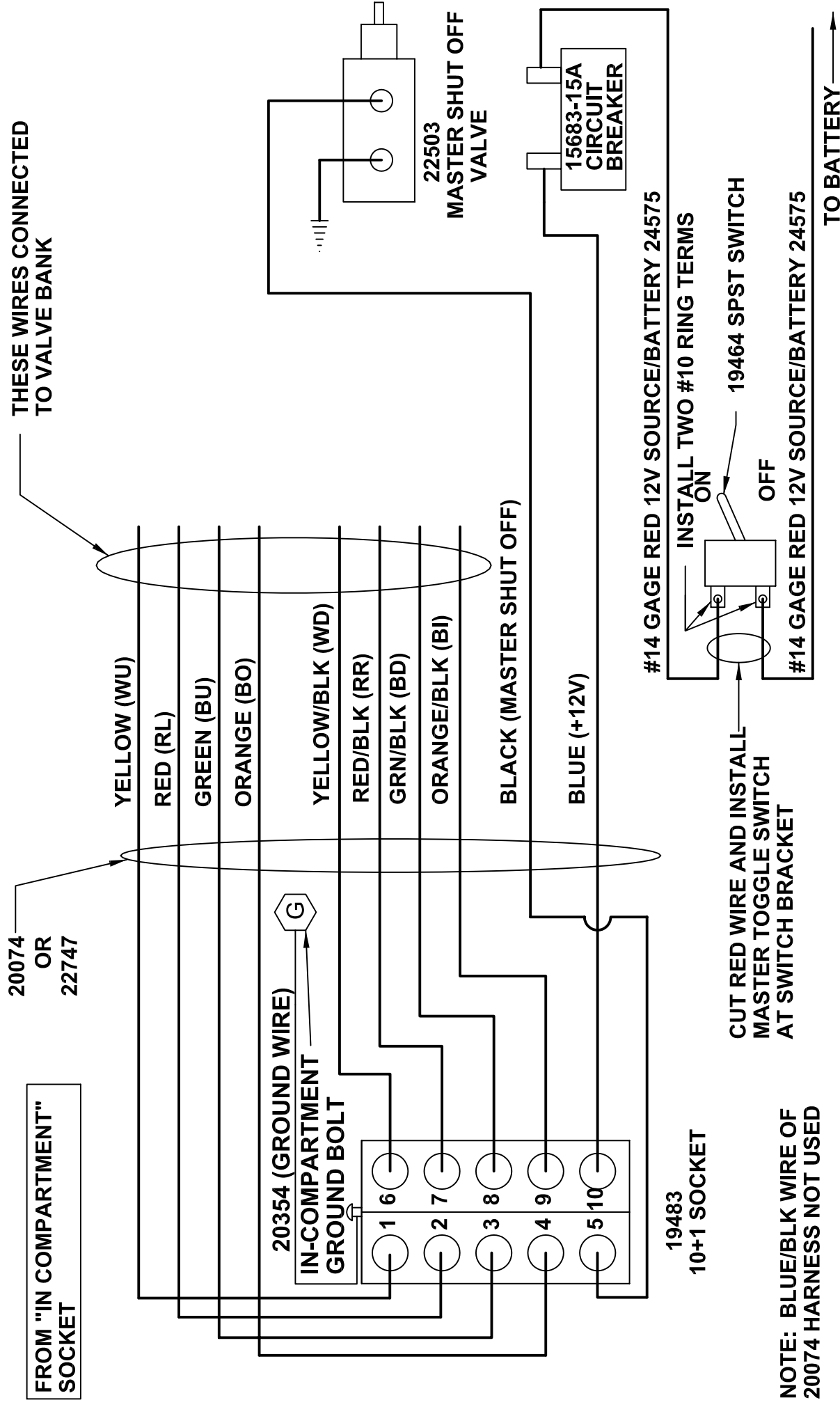
HT25/30/40/50

**22939**

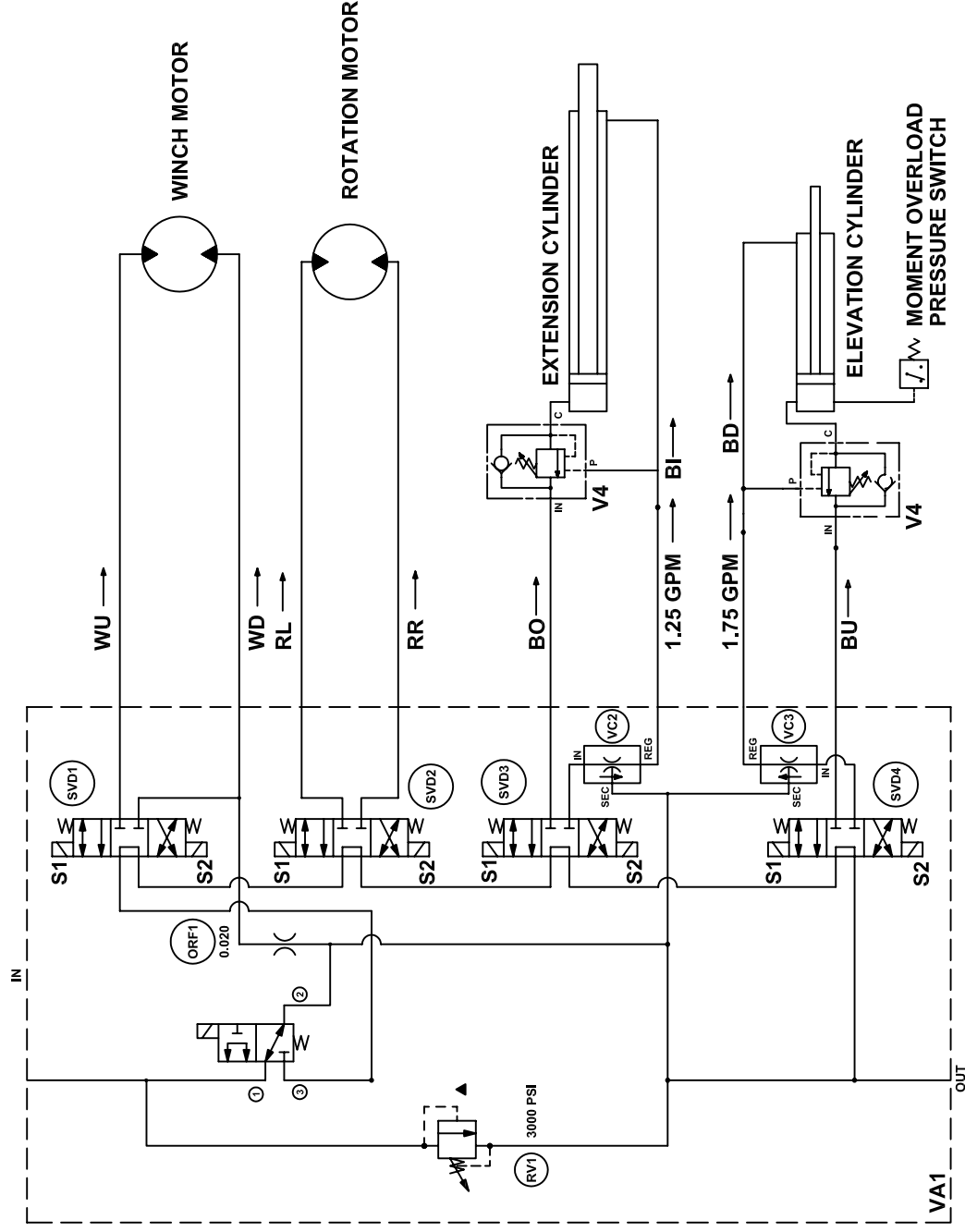




# NON-PROPORTIONAL CONTROL SOCKET WIRING



	TITLE		DATE	SECTION
	NON-PROP W/ IN-COMPARTMENT CTRLS		5-27-05	-
	HT40/50 CRANES		SUPERSEDES	-
MANUFACTURING, INC. CINCINNATI, OHIO		22191		



- VA1 CONTROL VALVE ASSY  
 RV1 INLET RELIEF VALVE (3000 PSI)  
 SVD1 3 POSITION-4 WAY VALVE  
 SVD2 3 POSITION-4 WAY VALVE  
 SVD3 3 POSITION-4 WAY VALVE  
 SVD4 3 POSITION-4 WAY VALVE  
 V4 COUNTERBALANCE CARTRIDGE VALVE  
 VC1 PROPORTIONAL CONTROL VALVE (SIMPLIFIED REP)  
 VC2 PRIORITY FLOW REGULATOR VALVE  
 VC3 PRIORITY FLOW REGULATOR VALVE



MANUFACTURING, INC.  
CINCINNATI, OHIO

TITLE  
HYDRAULIC SYSTEM DIAGRAM

HT40KX WITH MANUAL SHUTOFF

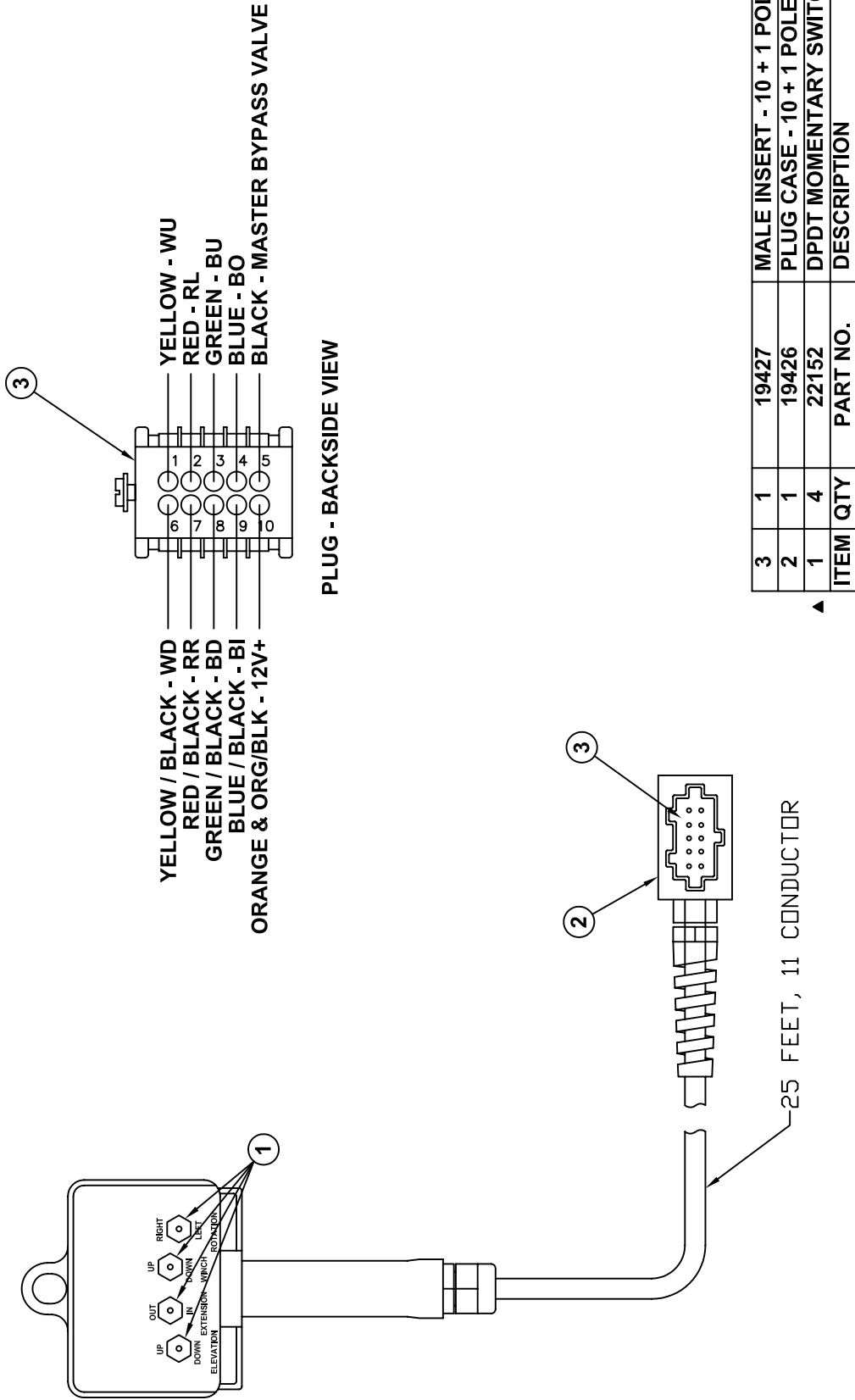
DATE  
7-5-06B

SUPERSEDES  
3-7-05A

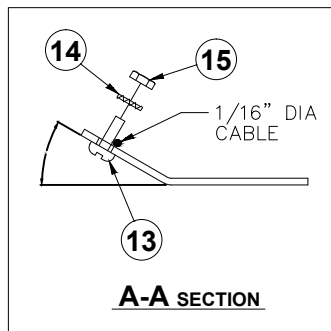
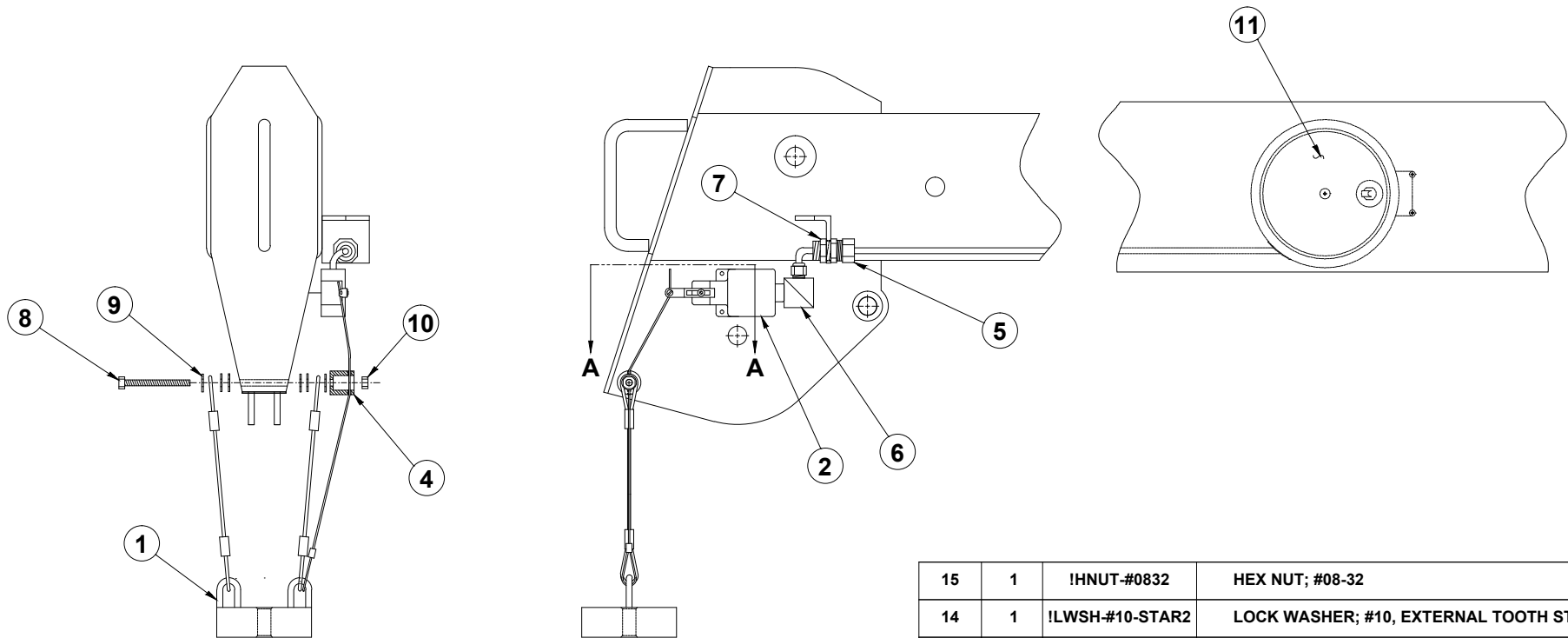
SECTION  
C400

22486

# 22062 PENDANT (STANDARD CTRL)



<div><div></div><div>MANUFACTURING, INC. CINCINNATI, OHIO</div></div>	TITLE		DATE	SECTION
	REPLACEMENT PARTS DRAWING		7-19-10A	C400
	22062 PENDANT (STANDARD CTRL)		SUPERSEDES 7-8-04	22078



NOTE: PARTS SEE 22450 (NO DASH) KIT

15	1	!HNUT-#0832	HEX NUT; #08-32
14	1	!LWSH-#10-STAR2	LOCK WASHER; #10, EXTERNAL TOOTH STAR
13	1	!PHCS#0832038	PAN HEAD CAP SCREW; #08-32 x 3/8"
12	-	-	-
11	1	26577-1-20	CORD REEL ASSY - LEFT HAND (STANDARD)
10	1	!LNUT-02520	LOCK NUT; 1/4-20, NYLON INSERT
9	6	!FWSH-025	FLAT WASHER; 1/4"
8	1	!HHCS02520275-5	HEX HEAD CAP SCREW; 1/4-20 x 2 3/4", GR. 5
7	1	PL-20-469	LOCKNUT; 1/2" - CONDUIT
6	1	19060	STRAIN RELIEF 90°
5	1	22455	STRAIGHT STRAIN RELIEF (1/2" PIPE)
4	1	22454	DELTRIN BLACK CABLE GUIDE - A2B
3	-	-	-
2	1	22453	MICROSWITCH
1	1	19377-3	WEIGHT ASSY
ITEM	QTY	PART NO.	DESCRIPTION



VENCO VENTURO INDUSTRIES LLC  
CINCINNATI, OHIO

TITLE  
REPL PARTS DWG - LH CORD REEL

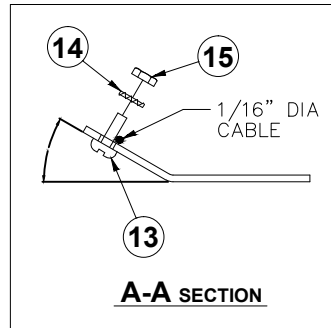
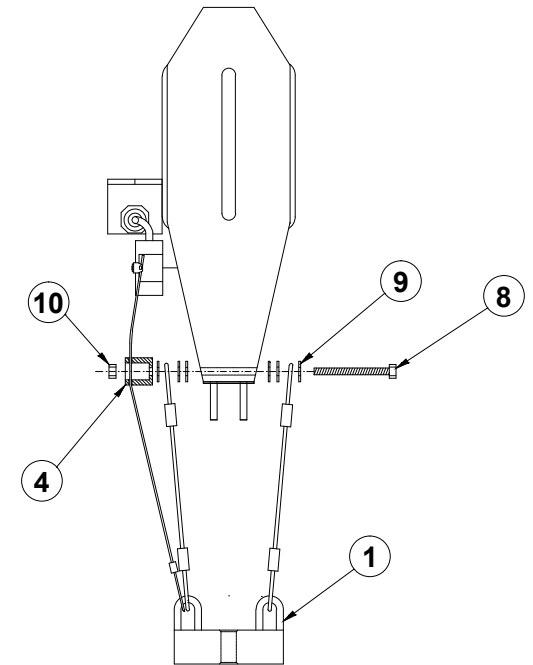
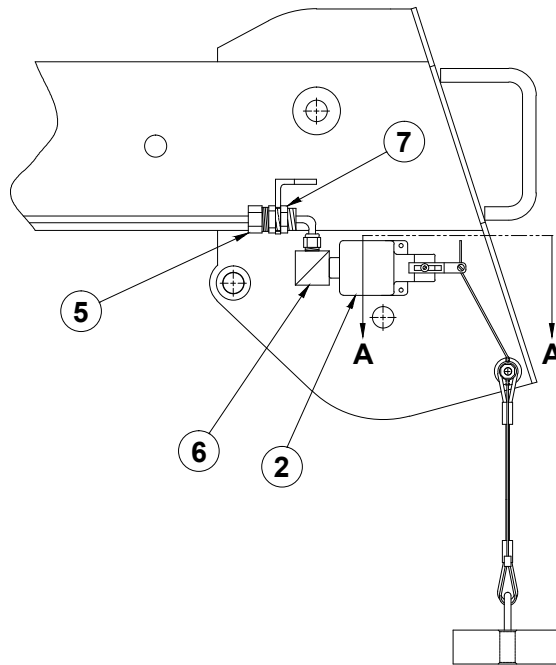
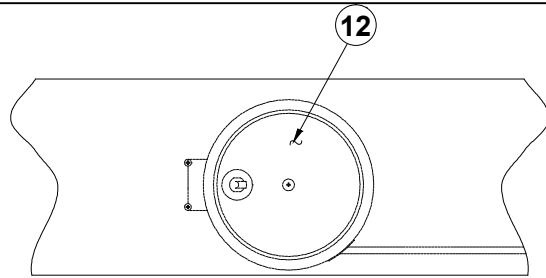
HT40/50 GEN C & PRIOR

DATE  
03-26-25A

SUPERSEDES  
09-11-07

SECTION  
C400

22918



NOTE: PARTS SEE 22450-RH KIT

15	1	!HNUT-#0832	HEX NUT; #08-32
14	1	!LWSH-#10-STAR2	LOCK WASHER; #10, EXTERNAL TOOTH STAR
13	1	!PHCS#0832038	PAN HEAD CAP SCREW; #08-32 x 3/8"
12	1	26577-2-20	CORD REEL & BRACKET ASSY - RIGHT HAND
11	-	-	-
10	1	!LNUT-02520	LOCK NUT; 1/4-20, NYLON INSERT
9	6	!FWSH-025	FLAT WASHER; 1/4"
8	1	!HHCS02520275-5	HEX HEAD CAP SCREW; 1/4-20 x 2 3/4", GR. 5
7	1	PL-20-469	LOCKNUT; 1/2" - CONDUIT
6	1	19060	STRAIN RELIEF 90°
5	1	22455	STRAIGHT STRAIN RELIEF (1/2" PIPE)
4	1	22454	DELTRIN BLACK CABLE GUIDE - A2B
3	-	-	-
2	1	22453	MICROSWITCH
1	1	19377-3	WEIGHT ASSY
ITEM	QTY	PART NO.	DESCRIPTION



VENCO VENTURO INDUSTRIES LLC  
CINCINNATI, OHIO

TITLE  
REPL PARTS DWG - RH CORD REEL

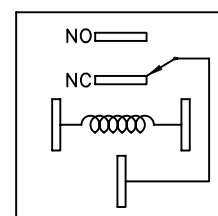
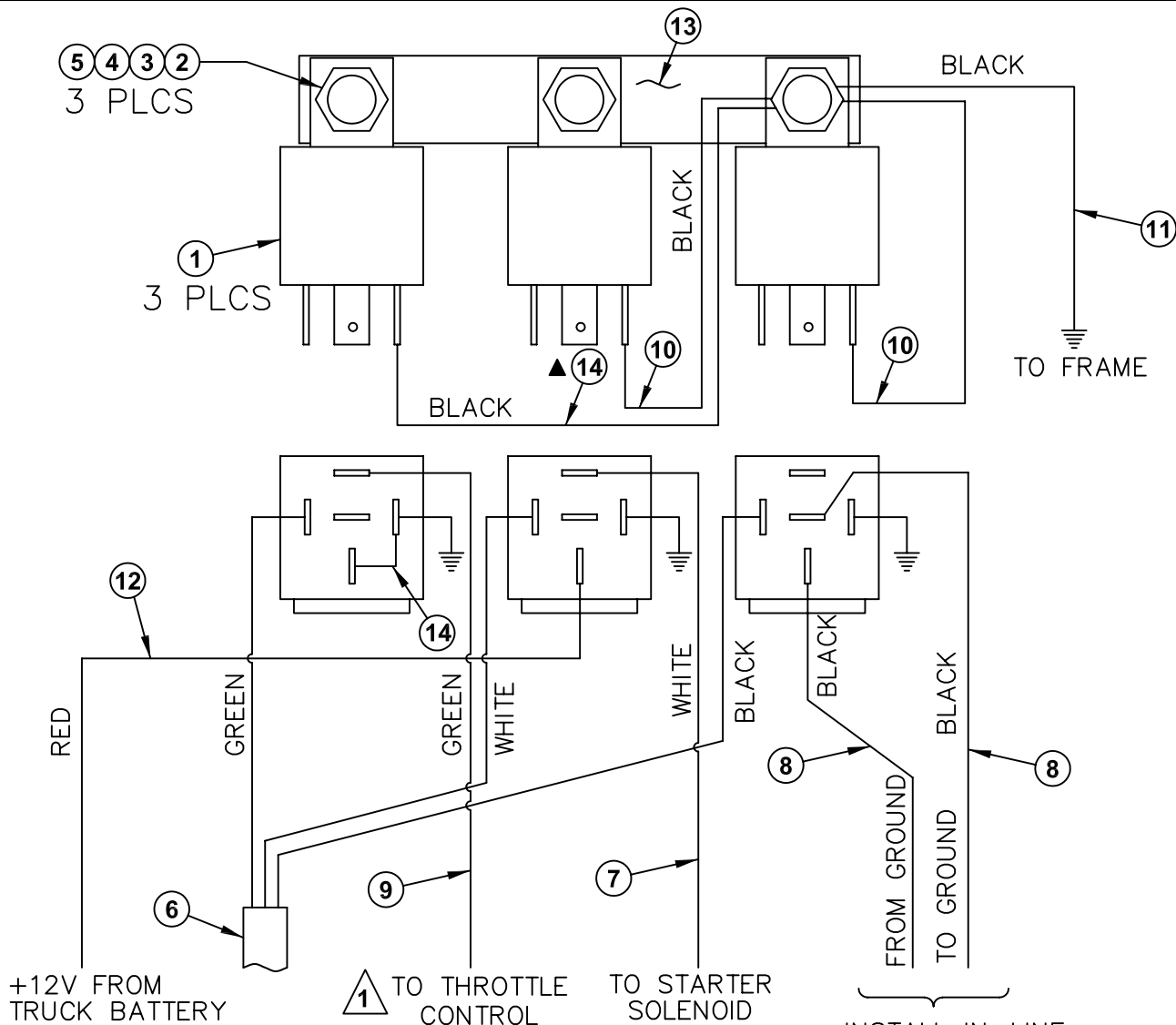
HT40/50 GEN C & PRIOR

DATE  
03-26-25A

SUPERSEDES  
09-11-07

SECTION  
C400

22919



RELAY  
SCHEMATIC

ITEM	QTY	PART#	DESCRIPTION
1	3	22739 ▲	RELAY
2	3	!PHCS#1024075	#10-24 X 3/4 PHIL PAN HD BOLT
3	3	!LWSH-#10	#10 LOCKWASHER
4	3	!FWSH-025	#10 WASHER
5	3	!HNUT-#1024	#10 NUT
6	1	22607	WIRE HARNESS - 12/3 SJO
7	1	22609	WHITE - 16 GAGE ELECTRICAL WIRE - 15 FEET LONG
8	2	22610	BLACK - 16 GAGE ELECTRICAL WIRE - 15 FEET LONG
9	1	22611	GREEN - 16 GAGE ELECTRICAL WIRE - 15 FEET LONG
10	2	22612	BLACK - 16 GAGE ELECTRICAL WIRE - 6 INCHES LONG
11	1	22613	BLACK - 16 GAGE ELECTRICAL WIRE - 8 FEET LONG
12	1	22614	RED - 14 GAGE ELECTRICAL WIRE - 15 FEET LONG
13	1	01181	BUSS BAR
14	1	22619	BLACK - 16GA WIRE ASSY - 6" LONG W/ 3 INCH PIGTAIL



MFG., INC.  
CINCINNATI, OHIO

TITLE **ENGINE START/STOP  
THROTTLE CONTROL**

▲ HT18/25/40/50

DATE **5-26-05D**

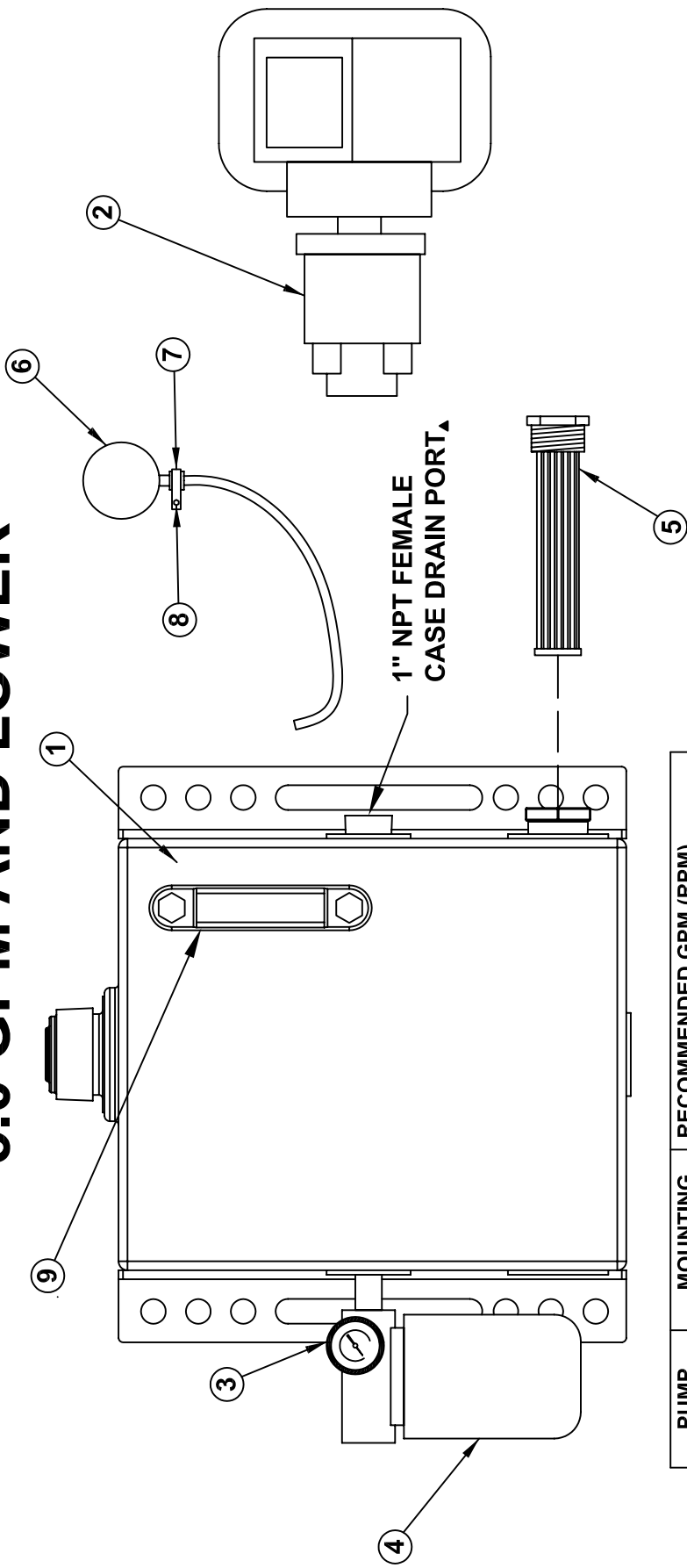
SUPERSEDES  
**2-2-05C**

SECTION  
**C400**

**22615**

# 19294 PTO PACKAGES

## 5.0 GPM AND LOWER



PUMP	MOUNTING	RECOMMENDED GPM (RPM)
19296-1.60	SAE "A" 9 TOOTH SPLINED SHAFT	HT18 - STD. - 1.75 GPM (1110 RPM)
19296-2.64		HT25 - STD. - 2.00 GPM (1250 RPM)
19296-4.00		HT40 - STD. - 2.6 GPM (1000 RPM)
		HT50 - STD. - 3.0 GPM (1150 RPM)
		HT18 - PROP. - 3.5 GPM (875 RPM)
		HT25 - PROP. - 4.0 GPM (1000 RPM)

9	1	22184	SIGHT GLASS
8	1	!HWHS02520075-F	HEX WASHER HEAD 1/4-20 X 3/4 SELF TAPPING CLAMP
7	1	19275	
6	1	192730	PRESSURE GAUGE ASSEMBLY
5	1	19300	SUCTION SCREEN - 100 MESH
4	1	19298	FILTER ASSY, RETURN - 10 MICRON
3	1	19297	PRESSURE GAUGE - RETURN
2	1	SEE CHART	PTO PUMP - HT18/25/40/50KX
1	1	19295	RESERVOIR TANK - 10 GALLON
ITEM	QTY	PART NO.	DESCRIPTION



# HT40KX - NON-PROPORTIONAL 22920 FIELD SERVICE LABEL KIT

Includes the following: ▲

ITEM	PART NUMBER	QTY	DESCRIPTION
1 ▲	-	-	-
2	15398	1	UNPLUG PENDANT DECAL
3	22768-1	1	VALVE BANK DECAL - LEFT
4	22768-2	1	VALVE BANK DECAL - RIGHT
5	14473-1	1	OIL DECAL
6 ▲	14473-2	6	GREASE DECAL
7 ▲	22496	2	VENTURO DECAL (LARGE)
8	15401-C	1	UNLAWFUL TO OPERATE DECAL
9	22342-1	1	HT40KX BOOM CAPACITY DECAL (RIGHT)
10	22342-2	1	HT40KX BOOM CAPACITY DECAL (LEFT)
11	19746	2	HT40KX DECAL
12	15392	1	DANGER ELECTROCUTION HAZZARD DECAL
13	15391	1	CRANE NOT PASSENGER LIFT DECAL
14	19315-2	1	PROPORTIONAL OVERRIDE HYDRAULIC BANK DECAL
15	15390	1	CAUTION, INSTRUCTIONS DECAL
16	22499	1	KNOW YOUR SIGNALS DECAL
17 ▲	22171	1	DECAL PLACEMENT DRAWING
18	20834	1	MANUAL OVERRIDE INSTRUCTION LOCATION DECAL
19	-	-	-
20	-	-	-
21	-	-	-
22	-	-	-
23	-	-	-
24	-	-	-
25	-	-	-
26	-	-	-
27	-	-	-
28	-	-	-
29	-	-	-
30	-	-	-
31	-	-	-
32	-	-	-
33	-	-	-
34	-	-	-
35	-	-	-



**MFG., INC.**  
**CINCINNATI, OHIO**

TITLE

**FIELD SRVC. LABEL KIT**

DATE

**11-30-12A**

SECTION

**C400**

SUPERSEDES

**09-13-07**

**HT40KX - NON-PROP**

**22922**







## **LIMITED WARRANTY POLICY**

This limited policy warrants new products of Venturo to be free from defects in material and workmanship for a period of one (1) year from date of original installation. This warranty covers:

- ◆ ***Repair or replacement of product***
- ◆ ***Labor to repair or replace product***
- ◆ ***Freight to return and/or replace product***

We shall not be liable for any contingent liabilities arising out of the improper function of any products. Warranty shall become void if the product is improperly installed, modified, damaged, abused or used for application other than intended use.

## **WARRANTY CLAIMS**

Venturo Manufacturing, Inc. will make a good faith effort for prompt correction or other adjustment with respect to any product, which proves to be defective after our inspection and within the warranty period. Before any repairs are attempted or before returning any product, your Venturo Distributor is required to obtain a warranty claim number. This number is necessary for any claim to be considered. To obtain a warranty claim number, Venturo requires the model and serial number. Only authorized Venturo Distributors can perform warranty. For the name and address of your local Venturo Distributor call the **Warranty Claim Department – 513-772-8448**.

**WARNING** – It is the responsibility of the installer to ensure the installation is completed according to the manufacturer's recommendations, ensure the ultimate user understands how to operate product in a safe manner, and understands the need for regular service and maintenance by an authorized Venturo Distributor. No modifications or alterations may be made to any Venturo products without the expressed written consent of the manufacturer. Reinstallation of any Venturo product must be done by an authorized Venturo Distributor, to the standards of the industry; including maintenance, service and affixing of all instruction, safety and warning decals. Users should again be instructed as to the safe operation at time of delivery. Maintenance, service, operation and safety warning decals are available on request from Venturo Manufacturing, Inc.

**VENTURO MANUFACTURING, INC**  
DIVISION OF COLLINS ASSOCIATES, INC  
12110 BEST PLACE – CINCINNATI, OHIO 45241  
513-772-8448  
[www.venturo.com](http://www.venturo.com)