

Dear Venturo VC750FB Purchaser,

Thank You!

Thank you for your purchase of the Venturo VC750FB Van Crane. This crane was carefully engineered to provide excellent performance when properly installed, operated and maintained.

Please read this entire manual prior to installing and operating the equipment. It instructs you how to safely and easily install, set up and operate your crane. Please be sure that you, and any other person who will operate the crane, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual for proper installation and to familiarize yourself with the crane's features and operations. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

If you have any problems or questions concerning the VC750FB, please call Venco Venturo Industries LLC directly. We want to ensure your complete satisfaction at all times.

Sincerely,

Venco Venturo Industries LLC

Record Product Information

Before installing, setting up and operating your new crane, please locate the serial plate on the crane and record the information provided to the right. You can locate the serial number plate by looking at where the primary boom connects with the mast at the top. This information will be necessary, should you seek technical support.

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| S | rial | Number: |
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Product Registration and Customer Support

Please register your product on our website, www.venturo.com/warranty-policy/.

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this crane, you can seek help from our expert customer support. Choose from the options below:

- Visit us on the web at www.venturo.com
 - O Download this owner's manual at www.venturo.com/owner-manuals/
- Call a Customer Support Representative or Technical Support at (800) 226-2238
- Locate the nearest Venturo Distributor in your area (800) 226-2238 or info@venturo.com



| LEAD PAGE | 10-31-16 | SECTION - |
|-----------|--------------|-----------|
| VC750FB | SUPERSEDES - | CEV180 |

TABLE OF CONTENTS VC750FB (VJCAAA) OWNER'S MANUAL

CEV180 LEAD PAGE

SECTION 100 SPECIFICATIONS

CEV189 DIMENSIONS & CAPACITY

CEV184 WIRE ROPE & HOOK SPECIFICATIONS

SECTION 150 SAFETY

CE-044 CRANE SAFETY AND HAZARDS

CEV150 OPERATING INSTRUCTIONS & MAINTENANCE

CEV156 USER INSTRUCTIONS

CEV170 SAFETY DECALS, VAN CRANES
CEV171 SAFETY DECALS, VAN CRANES
CEV190 DECAL DRAWINGS & LIST, VC750FB

SECTION 200 INSTALLATION

CEV182 PACKAGE CONTENTS

CEV155 INSTALLATION INSTRUCTIONS; MINIMUM REQUIREMENTS

V.S.M.D. **V**EHICLE **S**PECIFIC **M**OUNTING **D**ETAIL

2016 - CURRENT FORD TRANSIT MID/HIGH ROOF (CEV130 & CEV131)

CEV183 INSTALLATION INSTRUCTIONS; VC750FB CRANE
CEV169 ELECTRICAL INSTALLATION INSTRUCTIONS
CE-160 WIRING DIAGRAM, CE1500FB & VC750FB

SECTION 400 REPLACEMENT PARTS

CEV231 REPLACEMENT PARTS DRAWING

CEV232 REPLACEMENT PARTS LIST

CEV233 REPLACEMENT HARDWARE DRAWING

CEV234 REPLACEMENT HARDWARE LIST

CEV192 DECAL LOCATIONS

CEV193 KIT; CEV194 FIELD SERVICE LABELS

| TITLE | DATE | SECTION |
|-------------------|------------|----------|
| TABLE OF CONTENTS | 01-30-19B | TOC |
| | SUPERSEDES | OEV (000 |
| VC750FB (VJCAAA) | 11-21-16A | CEV308 |

SECTION 100

DESCRIPTION

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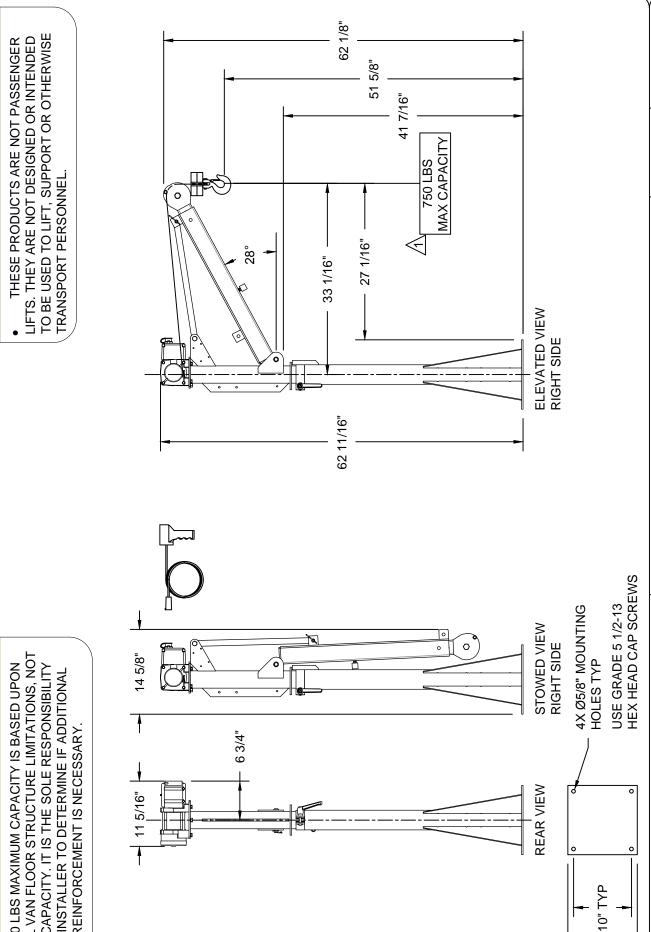
SPECIFICATIONS



S C P C I O I

TYPICAL VAN FLOOR STRUCTURE LIMITATIONS, NOT WINCH CAPACITY. IT IS THE SOLE RESPONSIBILITY • /1\ 750 LBS MAXIMUM CAPACITY IS BASED UPON OF THE INSTALLER TO DETERMINE IF ADDITIONAL FLOOR REINFORCEMENT IS NECESSARY.





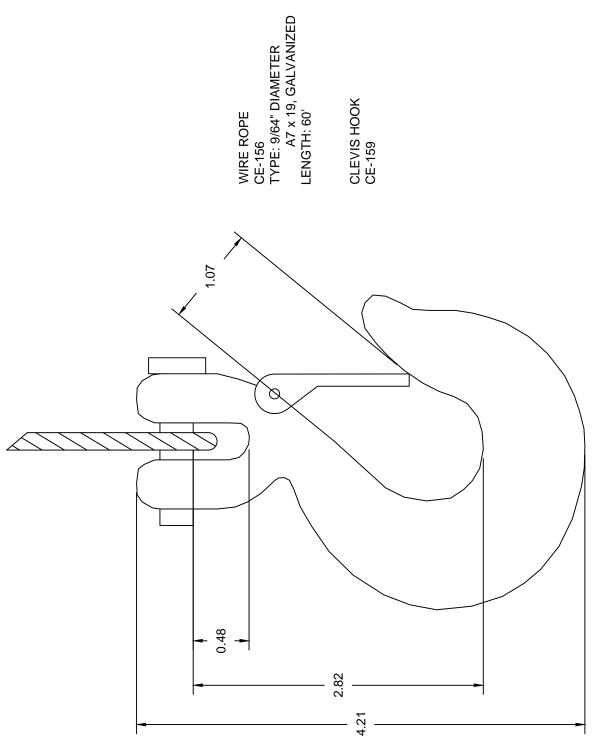


12" TYP

VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO

DIMENSIONS & CAPACITY VC750FB (VJCAAA)

 $\begin{array}{c|c} \text{DATE} & \text{SECTION} \\ \hline 01-29-19A & C100 \end{array}$ 11-03-16 SUPERSEDES



CLEVIS HOOK CE-159

(B) VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO

WIREROPE & HOOK SPECIFICATIONS VC750FB & CE1500FB

CEV184

SECTION C100

01-29-19 SUPERSEDES ***

SECTION 150

SAFETY



CRANE SAFETY & HAZARDS CE-/CEV/ESV SERIES CRANES

CAUTIONS

- 1. INSPECT VEHICLE AND CRANE, INCLUDING OPERATION, PRIOR TO USE DAILY.
- DO NOT USE THIS EQUIPMENT EXCEPT ON SOLID, LEVEL SURFACE WITH CRANE MOUNTED ON FACTORY RECOMMENDED TRUCK.
- 3. BEFORE OPERATING THE CRANE, REFER TO MAXIMUM LOAD (CAPACITY) CHART ON CRANE FOR OPERATING (LOAD) LIMITATIONS.
- 4. DO NOT OPERATE, WALK, OR STAND BENEATH BOOM OR A SUSPENDED LOAD.
- UNPLUG PENDANT (AND OPTIONAL ELECTRIC QUICK DISCONNECT, IF ON MODEL) WHEN NOT IN USE.
- FOR TRAVEL, BOOM MUST BE TIED DOWN IN THE STOWED POSITION.

DANGER

- THIS CRANE IS NOT A PASSENGER LIFT
- IT IS NOT DESIGNED OR INTENDED TO BE USED TO LIFT, SUPPORT, OR OTHERWISE TRANSPORT PERSONNEL.

YOU MUST NOT OPERATE THIS CRANE UNLESS:

- 1. YOU HAVE BEEN TRAINED IN THE SAFE OPERATION OF THIS CRANE, AND
- 2. YOU KNOW AND FOLLOW THE SAFETY AND OPERATION RECOMMENDATIONS CONTAINED IN THE MANUFACTURER'S MANUALS, YOUR EMPLOYER'S WORK RULES, AND APPLICABLE GOVERNMENT REGULATIONS. AN UNTRAINED OPERATOR SUBJECTS THEMSELVES AND OTHERS TO DEATH OR SERIOUS INJURY.

REFERENCE SAFETY MANUAL INST-23233



CRANE SAFETY & HZRDS

02-20-17E

C200

110

SUPERSEDES

CE-044

OPERATING INSTRUCTIONS

ELECTRIC WINCH

The winch is operated by a control switch in a plug-in remote pendant. Unplug the pendant and store it in the vehicle when the crane is not in use. For optional 110 volt AC winch, the pendant is non-removable.

ROTATION LOCK

Before lifting the load, make sure the brake handle is tightened to keep boom from rotating (do not pull items at an angle. The load hook must be centered over the load.)

BOOM TIE-DOWN

Release support bar and store crane in the folded position with pin assembly included in the support bar (See drawing CEV156).



 BOOM MUST BE FOLDED AND SECURED (STOWED POSITION) BEFORE DRIVING VEHICLE. DO NOT DRIVE WITH BOOM EXTENDED OUT.

MASTER DISCONNECT SWITCH

The Master Disconnect Switch isolates electrical power from the crane and should be switched OFF anytime the crane is NOT in use.

OPTIONAL CIRCUIT BREAKER

An optional 150amp circuit breaker (#22964-150) is available. The circuit breaker should be placed between the lead-acid battery supply and the crane; **as close as practical to the lead-acid battery**.

MAINTENANCE

WINCH

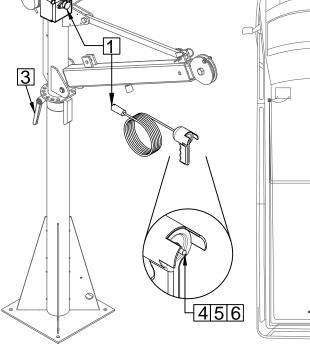
The winch is permanently lubricated. There may be grease leakage out of the winch, especially during the first few operations. This is normal and it is not necessary to grease or oil any part of the winch at any time.

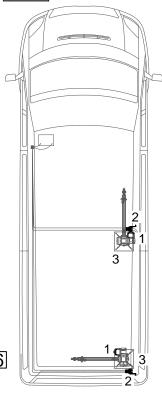
WIRE ROPE

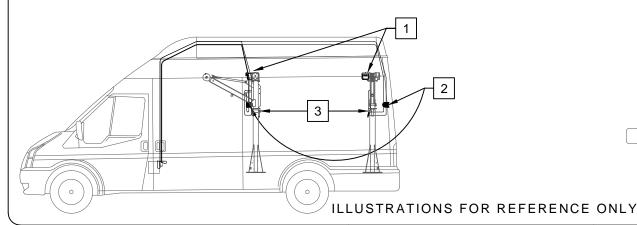
Inspect wire rope periodically. If any wear or fraying exists, replace wire rope.

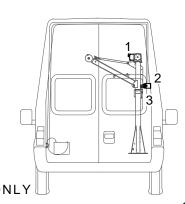
USER GUIDE VC750FB (VJCAAA) VAN CRANES

- Prior to using crane, read all operating instructions and Safety Manual
- Make sure you are familiar with all of the controls, functions, and locking mechanisms
- Read and adhere to all safety placards that are installed on the crane and the vehicle
- Since the manufacturer has no direct control over the crane application and operation, conformance with good safety practices is the responsibility of the operator
- The van and crane are to be positioned on firm level surfaces with the chassis brake engaged
- Whenever possible, always rotate the crane or boom by 'pushing' away from you
- Always use proper rigging hardware and slings
- 1. Plug control pendant into socket located on the crane
- Turn Master Disconnect Switch to the 'ON' position
- 3. Loosen Brake Handle to rotate the crane and center the wire rope hook over the load
- 4. Using the pendant, lower hook to the load and attach to the proper rigging hardware / sling(s)
- 5. Carefully raise the load so it will clear the van floor and move load to desired location
- 6. Unhook the load and stow the hook. Reposition the crane into the stowed position for travel, and secure the load.









| | ENTURO® | |
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| A | | |

USER INSTRUCTIONS

01-30-19C

C150

VC750FB VAN CRANES ▲

SUPERSEDES 01-30-17B

DATE

DECAL #: 15390

DESCRIPTION: CAUTION, INSPECT VEHICLE & CRANE...

PURPOSE: TO INFORM THE OPERATOR OF KEY OPERATING REQUIREMENTS.

QUANTITY:

PLACEMENT: UPPER MAST ON SIDE, OPPOSITE PRIMARY BOOM



DECAL #: 15391

DESCRIPTION: DANGER, NOT A PASSENGER LIFT

TO INFORM OPERATOR NOT TO LIFT, SUPPORT, OR TRANSPORT PURPOSE:

PERSONNEL, AND TO ENSURE OPERATOR IS ADEQUATELY TRAINED.

QUANTITY:

PLACEMENT: UPPER MAST ON SIDE, OPPOSITE PRIMARY BOOM



AN UNTRAINED OPERATOR SUBJECTS HIMSELF AND OTHERS TO DEATH OR SERIOUS INJURY.

DECAL #: 15392

DESCRIPTION: DANGER, ELECTROCUTION HAZARD, MACHINE (CRANE)

TO INFORM OPERATOR THAT MACHINE (CRANE) REPRESENTS AN PURPOSE:

ELECTROCUTION HAZARD SHOULD IT COME CLOSE TO OR IN CONTACT

WITH AN ELECTRICAL VOLTAGE SOURCE.

QUANTITY: 1

PLACEMENT: UPPER MAST ON SIDE, OPPOSITE PRIMARY BOOM



THIS MACHINE IS NOT INSULATED **ELECTROCUTION HAZARD**

MAINTAIN SAFE CLEARANCES FROM ELECTRICA LINES AND APPARATUS. YOU MUST ALLOW FOR BOOM SWAY, ROCK OR SAG, AND ELECTRICAL LINE AND LOAD LINE SWAYING.

THIS LIFTING DEVICE DOES NOT PROVIDE PRO-TECTION FROM CONTACT WITH OR PROXIMITY TO AN ELECTRICALLY CHARGED CONDUCTOR.

TO AN ELECTRICACT. VARASCED CONDUCTOR.

YOU MUST MANTAIN A CLEARANCE OR AT LEAST
10 FEET BETWEEN ANY PART OF THE CRANE LOAD
LINE OR LOAD, AND ANY ELECTRICAL LINE OR
APPARATUS CARRYING UP TO \$0.000 VOLTS. ONE
FOOT ADDITIONAL CLEARANCE IS REQUIRED FOR
EVERY ADDITIONAL 30,000 VOLTS OR LESS.

DEATH OR SERIOUS INJURY WILL RESULT FROM CONTACT OR INADEQUATE CLEARANCE.

DECAL #: 15393

DESCRIPTION: DANGER, ELECTROCUTION HAZARD, VEHICLE (TRUCK)

PURPOSE: WARNS OF DANGER FROM ELECTRICALLY CHARGED

VEHICLE, CRANE, OR LOAD.

QUANTITY:

EACH SIDE & EACH END OF VEHICLE PLACEMENT:



ELECTROCUTION HAZARD KEEP CLEAR OF TRUCK AND LOAD

DEATH OR SERIOUS INJURY CAN RESULT FROM CONTACT WITH THE LOAD, THE CRANE, OR THE VEHICLE IF BOOM OR LOAD LINE SHOULD BECOME ELECTRICALLY CHARGED.





SAFETY DECALS

DATE 09-29-16A

SECTION C400

SUPERSEDES

CINCINNATI, OHIO

08-02-16

VENTURO VAN CRANES

DECAL #: 15513

DESCRIPTION: MASTER DISCONNECT SWITCH

PURPOSE: TO INFORM THE OPERATOR OF LOCATION AND OPERATION OF MASTER

DISCONNECT SWITCH

QUANTITY: 1

PLACEMENT: ON MASTER DISCONNECT SWITCH BRACKET



DECAL #: 15398

DESCRIPTION: UNPLUG REMOTE CONTROL

PURPOSE: TO INFORM OPERATOR TO UNPLUG REMOTE CONTROL WHEN NOT IN

USE

QUANTITY: 1

PLACEMENT: NEAR PENDANT SOCKET

DECAL #: 573403

DESCRIPTION: WARNING - STOWING

PURPOSE: TO INFORM OPERATOR TO STAY AWAY FROM THE BOOM WHEN

STOWING

QUANTITY: 1

PLACEMENT: UPPER MAST ON SIDE, OPPOSITE PRIMARY BOOM







SAFETY DECALS

09-29-16A

C400

SECTION

VENTURO VAN CRANES

SUPERSEDES 08-02-16

PART NO.: 15672-750

DECAL: CAPACITY 750 LBS

FUNCTION: TO SHOW THE OPERATOR THE CAPACITY AT MAX

BOOM LENGTH

QUANTITY: 2

PLACEMENT: ONE ON EACH SIDE OF BOOM

PART NO.: CEV191

DECAL: MODEL NAME

FUNCTION: TO SHOW THE MODEL OF THE CRANE

QUANTITY: 2

PLACEMENT: ONE ON EACH SIDE OF BOOM

PART NO.: 17389-4

DECAL: VENTURO

FUNCTION: MANUFACTURER'S LOGO

QUANTITY: 2

PLACEMENT: PRIMARY BOOM, BOTH SIDES NEAR MAST

CAPACITY 750 LBS.







DECAL DRAWING & LIST

11-01-16

C400

VC750FB (VJCAAA)

SUPERSEDES

SECTION 200

INSTALLATION



PACKAGE CONTENTS VC750FB (VJCAAA)

The VC750FB Van Crane will ship with some sections pre-assembled from the factory. Below are illustrations to help identify the Van Crane and Installation Kit components.

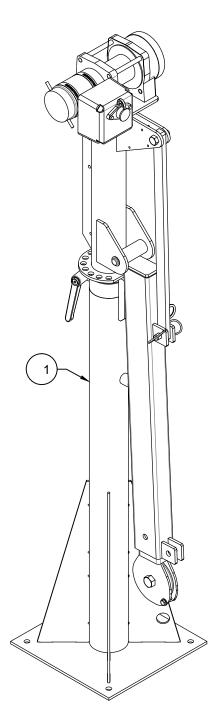
VC750FB VAN CRANE

CEV195 INSTALLATION KIT

Locate and identify the following crane sections:

1. VC750FB Crane frame with winch

NOTE: Some fasteners are located in the installation kit.



Locate and identify the following components:

| † | 2. | [1] | Installation Kit Box | (#BOX24*12*8) |
|---|----|-----|----------------------|-----------------|
| | 3. | [1] | Red Battery Cable | (#01025-4*29FT) |
| | 4. | [1] | Black Battery Cable | (#01025-4*28FT) |
| | 5. | [2] | 5/16 Terminal Ring | (#!TERM4G313RG) |
| | 6. | [2] | 3/8 Terminal Ring | (#!TERM4G375RG) |
| | 7. | [2] | 1/4 Terminal Ring | (#!TERM6G025RG) |

8. [1] Master Disconnect Switch (#13451) 9. [1] Switch Mounting Bracket (#19516) 10. [1] Headache Ball Assembly (#16735)

OPTIONAL EQUIPMENT

11. [1] 150A CIRCUIT BREAKER (#22946-150)

FASTENERS

† 12. [4] 1/2-13 X 1-1/2" HH Cap Screws (#!HHCS05013150) † 13. [8] 1/2" SAE Flat Washers (#!FWSH-050SAE)

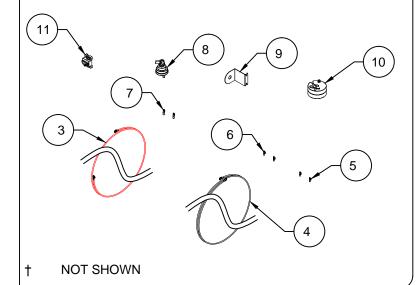
† 14. [8] 1/2-13 Lock Nuts, Nylon (#!LNUT-05013)

† 15. [1] 1/2-13 X 10-1/2"

HH Cap Screw, Gr. 5 (#!HHCS050131050)

† 16. [3] 1/2-13 X 7"

HH Cap Screw, Gr. 5 (#HHCS05013700)





TLE

PACKAGE CONTENTS

01-30-19A

C200

VC750FB (VJCAAA)

SUPERSEDES 11-03-16

INSTALLATION INSTRUCTIONS / MINIMUM HARDWARE SPECIFICATIONS VC750FB (VJCAAA) VAN CRANES ▲

THE VC750FB VAN CRANE IS DESIGNED TO BE INSTALLED IN EITHER THE RIGHT SIDE OF THE VAN NEAR THE SIDE CARGO DOOR (PRIMARY LOCATION) OR THE RIGHT REAR CORNER (SECONDARY LOCATION).

!! MINIMUM HARDWARE SPECIFICATIONS !!

Reinforcement plates

It is the installer's responsibility to ensure the van's floor structure is able to withstand the stresses applied when lifting and maneuvering loads into and out of the van. Additional sub-floor plating may be required.

Bolts A

The VC750FB mounting bolts should be 1/2" in diameter with 13 threads per inch (1/2-13), grade 5 steel zinc plated. Lengths will vary depending on crane location, vehicle structure, and / or additional reinforcement requirements.

Washers

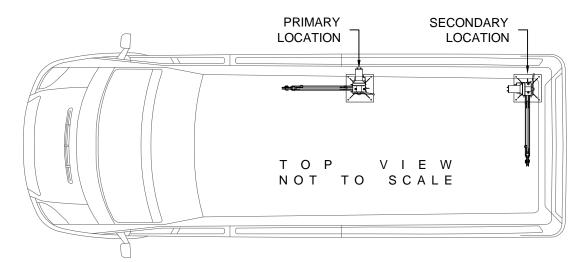
Use 1/2" flat washers. One [1] flat washer per bolt head (where applicable) and one [1] flat washer for the Nylon lock (nyloc) nut. Washers must be at grade 5 steel and zinc plated.

Nyloc Nuts

Four [4] 1/2-13 nyloc nuts must be properly torqued to 75 ft. lbs. to secure the crane to the van floor.

· C A U T I O N

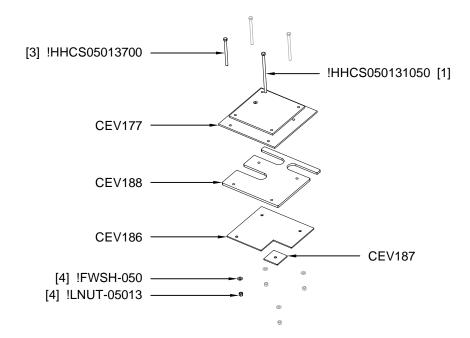
THE VC750FB (750 LBS.) CAPACITY IS BASED UPON VAN'S STRUCTURAL LIMITATIONS OF THE FLOOR, NOT WINCH CAPACITY. IT IS THE INSTALLER'S RESPONSIBILITY TO ENSURE PROPER REINFORCEMENT OF VAN'S STRUCTURE TO SUPPORT THE CRANE AND ITS LOAD.



THE ILLUSTRATION ABOVE SHOWS THE GENERAL PLACEMENT OPTIONS FOR THE VC750FB VAN CRANE, AND IS TO BE USED FOR REFERENCE ONLY. SPECIFIC LOCATIONS WILL BE LIMITED BY VEHICLE STRUCTURES AND / OR INSTALLER PREFERENCE(S).



READ ALL INSTRUCTIONS **BEFORE** PERFORMING INSTALLATION FIRST

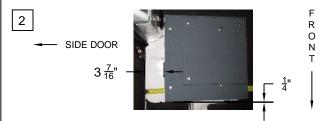


ADDITIONAL HELP WILL BE REQUIRED TO PERFORM THE INSTALLATION OF YOUR VAN CRANE

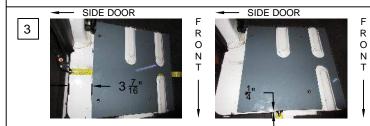
4



Shown in caption 1 above is the undercarriage of the 2016 Ford Transit Van (Mid/High Roof model). The slots indicated above are where the threaded bolts will feed thru to secure the Washer Plates.



Remove any matting by first placing the Adapter Weldment (CEV177) on top, measuring 3-7/16" and 1/4" from the edges as shown in caption 2. When these measurements are obtained, mark and carefully remove the matting.



Place the Spacer Plate (CEV188) as shown in caption 3, using the same measurements from caption 2. Mark the [4] 1/2" holes and move Spacer Plate aside. Drill [4] 1/2" clearance holes.

C_A_U_T_I_O_N Prior to drilling, make sure there are no obstacles under the floor (i.e. brake lines, fuel lines, etc.).

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Feed [4] 1/2-13 X 1-1/2" bolts thru the larger plate of the Adapter Weldment (CEV177). The hexagonal cutouts of the larger plate will keep the bolts from turning when attaching the van crane. Taping the holes will keep them from falling out.

PROCEED TO DRAWING CEV131



DATE SECTION C100 CEV900-1VJS INSTALLATION 11-17-16 SUPERSEDES **CEV130** VC750FB (VJCAAA)

5



Return the Spacer Plate (CEV188) back into place using the drilled holes for alignment. Carefully slide the Adapter Weldment Plate (CEV177) over the Spacer Plate. Use [1] 1/2-13 X 7" bolt, indicated above, to help align Weldment Plate onto Spacer Plate.

6



Place the remaining bolts as follows:

1/2-13 X 7" [2

B 1/2-13 X 10-1/2" [1]

_

7



FRONT -

From underneath, the bolts should clear each of the vehicle's slots.

A 1/2-13 X 7" [3]

B 1/2-13 X 10-1/2" [1]

8



Carefully align and place the Washer Plate 'L' (CEV186) as shown in caption 8. While holding the plate up against the vehicle's frame, insert [1] 1/2" flat washer and [1] 1/2-13 lock nut onto each bolt.

9



Attach the smaller washer plate (CEV187) with [1] 1/2" flat washer and [1] 1/2-13 lock nut as shown in caption 9. Do not tighten at this time.

10



Align the smaller washer plate edges with the vehicles frame, and tighten the nylon lock nut. Torque to 75 ft. lbs. Tighten the [3] other lock nuts to 75 ft. lbs.

11

12

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INTENTIONALLY LEFT BLANK

PROCEED TO DRAWING CEV183



VENCO VENTURO INDUSTRIES LLC
CINCINNATI. OHIO

11-17-16A

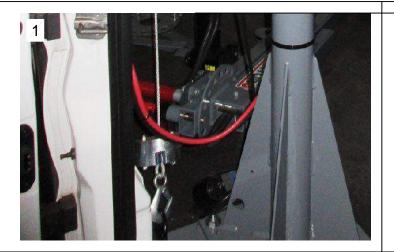
SECTION C100

VC750FB (VJCAAA)

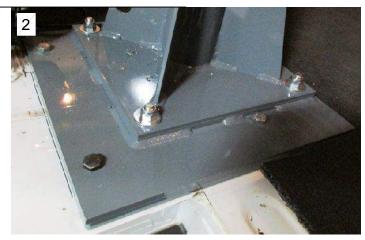
SUPERSEDES 11-10-16

READ ALL INSTRUCTIONS FIRST BEFORE PERFORMING INSTALLATION

WEIGHT OF THE CRANE ASSEMBLY IS APPROXIMATELY 165 LBS. ADDITIONAL HELP WILL BE REQUIRED TO PERFORM THE NEXT STEP(S)



Carefully place the crane on top of the mounting plate as shown in caption 1. Make sure the gusset with the hole is near the inner van wall and that the bolts feed thru each hole of the crane's base plate.



Feed [4] 1/2" flat washers and [4] 1/2-13 nylon lock nuts (nyloc) onto each bolt sticking up thru the crane's base plate as shown in caption 2. Torque nyloc nuts to 75 ft. lbs.

3



Make sure the Rotation Stops keep the boom from making contact with any part of the van.

CINCINNATI, OHIO



It may be necessary to adjust the Rotation Stop hardware to keep the boom from colliding with any part of the van or fixtures.



| TITLE | | | DATE | SECTION |
|-------|-------------|-------|------------|-------------|
| INSTA | LL. INSTRUC | TIONS | 11-18-16A | C100 |
| | | | SUPERSEDES | OE) / 4 0 0 |
| VC750 | FB (VJCAAA) | | 11-04-16 | CEV183 |

INSTALLATION INSTRUCTIONS (ELECTRICAL) VC750FB (VJCAAA) VAN CRANES

Using the [2] battery cables in the kit (provided), install the ground (black) and 12V (red) to the crane's contactor box per drawing CEV223.

Install the master disconnect switch close to the crane and within reach of the operator. Using the red battery cable, route the cable to the disconnect switch. The cable will need to be cut to length. Strip both ends of cable, install the heat shrink tube and the battery terminal (provided). Crimp or solder the terminals on each end and slide the heat shrink insulator up onto the terminal. Use a heat gun or equivalent to seal the tube to the cable.

Connect the crane side of the cable to the master disconnect switch and the other cable's end to the second terminal on the switch.

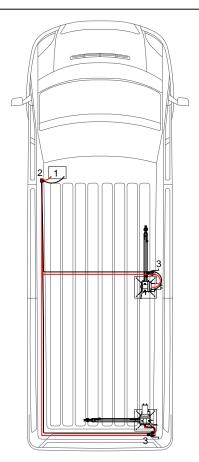
NOTE: Both ground and 12v cables must be routed directly to the battery (not included).

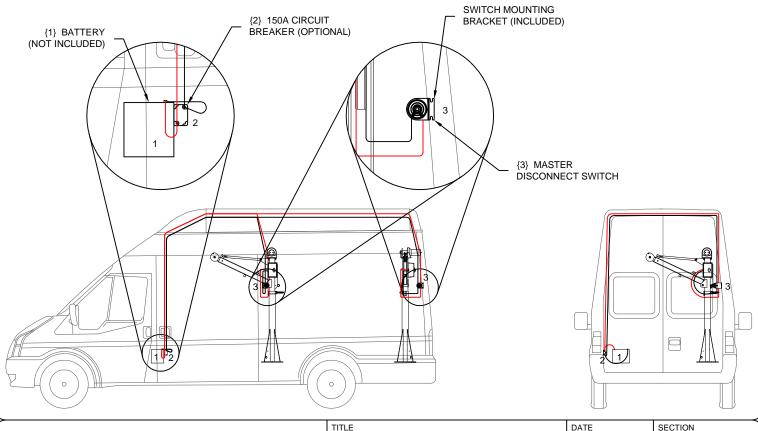
Route cables using the vehicles current harness path. Secure both cables to the battery (located under the driver's seat), while protecting them from sharp edges, heat or anything that could damage the cables. Install the black cable to the negative (-) post and red cable to the positive (+) post.

NOTE: If you purchased the optional 12v 150 amp circuit breaker, install the circuit breaker as close to the battery as possible. The red 12v cable will need to be cut and the heat shrink & terminals installed in the same manner as the master disconnect switch.

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Plug the pendant into the contactor box and turn the master disconnect switch 'ON'. Crane is ready for use. When crane is not in use, the master disconnect switch must be 'OFF' and the pendant removed.







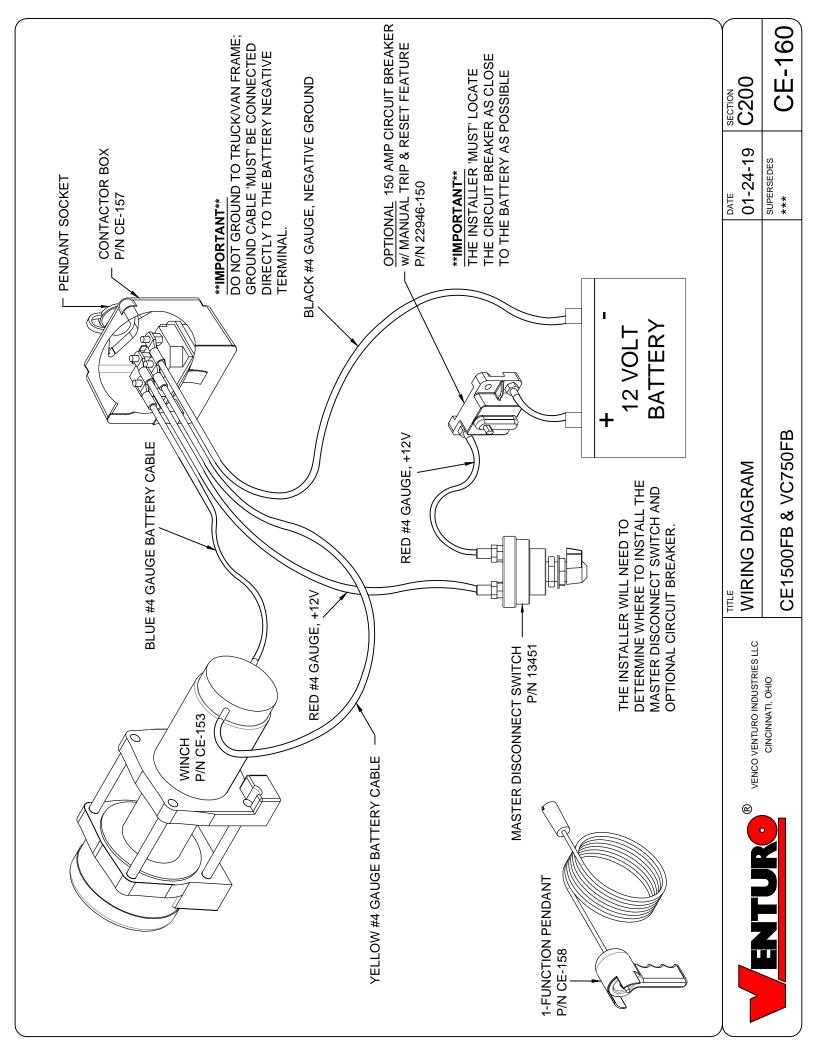
ELEC. INSTALL. INSTRCTNS

01-30-17A

C100

VC750FB VAN CRANES A

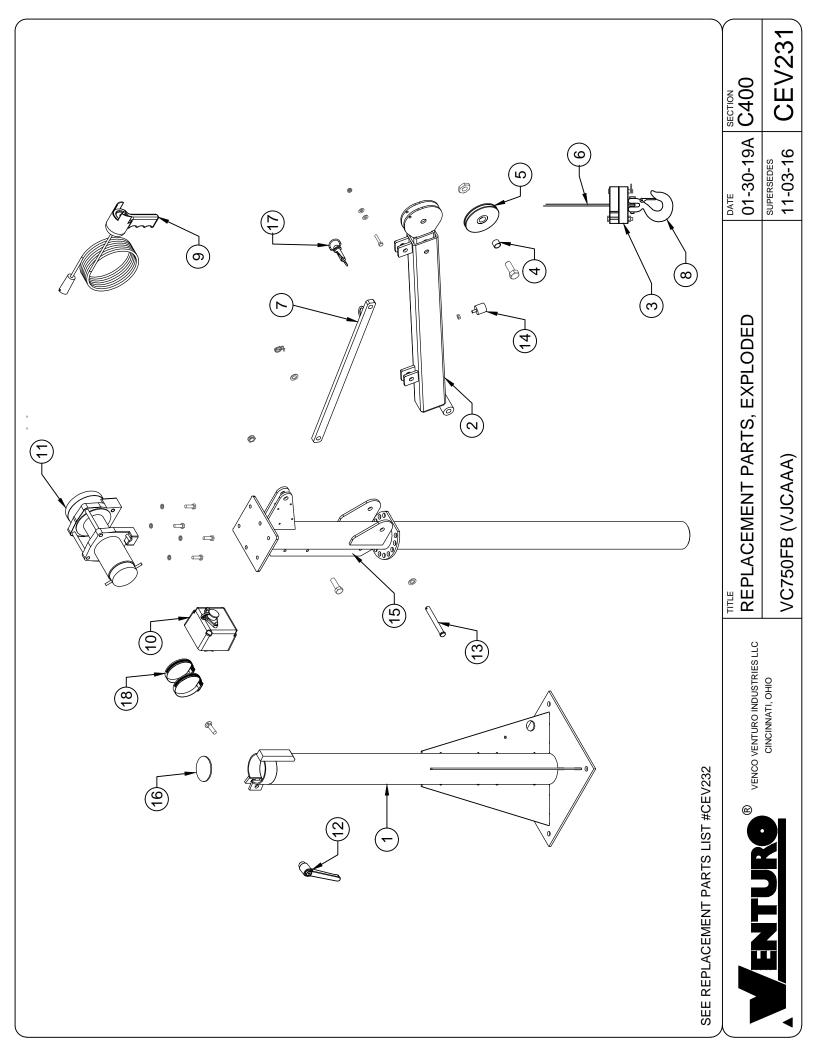
SUPERSEDES 11-01-16



SECTION 400

PARTS



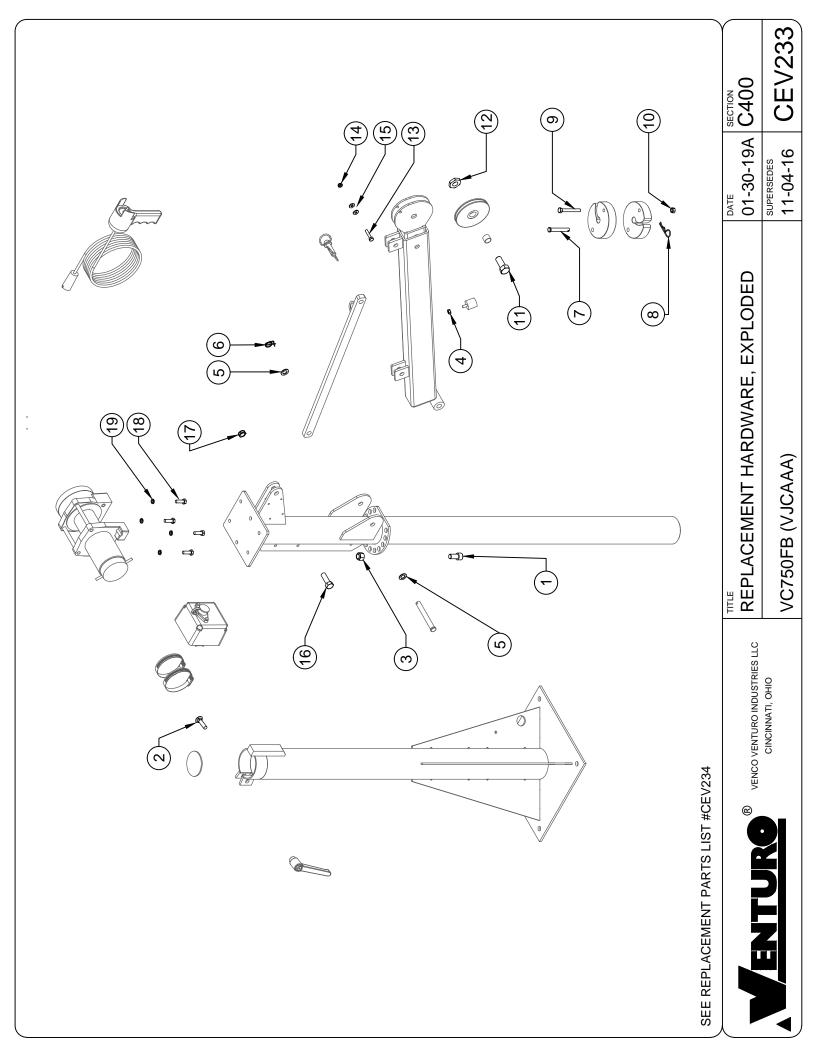


| DESCRIPTION | BASE ASSEMBLY | WELDED ASSEMBLY; PRIMARY BOOM | HEADACHE BALL ASSEMBLY | SLEEVE | SHEAVE WITH BUSHING | WIRE ROPE | SUPPORT BAR ASSEMBLY | CLEVIS HOOK | PENDANT | CONTACTOR BOX | WINCH (MODEL: COMEUP GTD-650) | BRAKE HANDLE | CLEVIS PIN; PRIMARY BOOM PIVOT | BUMPER | UPPER BODY ASSEMBLY | LOWER BEARING | PIN ASSEMBLY; SUPPORT BAR | HOSE CLAMP; 2-9/16" - 3-1/2", S/S | • | | • | | | | | - | • | • | • | |
|-------------|---------------|-------------------------------|------------------------|---------|---------------------|-----------|----------------------|-------------|---------|---------------|-------------------------------|--------------|--------------------------------|-----------|---------------------|---------------|---------------------------|-----------------------------------|----|----|----|----|----|----|----|----|----|----|----|----|
| QTY | 1 | _ | _ | _ | _ | 1 | _ | _ | _ | _ | - | _ | _ | _ | - | 1 | _ | 7 | | • | • | | | | | | | | | |
| PART NUMBER | CE-002-5 | CEV153 | 16735 | 13168-7 | 19646 | CE-156 | CEV164 | CE-159 | CE-158 | CE-157 | CE-153 | CE-017 | CEV165 | PL-20-364 | CE-059-3 | CE-109 | CE-071 | CE-154 | | - | | • | | | | | | | • | |
| ITEM | | 7 | က | 4 | 22 | 9 | 7 | œ | ၈ | 10 | 1 | 12 | 13 | 41 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |

SEE REPLACEMENT PARTS DWG #CEV231



| TITLE | DATE | SECTION |
|------------------------|----------------|-----------|
| REPLACEMENT PARTS LIST | 01-31-19A C400 | C400 |
| | SUPERSEDES | · · · · · |
| VC750FB (VJCAAA) | 11-04-16 | CEV2 |
| | | |

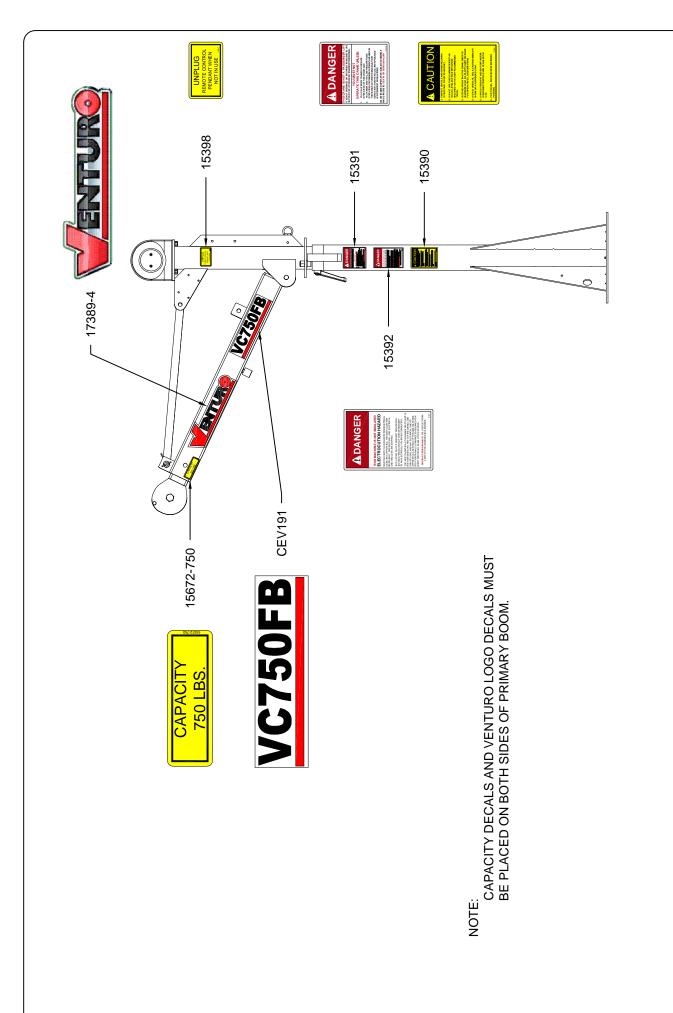


| DESCRIPTION | SOCKET HEAD CAP SCREW; 1/2-13 X 1" LG. CARRIAGE BOLT; 3/8-16 X 1-1/2" LG., GR. 5 LOCK NUT; 1/2-13, GR. 5, NYLON HEX NUT; 1/4-20, S/S BUSHING; 1/2", 14G, PLATED | RUE RING COTTER; 5/8", ZINC PLATED CLEVIS PIN; 3/8 X 2-1/2" HAIRPIN COTTER; 2-3/8" LG., ZINC PLATED HEX HEAD CAP SCREW; 5/16-18 X 2-1/2" LG., GR. 5 ZINC PLATED LOCK NUT; 5/16-18, GR. 5 ZINC, NYLON | HEX HEAD CAP SCREW; 5/8-11 X 1-1/2" LG., GR. 8 JAM NUT; 5/8-11, GR. 5, NYLOC HEX HEAD CAP SCREW; 1/4-20 X 1-1/2" LG., GR. 5, STAINLESS STEEL(S/S) LOCK NUT; 1/4-20, GR. 5, S/S NYLOC FLAT WASHER; 1/4", S/S | HEX HEAD CAP SCREW; 1/2-13 X 1-1/2" LG., GR. 5 JAM NUT; 1/2-13, NYLOC, GR. 5 HEX HEAD CAP SCREW; M8-1 X 25MM, GR. 8.8 LOCK WASHER; M8, GR. 8.8 | | |
|-------------|---|--|---|---|----------------------|----------------------------|
| PART NO. | ISHCS05013100 ICHCS03816150 ILNUT-05013 IHNUT-02520S 12534-4 | 416554 16796 21-06 !HHCS03118250 !LNUT-03118 | IHHCS06311150-8 IJNUT-06311N IHHCS02520125S ILNUT-02520NS IFWSH-025S | !HHCS05013150 !JNUT-05013N !HHCSM8100025-8.8 !LWSHM8-8.8 | | |
| QTY | 0-0-0 | | | 44 ' | | |
| ITEM | - 0 c 4 c | 6 8 9 10 | 1 | 16 17 18 19 20 | 22 23 24 25 | 26 27 28 29 30 |

* REFERENCE REPLACEMENT HARDWARE DRAWING CEV233



| THE STATE OF THE S | DATE | SECTION |
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| REPLACEMENT HARDWARE LIST | 01-30-19A C400 | C400 |
| | SUPERSEDES | |
| VC750FB (VJCAAA) | 11-04-16 | CEV2 |





DECAL LOCATIONS VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO

TITLE

VC750FB (VJCAAA)

SECTION C400 11-01-16 SUPERSEDES

DATE

| ITEM NO. | PART NO. | QTY | DESCRIPTION |
|----------|-----------|-----|--------------------------------|
| 1 | 15397 | 1 | BOM; ACCIDENT PREVENTION SIGNS |
| 2 | 17389-4 | 2 | DECAL; VENTURO (SMALL) |
| 3 | 15672-750 | 2 | DECAL; CAPACITY, 750 LBS |
| 4 | CEV 191 | 2 | DECAL; MODEL, VC750FB |
| 5 | CEV 193 | 1 | IDWG: FIELD SERVICE LABEL KIT |

| 15397 ACCIDENT PREVENTION SIGNS | | | |
|---------------------------------|------|---------------------------------------|--|
| PART NO. | QTY. | DESCRIPTION | |
| 15390 | 1 | DECAL; CAUTION, OPERATIONS | |
| 15391 | 1 | DECAL; DANGER, NOT PASSENGER LIFT | |
| 15392 | 1 | DECAL; DANGER, ELECTRICAL HAZARD SIGN | |
| 15393 | 4 | DECAL; DANGER, ELECTRICAL HAZARD | |
| 15394 | 1 | APPLICATION INSTRUCTIONS | |
| 15398 | 1 | DECAL; UNPLUG PENDANT | |
| 15401 | 1 | DECAL; UNLAWFUL TO OPERATE | |
| 15513 | 1 | DECAL; MASTER DISCONNECT | |
| 22317 | 1 | DECAL SHEET; VENTURO, COMPLEMENTARY | |
| 20927 | 1 | DECAL; CRANE STABILITY | |

| ENTURO® |
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| | 11-01-16 SUPERSEDES | C400 CEV193 |
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| VC750FB (VJCAAA) | l _ | LEV 19.3 |

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VENTURO CRANES LIMITED WARRANTY POLICY



Venturo products are built to last...we guarantee them.

As a purchaser of any new Venturo product covered by warranty, you will receive 1 year of the most complete coverage available...and, at no added cost to you.

1-Year Limited Warranty Policy

This limited policy warrants new products of Venturo to be free from defects in material and workmanship for a period of one (1) year from date of original installation. OEM products or accessories purchased by Venturo as part of or offered with our product will carry the OEM manufacturer's respective warranty. Our warranty covers:

- Repair or replacement of product
- Labor to repair or replace product
- Freight to return and/or replace product

We shall not be liable for any contingent liabilities arising out of the improper function of any products. Warranty shall become void if the product is improperly installed, modified, damaged, abused or used for application other than intended use. There is no warranty of merchantability, fitness for a particular purpose, warranty arising from course of dealing or usage of trade, or any other implied or expressed warranty, except as made specifically herein. This warranty supersedes all previous warranties, written or implied.

Warranty Claims

Venco Venturo Industries LLC will make a good faith effort for prompt correction or other adjustment with respect to any product, which proves to be defective after our inspection and within the warranty period. Before any repairs are attempted or before returning any product, your Venturo Distributor is required to obtain a warranty claim number. This number is necessary for any claim to be considered. To obtain a warranty claim number, Venturo requires the model and serial number. Only authorized Venturo Distributors can perform warranty. For the name and address of your local Venturo Distributor call the **Warranty Claim Department - 513-772-8448.**

WARNING - It is the responsibility of the installer to ensure the installation is completed according to the manufacturer's recommendations, ensure the ultimate user understands how to operate product in a safe manner, and understands the need for regular service and maintenance by an authorized Venturo Distributor. No modifications or alterations may be made to any Venturo product without the expressed written consent of Venco Venturo Industries LLC. Installation of any Venturo product must be done by an authorized Venturo Distributor, to the standards of the industry; including maintenance, service and affixing of all instruction, safety and warning decals. Users should be instructed as to the safe operation at time of delivery. Maintenance, service, operation and safety warning decals are available on request from Venco Venturo Industries LLC.

VENCO VENTURO INDUSTRIES LLC

12110 BEST PLACE | CINCINNATI, OHIO 45241 P: 800-226-2238 | F: 513-326-5427 www.venturo.com

Revised: January 2015 12-00073_VNT1-D