



HSBA*G-P***

PARTS & INSTALLATION MANUAL HT50KXP SERIES

Included in this manual:

HT50KX

C1

- 8,000 lb Hydraulic Telescopic Service Crane
- Proportional Control
- 20, 25, or 30 ft Fully-Powered, Two-Stage Boom Extension

VENCO VENTURO INDUSTRIES LLC 12110 BEST PLACE | CINCINNATI, OHIO 45241 800-226-2238



This manual also available online at www.venturo.com.

HT50KX PROPORTIONAL SERIES

7607100A 24448 26894 26893 24161 26892 22351 23122 24093	SECTION 100: DESCRIPTION & SPECIFICATIONS SPECIFICATIONS & OPERATING FEATURES INSTALLATION DIMENSIONS (20') INSTALLATION DIMENSIONS (30') MOUNTING DIMENSIONS; BASE PLATE CAPACITY CHART; HT50KX (20' BOOM) CAPACITY CHART; HT50KX (25' BOOM) CAPACITY CHART; HT50KX (30' BOOM)
7607150A 15394 920612 19217 22181A 22181B 22181C 28521 24095	SECTION 150: SAFETY VEHICLE & CRANE ELECTRICAL HAZARD INFORMATION SAFETY & HAZARDS, GENERAL WINCH SAFETY WARNINGS SAFETY DECALS DRAWING & LIST SAFETY DECALS DRAWING & LIST SAFETY DECALS DRAWING & LIST SAFETY DECALS DRAWING & LIST DECALS; BOOM CAPACITY (20', 25', & 30')
7607200A 26895 22173 20051 20906-50 20906-50B 20906-50C 20907 22825 23015 23015 23014 22883 22913 22245	SECTION 200: INSTALLATION CRANE INSTALLATION, PG. 1 CRANE INSTALLATION, PG. 2 ROTATION STOP LOCATION STABILITY PROCEDURE (20') STABILITY PROCEDURE (25') STABILITY PROCEDURE (30') STABILITY CHART 22785 HYDRAULIC TANK DIMENSIONS CONNECTIONS GUIDE (PAGE 1 OF 2) CONNECTIONS GUIDE (PAGE 2 OF 2) PTO INSTALLATION COMPARTMENT DRAWING WIRE ROPE INSTALLATION
7607300B 23203 23753 26935 23755 26934 23231	SECTION 300: OPERATION & MAINTENANCE MAINTENANCE OVERVIEW INFORMATION CRANE OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 1 OF 3) CRANE OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 2 OF 3) CRANE OPERATION & MAINTENANCE INSTRUCTIONS (PAGE 3 OF 3) HYDRAULIC VALVE SYSTEMS EXPLANATION WIRE ROPE, HOOK, & LOAD BLOCK INFO
7607400A 26890 26881 26905 26906 26947 26948 26949 26950 26951 26952 26953 26954 26955 26956 26955 26956 26957 26958 26942 28239 28199 26896 22978 26930 22940 27352 26898 22978 26930 22940 27352 26898 22125 23072 23073 22615 23224 28522 23926 25431 25431	SECTION 400: REPLACEMENT PARTS REPLACEMENT PARTS DRAWING; MECHANISM REPLACEMENT PARTS LIST; MECHANISM REPLACEMENT FASTENER DRAWING; MECHANISM REPLACEMENT FASTENER LIST; MECHANISM REPLACEMENT FASTENER LIST; 26595 20' BOOM REPLACEMENT PARTS DRAWING; 26595 20' BOOM REPLACEMENT FASTENER DRAWING; 26595 20' BOOM REPLACEMENT FASTENER DRAWING; 26593 25' BOOM REPLACEMENT FASTENER LIST; 26595 20' BOOM REPLACEMENT FASTENER LIST; 26593 25' BOOM REPLACEMENT FASTENER DRAWING; 26590 30' BOOM REPLACEMENT FASTENER LIST; 26590 30' BOOM REPLACEMENT FASTENER LIST; 27469-L-C-11 ANTI-TWO-BLOCK COMPACT A2B CUT-OUT CAM INSTALLATION // JUUSTMENT WORK LIGHT INSTALLATION W// JWIRE CORD REEL (NON-VLC) TI1 & TI2 WINCH REPLACEMENT PARTS DRAWING & LIST PROP HYDRAULIC SYSTEM COMPONENTS REPLACEMENT PARTS DRAWING PROP HYDRAULIC SYSTEM COMPONENTS REPLACEMENT PARTS DRAWING PROP HYDRAULIC SYSTEM SCHEMATIC - PROPORTIONAL CONTROL 40/50KX ELECTRICAL SCHEMATIC; 16 PIN SOCKET WIRING 21987 PENDANT; REPL PARTS DRAWING / LIST (PROP, ENG CNTRLS, E-STOP, HORN) 21988 PENDANT; REPL PARTS DRAWING / LIST (PROP, E-STOP, HORN) 21988 PENDANT; REPL PARTS DRAWING / LIST (PROP, E-STOP, HORN) 21988 PENDANT; REPL PARTS DRAWING / LIST (PROP, E-STOP, HORN) 21989 PENDANT; REPL PARTS DRAWIN

12-00073_VNT1 WARRANTY PAGE

SECTION 100

DESCRIPTION & SPECIFICATIONS



SPECIFICATIONS

PTO-driven hydraulic system

12-volt electrical controls (e.g. valve coils)

50,000 ft-lb overturning moment (or as limited by truck stability)

Moment overload shut-off system

Hydraulic winch - 4,000 lb single-line capacity with automatic load brake

Hydraulic boom elevation

Hydraulic boom extension

Hydraulic 400° rotation

Corded remote control pendant

Radio remote control pendant (optional)

In-compartment electrical control panel (optional)

Accessories (optional):

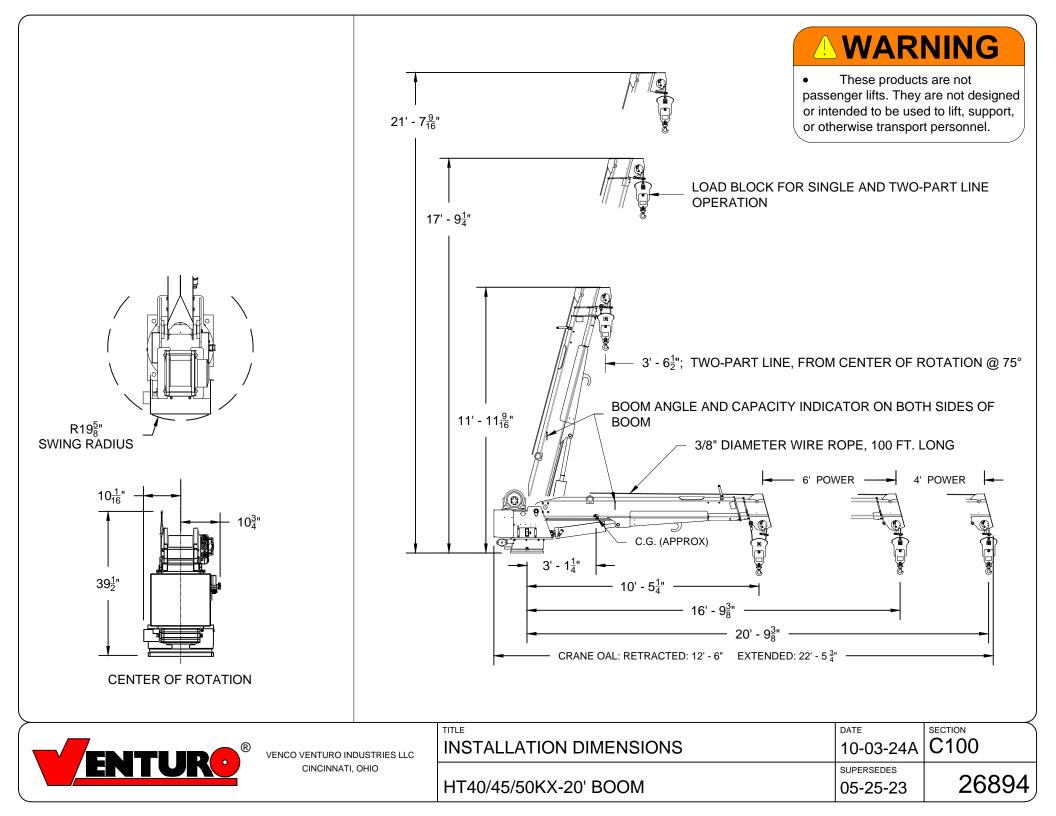
Stabilizers: 25100-CD, 25500-PHX(D), 26100-PHX(D)

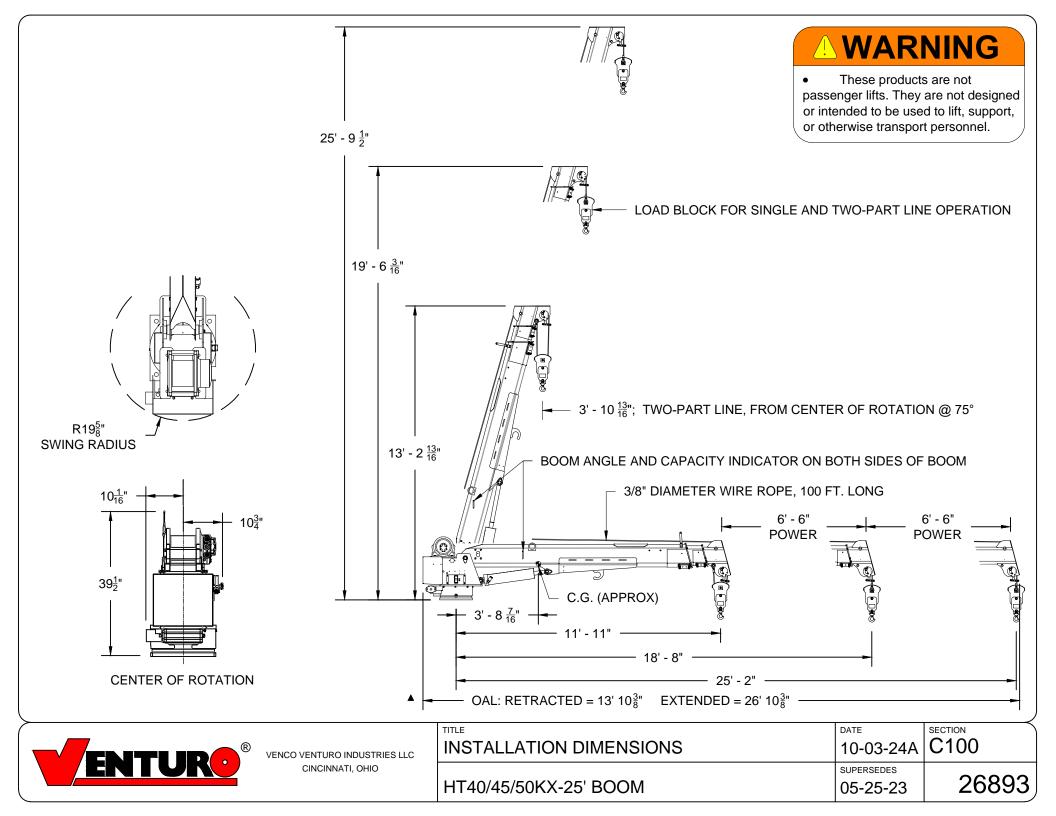
Pedestal: 17830

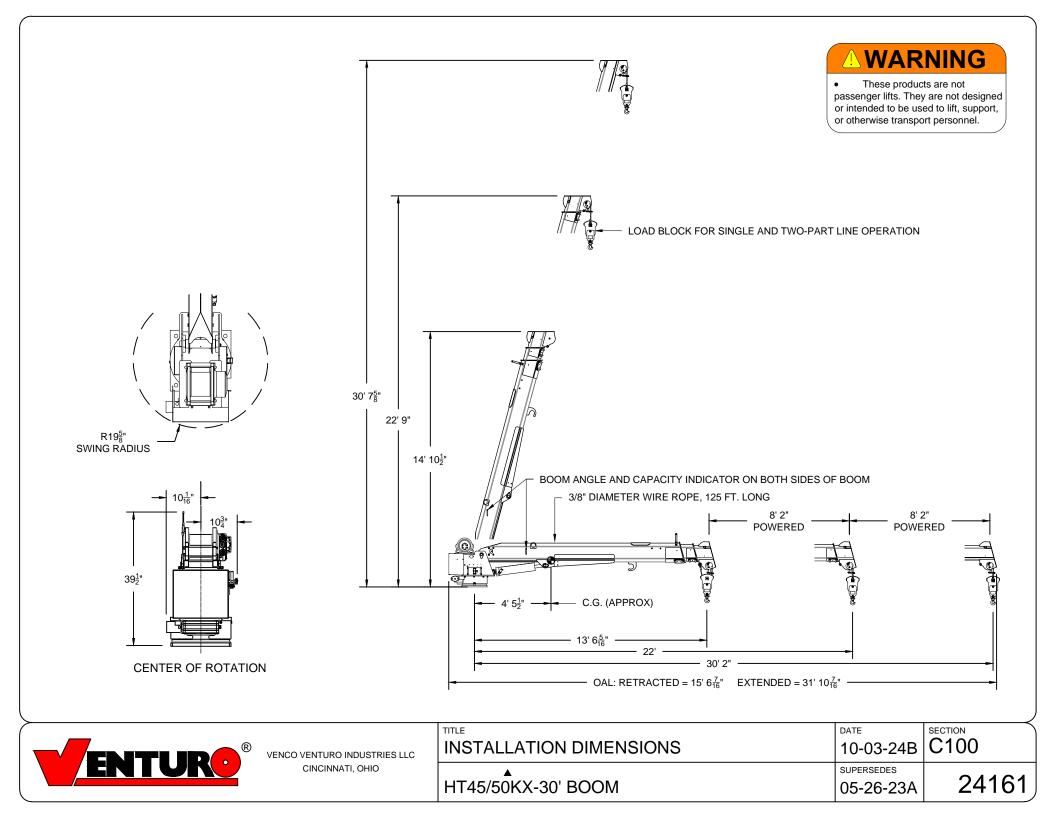
Boom Rest: 20381-1, VT1199

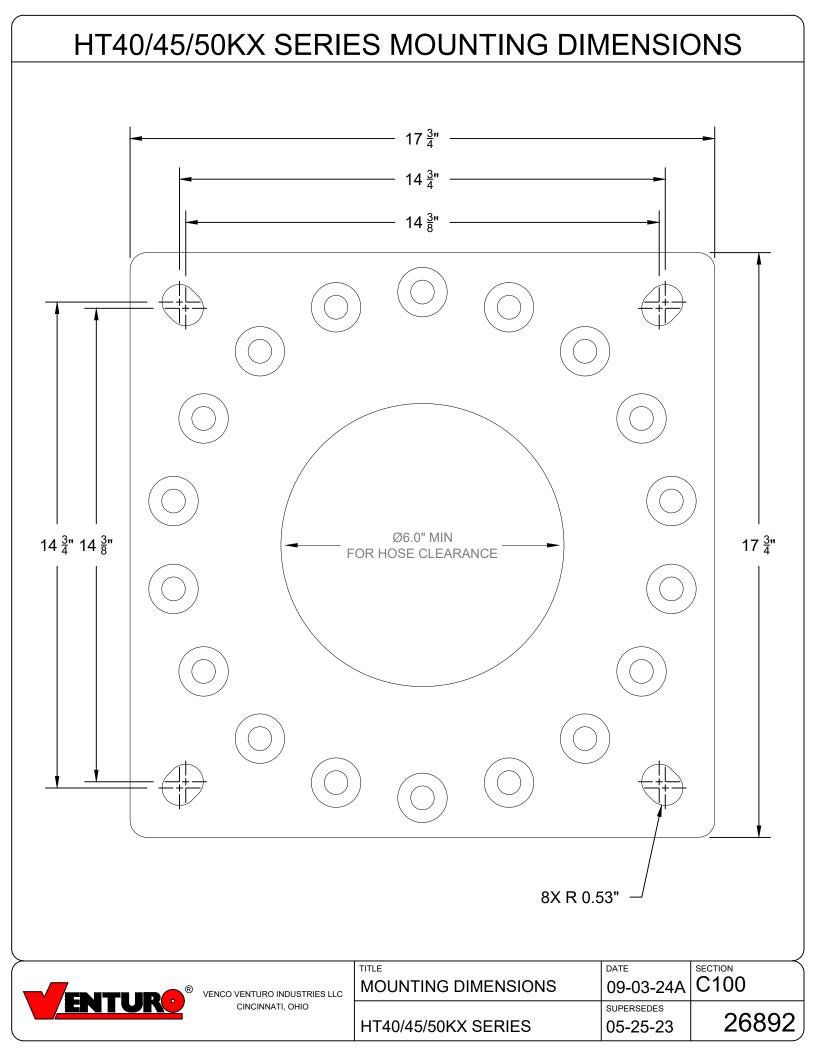
TELESCOPIC BOOM	10.4 - 20.8 ft	11.9 - 25.2 ft	13.5 - 30.2 ft
BOOM ELEVATION	-5° TO 75°	-5° TO 75°	-5° TO 75°
BOOM HYD EXTENSION	10 ft	13 ft	16.3 ft
BOOM MANUAL EXT	-	-	-
CAPACITY	2500 lb @ 20.5 ft	2000 lb @ 25.0 ft	1450 lb @ 30.0 ft
CAFACITY	8000 lb @ 5.5 ft	8000 lb @ 6.0 ft	8000 lb @ 6.0 ft
WIRE ROPE	3/8" x 100 ft	3/8" x 100 ft	3/8" x 125 ft

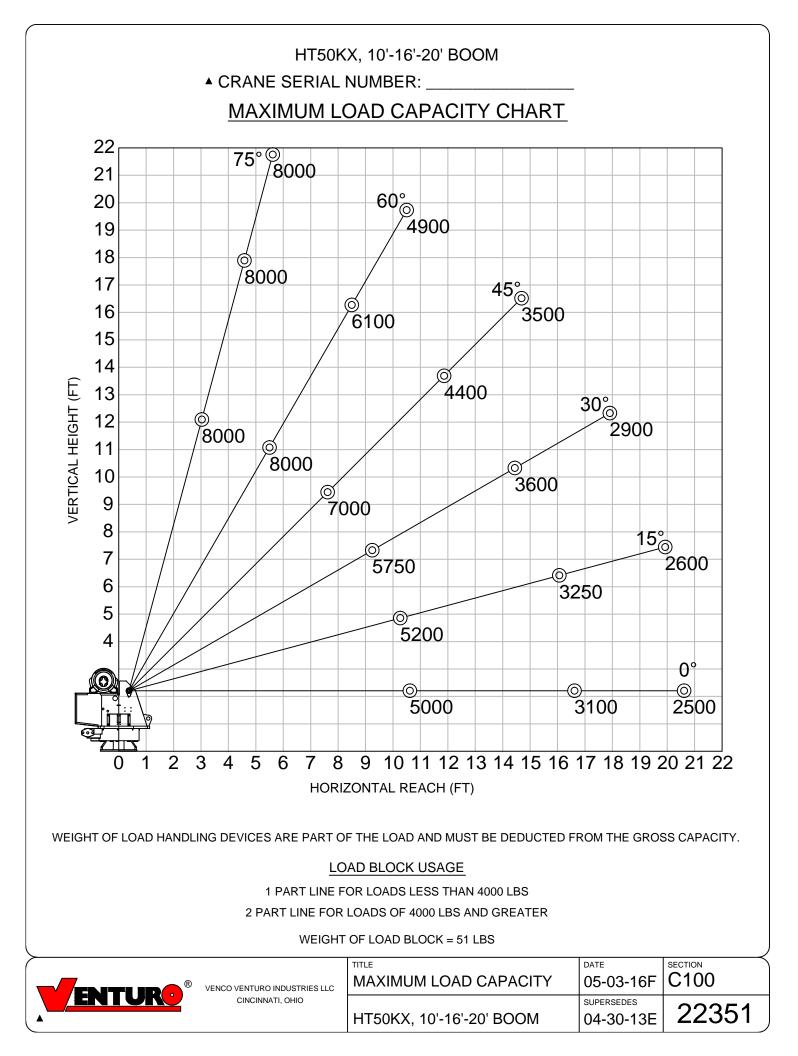


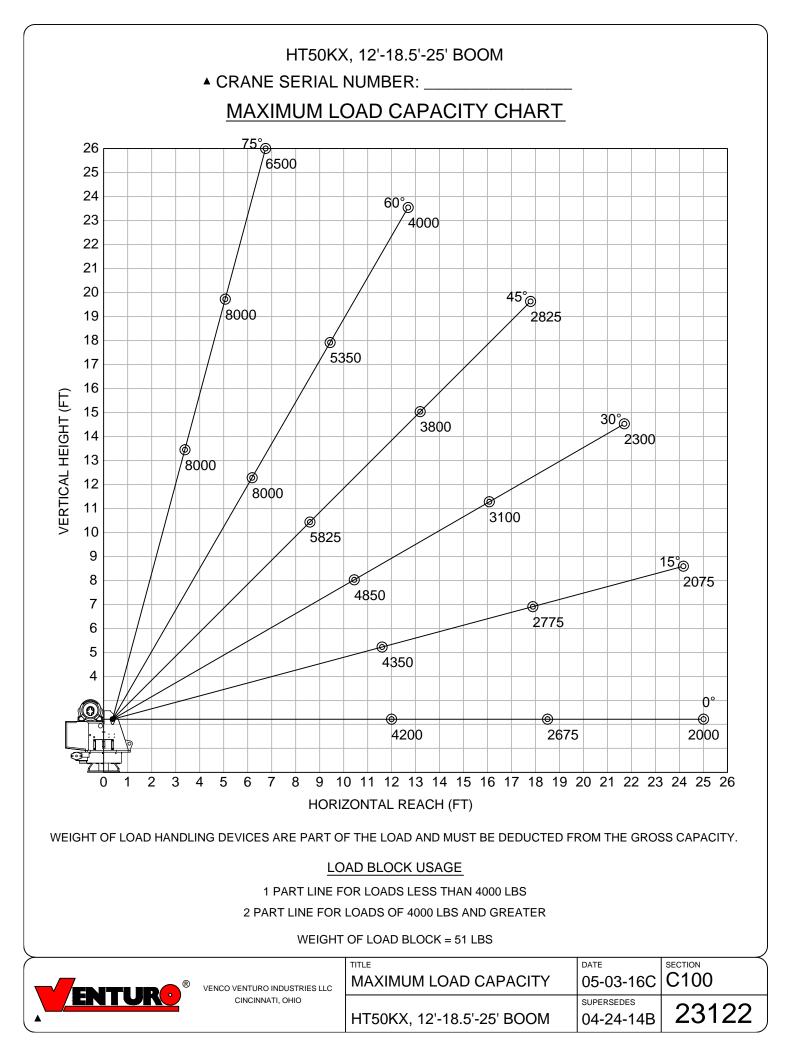


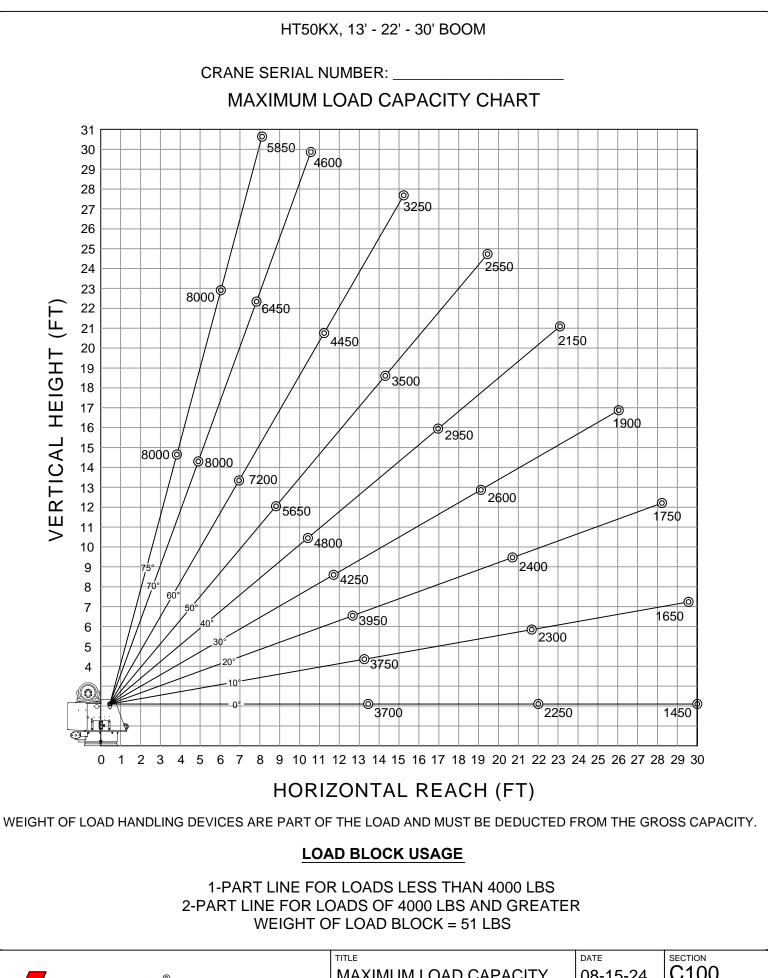












		DATE 08-15-24	section C100
CINCINNATI, OHIO	HT50KX-30'	SUPERSEDES	24093

SECTION 150

SAFETY



VEHICLE & CRANE MOUNTED ELECTRICAL HAZARD SIGN APPLICATION & INFORMATION



SIGN NO. 15393 DISPLAYS THE INTERNATIONAL SYMBOL FOR ELECTRICITY AND WARNS OF DANGER FROM AN ELECTRICALLY CHARGED VEHICLE, CRANE, OR LOAD. FOUR ARE RECOMMENDED (ONE FOR EACH SIDE AND ONE FOR EACH END OF VEHICLE) TO BE APPLIED IN LOCATIONS WHICH ARE READILY VISIBLE TO GROUND PERSONNEL.

A DANGER UNLAWFUL TO OPERATE THIS EQUIPMENT WITHIN 20 FEET OF HIGH-VOLTAGE LINES OF 350,000 VOLTS OR LESS. SIGN NO. 15401 PROVIDES ADDITIONAL WARNING OF LEGAL REQUIREMENTS WHEN OPERATING NEAR HIGH VOLTAGE LINES. THIS SIGN IS PLACED ON THE CONTROL PENDANT SIDE OF BOOM.

Table A - Minimun	n Clearance Distances

Voltage	Minimum clearance distance
(nominal, kV, alternating current)	(feet) *
Up to 50 over 50 - 200 over 200 - 350 over 350 - 500 over 500 - 750 over 750 - 1000 Over 1000	10 15 20 25 35 45 (as established by the utility owner/operator or registered professional engineer who is a qualified person with respect to electrical power transmission and distribution).

Voltage	While traveling - minimum clearance distance
(nominal, kV, alternating current)	(feet) *
0 - 0.75 over 0.75 - 50 over 50 - 345 over 345 - 750 over 750 - 1000 Over 1000	4 6 10 16 20 (as established by the utility owner/operator or registered professional engineer who is a qualified person with respect to electrical power transmission and distribution).

NOTE: ENVIRONMENTAL CONDITIONS SUCH AS FOG, SMOKE, OR PRECIPITATION MAY REQUIRE INCREASED CLEARANCES

O VENTURO INDUSTRIES LLC	HAZARD APPS & INFO	^{DATE} 02-21-14M	section C150
CINCINNATI, OHIO	ET/HT CRANES	SUPERSEDES	15394

CRANE SAFETY AND HAZARDS HT SERIES CRANES

CAUTIONS

- 1. INSPECT VEHICLE AND CRANE, INCLUDING OPERATION, PRIOR TO USE DAILY.
- 2. DO NOT USE THIS EQUIPMENT EXCEPT ON SOLID, LEVEL SURFACE WITH CRANE MOUNTED ON FACTORY-RECOMMENDED TRUCK.
- 3. BEFORE OPERATING THE CRANE, REFER TO MAXIMUM LOAD (CAPACITY) CHART ON CRANE FOR OPERATING (LOAD) LIMITATIONS.
- 4. DO NOT OPERATE, WALK, OR STAND BENEATH BOOM OR A SUSPENDED LOAD.
- 5. ATTACH PENDANT CORD SUPPORT SNAP TO ATTACHMENT POINT BEFORE PLUGGING IN PENDANT.
- 6. UNPLUG PENDANT AND DISENGAGE PTO SYSTEM WHEN CRANE NOT IN USE.
- 7. FOR TRAVEL, BOOM MUST BE IN STOWED POSITION.

DANGER

- THIS CRANE IS NOT A PASSENGER LIFT
- IT IS NOT DESIGNED OR INTENDED TO BE USED TO LIFT, SUPPORT, OR OTHERWISE TRANSPORT PERSONNEL.

YOU MUST NOT OPERATE THIS CRANE UNLESS

- 1. YOU HAVE BEEN TRAINED IN THE SAFE OPERATION OF THIS CRANE AND
- 2. YOU KNOW AND FOLLOW THE SAFETY AND OPERATING RECOMMENDATIONS CONTAINED IN THE MANUFACTURER'S MANUALS, YOUR EMPLOYER'S WORK RULES, AND APPLICABLE GOVERNMENT REGULATIONS. AN UNTRAINED OPERATOR SUBJECTS HIMSELF AND OTHERS TO DEATH OR SERIOUS INJURY.

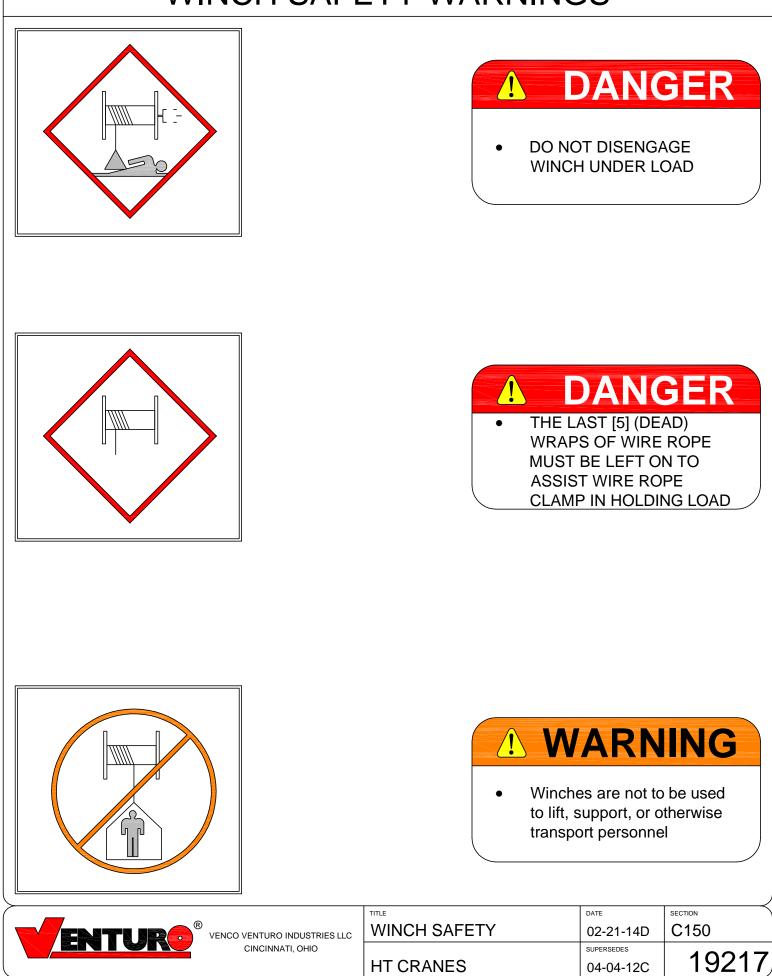
ELECTROCUTION HAZARD

- THIS MACHINE IS NOT INSULATED.
- MAINTAIN SAFE CLEARANCES FROM ELECTRICAL LINES AND APPARATUS.
- YOU MUST ALLOW FOR BOOM SWAY, ROCK OR SAG, AND ELECTRICAL LINE AND LOADLINE SWAYING.
- THIS LIFTING DEVICE DOES NOT PROVIDE PROTECTION FROM CONTACT WITH OR PROXIMITY TO AN ELECTRICALLY CHARGED CONDUCTOR.
- YOU MUST MAINTAIN A CLEARANCE OF AT LEAST 20 FEET BETWEEN ANY PART OF THE CRANE, LOADLINE, OR LOAD, AND ANY ELECTRICAL LINE OR APPARATUS CARRYING UP TO 350 kV (SEE NEW CHART). ADDITIONAL CLEARANCES ARE REQUIRED FOR VOLTAGES IN EXCESS OF 50,000 VOLTS. REFER TO DRAWING 15394 FOR ADDITIONAL INFORMATION.
- DEATH OR SERIOUS INJURY WILL RESULT FROM CONTACT OR INADEQUATE CLEARANCE.



	SUPERSEDES	C150 92(
HYDRAULIC CRANES	04-04-12C	970

WINCH SAFETY WARNINGS



PART NO.: DECAL: FUNCTION: QUANTITY:	15398 UNPLUG REMOTE CONTROL To inform the operator to unplug remote control when not being used.	UNPLUG REMOTE CONTROL PENDANT WHEN NOT IN USE
PLACEMENT:	Right side of housing.	
PART NO.:	15401	
DECAL:	UNLAWFUL TO OPERATE	A DANGER
FUNCTION:	To inform the operator of proper operation in vicinity of power lines.	UNLAWFUL TO OPERATE THIS EQUIPMENT WITHIN 20 FEET OF HIGH-VOLTAGE LINES OF 350,000 VOLTS OR LESS.
QUANTITY:	1	FOR MINIMUM CLEARANCES OF HIGH-VOLTAGE LINES IN EXCESS OF 350,000 VOLTS, REFERENCE OSHA 1926.1408, CRANE'S SAFETY MANUAL, AND CAL-OSHA ARTICLE 37, TITLE 8, HIGH-VOLTAGE ELECTRICAL SAFETY ORDERS. 15401-D
PLACEMENT:	Right side of housing.	WINCH DOWN VALVE MANUAL WINCH UP VALVE MANUAL
PART NO.:	19314-1 [LEFT] & -2 [RIGHT]	OVERRIDE ROTATION ROTATION
DECAL:	MANUAL OVERRIDE (NON-PROP)	RIGHT LEFT
FUNCTION:	To inform the operator of manual override locations.	
QUANTITY:	1 EACH	
PLACEMENT:	Inside of rear cover.	
PART NO.: DECAL:	22768-1 [LEFT] & -2 [RIGHT] MANUAL OVERRIDE (PROPORTIONAL)	WINCH DOWN VALVE MANUAL OVERRIDE ROTATION
FUNCTION:	To inform the operator of manual overide locations.	LEFT RIGHT
QUANTITY:	1	BOOM OUT IN
PLACEMENT:	Inside of rear cover.	
		DECAL DRAWING & LIST 11-30-22E C150
	CINCINNATI, OHIO	HT40/50/60/66 SERIES 02-21-14D 22181A

A PART NO.: DECAL: FUNCTION: QUANTITY: PLACEMENT	23068-1 [LEFT] & -2 [RIGHT] MANUAL OVERRIDE (HT66KXX w/ TH-2 Winch ONLY) To inform the operator of manual overide locations. 1 : Inside of rear cover.	UP VALVE MANUAL OVERRIDE ROTATION LEFT BOOM OUT BOOM BOOM BOOM BOOM		
PART NO.: DECAL: FUNCTION: QUANTITY: PLACEMENT:	 19315-1 SHUT OFF (NON-PROPORTIONAL) To show the operator how to override master shut off valve. 1 Inside rear cover. 	KEEP VALVE OVERRIDE P	POSITION IS II RGENCY USE	POSITION. NTENDED ONLY. PORTIONAL
PART NO.: DECAL: FUNCTION: QUANTITY: PLACEMENT:	19315-2 MANUAL OVERRIDE (PROPORTIONAL) To show the operator how to override proportional valve. 1 Inside rear cover.	KEEP VALVE OVERRIDE P	POSITION IS II RGENCY USE PROPORT VALVE ROTATE S	POSITION. NTENDED ONLY.
PART NO.: DECAL: FUNCTION: QUANTITY: PLACEMENT:	20834 MANUAL OVERRIDE NOTICE To inform the operator of manual override locations. 1 Inside rear cover.	FOR MANUA OF CRANE REMOVE RI AND SEE INS	FUNCTION EAR COVE STRUCTION	S, R
	TURC [®] VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO	DECAL DRAWING & LIST HT40/50/60/66 SERIES	DATE 04-14-23H SUPERSEDES 11-30-22G	стом С150 22181В

PART NO.: 15390

DECAL: CAUTION - INSPECT VEHICLE & CRANE

FUNCTION: To inform the operator of key operating requirements.

QUANTITY: 1

PLACEMENT:Left side of rear cover.

PART NO.: 15391

DECAL: DANGER - NOT PASSENGER LIFT

FUNCTION: To inform the operator not to lift, support or transport personnel, and to ensure that crane operator is adequately trained.

QUANTITY: 1

PLACEMENT:Left side of rear cover.

PART NO.: 15392

DECAL: DANGER - ELECTROCUTION HAZARD

FUNCTION: To inform the operator that the machine (crane) represents an electrocution hazard should it come too near or in contact with electrical voltage source.

QUANTITY: 1

PLACEMENT:Left side of rear cover.

PART NO.: 22499

DECAL: KNOW YOUR SIGNALS

FUNCTION: To inform the operator of proper signals.

QUANTITY: 1

PLACEMENT: Right side of rear cover.



INSPECT VEHICLE AND CRANE INC OPERATION, PRIOR TO USE DAILY

- SOLID, LEVEL SURFACE WITH CRANE MOUNTED ON FACTORY-RECOMMENDED TRUCK. DO NOT USE THIS EQUIPMENT EXCEPT ON
- BEFORE OPERATING THE CRANE, REFER TO MAXIMUM LOAD (CAPACITY) CHART ON CRANE FOR OPERATING (LOAD) LIMITATIONS.
- DO NOT OPERATE, WALK, OR STAND BENEATH BOOM OR A SUSPENDED LOAD.

UNPLUG PENDANT AND SHUT OFF MASTER DISCONNECT SWITCH WHEN CRANE NOT IN USE.

FOR TRAVEL, BOOM MUST BE IN STOWED

THIS CRANE IS NOT A PASSENGER LIFT IT IS NOT DESIGNED OR INTENDED TO BE USED TO LIFT, SUPPORT OR OTHERWISE TRANSPORT PERSONNEL.

YOU MUST NOT **OPERATE THIS CRANE UNLESS:**

YOU HAVE BEEN TRAINED IN THE SAFE YOU HAVE BEEN IKAINED IN THE SAFE OPERATION OF THIS CRANE, AND YOU KNOW AND FOLLOW THE SAFETY AND OPERATING RECOMMENDATIONS CONTAINED IN THE MANUFACTURER'S MANUALS, YOUR EMPLOYER'S WORK RULES, AND APPLICABLE GOVERNMENT REGULATIONS. 2.

AN UNTRAINED OPERATOR SUBJECTS HIMSELF AND OTHERS TO DEATH OR SERIOUS INJURY .

THIS MACHINE IS NOT INSULATED ELECTROCUTION HAZARD

MAINTAIN SAFE CLEARANCES FROM ELECTRICAL LINES AND APPARATUS. YOU MUST ALLOW FOR BOOM SWAY, ROCK OR SAG, AND ELECTRICAL LINE AND LOAD LINE SWAYING.

THIS LIFTING DEVICE DOES NOT PROVIDE PRO-TECTION FROM CONTACT WITH OR PROXIMITY TO AN ELECTRICALLY CHARGED CONDUCTOR. YOU MUST MAINTAIN A CLEARANCE OR AT LEAST 10 FEET BETWEEN ANY PART OF THE CRANE, LOAD LINE OR LOAD, AND ANY ELECTRICAL LINE OR APPARATUS CARRYING UP TO 50,000 VOLTS, ONE FOOT ADDITIONAL CLEARANCE IS REQUIRED FOR EVERY ADDITIONAL 30,000 VOLTS OR LESS.

DEATH OR SERIOUS INJURY WILL RESULT FROM CONTACT OR INADEQUATE CLEARANCE.





VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO

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HT40/50/60/66 SERIES	02-21-14E	22181C
	SUPERSEDES	_
DECAL DRAWING & LIST	11-30-22F	C150
TITLE	DATE	SECTION

PART NO.: 17389

DECAL: MEDIUM VENTURO

FUNCTION: Branding.

QUANTITY: 1

PLACEMENT: Rear cover.



PART NO.: 28520

DECAL: MODEL HT50KX

FUNCTION: Branding.

QUANTITY: 2

PLACEMENT: Boom.

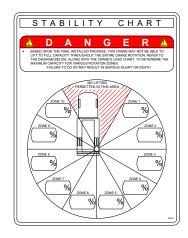


PART NO.: 20927

- DECAL: CRANE STABILITY
- FUNCTION: To inform the operator of the crane's lifting capacity throughout the entire rotation.

QUANTITY: 1

PLACEMENT: In prominent location, so it is easily seen and readily identifiable.





CINCINNATI, OHIO	HT50KX	SUPERSEDES	28521	
VENTURO INDUSTRIES LLC	TITLE DECAL DRAWING & LIST	date 06-16-23	SECTION C150	

		LEFT SIDE OF BOOM	RIGHT SIDE OF BOOM		
PART NO.:	24091 & 24092				
DECAL:	HT50-30' CRANE CAPACITY	20091 \$2 00000 gr 000 gr 0000 gr 0000 gr 000 gr 000 gr 0000 gr 000 gr 000 gr 0000 gr 000 gr	Bee Boo HTS HTS BOOM NOTE		
FUNCTION:	To show the operator the operating capacities of the crane	LOAD BELOCK FOR LOADS 4000 LBS. AND GREATER 13 FT 3700 3750 3950 1260 1260 1260 1260 1260 1260 1260 126	USE 1 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		
QUANTITY:	1 each	BOOM 13 F1 3/00 3/6" 29 P1 EXTENSION 22 FT 2250 2300 2400 0 70 LENGTH 30 FT 1450 1650 1750 100	1077 1800 2300 2250 2250 EXTENS 1075 1650 1450 30 FT		
PLACEMENT:	Right side of boom, Left side of boom	24091	24092		
		LEFT SIDE OF BOOM	RIGHT SIDE OF BOOM		
PART NO.:	22877-1 & 22877-2				
DECAL:	HT50-25' CRANE CAPACITY	28772 % 000000000000000000000000000000000000			
	To show the operator the operating capacities of the crane	NOTE Note <th< td=""><td>NOTE USE USE USE USE UDAD BLOCK FOR LOADS OVER 4000 LBS. OVER 4000 LBS. OVER 4000 LBS. DOWN USE DOWN USE DOWN DOW</td></th<>	NOTE USE USE USE USE UDAD BLOCK FOR LOADS OVER 4000 LBS. OVER 4000 LBS. OVER 4000 LBS. DOWN USE DOWN USE DOWN DOW		
QUANTITY:	1 each	BOOM EXTENSION LENGTH 25 FT 2000 2075 2170 2300 ctr 25 FT 2000 2075 11110	2300 2775 2675 18.5 FT 20075 2000 25 FT		
PLACEMENT:	Right side of boom, Left side of boom				
		22877-2	22877-1		
		LEFT SIDE OF BOOM	RIGHT SIDE OF BOOM		
PART NO.:	22352-1 & 22352-2		22353		
DECAL:	HT50-20' CRANE CAPACITY	нт50KX-10/20 NOTE	8 8 - 5 9 <u>НТ50КХ-10/20</u> 9 8 9 9 NOTE		
	To show the operator the operating capacities of the crane	USE LOAD BLOCK FOR LOADS OVER 4000 LBS. 0° 15° 30° 10° 8° 8° 8° 0° 15° 30° 10° 8° 8° 8° 0° 15° 30° 10° 8° 8° 8° 0° 15° 30° 10° 8° 8° 8° 8° 0° 15° 8° 8° 8° 8° 8° 8° 8° 10° 10° 10° 10° 10° 10° 10° 10° 10° 10°	5 5 5 5 5 5 5 5		
QUANTITY:	1 each	BOOM EXTENSION LENGTH 20 FT 2500 2600 CTTTC	10,5300 3600 5200 5000 10 FT 2900 3250 3100 16 FT 2900 2600 2500 20 FT воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика воом видеристрикалистика видеристрикалистика воом видеристрикалистикалистика видеристрикалистикалистика видеристрикалистикалистика видеристрикалистикалистика видеристрикалистика видеристрикалистикалистика видеристрикалистикалистика видеристрикалистикал		
PLACEMENT:	Right side of boom, Left side of boom				
		22352-2	22352-1		
SPACE INTENTIONALLY LEFT BLANK					
		LLC BOOM CAPACITY DECAL	ате section 08-15-24 С150		
	CINCINNATI, OHIO	HT50 SERIES	- 2409		

SECTION 200

INSTALLATION



CRANE INSTALLATION, PAGE 1 HT40/50KX

BODY REINFORCEMENT

The truck body must be reinforced and outriggers provided to withstand the combined loads resulting from lifting and the weight of the crane and boom.

The maximum combined overturning moment for the HT40KX is 45,000 ft. lbs. and for the HT50KX is 55,000 ft. lbs.

The maximum vertical loads for the HT40/50KX are listed based on the boom length:

	HT40KX			HT50KX	
BOOM LENGTH (FT)	20'	25'	20'	25'	30'
MAX VERTICAL LOAD (LBS)	7900	8050	9900	10050	10250

CRANE MOUNTING

The crane base plate or mounting pedestal must be bolted to the body reinforcing plate with four [4] grade eight (8) bolts of 1" diameter with coarse threads, torqued to 680 foot pounds.

▲ A 6"- 8" diameter hose clearance hole must be cut in this plate to allow the hoses to swing and coil freelv.

ROTATION POSITIONING

The HT cranes are shipped with the boom rotated as shown on drawing 20051. It can be in any position that pleases the user since the boom can always reach the storage and travel position by rotating one way or the other.

HYDRAULIC CONNECTIONS

The crane is furnished with a pressure, return and a case drain hoses that come down through the center of the housing. The pressure and return hoses connect to two hydraulic swivels to prevent damage while rotating the crane right and left.



THE CASE DRAIN HOSE MUST BE A DEDICATED RETURN HOSE UNRESTRICTED TO TANK / RESERVOIR. DO NOT 'T' INTO ANOTHER EXISTING RETURN HOSE OR DAMAGE TO THE HYD. WINCH FROM BACK-PRESSURE WILL OCCUR. BACK-PRESSURE IN EXCESS OF 200 PSI WILL DAMAGE THE HYD. WINCH.

Arrange the pressure & return hoses in the compartment below the crane so that they are connected in a relaxed position while the crane is at the midpoint of the 400 degree rotation range -regardless of the final position of the boom during storage/travel. See installation pages 22913 for more information on hose connections.

CINCINNA



	TITLE	DATE	SECTION
) INDUSTRIES LLC	CRANE INSTALLATION	01-17-25B	C200
ATI, OHIO		SUPERSEDES	00005
	HT40/50KX	08-15-24A	26895

ELECTRICAL CONNECTIONS

A 9 ft. electrical power lead - intended for 12V DC only - comes down through the center of the crane base plate along with the hoses. This power lead should be slacked in the compartment so that it remains relaxed throughout the 400 degree rotation of the crane.

A 20 amp circuit breaker is mounted on the crane and protects the crane's internal wiring and solenoid coils. The 20 amp circuit breaker does not protect the 9 ft. power lead. For added protection, the 9 ft. lead can be connected to a 20 amp protected circuit that, if possible, is powered only when the vehicle engine is running.

HYDRAULIC FLUID

Average Climate	Type of Oil
Cold to Moderate	ISO Grade AW 46
Warm to Hot	ISO Grade AW 68

The fluid should have the highest anti-wear characteristics and treated to inhibit rust and oxidation.

HYDRAULIC HOSES & LINES

The minimum sizes for lines and hoses are as follows:

HYDRAULIC LINES	NON-PROPORTIONAL	PROPORTIONAL
PRESSURE	3/8"	5/8"
RETURN	1/2"	3/4"
SUCTION	3/4"	1-1/4"

RESERVOIR

The PTO reservoir should have a capacity of 10 gallons (non-proportional) or 25 gallons (proportional) fitted with 100 mesh suction screen, 10 micron return line filter, and filler/breather cap.

▲ PTO PUMP

The PTO pump should be sized to allow an engine idle speed range that will deliver approximately 2.5 GPM for the HT40 non-proportional, 12.0 GPM for the HT40 proportional, 3.0 GPM for the HT50 non-proportional, or 12.0 GPM for the HT50 proportional. These cranes' relief pressures are all set at 3000 psi.

▲ PTO START-UP

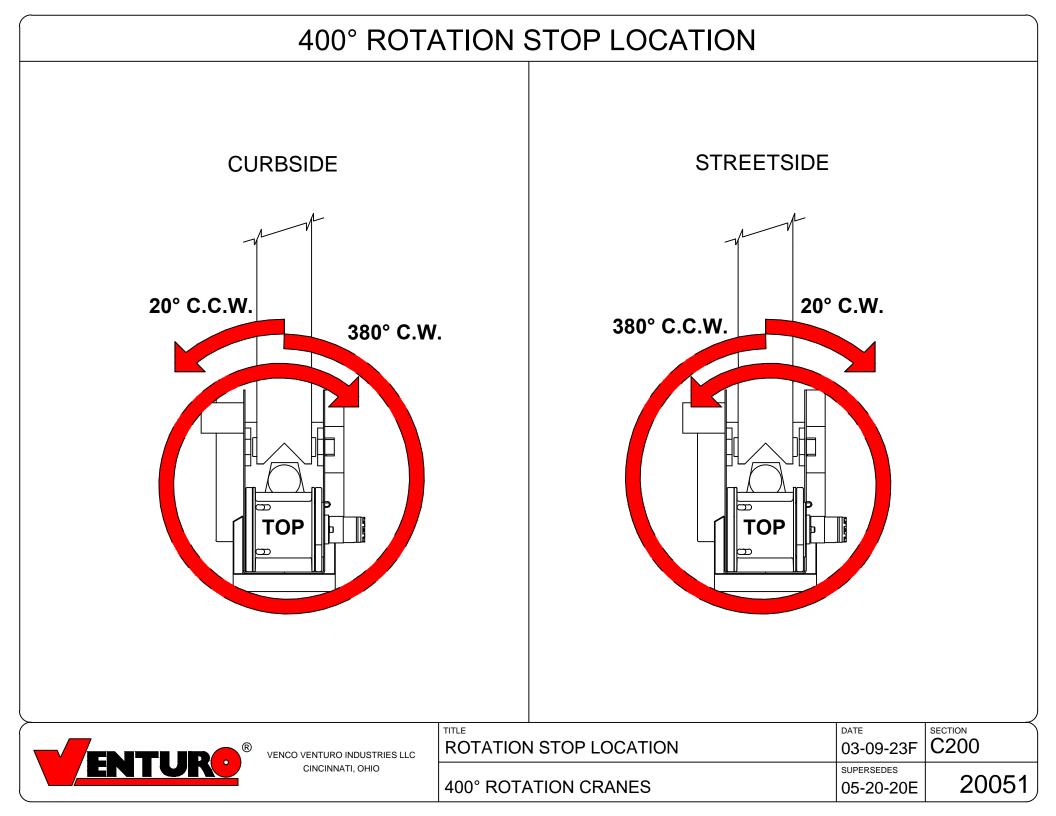
Before connecting the PTO system to the crane pressure and return hoses, connect the PTO pressure and return lines together at the bulkhead. Operate the PTO system for about two (2) minutes per gallon of reservoir capacity (10 gallon reservoir = 20 minutes / 25 gallon = 50 minutes) to flush out the lines and filter all the fluid several times.

ENGINE START/STOP & THROTTLE CONTROL

If your crane was purchased with optional engine start/stop and throttle control, refer to drawing 22615 in the replacement parts section for further information.



TITLE	DATE	SECTION
CRANE INSTALLATION	05-10-21G	C200
	SUPERSEDES	00470
HT40/50 SERIES CRANES	07-31-15F	22173



STABILITY TEST - HT50-20'

Overview

Venturo follows the guidelines of ANSI B30.5 in defining stability. Generally speaking, a truck is considered stable as long as it is not on the verge of tipping - i.e. with the truck level, at least one tire on each corner of the truck must remain in contact with the ground.

It is important to note that nearly every installation is unique and will, therefore, typically require stability testing.

The procedure outlined below follows ANSI's (B30.5 - 5-1.1.1) specified "maximum load rating" of 85% of truck stability.

Testing Procedure

- 1. Locate the truck on firm, level ground and set parking brake.
- 2. Fully deploy stabilizers, making sure they are firmly in contact with supportive ground; use stabilizer pads as required. The tires of the truck should remain in full contact with the ground.
- 3. Inspect wire rope and other key components of crane (consult owners manual for more information).
- 4. Conduct an operational check of all crane functions.
- 5. Locate the Overload Pressure Switch at the base of the elevation cylinder
- 5.1. Disconnect the black & white wires from the housing and then connect the black & white wires together to by-pass the Overload Pressure Switch for the stability test. <u>Note: The black & white wires MUST be reconnected to the</u> Overload Pressure Switch after the stability test has been completed.
- 6. Use a Test Weight weighing a minimum of 2941 lbs, (includes load block weight of 51 lbs.) to a maximum of 3030 lbs.
- 7. Position the boom level and fully retracted.
- 8. Referring to the Stability Chart (drawing 20907) rotate the crane to a position between 1 and 2 o'clock (truck cab is facing 12 o'clock) to begin testing.
- 9. Use the winch to lift the Test Weight; DO NOT allow the weight to be more than 6" off the ground at any time during testing (for safety).
- 10. Using the test weight, extend the boom slowly, until one of two conditions occur:
- 10.1. Full extension is reached Mark the ZONE in question 100%
- 10.2. The truck becomes unstable i.e. a tire lifts off the ground
- 10.2.1. Retract the boom until at least one tire on each corner of the truck is making contact with the ground
- 10.2.2. Use the formula below to determine the allowable <u>% of Rated Capacity</u> for the ZONE in question:
- 11. Note: The "<u>Max Stable Reach in inches"</u> is measured from the *center of rotation* of the crane housing to the *lifting load hook.*

"Max Stable Reach in inches"

247

% Rated Capacity =

X 100

- 12. Record the <u>% of Rated Capacity</u> in the appropriate blank (region) on the Crane Stability page (ref. 20907) and decal.
- 13. Repeat Steps 7 through 12 for each ZONE on the stability page.

ENTURE [®] VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO	STABILITY TEST	^{DATE} 06-19-24E	SECTION
	HT50-20'	supersedes 03-15-24D	20906-50

STABILITY TEST - HT50-25'

Overview

Venturo follows the guidelines of ANSI B30.5 in defining stability. Generally speaking, a truck is considered stable as long as it is not on the verge of tipping - i.e. with the truck level, at least one tire on each corner of the truck must remain in contact with the ground.

It is important to note that nearly every installation is unique and will, therefore, typically require stability testing.

The procedure outlined below follows ANSI's (B30.5 - 5-1.1.1) specified "maximum load rating" of 85% of truck stability.

Testing Procedure

12.

- 1. Locate the truck on firm, level ground and set parking brake.
- 2. Fully deploy stabilizers, making sure they are firmly in contact with supportive ground; use stabilizer pads as required. The tires of the truck should remain in full contact with the ground.
- 3. Inspect wire rope and other key components of crane (consult owners manual for more information).
- 4. Conduct an operational check of all crane functions.
- 5. Locate the Overload Pressure Switch at the base of the elevation cylinder
- 5.1. Disconnect the black & white wires from the housing and then connect the black & white wires together to by-pass the Overload Pressure Switch for the stability test. <u>Note: The black & white wires MUST be reconnected to the</u> Overload Pressure Switch after the stability test has been completed.
- 6. Use a Test Weight weighing a minimum of 2353 Ibs, (includes load block weight of 51 lbs.) to a maximum of 2675 Ibs.
- 7. Position the boom level and fully retracted.
- 8. Referring to the Stability Chart (drawing 20907) rotate the crane to a position between 1 and 2 o'clock (truck cab is facing 12 o'clock) to begin testing.
- 9. Use the winch to lift the Test Weight; DO NOT allow the weight to be more than 6" off the ground at any time during testing (for safety).
- 10. Using the test weight, extend the boom slowly, until one of two conditions occur:
- 10.1. Full extension is reached Mark the ZONE in question 100%
- 10.2. The truck becomes unstable i.e. a tire lifts off the ground
- 10.2.1. Retract the boom until at least one tire on each corner of the truck is making contact with the ground
- 10.2.2. Use the formula below to determine the allowable <u>% of Rated Capacity</u> for the ZONE in question:
- 11. Note: The "<u>Max Stable Reach in inches"</u> is measured from the *center of rotation* of the crane housing to the *lifting load hook.*

"Max Stable Reach in inches"

X 100

300

Record the % of Rated Capacity in the appropriate blank (region) on the Crane Stability page (ref. 20907) and decal.

13. Repeat Steps 7 through 12 for each ZONE on the stability page.

% Rated Capacity =

ENTURO [®] VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO	STABILITY TEST	^{DATE} 06-19-24E	SECTION C200
	HT50-25'	supersedes 11-30-21D	20906-50B

STABILITY TEST - HT50-30'

Overview

Venturo follows the guidelines of ANSI B30.5 in defining stability. Generally speaking, a truck is considered stable as long as it is not on the verge of tipping - i.e. with the truck level, at least one tire on each corner of the truck must remain in contact with the ground.

It is important to note that nearly every installation is unique and will, therefore, typically require stability testing.

The procedure outlined below follows ANSI's (B30.5 - 5-1.1.1) specified "maximum load rating" of 85% of truck stability.

Testing Procedure

- 1. Locate the truck on firm, level ground and set parking brake.
- 2. Fully deploy stabilizers, making sure they are firmly in contact with supportive ground; use stabilizer pads as required. The tires of the truck should remain in full contact with the ground.
- 3. Inspect wire rope and other key components of crane (consult owners manual for more information).
- 4. Conduct an operational check of all crane functions.
- 5. Locate the Overload Pressure Switch at the base of the elevation cylinder
- 5.1. Disconnect the black & white wires from the housing and then connect the black & white wires together to by-pass the Overload Pressure Switch for the stability test. <u>Note: The black & white wires MUST be reconnected to the</u> Overload Pressure Switch after the stability test has been completed.
- 6. Use a *Test Weight* weighing a *minimum* of <u>1700 lbs</u>, (includes load block weight of <u>51</u> lbs.) to a *maximum of 1870 lbs*.
- 7. Position the boom level and fully retracted.
- 8. Referring to the Stability Chart (drawing 20907) rotate the crane to a position between 1 and 2 o'clock (truck cab is facing 12 o'clock) to begin testing.
- 9. Use the winch to lift the Test Weight; DO NOT allow the weight to be more than 6" off the ground at any time during testing (for safety).
- 10. Using the test weight, extend the boom slowly, until one of two conditions occur:
- 10.1. Full extension is reached Mark the ZONE in question 100%
- 10.2. The truck becomes unstable i.e. a tire lifts off the ground
- 10.2.1. Retract the boom until at least one tire on each corner of the truck is making contact with the ground
- 10.2.2. Use the formula below to determine the allowable <u>% of Rated Capacity</u> for the ZONE in question:
- 11. Note: The "<u>Max Stable Reach in inches"</u> is measured from the *center of rotation* of the crane housing to the *lifting load hook.*

"Max Stable Reach in inches"

X 100

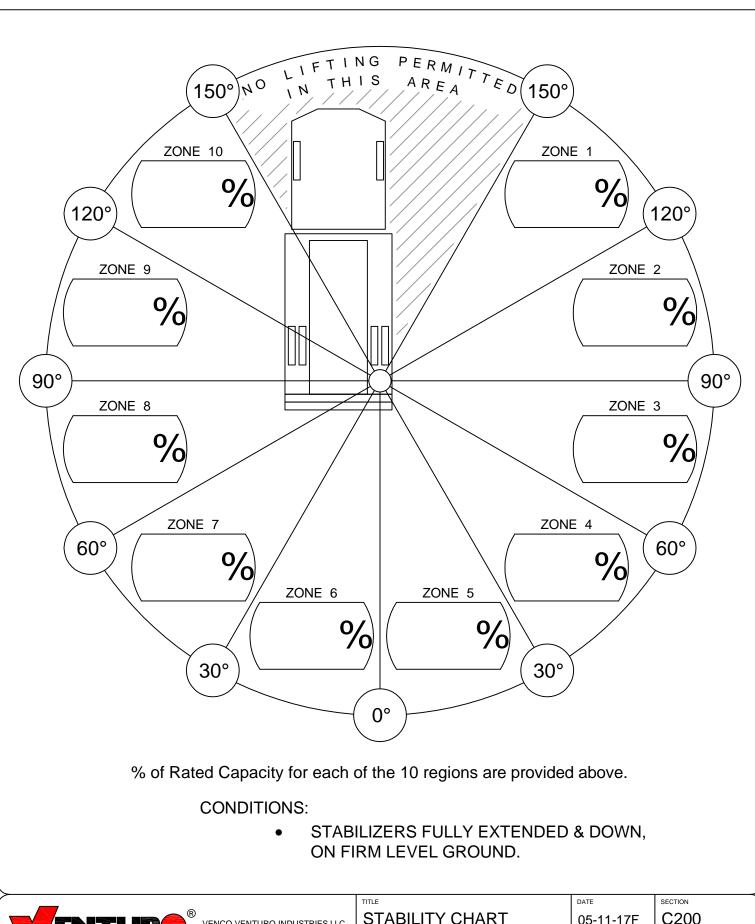
360

- 12. Record the <u>% of Rated Capacity</u> in the appropriate blank (region) on the Crane Stability page (ref. 20907) and decal.
- 13. Repeat Steps 7 through 12 for each ZONE on the stability page.

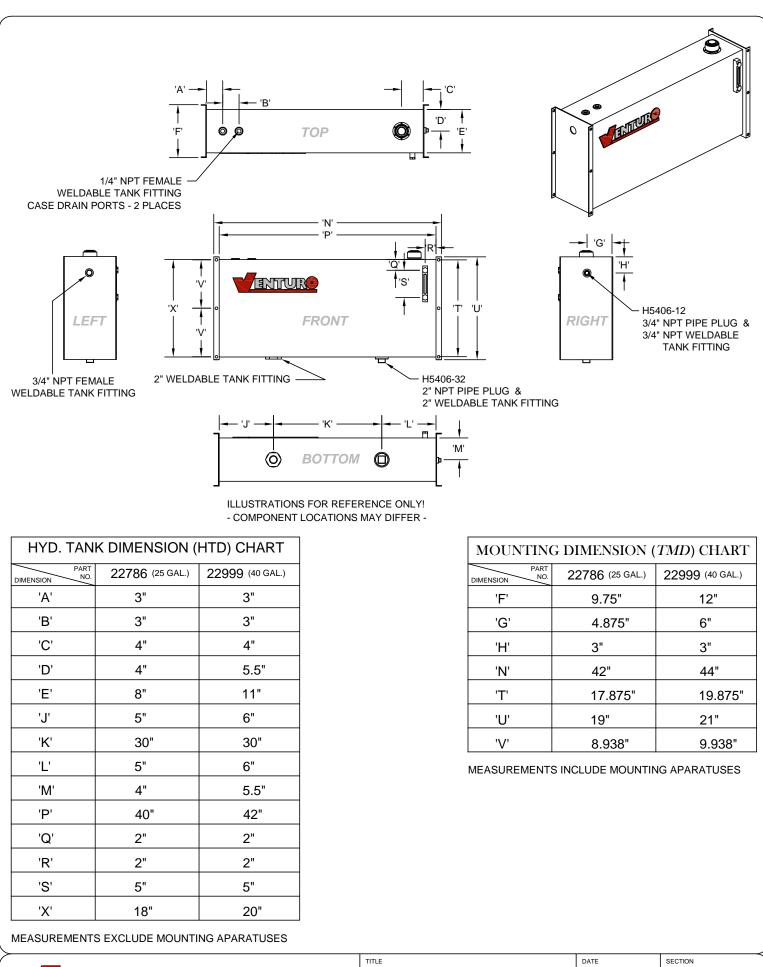
% Rated Capacity =

	STABILITY TEST	DATE 08-15-24	SECTION C200
СІЛСІЛЛАТІ, ОНІО	HT50-30'	SUPERSEDES	20906-50C

CRANE STABILITY

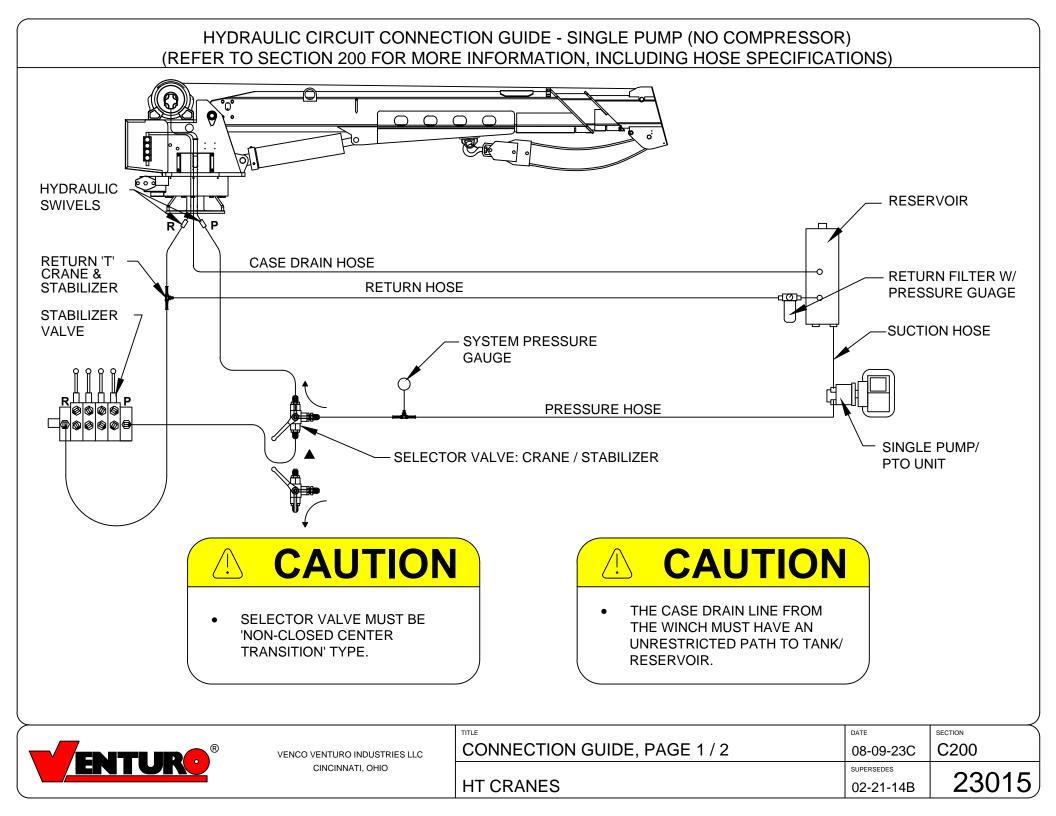


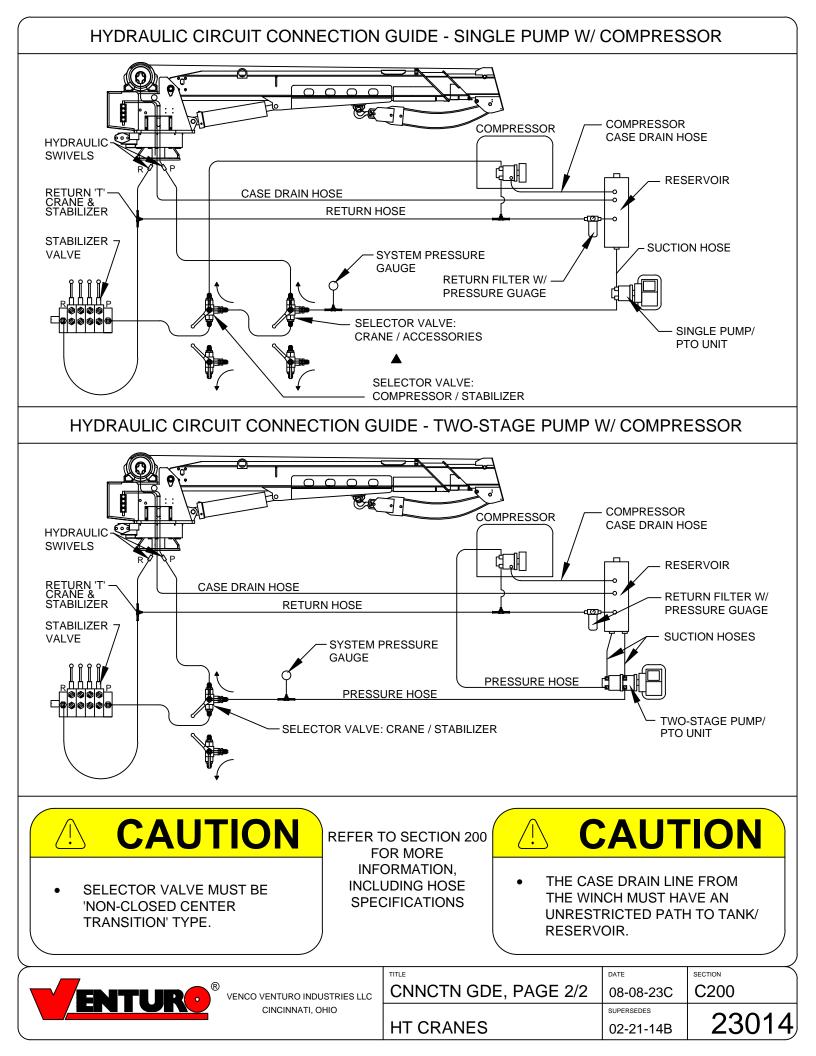
VENCO VENTURO INDUSTRIES LLC	STABILITY CHART	05-11-17F	C200
CINCINNATI, OHIO	VENTURO CRANES	SUPERSEDES	20907
	VENTURO CRAINES	02-21-14E	20001

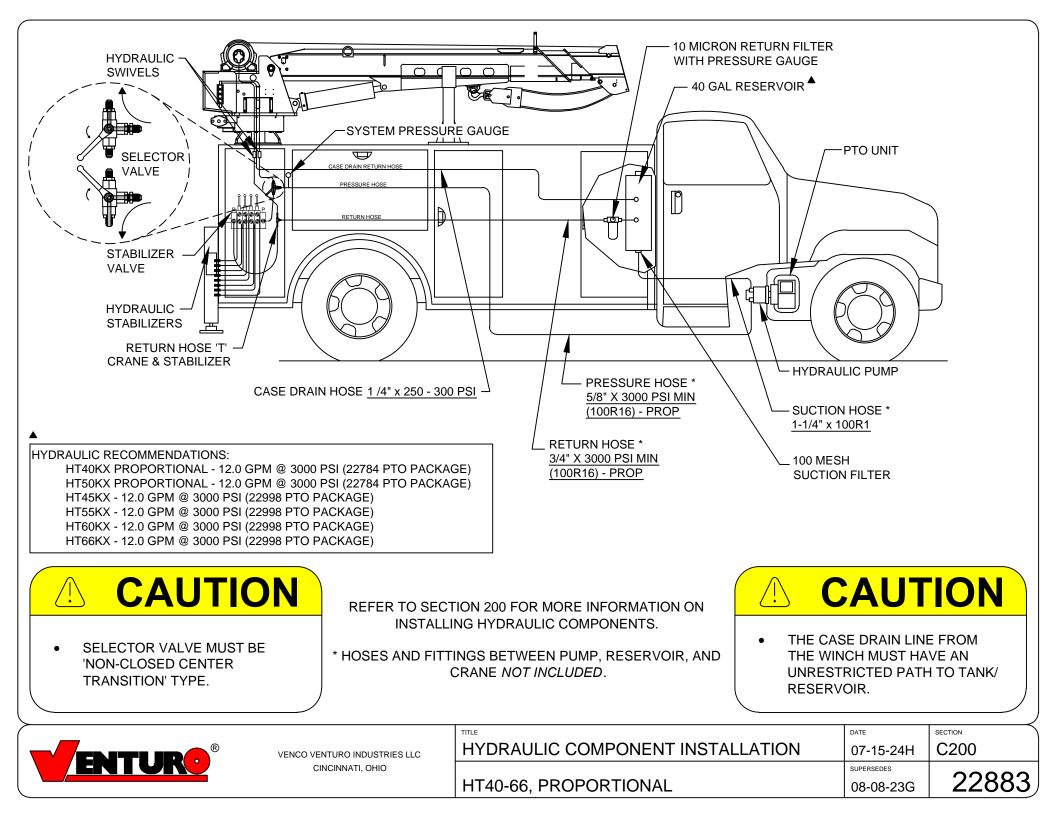


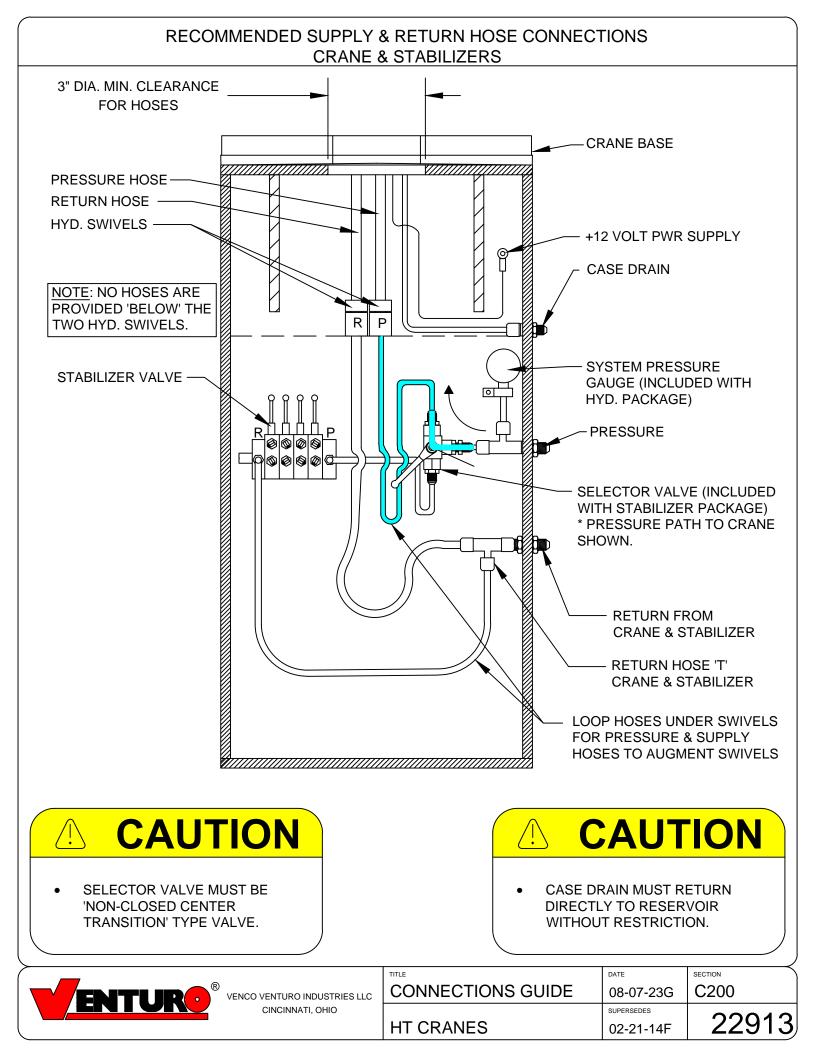
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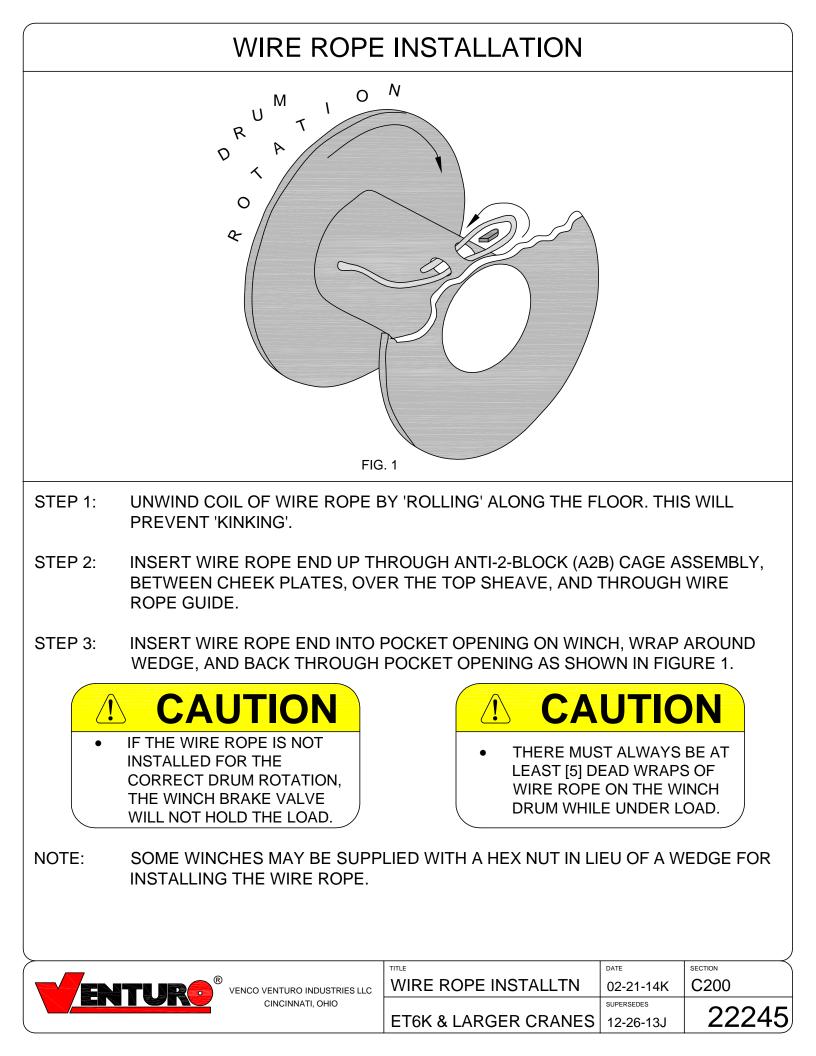
APPROVENTURO INDUSTRIES LLC CINCINNATI, OHIO RESERVOIR DIMENSIONS 02-21-14E C200 HYD. TANKS (25/40 GAL.) 06-04-13D 22825











SECTION 300

OPERATION & MAINTENANCE



VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO

MAINTENANCE OVERVIEW INFORMATION

MAINTENANCE

The crane requires only periodic lubrication. As a standard procedure, this can be done at the time the vehicle is serviced.

GENERAL

Inspect wire rope for any evidence of kinks or fraying. Ensure that lifting hook of wire rope shows no evidence of damage and is functioning normally.

Inspect headache ball ("load block") for any signs of damage or excessive wear.

Service all grease fitting locations.

Inspect hydraulic hoses and hydraulic fittings for hydraulic leaks.

Inspect electrical connections for any looseness or corrosion.

Inspect bolts and verify all are tight, paying particular attention to winch, rotation system, and mounting base bolts.

Inspect all pins and snap rings for proper fit and function.

Inspect sheaves for excessive wear or play.

Perform a basic inspection of the winch with each use, monitoring for unusual noise or hydraulic leaks.



TITLE	DATE	SECTION
MAINTENANCE INFO	06-11-24E	C300
	SUPERSEDES	
HT25/30/40/50/60/66KX(P)	11-10-22D	232

CRANE OPERATION AND MAINTENANCE INSTRUCTIONS

SAFETY

Before operating this crane, read and understand these instructions, the 920612 Crane Safety and Hazards Information Sheet, and review all safety & instruction labels on the crane.

CRANE INSPECTION

Before operating this crane, inspect for wear, damage, or oil leakage. After the wire rope has been run out, check for wear, kinks, and broken strands. Check the hook and safety latch for damage. Correct any problems before using the crane.

See Crane Safety Manual for proper inspection schedules and reports.

CAPACITY

Before operating this crane, review the capacity charts on the sides of the boom to relate the load to be lifted to the boom length and angle. The boom angle is shown by a gravity arrow.

LOAD BLOCK

If the load exceeds the single-line rated load or if reduced winching speed for better control of smaller loads is required, use the load block to rig the crane for two part line operation.

CONTROLS

The control pendant should be stored in a compartment or the cab when the crane is not in use.

Before activating the control pendant, inspect the cord(s) and pendant head/switches for damage. With the pendant OFF and the PTO disengaged, actuate all switches in both directions to verify that they all have the same feel/sound and return to the center position.

PTO SYSTEM 🔺

Check the hydraulic fluid level in the PTO system reservoir. Engage PTO and set the engine speed to provide the desired hydraulic flow rate per the PTO system instructions.

CRANE OPERATION

Use "Winch Down" to release tension on the wire rope to unhook it from the storage tie down position.

Use "Boom Up" to elevate the boom from the boom rest position.

Avoid repeated rapid reversals of the control switches. This can cause the load to swing.

Check all control functions to see that they are working as described in the following section.



CINNATI, OHIO	HT CRANES	supersedes	23753
URO INDUSTRIES LLC	CRANE OP / MNTNC INST	08-08-23A	C200
	TITLE	DATE	SECTION

CONTROL FUNCTIONS

EMERGENCY STOP - Push to stop crane. Removes pendant voltage supply.

POWER - Supplies voltage to pendant.

HORN - Activates audible alert.

WINCH "UP" and "DOWN" - Raises and lowers the load with the winch.

BOOM "UP" and "DOWN" - Increases and decreases the boom elevation angle.

BOOM "OUT" and "IN" - Extends and retracts the boom.

ROTATION "L" and "R" - Rotates the crane left and right.

TRIGGER (Proportional Systems Only) - Varies the flow rate delivered to the crane valve. The farther the trigger is pulled, the faster the selected crane function operates.

OVERLOAD SENSING SYSTEM

This crane is equipped with an Overload Sensing System. If the capacity of the crane is exceeded, the "Winch Up", "Boom Down", and "Boom Out" functions will be shut down. The "Winch Down", "Boom Up", and "Boom In" functions will continue to operate and can be used to relieve the overload condition. The "Rotation" function also will continue to operate.

TWO-BLOCK SENSING SYSTEM

This crane is equipped with an anti two-block device that is mounted at the tip of the boom. If the load block / overhaul weight contacts the device, the "Winch Up", "Boom Down", and "Boom Out" functions are disabled. The "Winch Down", "Boom Up", and "Boom In" functions will continue to operate and can be used to relieve the two-block condition.



O VENTURO INDUSTRIES LLC		^{DATE} 06-18-24A	section C200
CINCINNATI, OHIO	HT40/50KX	supersedes 04-23-24	26935

CRANE OPERATION AND MAINTENANCE INSTRUCTIONS, PAGE 3

TRUCK SETUP & STABILIZERS

- 1. The truck should be parked on firm level ground.
- 2. The center of the crane should be positioned close enough to the job so that it can be operated at a reach that puts the load within the rated capacity of the crane.
- 3. Set the vehicle parking brake and put the vehicle transmission in "park" if it is an automatic.
- 4. Fully deploy stabilizers to help stabilize vehicle against rocking or overturning.
- 5. Use stabilizers to level vehicle only. Tires must maintain contact with ground.

PREPARATION FOR TRAVEL

- 1. Return the stabilizers to the stowed position. Install and secure all pins.
- 2. Stow the crane boom in the boom support.
- 3. Hook the winch line to a tie down point on the body or pedestal and apply tension.
- 4. Disengage the PTO pump and idle speed control.
- 5. Power down the control pendant and store in a body compartment or the cab.
- 6. Turn OFF power to crane.

MAINTENANCE

The crane requires only periodic lubrication. As a standard procedure, this can be done at the time the vehicle is serviced.

The winch planetary gearbox lube should be maintained at the level plug.

To ensure optimal winch performance, the following lube schedule and lube specifications should be followed:

Initial Change - after 6 months or 100 hours of operation (whichever comes first). Periodic Change - every 24 months or 300 hours of operation (whichever comes first).

HLP 46 or HLP 68 hydraulic oil

Service grease fittings and rotation gear with molybdenum-disulfide graphite-filled lithium-based extreme pressure grease.

Grease fitting locations:

Boom pivot at rear of boom Slew drive (2 or 3 zerk fittings depending on component supplier) Swing bearing race (2 zerk fittings) Elevation cylinder base and rod pivots

Remove rear cover and check all hydraulic tube and hose fittings for tightness.

Check electrical connections for looseness and corrosion.

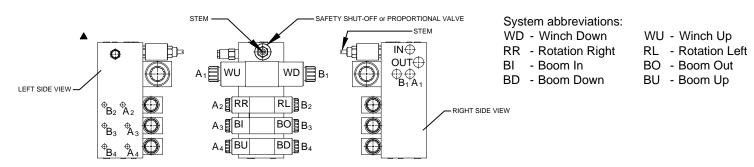
	CRANE OP / MNTNC INST	DATE 06-18-24B	SECTION C200
CINCINNATI, OHIO	HT40/45/50	supersedes 06-12-24A	23755
×		00 12 24/1	

EXPLANATION OF HYDRAULIC VALVE SYSTEMS

OVERVIEW

Venturo's hydraulic cranes are available in two [2] general configurations: Proportional and Non-Proportional. The **Non-Proportional** configuration utilizes a safety shut-off valve which, when **not** actuated, allows hydraulic fluid to bypass the valve bank and return to tank; the crane will not function when the safety shut-off valve is not actuated. When the safety shut-off valve is actuated (control pendant energizes the coil or the coil is manually overridden), hydraulic fluid cycles through the valve bank and allows the crane to function. The **Proportional** configuration utilizes a proportional valve which, in its fully closed and fully opened positions, functions similarly to the safety shut-off valve, but adds the ability to operate the crane at any speed in between these two extremes.

In both the Non-Proportional and Proportional configurations, the four [4] crane functions (winch, rotation, boom elevation, and boom extension) are controlled by four [4] separate valve sections. Each valve section has two [2] solenoid coils (and two [2] manual overrides) which control the direction that the function operates (e.g. winch up vs. winch down). For a given crane function and direction (e.g. winch up), the solenoid coil and the associated manual override lie on the same side of the valve bank (both 'push').



MANUAL OVERRIDE SYSTEM

Should an electrical failure occur, your Venturo crane can be operated manually. *The manual overrides are intended for emergency use only and should not be used for normal operation*.

To operate in manual override mode:

(1) Override the safety shut-off or proportional valve by turning the red stem on the valve as stated below:

Non-Proportional system

For override operation, press stem in and rotate counter-clockwise until it stops.

To return to normal operation, press stem in and rotate clockwise until it stops.

Proportional system

For override operation, rotate stem clockwise (the farther the stem turns, the faster the crane operates). To return to normal operation, roate stem counter-clockwise until it stops.

(2) Determine the coil / override associated with the function you wish to operate, then insert a small diameter object (an Allen wrench works well) into the detent on the end of the valve stem and press firmly. For example, pushing the stem labeled 'A1' on the first bank (see illustration above) will actuate Winch Up.



• For normal crane operation, the safety shut-off or proportional valve **MUST** be in the 'normal' position (as described above). Test the crane before each use by placing the power toggle switch or trigger in the 'OFF' position and testing each crane function *using the manual overrides*. If any crane function operates, verify that the red stem on the safety shut-off or proportional valve is in the normal position, then retest.



VENCO VENTURO INDUSTRIES	LL
CINCINNATI, OHIO	

	TITLE	DATE	SECTION
LC	HYDRAULIC SYSTEM	05-01-25A	C200
		SUPERSEDES	00004
	HT SERIES CRANES	04-23-24	26934

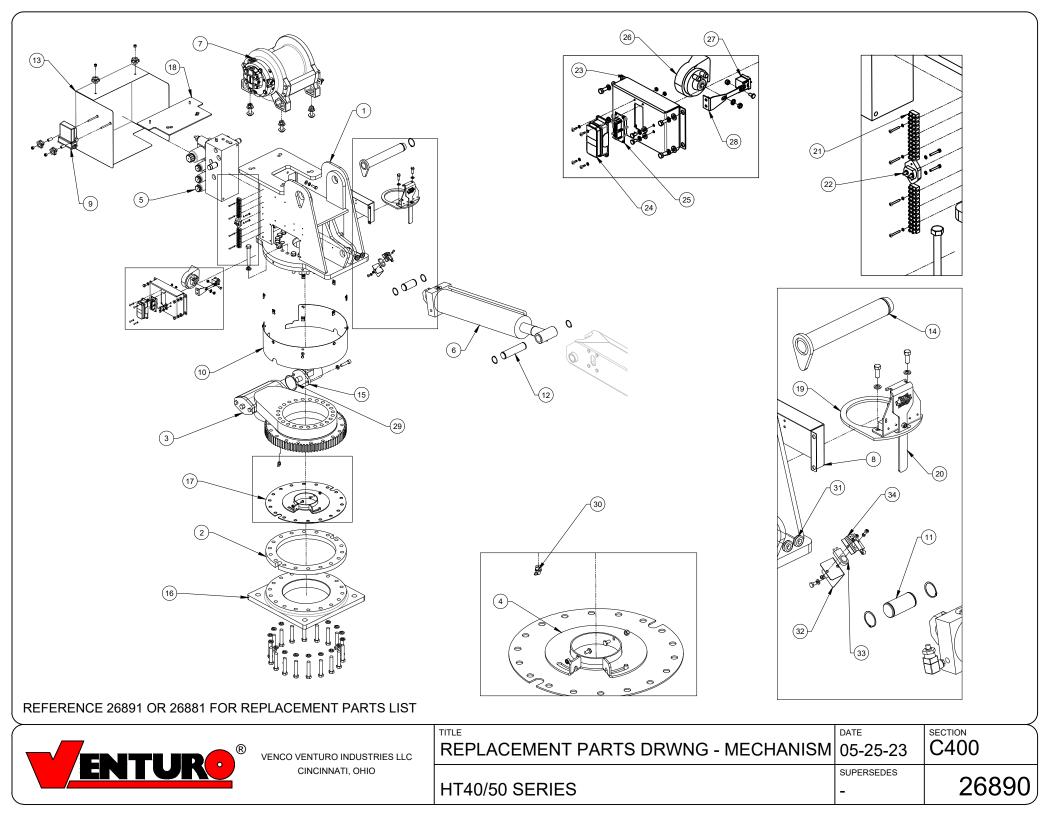
WIRE ROPE ASSEMBLY	LOAD BLOCK ASSEMBLY			
	SINGLE LINE	TWO-PART LINE		
WIRE ROPE: 3/8" DIA, 100' OR 125' LONG GAC 7X19 XIP-RHRL-IWRC, SB 14,400 LBS		PIN TO OM HEAD		
TERMINATES IN THIMBLE NO HOOK	LOAD BLOCK SWIVEL HOOK: RATING: 5 TONNE (11,023 LBS) DIMENSIONS: COLOR BRAND AA C D			
	GOLD CROSBY 2.50" 9.69" 7.50"			
ENTURO [®] VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO	WIRE ROPE, HOOK, & LOAD BLOCK INFORMATION	05-12-25F C300		
	HT40/45/50KX	SUPERSEDES 23231 08-15-24E 23231		

SECTION 400

REPLACEMENT PARTS



VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO



REPLACEMENT PARTS LIST - HT50 SERIES; MECHANISM

			QTY.		DESCRIPTION
		Ρ	NP	I ART ROMOLIK	DESCRIPTION
	1	1	1	26583	Welded Assembly; Housing, Mechanism
	2	1	1	23662	SPACER PLATE
	3	1	1	22704	SLEWING RING
	4	1	1	23666	STOP DISK
	5	1	-	22736H-3	HYDRAULIC VALVE MANIFOLD, PROP
	5	-	1	22501-0-225-225	HYDRAULIC VALVE MANIFOLD, NON PROP
	6	1	1	21748	ELEVATION CYLINDER
	7	1	-	22830	HYDRAULIC WINCH, PROP
	7	-	1	22909	HYDRAULIC WINCH, NON PROP
	8	1	1	22715-1	HOUSING SIDE COVER
	9	1	1	21986-HT	RADIO REMOTE SYSTEM (OPTION AL)
	10	1	1	23644	SLEWING RING COVER
	11	1	1	22256	ELEVATION CYLINDER PIN - INBOARD
	12	1	1	22257	ELEVATION CYLINDER PIN - OUTBOARD
	13	1	1	22842	REAR COVER
	14	1	1	22721	PIVOT PIN - MAIN BOOM PIVOT
	15	1	1	27276	HYDRAULIC ROTATION MOTOR
	16	1	1	26606	MACHINED BASE
▲	17	1	1	23626	SLIPPER PLATE WELD
	18	1	1	28319	REAR COVER MOUNTING PLATE WELDEMENT
	19	1	1	23680	HOUSING WATER DAM
	20	1	1	28474	ELECTRIC ROTATION STOP ASSEMBLY

ITEM		QTY.		PART NUMBER	DESCRIPTION	
	IILIVI	Р	NP	ANTINUMBER	DESCRIPTION	
	21	1	1	19187-12	TERMINAL STRIP; 12 SECTIONS	
	22	1	1	15683-20A	CIRCUIT BREAKER; 20A	
	23	1	1	22715-2	HOUSING SIDE COVER	
	24	1	1	22481	SOCKET CASE W/HOOD; 16-PIN	
	25	1	1	22482	SOCKET; 16-PIN FEMALE INSERT	
	26	1	1	21948	HORN	
	27	1	1	22739	HIGH CAPACITY RELAY	
	28	1	1	22000	BRACKET; HORN	
	29	1	1	OR-152-5	O-RING; ROTATION MOTOR	
	30	1	1	IZERK-013-27 NPT-90	FITTING; GREASE, 90°	
•	31	2	2	26586	GROMMET - RUBBER	
	32	1	1	20497	BRACKET; SWITCH	
	33	1	1	19918	SWITCH; BOOM TOP POSITION	
	34	1	1	19917	BRACKET; BOOM SHUT-OFF SWITCH	
	35		-			
	36		-			
	37		-			
	38		=			
	39		- 27			
	40		Ξ			
	41		- 21			
	42		-1			

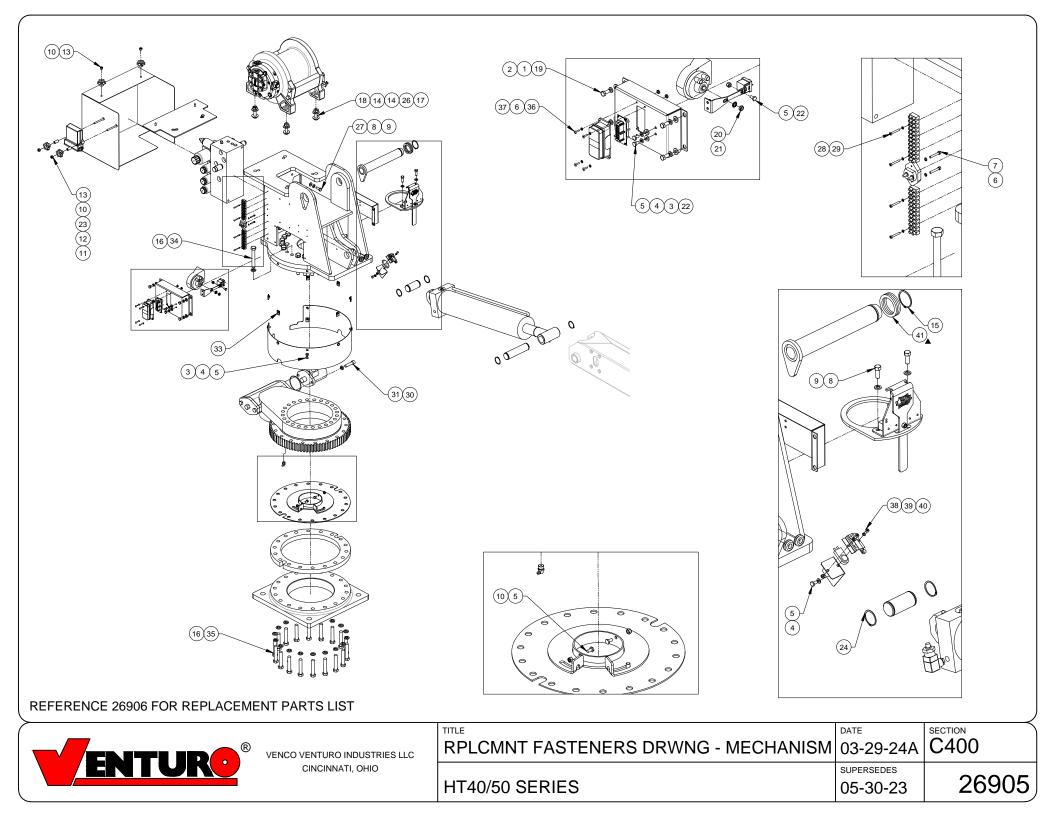
REFERENCE 26890 FOR REPLACEMENT PARTS DRAWING



TITLE

REPLACEMENT PARTS LIST - MECHANISM
HT50 SERIES (NON-VLC)

^{date} 07-10-25A	section C400
SUPERSEDES	
05-25-23	26881



RPLCMNT FASTENERS LIST - HT40/50KX SERIES; MECHANISM

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	8	LWSH-031S	LOCK WASHER; 5/16", S/S
2	8	IFW SH-031S	FLAT W ASHER; 5/16", S/S
3	13	!FW SH-025S	FLAT W ASHER; 1/4", S/S
4	12	LW SH-025S	LOCK WASHER; 1/4", S/S
5	11	IHHCS02520050S	HHCS; 1/4-20 x 1/2" LG, S/S
6	6	ILW SH-#08S	LOCK WASHER; #8, S/S
7	2	ISHCS#0832100S	SHCS; #8-32 X 1", S/S
8	4	ILW SH-038	LOCK WASHER; 3/8", ZINC-PLTD
9	4	HHC\$03816100	HHCS; 3/8-16 X 1", ZINC-PLTD
10	4	28327	KNOB, HAND, 5-POINT
11	2	HHC\$02520275	HHCS, 1/4-20 X2.75", S/S, FULL THREAD
12	2	JNUT-02520NS	JNUT, NYLON INSERT, 1/4-20, S/S
13	4	ILNUT-02520-H	LOCK NUT; 1/4-20, HVY PAT, NYLON
14	8	!FW SH-050	FLAT W ASHER; 1/2", GR. 8
15	1	ISRNG-175	SNAP RING; 1-3/4", ZINC-PLTD
16	40	LW SH-063	LOCK WASHER; 5/8", GR. 5, ZINC
17	4	HNUT-05013-8	HEX NUT; 1/2-13, GR. 8
18	2	!HHC\$05013225-8	HHCS; 1/2-13 X 2-1/4" LG, GR 8
19	8	HHCS03118075S	HHCS; 5/16-18 X 3/4", S/S
20	1	ILW SH-031-STAR	LOCK WASHER; 5/16", ZINC
21	1	!HNUT-03118	Hex nut; 5/16-18, Zinc

ITEM	QTY.	PART NUMBER	DESCRIPTION
22	5	ILNUT-02520SS	NYLOCK HEX NUT 1/4-20
23	2	28328	NYLON SPACER, BLK25"IDX.50"ODX1"LG
24	4	ISRNG-150	SNAP RING; 1-1/2", ZINC-PLTD
25	27	-	-
26	4	ILW SH-050	Lock Washer; 1/2", gr. 8, zinc
27	2	!FW SH-038	FLAT WASHER; 3/8", ZINC-PLTD
28	4	ILW SH-#06S	LOCK WASHER; #06. S/S
29	4	!PHPMS#0632100S	Philips-HD PMS; #6-32 X 1", s/s
30	2	ILWSH-050-HC	LOCK WASHER; 1/2", HI-COLLAR
31	2	ISHC \$05013200	SOCKET HEAD CAP SCREW - 1/2-13 X 2 LG
32	-	-	-
33	5	!UNUT-02520-LKG	U-NUT 1/4-20, LOCKING TYPE
34	20	!HHC\$06311450	HHCS; 5/8-11 x 4.5" LG, GR. 5, ZINC
35	20	!HHC\$06311350	HHC\$; 5/8-11 x 3.5" LG, GR. 8, ZINC
36	4	SHPMS#0832050S	SLOT-HD PMS; #8-32 x 1/2", S/S
37	4	!HNUT-#0832S	HEX NUT; #08-32, S/S
38	2	!PHPMS#1024050S	Philips-hd pms; #10-24 x 1/2", s/s
39	2	!LW SH-# 10S	lock washer; #10, s/s
40	2	!HNUT-#1024S	HEX NUT; #10-24, S/S
41	2	26609	SHIM - STAINLESS STEEL

HHCS = HEX HEAD CAP SCREW, SHCS = SOCKET HEAD CAP SCREW, PMS = PAN MACHINE SCREW, S/S = STAINLESS STEEL

REFERENCE 26905 FOR REPLACEMENT PARTS DRAWING

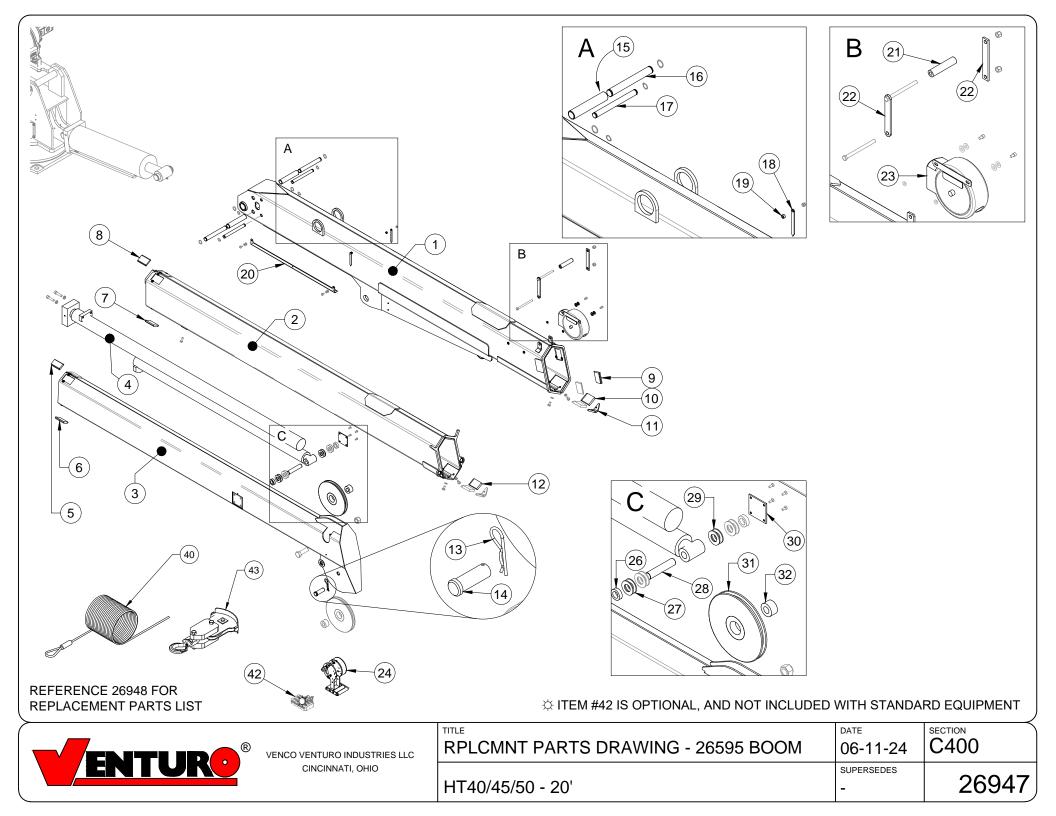


TITLE

HT40/50 SERIES (NON-VLC) ▲

RPLCMNT FASTENERS LIST - MECHANISM

^{DATE} 07-10-25B	section C400
SUPERSEDES	
03-29-24A	26906



26595 BOOM - REPLACEMENT PARTS LIST - HT40/45/50 - 20'

ITEM	PART NO.	QTY	DESCRIPTION
1	26596	1	WELDED ASS'Y; PRIMARY BOOM
2	27209	1	WELDED ASS'Y; SECONDARY BOOM
3	21416	1	WELDED ASS'Y; TERTIARY BOOM
4	21744	1	EXTENSION CYLINDER
5	23217-1	2	BOOM PAD; UHMW, 'A', 3.19 x 1.88 x 0.44
6	23217-1	2	BOOM PAD; UHMW, 'A', 3.19 x 1.88 x 0.44
7	23217-2	2	BOOM PAD; UHMW, 'A', 3.19 x 2.13 x 0.44
8	23217-2	2	BOOM PAD; UHMW, 'A', 3.19 x 2.13 x 0.44
9	23217-13	2	BOOM PAD; UHMW, 'A', 3.19 x 2.13 x 0.38
10	23217-17	2	BOOM PAD; UHMW, 'B', 3.19 x 2.50 x 0.50
11	23183	2	V-BLOCK, SLIDER
12	23217-14	2	BOOM PAD; UHMW, 'B', 3.19 x 2.13 x 0.50
13	21-08	1	PIN; HAIRPIN COTTER
14	27272	1	CLEVIS PIN
15	24535	2	THRUST ROLLER; EXTENSION CYLINDER
16	22255	2	THRUST PIN; REAR, EXTENSION CYLINDER
17	22255	2	THRUST PIN; FRONT, EXTENSION CYLINDER
18	13459-2	2	ARROW
19	22490	2	SPACER; BOOM ARROW
20	26940	1	CABLE GUARD BRACKET
21	21560	1	ROLLER; UHMW, WIRE ROPE GUIDE

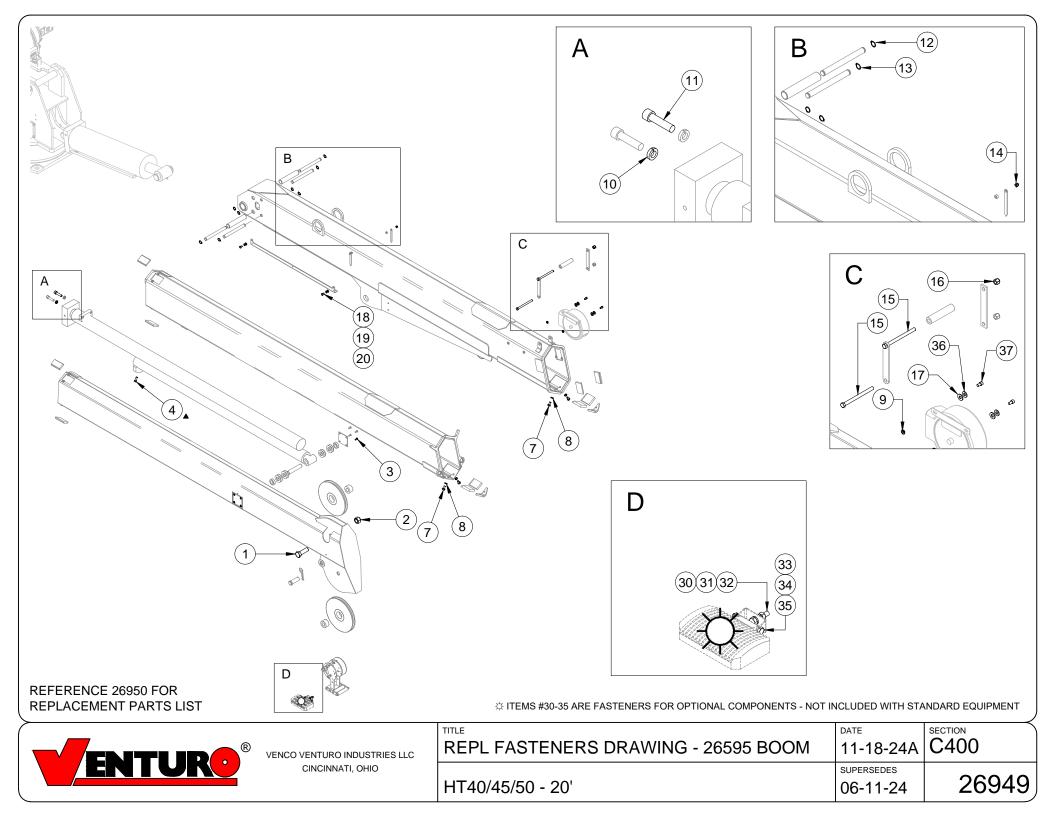
ITEM	PART NO.	QTY	DESCRIPTION
22	21936	2	FLAT, MOUNT; WIRE ROPE GUIDE
23	26577-1-20	1	COMPLETE CORD REEL
24	27469-L-C-11	1	ANTI-TWO-BLOCK ASSEMBLY
25	-	-	-
26	21428	2	BUSHING; EXTENSION CYLINDER
27	12534-8	2	BUSHING; MACHINE, 1" ID, 1-1/2" OD, 14G, ZINC
28	21405	1	PIN; CYLINDER
29	12534-2	2	BUSHING; MACHINE, 1" ID, 1-1/2" OD, 10G, ZINC
30	23116	2	PIN BLOCK REINFORCING
31	23928	2	CABLE SHEAVE
32	23929	2	SPACER; SHEAVE
33	-	-	-
34	-	-	-
35	-	-	-
36	-	-	-
37	-	-	-
38	-	-	-
39	-	-	-
40	17094-3/8-100	1	WIRE ROPE; 100 FT, NO HOOK
41	-	-	-
☆42	27483	1	ASS'Y; WORK LIGHT, LED
	17949-1	1	LOAD BLOCK ASSEMBLY (HT40)
43	17949-4	1	LOAD BLOCK ASSEMBLY (HT45)
	17949	1	LOAD BLOCK ASSEMBLY (HT50)

REFERENCE 26947 FOR REPLACEMENT PARTS DRAWING



\Leftrightarrow Optional; not included with standard equipment

VENCO VENTURO INDUSTRIES LLC	REPLACEMENT PARTS LIST - 26595 BOOM	^{DATE} 06-11-24	C400
CINCINNATI, OHIO	HT40/45/50 - 20'	SUPERSEDES	26948



ITEM #	PART #	QTY	DESCRIPTION	WHERE-USED	ITEM #	PART #	QTY	DESCRIPTION	WHERE-USED
1	17059-6	1	SHEAVE AXLE; HHCS 3/4-10 X 2" LG.	TOP SHEAVE	21	-	-	-	-
2	!JNUT-07510N	1	JAM NUT; 3/4-10, GR. 5	TOP SHEAVE	22	-	-	-	-
3	!CACS02520050S	8	CACS; 1/4-20 X 1/2", S/S	PIN BLCK REINFORCING	23	-	-	-	-
4	!HHCS03816100N	2	HHCS; NYLON PATCH 3/8-16 X 1", GR. 5 ZINC	EXT. CYL. V-BLOCK	24	-	-	-	-
5	-	-	-	-	25	-	-	-	-
6	-	-	-	-	26	-	-	-	-
7	!HHCS03816075S	4	HHCS; 3/8-16 X 3/4", S/S	V-BLOCKS	27	-	-	-	-
8	!LWSH-038	4	LOCK WASHER; 3/8", GR. 5, ZINC-PL	V-BLOCKS	28	-	-	-	-
9	28198	2	INSULATING SLEEVE WASHER - 5/16"	CORD REEL ASS'Y	29	-	-	-	-
10	!LWSH-050-HC	2	LOCK WASHER; 1/2", HI-COLLAR	EXTENSION CYLINDER	☆ 30	!HHCS03118125S	1	HHCS; 5/16-18 X 1-1/4", S/S	WORK LIGHT
11	!SHCS05013200	2	SHCS; 1/2-13 X 2"	EXTENSION CYLINDER	☆ 31	!HNUT-03118S	2	HEX NUT; 5/16-18, S/S	WORK LIGHT
12	!SRNG-075	4	SNAP RING; 3/4"	EXT. CYL. REAR PINS	☆ 32	!FWSH-031S	1	FLAT WASHER; 5/16", S/S	WORK LIGHT
13	!SRNG-075	4	SNAP RING; 3/4"	EXT. CYL. FRONT PINS	☆ 33	!HHCS02520250S	1	HHCS; 1/4-20 X 2-1/2", S/S	WORK LIGHT
14	!ANUT-02520S	2	ACORN NUT; 1/4-20, S/S	BOOM ARROWS	☆ 34	!LWSH-025S	1	LOCK WASHER; 1/4", S/S	WORK LIGHT
15	!HHCS04414550	2	HHCS; 7/16-14 X 5-1/2", GR. 5, ZINC	WIRE ROPE GUIDE	☆ 35	!HNUT-02520S	1	HEX NUT; 1/4-20, S/S	WORK LIGHT
16	!LNUT-04414	2	LOCK NUT; 7/16-14, GR. 5, ZINC	WIRE ROPE GUIDE	36	!FWSH-031	2	FLAT WASHER; 5/16"	CORD REEL ASS'Y
17	01016		FIBER WASHER	CORD REEL ASS'Y	37	!SHCS03118063S	2	SHCS; 5/16-18 X 5/8" LG, S/S	CORD REEL ASS'Y
		2	-		38	-	-	-	-
18	!HHCS03118050S	2	HHCS; 5/16-11 X 1/2", S/S	CABLE GUARD BRACKET	39	-	-	-	-
19	!LWSH-031S	2	LOCK WASHER; 5/16", S/S	CABLE GUARD BRACKET	40	-	- 1	-	-
20	!FWSH-031S	2	FLAT WASHER; 5/16", S/S	CABLE GUARD BRACKET			1	1	

🔅 ITEMS #30-35 ARE FOR OPTIONAL COMPONENTS - NOT INCLUDED WITH STANDARD EQUIPMENT

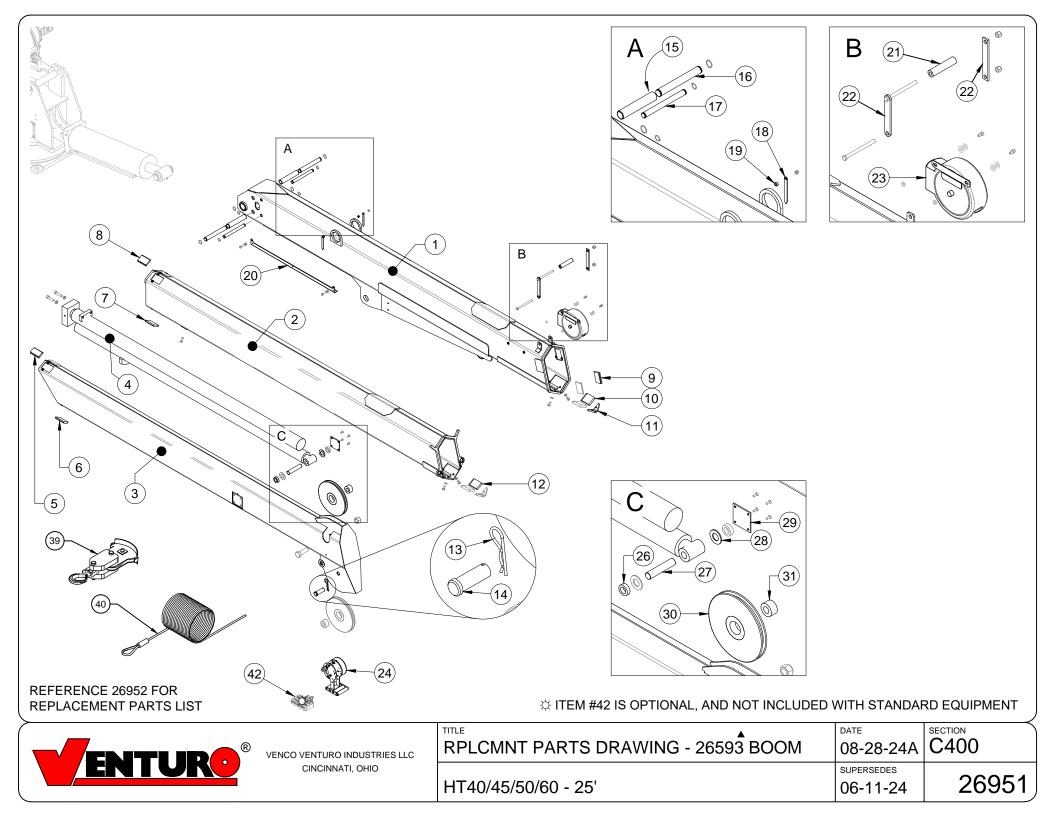
REFERENCE 26949 FOR REPLACEMENT FASTENERS DRAWING

SH = SOCKET HEAD HH = HEX HEAD THCS = TRUSS HEAD PHILLIPS SCREW CACS = COUNTERSUNK ALLEN HEAD CAP SCREW PMS = PAN MACHINE SCREW S/S = STAINLESS STEEL



VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO

REPLCMNT FASTENERS LIST - 26595 BOOM	DATE 11-18-24A	SECTION C400
HT40/45/50/60 - 20'	SUPERSEDES	26950



REPLACEMENT PARTS LIST - 26593 BOOM

PART NO.	QTY	DESCRIPTION
26594	1	WELDED ASS'Y; PRIMARY BOOM
27175	1	WELDED ASS'Y; SECONDARY BOOM
23105	1	WELDED ASS'Y; TERTIARY BOOM
21749	1	EXTENSION CYLINDER
23217-1	2	BOOM PAD; UHMW, 'A', 3.19 x 1.88 x 0.50
23217-1	2	BOOM PAD; UHMW, 'A', 3.19 x 1.88 x 0.44
23217-2	2	BOOM PAD; UHMW, 'A', 3.19 x 2.13 x 0.44
23217-2	2	BOOM PAD; UHMW, 'A', 3.19 x 2.13 x 0.44
23217-13	2	BOOM PAD; UHMW, 'A', 3.19 x 2.13 x 0.38
23217-17	2	BOOM PAD; UHMW, 'B', 3.19 x 2.50 x 0.50
23183	2	V-BLOCK, SLIDER
23217-14	2	BOOM PAD; UHMW, 'B', 3.19 x 2.13 x 0.50
21-08	1	PIN; HAIRPIN COTTER
27272	1	CLEVIS PIN
24535	2	THRUST ROLLER; EXTENSION CYLINDER
22255	2	THRUST PIN; REAR, EXTENSION CYLINDER
22255	2	THRUST PIN; FRONT, EXTENSION CYLINDER
13459-2	2	ARROW
22490	2	SPACER; BOOM ARROW
26940	1	CABLE GUARD BRACKET
21560	1	ROLLER; UHMW, WIRE ROPE GUIDE
	26594 27175 23105 21749 23217-1 23217-1 23217-2 23217-2 23217-2 23217-13 23217-13 23217-17 23183 23217-14 21-08 27272 24535 22255 22255 13459-2 222490 26940	26594 1 27175 1 23105 1 21749 1 23217-1 2 23217-2 2 23217-2 2 23217-2 2 23217-13 2 23217-14 2 23217-17 2 23217-14 2 23217-14 2 23183 2 23217-14 2 23183 2 23217-14 2 23217-15 2 23217-17 2 23217-18 2 23217-19 2 23183 2 21-08 1 24535 2 22255 2 22255 2 13459-2 2 26940 1

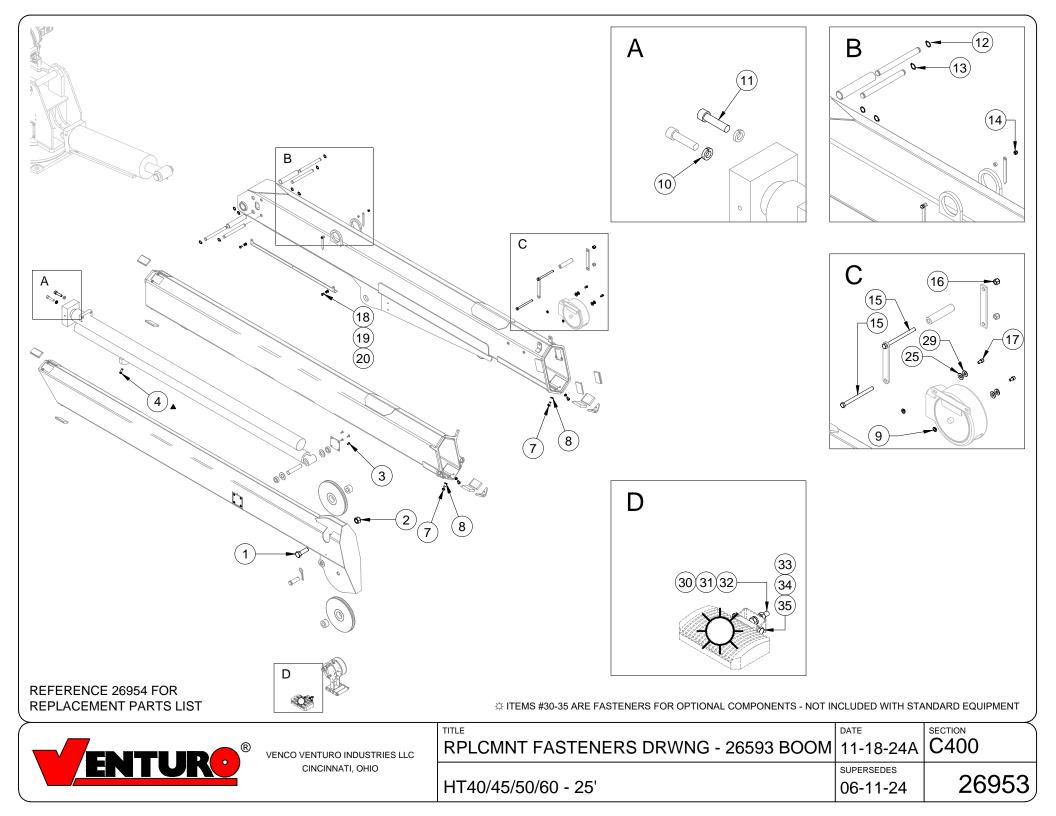
1	ITEM	PART NO.	QTY	DESCRIPTION
	22	21936	2	FLAT, MOUNT; WIRE ROPE GUIDE
		26577-1-25	1	CORD REEL ASSY (BLK STEEL CASE)
•	23	26577-4	1	CORD REEL ASSY (BLK/YEL PLASTIC CASE)
	24	27469-L-C-11	1	ANTI-TWO-BLOCK ASSEMBLY
	25	-	-	-
	26	21428	2	BUSHING; EXTENSION CYLINDER
	27	21405	1	PIN; PIVOT, EXTENSION CYLINDER
	28	!FWSH-100SAE	2	FLAT WASHER; 1" SAE
	29	23116	2	PIN BLOCK REINFORCING
	30	30 23928		CABLE SHEAVE
	31	31 23929		SPACER; SHEAVE
	32	27476-1	2	SPACER; COMPACT A2B
	33	-	-	-
	34	-	-	-
	35	-	-	-
	36	-	-	-
	37	-	-	-
	38	-	-	-
		17949-1	1	LOAD BLOCK ASSEMBLY (HT40)
	20	17949-2	1	LOAD BLOCK ASSEMBLY (HT45)
	39	17949	1	LOAD BLOCK ASSEMBLY (HT50)
		17949-5	1	LOAD BLOCK ASSEMBLY (HT60)
	40	17094-3/8-100	1	WIRE ROPE; 100 FT, NO HOOK (HT40/45/50/55)
	40	24916-3/8-100	1	WIRE ROPE; 100 FT, NO HOOK (HT60)
	☆42	27483	1	ASS'Y; WORK LIGHT, LED

REFERENCE 26951 FOR REPLACEMENT PARTS DRAWING



COPTIONAL; NOT INCLUDED WITH STANDARD EQUIPMENT

TUR	VENCO VENTURO INDUSTRIES LLC	REPLACEMENT PARTS LIST - 26593 BOOM		C400
IUR	CINCINNATI, OHIO	HT40/45/50/60 - 25'	SUPERSEDES	26952



ITEM #	PART #	QTY	DESCRIPTION	WHERE-USED	ITEM #	PART #	QTY	DESCRIPTION	WHERE-USED
1	17059-6	1	SHEAVE AXLE; HHCS, 3/4-10 X 2", S/S	TOP SHEAVE	21	-	-	-	-
2	!LNUT-07510	2	LOCK NUT, FULL, 3/4-10, GR. 5, ZINC	SHEAVES	22	-	-	-	-
3	!CACS02520050S	8	CACS; 1/4-20 X 1/2", S/S	PIN BLCK REINFORCING	23	-	-	-	-
4	!HHCS03816100N	2	HHCS; NYLON PATCH 3/8-16 X 1", GR. 5 ZINC	EXT. CYL. V-BLOCK	24	-	-	-	-
5	!HHCS02520100S	2	HHCS; 1/4-20 X 1", S/S	INCLINOMETER	▲ 1 25	01016	2	FIBER WASHER	CORD REEL
6	!LNUT-02520NS	2	LOCK NUT; 1/4-20, NYLON, S/S	INCLINOMETER	26	-	-	-	-
7	!HHCS03816075S	4	HHCS; 3/8-16 X 3/4", S/S	V-BLOCKS	27	-	-	-	-
8	!LWSH-038	4	LOCK WASHER; 3/8", GR. 5, ZINC-PL	V-BLOCKS	28	-	-		-
<u>/</u> 1 9	28198	2	INSULATING SLEEVE WASHER - 5/16"	CORD REEL	29	!FWSH-031	2	FLAT WASHER, 5/16"	
10	!LWSH-050-HC	2	LOCK WASHER; 1/2", HI-COLLAR	EXTENSION CYLINDER	☆ 30	!HHCS03118125S	1	HHCS; 5/16-18 X 1-1/4", S/S	WORK LIGHT
11	!SHCS05013200	2	SHCS; 1/2-13 X 2"	EXTENSION CYLINDER	∯ 31	!HNUT-03118S	2	HEX NUT; 5/16-18, S/S	WORK LIGHT
12	!SRNG-075	4	SNAP RING; 3/4"	EXT. CYL. REAR PINS	☆ 32	!FWSH-031S	1	FLAT WASHER; 5/16", S/S	WORK LIGHT
13	!SRNG-075	4	SNAP RING; 3/4"	EXT. CYL. FRONT PINS	☆ 33	!HHCS02520250S	1	HHCS; 1/4-20 X 2-1/2", S/S	WORK LIGHT
14	!ANUT-02520S	2	ACORN NUT; 1/4-20, S/S	BOOM ARROWS	☆ 34	!LWSH-025S	1	LOCK WASHER; 1/4", S/S	WORK LIGHT
15	!HHCS04414550	2	HHCS; 7/16-14 X 5-1/2", GR. 5, ZINC	WIRE ROPE GUIDE	☆ 35	!HNUT-02520S	1	HEX NUT; 1/4-20, S/S	WORK LIGHT
16	!LNUT-04414	2	LOCK NUT; 7/16-14, GR. 5, ZINC	WIRE ROPE GUIDE	36	-	-	-	-
17	!SHCS03118063S	2	SHCS; 5/16-18 X 5/8" LG, S/S	CORD REEL	37	-	-	-	-
18	!HHCS03118050S	2	HHCS; 5/16-11 X 1/2", S/S	CABLE GUARD BRACKET	38	-	-	-	-
19	!LWSH-031S	2	LOCK WASHER; 5/16", S/S	CABLE GUARD BRACKET	39	-	-	-	-
20	!FWSH-031S	2	FLAT WASHER; 5/16", S/S	CABLE GUARD BRACKET	40	-	-	-	-

ITEMS #30-35 ARE FOR OPTIONAL COMPONENTS - NOT INCLUDED WITH STANDARD EQUIPMENT

A FOR 26577-1-** ONLY (NOT REQ'D FOR 26577-4)

REFERENCE 26953 FOR REPLACEMENT FASTENERS DRAWING

HHCS = HEX HEAD CAP SCREW PMS = PAN MACHINE SCREW S/S = STAINLESS STEEL

DATE



VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO TITLE

PLCMNT FASTENERS LIST - 26593 BOOM	11-25-24B	C400
	SUPERSEDES	
HT40/45/50/60 - 25'	11-18-24A	26



SECTION

Interview VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO TITLE Interview Date Section Interview CINCINNATI, OHIO CINCINNATI, OHIO Interview C400 Supersedes C400	O O O O O O O O O O O O O O O O O O O		
HT45/60 - 30' - 20933	ENTURO RENTURO INDUSTRIES LLC CINCINNATI, OHIO	06-11-24 SUPERSEDES	C400

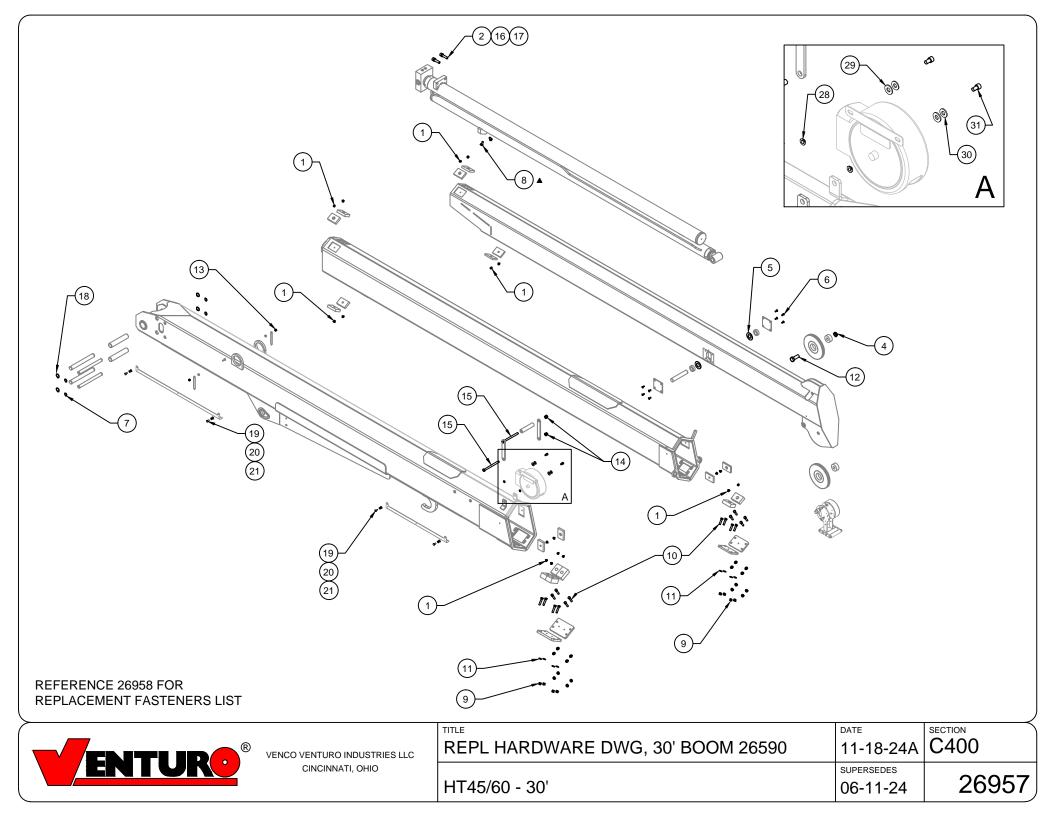
REPLACEMENT PART LIST, 30' BOOM 26590

ITEM NO.	PART NO.	QTY	DESCRIPTION
1	26591	1	PRIMARY BOOM WELDMENT
2	23882	1	SECONDARY BOOM WELDMENT
3	23883	1	TERTIARY BOOM WELDMENT
4	23631-7	2	BOOM PAD; 0.88" THICK
5	23631-3	6	BOOM PAD; 0.38" THICK
6	23631-4	2	BOOM PAD; 0.50" THICK
7	23631-10	4	BOOM PAD; 1.25" THICK
8	23631-5	4	BOOM PAD; 0.63" THICK
9	23677	2	COVER PLATE; PRIM. ADJ. PAD
10	23678	2	COVER PLATE; SEC. ADJ. PAD
11	23116	2	PIN BLOCK; REINFORCING
12	23928	2	BOOM SHEAVE W/ BUSHING
13	23929	2	SPACER; 23927 & 23928 POLY SHEAVES
14	23906	1	PIN; PIVOT, ROD END, EXT. CYLINDER
15	21428	2	BUSHING
16	23904	2	EXTENSION CYLINDER 0.75" THRUST PIN
17	13459	2	ARROW
18	22490	2	SPACER; BOOM ARROW
19	-	-	-
20	21560	1	WIRE ROPE GUIDE; UMHW ROLLER
21	21936	2	WIRE ROPE GUIDE; FLAT, MOUNT
22	23875	1	EXTENSION CYLINDER
23	23905	2	EXTENSION CYLINDER 1" THRUST PIN
24	27283	2	THRUST ROLLER
25	27469-L-C-11	1	ANTI-TWO-BLOCK ASSEMBLY
26	-	-	-
27	26940	1	CABLE GUARD BRACKET (LONG)
28	26940-2	1	CABLE GUARD BRACKET (SHORT)
29	-	-	-
30	-	-	-
31	_	-	-
32	_	-	-
33	-		-
24	26577-1-30	1	CORD REEL ASSY (BLK STEEL CASE)
34	26577-4	1	CORD REEL ASSY (BLK/YEL PLASTIC CASE
 Эг	17094-3/8-125	1	WIRE ROPE; 125 FT, NO HOOK (HT45/50)
35	24916-3/8-125	1	WIRE ROPE; 125 FT, HIGH STR (HT60)
	17949-2	_	LOAD BLOCK ASSEMBLY (HT45)
36	17949-5	_	LOAD BLOCK ASSEMBLY (HT60)

REFERENCE 26955 FOR REPLACEMENT PARTS DRAWING



TITLE	DATE	SECTION
REPL PART LIST, BOOM 26590	11-25-24B	C400
	SUPERSEDES	00050
HT45/50/60 - 30'	08-15-24A	26956



REPLACEMENT FASTENERS LIST, 30' BOOM 26590

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	!THCS02520038	18	THCS; 1/4-20 x 3/8" LG, S/S
2	14159	1	SHIM KIT
3	-	-	-
4	!LNUT-07510	1	LOCK NUT; 3/4-10, NYLON, ZINC
5	!FWSH-100SAE	2	FLAT WASHER; 1" SAE
6	!CACS02520050S	8	CACS; 1/4-20 x 1/2" LG, S/S
7	!SRNG-075	4	SNAP RING; 3/4"
8	!HHCS03816100N	2	HHCS; NYLON PATCH 3/8-16 X 1", GR. 5 ZINC
9	!LNUT-03816	16	LOCK NUT; 3/8-16, GR. 5, ZINC
10	!HHCS03816175	16	HHCS; 3/8-16 x 1-3/4" LG, GR. 5, ZINC
11	!FWSH-038	16	FLAT WASHER; 3/8", ZINC
12	!HHCS07510350	1	HHCS; 3/4-10 x 3-1/2" LG, GR. 5, ZINC
13	!ANUT-02520S	2	ACORN NUT; 1/4-20, S/S
14	!LNUT-04414	2	LOCK NUT; 7/16-14, NYLON INSERT
15	!HHCS04414550	1	HHCS; 7/16-14 x 5-1/2", GR. 5, ZINC
16	!SHCS05013200	2	SHCS; 1/2-13 x 2"
17	!LWSH-050-HC	2	LOCK WASHER; 1/2, GR. 5, ZINC, HI-COLLAR
18	!SRNG-100	3	SNAP RING; 1"
19	!HHCS03118050S	4	HHCS; 5/16-18 X 1/2", S/S
20	!LWSH-031S	4	LOCK WASHER; 5/16", S/S
21	!FWSH-031S	4	FLAT WASHER; 5/16", S/S
22	-	-	-
23	-	-	-
24	-	-	-
25	-	-	-
26	-	-	-
27	!HHCS02520100S	2	HHCS; 1/4-20 x 1", S/S
₫ 28	28198	2	INSULATING SLEEVE WASHER - 5/16"
⚠ 29	01016	2	FIBER WASHER
30	!FWSH-031	2	FLAT WASHER; 5/16"
31	!SHCS03118063S	2	SHCS; 5/16-18 X 5/8" LG, S/S
32	-	-	-

A FOR 26577-1-** ONLY (NOT REQ'D FOR 26577-4)

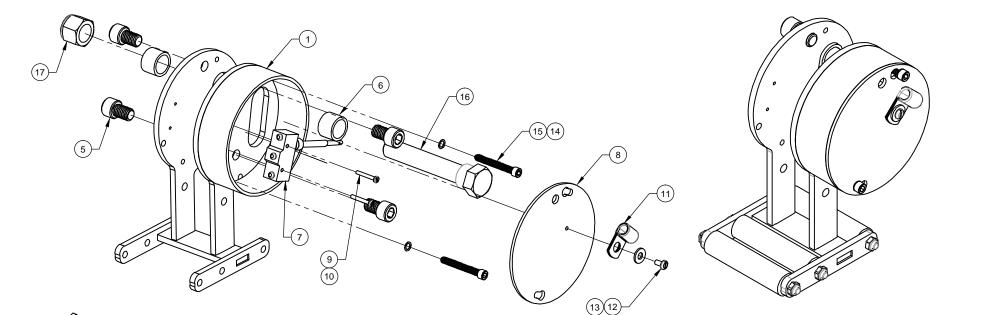
REFERENCE 26957 FOR REPLACEMENT FASTENERS DRAWING

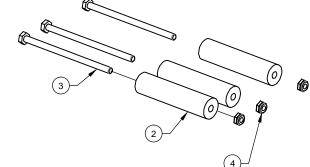


REPL FAST LIST, BOOM 26590

TITLE

COMPACT A2B - 27469-* - REPLACEMENT PARTS LIST





	CO	MPAC	<u>A2B C</u>	ONFIGU	RATIONS - 27469-*
ITEM NO.	PART NUMBER	-L-C-00	-L-C-11	-L-0-22	DESCRIPTION
1	27468	1	1	1	WLDMNT - COMPACT A2B FRAME LH
2	27475	3	3	3	WIRE ROPE GUIDE ROLLER
3	!HHCS02520450	3	3	3	HHCS 1/4-20 X 4-1/2 LG
4	!JNUT-02520N	3	3	3	NYLON INSERT JAM NUT - 1/4-20
5	27467	4	4	4	SHCS NYLON BLACK 1/2-13 X 3/4 LG
	27476	2	-	-	SPACER/PIVOT - 0.69"
6	27476-1	-	2	-	SPACER/PIVOT - 0.57"
	27476-2	-	-	2	SPACER/PIVOT - 1.06"
7	19376	1	1	1	ANTI-TWO BLOCK SWITCH
8	27473	1	1	1	COVER PLATE
9	!PHCS#0632100	2	2	2	PHILLIPS HEAD CAP SCREW 6-32 X 1 LONG
10	!LWSH-#06	2	2	2	LOCK WASHER - 6
11	19269	1	1	1	WIRE CLAMP, 3/8 ID VIBRATION DAMPING
12	!PHCS#1032038	1	1	1	PAN HEAD CAP SCREW 10-32 X 3/8 LONG
13	!FWSH-025	1	1	1	FLAT WASHER - 1/4
14	!SHCS02520200SS	2	2	2	SHCS, 1/4-20 X 2.00 LONG, STAINLESS STEEL
15	23379	2	2	2	WASHER, NYLON, BLACK, .375" O.D. X .25" I.D.
40	28362	1	1	-	COMPACT A2B CUT-OUT CAM WELDED ASSY
16	!HHCS07510450	-	-	1	HHCS, 3/4-10 X 4.50 LONG, GR.5
17	LNUT-07510	1	1	1	NYLON INSERT LOCK NUT - 3/4-10



VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO REPLACEMENT PARTS LIST

COMPACT A2B - 27469-*

TITLE

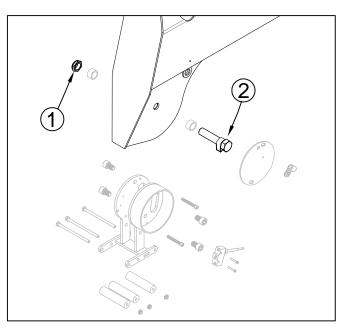
DATE SECTION 7-10-24A C400 SUPERSEDES 06-11-24 26942

Compact A2B with Stowage Cut-out, Install/Adjustment Instructions (Kit: 28375)

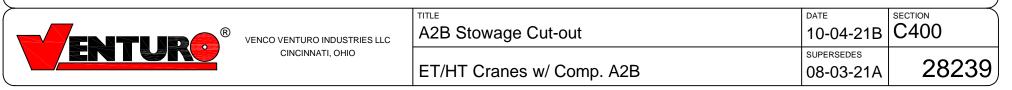
The purpose of the Stowage Cut-out system is to prevent a situation whereby the wire rope is over-tensioned when the load block / wire rope is attached to the stowage hook on the bottom of the primary boom assembly. *However, the OPERATOR is ultimately responsible for ensuring that the wire rope is not over-tensioned when stowing the wire rope and boom assembly into the boom rest.*

- 1. Initially, apply a light torque to the nyloc full nut Item #1 (P/N !LNUT-07510), such that the axle bolt & cam welded assembly can be rotated / adjusted in the steps below.
- 2. Position the cam *lobe* Item #2 (P/N 28362) so that it is pointing towards the housing / mechanism
- 3. Hang the load block on the open stowage hook under the primary boom.
- 4. Thread the wire rope through the load block in a two-line configuration; the wire rope end / eyelet is pinned in the standard position on the tertiary boom tip
- 5. Actuate the Winch Up function until the load block and wire rope are *taut* enough to prevent the load block from bouncing during transit, <u>but do not</u> <u>tighten excessively so as to prevent damage to the wire rope.</u>
- 6. Rotate the axle bolt & cam welded assembly towards the housing (clockwise in standard configuration) until the cam lobe makes contact with and trips the wobble micro switch and actuates the A2B function.
- 7. Once adjusted, torque the nyloc full nut (Item #1) to 100 ft*lbs to prevent further rotational movement of the axle bolt & cam welded assembly.
- 8. Test the A2B trip-point by slackening and tightening the wire rope / load block assembly by actuating Winch Up/Down. <u>NOTE: The point at which</u> the A2B trips WILL vary to some degree, depending upon the winch up speed. It is recommended to actuate the winch up function slowly, which will yield a consistent and repeatable result, in terms of wire rope tension when stowed.

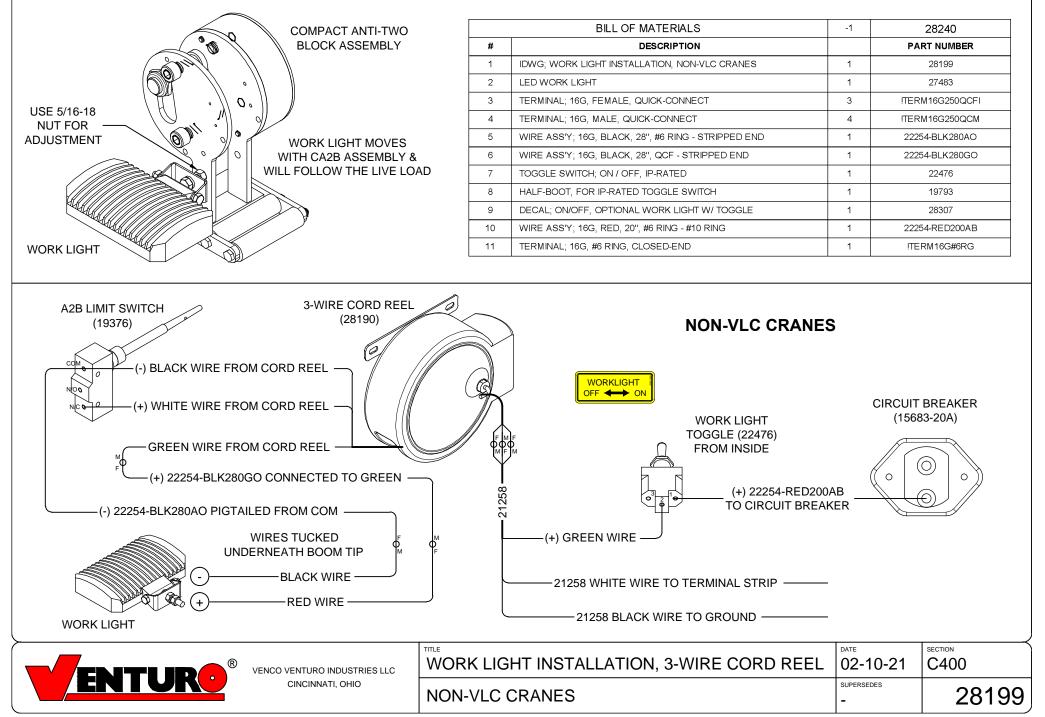
Contact Venturo Tech Support for assistance. 1-800-226-2238 ext. 124



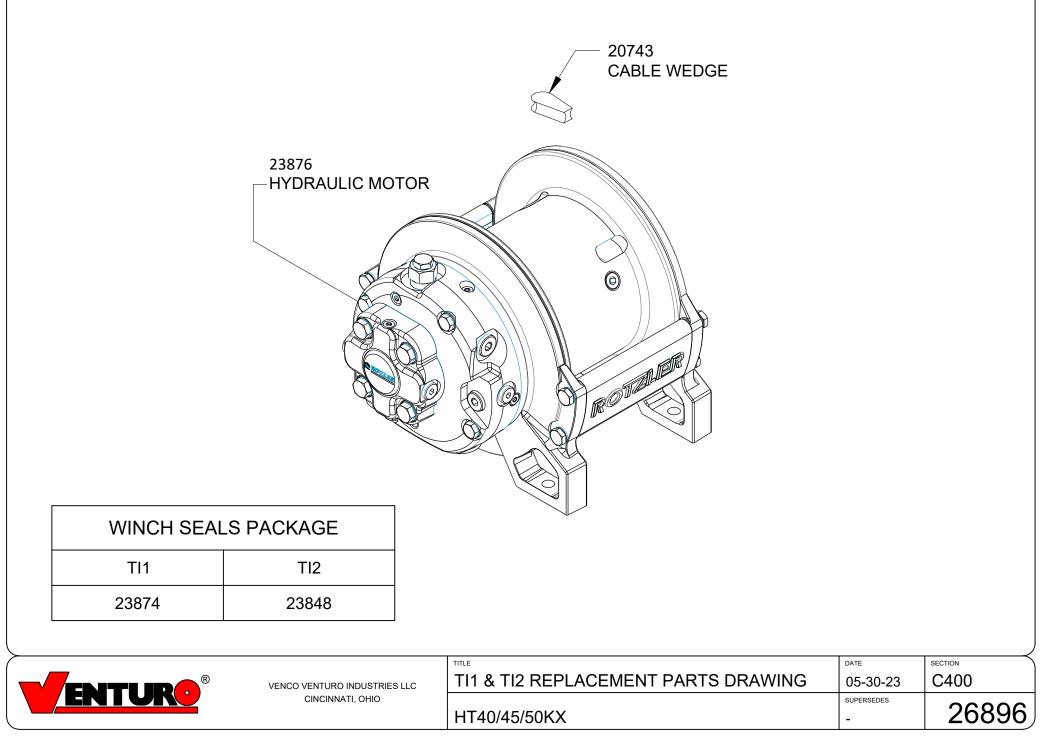


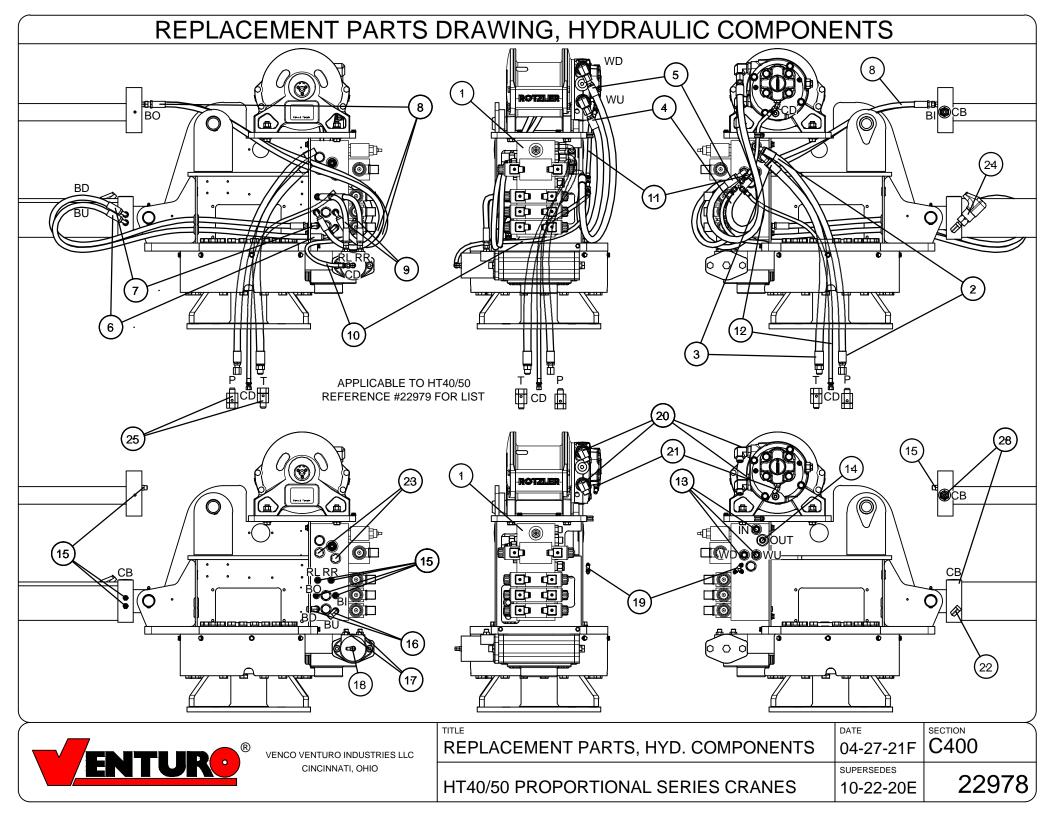


WORK LIGHT INSTALLATION: 28240-1 (3-WIRE CORD REEL ON NON-VLC CRANES)



TI1 & TI2 WINCH REPLACEMENT PARTS DRAWING





REPLACEMENT PARTS LIST; HYDRAULIC COMPONENTS

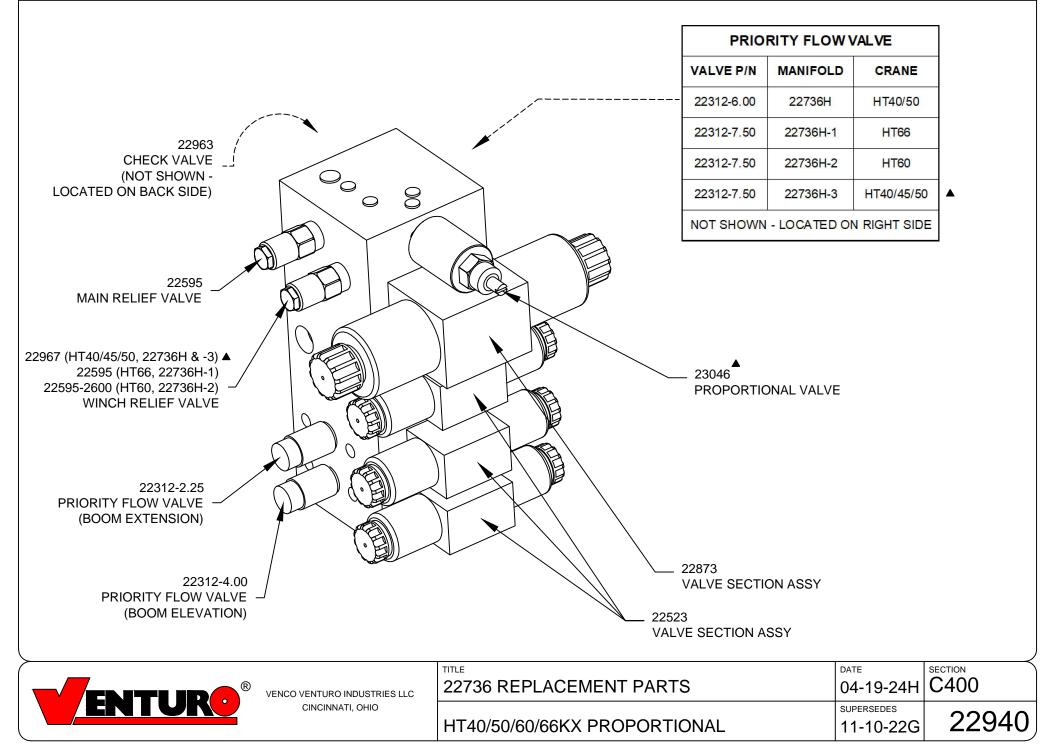
#	DESCRIPTION	QTY	PART NUMBER	APPLICATION
1	VALVE MANIFOLD; PROPORTIONAL, HT40-55KX	1	22736H-3	REAR OF MECHANISM, INSIDE REAR COVER
2	HOSE ASSEMBLY; PRESSURE SUPPLY	1	23798	RIGHT SIDE VALVE BANK TO COMPARTMENT SIDE
3	HOSE ASSEMBLY; RETURN SUPPLY	1	23799	RIGHT SIDE VALVE BANK TO COMPARTMENT SIDE
4	HOSE ASSEMBLY; WINCH UP	1	27024	RIGHT SIDE VALVE BANK TO WINCH UP PORT
5	HOSE ASSEMBLY; WINCH DOWN	1	27025	RIGHT SIDE VALVE BANK TO WINCH DOWN PORT
6	HOSE ASSEMBLY; BOOM UP	1	27026	LEFT SIDE VALVE BANK TO BOOM UP PORT
7	HOSE ASSEMBLY; BOOM DOWN	1	27027	LEFT SIDE VALVE BANK TO BOOM DOWN PORT
8	HOSE ASSEMBLY; BOOM IN & OUT	2	27592	EXTENSION PORTS TO LEFT SIDE VALVE BANK
9	HOSE ASSEMBLY; ROTATION LEFT & RIGHT	2	27598	LEFT SIDE VALVE BANK TO ROTATION PORTS
10	HOSE ASSEMBLY; WINCH CASE DRAIN	1	22952	ROTATION CASE DRAIN TO T-FITTING JUNCTION
11	HOSE ASSEMBLY; ROTATION CASE DRAIN	1	22953	WINCH CASE DRAIN TO T-FITTING JUNCTION
12	HOSE ASSEMBLY; CASE DRAIN OUT	1	22903	T-FITTING JUNCTION TO COMPARTMENT SIDE
13	FITTING; ADAPTER, STRAIGHT, 80FS-10MO	3	FF6400-0810	RIGHT SIDE VALVE BANK; IN, WU & WD PORTS
14	FITTING; ADAPTER, STRAIGHT, 80FS-12MO	1	FF6400-0812	RIGHT SIDE VALVE BANK, OUT PORT
15	FITTING; ADAPTER, STRAIGHT, 6OFS-6MO	8	FF6400-0606	ELEVATION, EXTENSION, RL, RR, BI & BO PORTS
16	FITTING; ADAPTER, 90° ELBOW, 60FS-6MO	2	FF6801-0606	LEFT SIDE VALVE BANK, BU & BD PORTS
17	FITTING; ADAPTER, STRAIGHT, 6OFS-10MO	2	FF6400-0610 ROTATION RIGHT & LEFT PORTS	
18	FITTING; ADAPTER, 90° ELBOW, 4MJ-4MO	1	H6801-0404 ROTATION CASE DRAIN PORT	
19	FITTING; ADAPTER, T-SHAPE, 4MJ-4MJ-4MJ	1	H2603-040404 T-FITTING JUNCTION FOR CASE DRAIN HOSES	
20	FITTING; ADAPTER, 90° ELBOW, 80FS-12MO BRITISH	2	FF3801-8-12	WINCH UP & DOWN PORTS, ROTZLER TI SERIES
21	FITTING; ADAPTER, 45° ELBOW, 4MJ-4MO BRITISH	1	3802-0404	WINCH CASE DRAIN PORT, ROTZLER TI SERIES
22	FITTING; ADAPTER, 90° ELBOW, 4MO-4FO	1	H6805-0404	ELEVATION BASE-END, PRESSURE SWITCH
23	FITTING; PLUG, 10MO	2	H6408-10	LEFT SIDE VALVE BANK, WU & WD PORTS
24	PRESSURE SWITCH, 2900 PSI RATING	1	17460-2900-21	BASE-END ON ELEVATION CYLINDER
25	LIVE SWIVEL; CONTINUOUS, STRAIGHT, 8MJ-8FJ	2	22764	PRESSURE & RETURN HOSES, COMPARTMENT SIDE
26	COUNTER-BALANCE VALVE; CBPA, 50/40, 3000 PSI SYS.	2	20893	ELEVATION & EXTENSION CYLINDER VALVE
	Н	DRAUL	IC FUNCTION KEY	
Р	PRESSURE SUPPLY	RL	ROTATION LEFT	
т	TANK RETURN	RR	ROTATION RIGHT	-
CD	CASE DRAIN	во	BOOM OUT	
IN	PRESSURE IN	BI	BOOM IN	
ουτ	RETURN OUT	BU	BOOM UP	
wυ	WINCH UP	BD	BOOM DOWN	
WD	WINCH DOWN	СВ	COUNTER-BALAN	

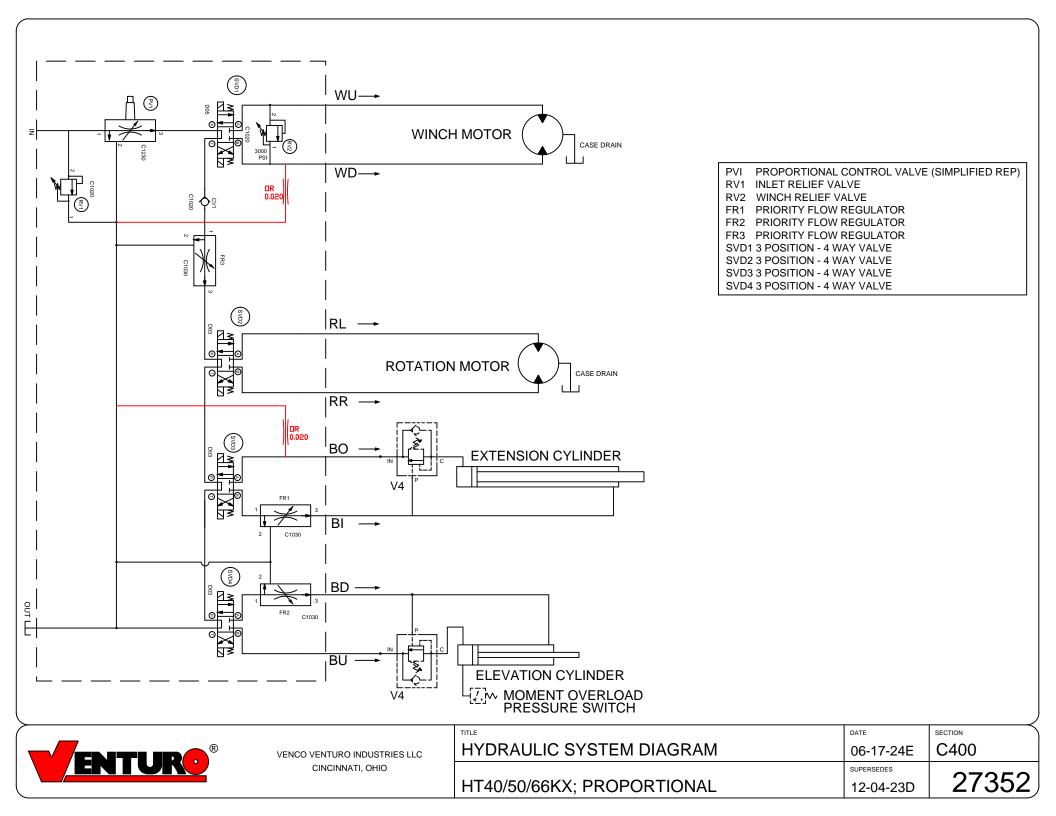
REFERENCE #22978 FOR REPLACEMENT PARTS DRAWING

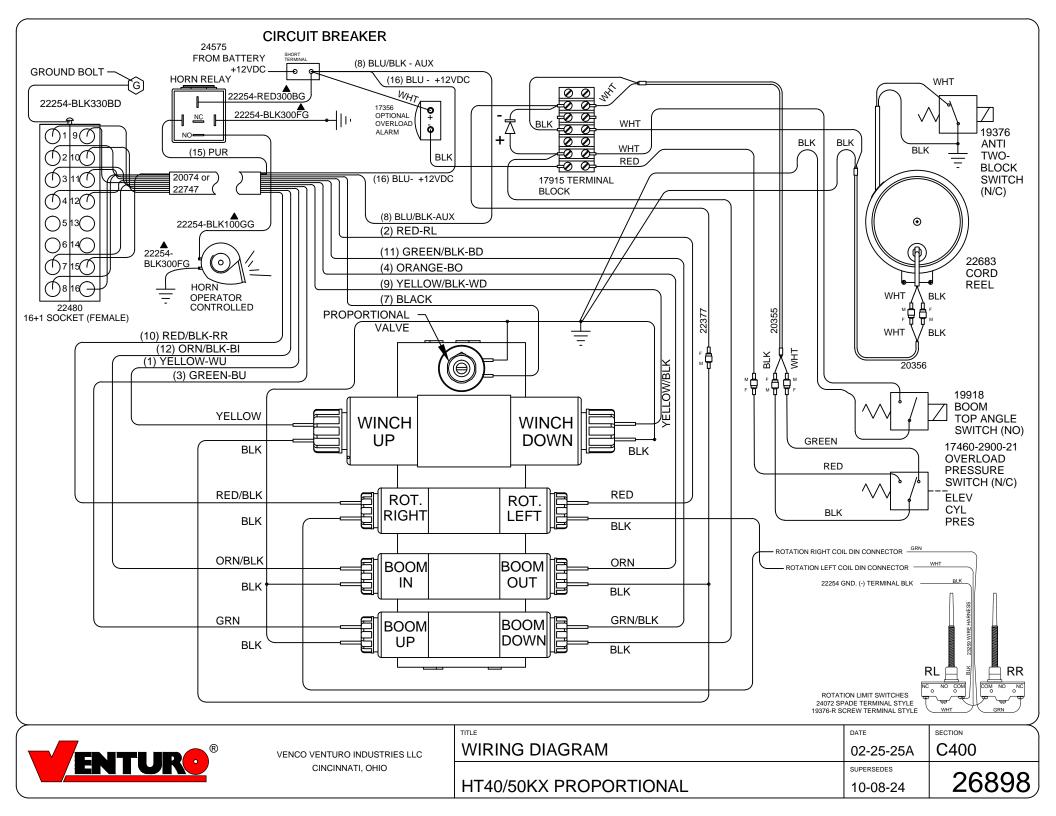


REPLACEMENT PARTS LIST	DATE 07-09-25A	C400
HT40/50 PROPORTIONAL	supersedes 04-19-24	26930

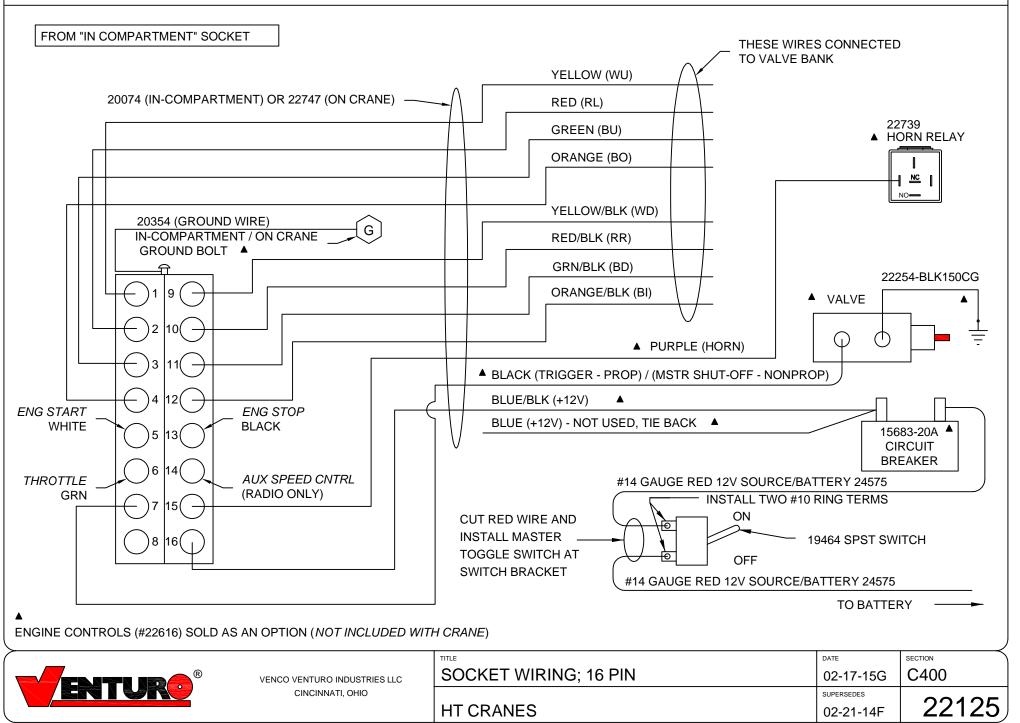
22736 SERIES VALVE MANIFOLD REPLACEMENT PARTS



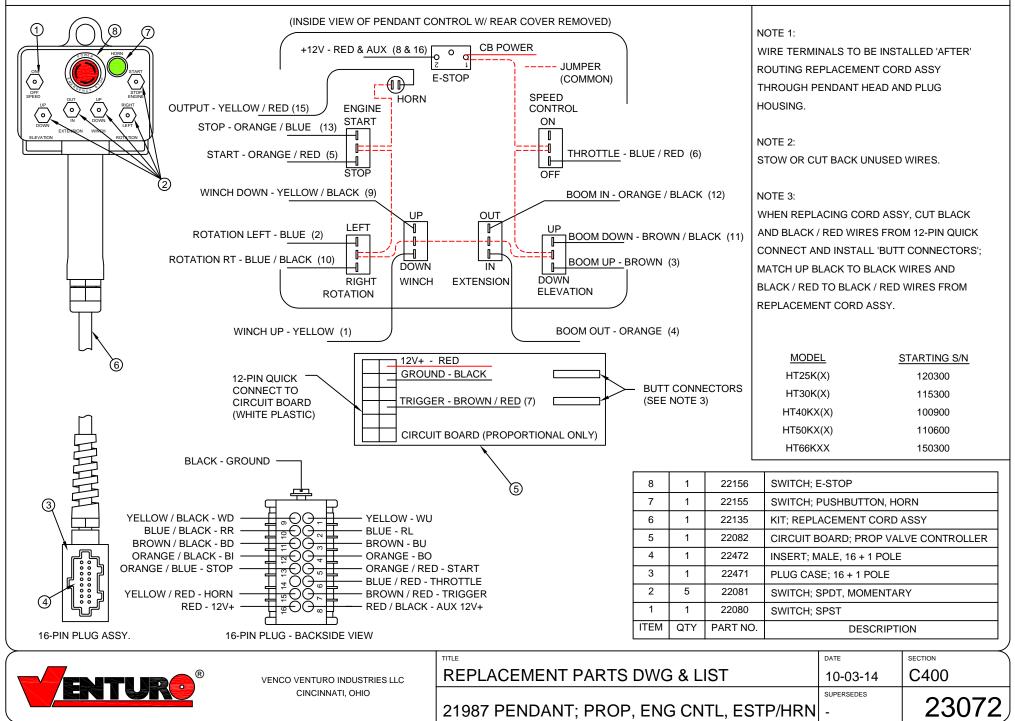




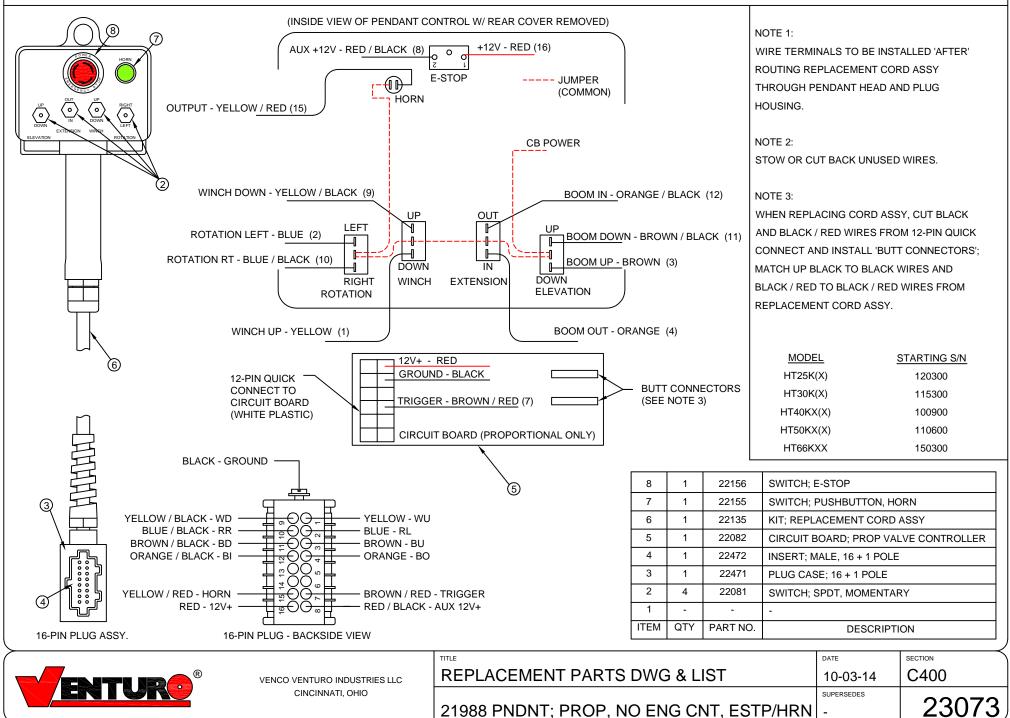
SOCKET WIRING; 16-PIN, W/ OPTIONAL ENG CONTROLS

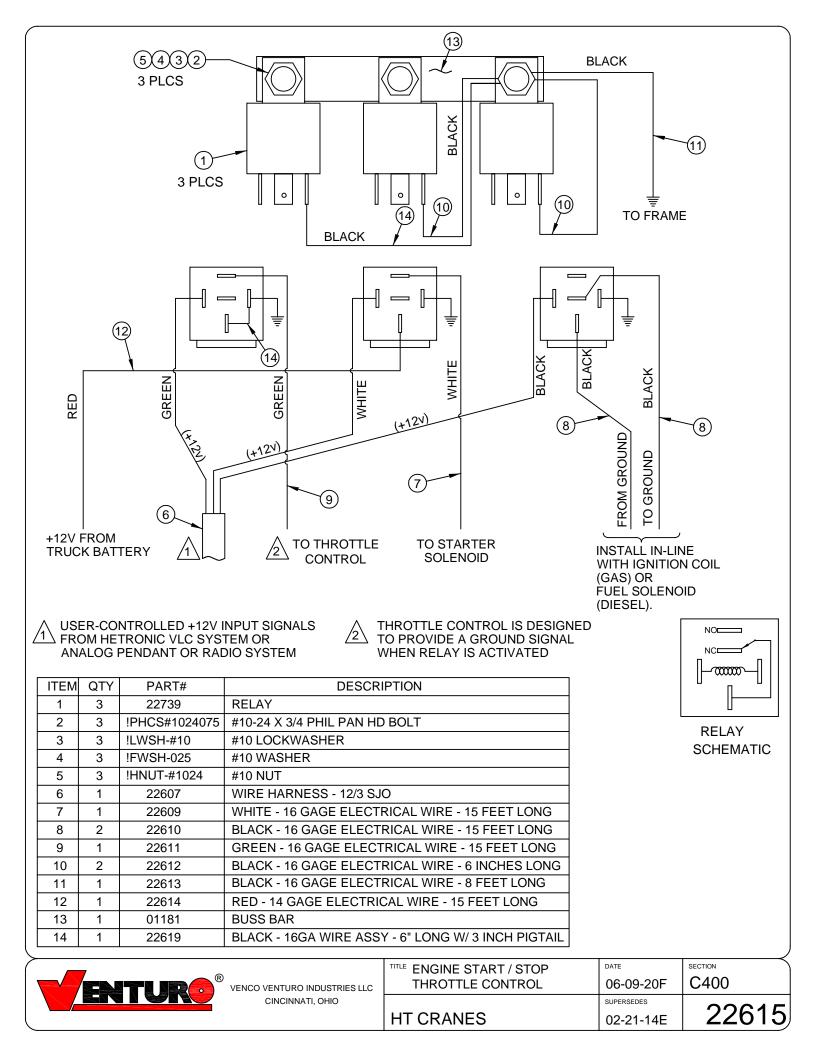


21987 PENDANT; PROP, ENG CNTRL, E-STOP / HORN

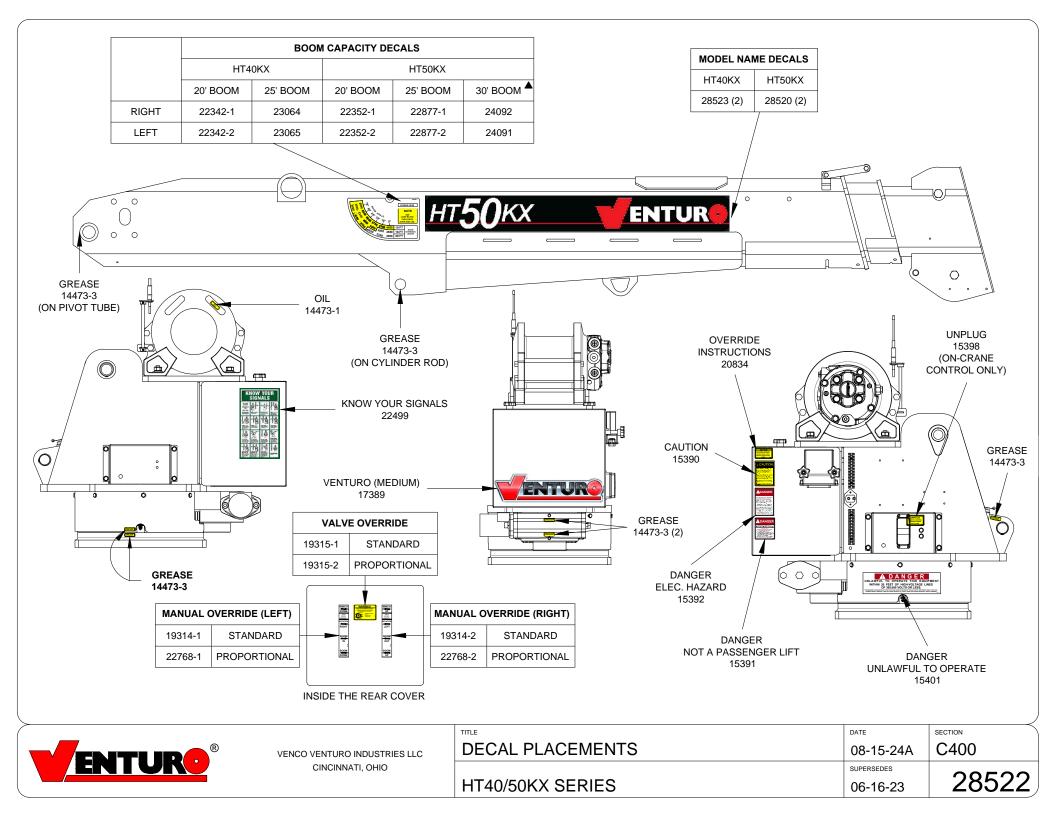


21988 PENDANT; PROP, NO ENG CNTRL, E-STOP / HORN





IOUUTION FROM			0			7	5
		10	1	19298	FILTER ASSY,		
		9	1	22789		THER CAP ASSE	MBLY
		8	1	22787	SIGHT GLASS		
		7 6	1 1	!HWHS02520075-F 19275	CLAMP	HEAD 1/4-20 X 3	4 SELF TAPPING
	-	5	1	22730		AUGE ASSEMBLY	/
		4	1	22788		EEN - 100 MESH	
	-	3	1	19297		AUGE - RETURN	
		2	-	-	-		
	. [. 1	1	22785	HYDRAULIC R	ESERVOIR - 25 G	GAL (18" x 40" x 8")
	▲ *	• 1	1	22998			GAL (20" x 42" x 11")
	l i	TEM	QTY	PART NUMBERS	DESCRIPTION	١	
<u></u>						I	
ENTURO [®] VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO		T RE	PL	PARTS		^{дате} 12-09-22D	section C400
CINCINNATI, OHIO	HT CRANES; 25	HT CRANES; 25/40 GAL RESERVOIR				SUPERSEDES 08-04-15C	23224



HT50KX FIELD SERVICE LABEL KITS

	-		1						
-20-N (STANDARD 20')	-20-P (PROPORTIONAL 20')	-25-N (STANDARD 25')	-25-P (PROPORTIONAL 25')	-30-P (PROPORTIONAL 30')	22924 FIELD SERVICE LABEL KITS FOR HT50KX SERIES				
	Q	JANTI	TY	<u> </u>	PART #	DESCRIPTION			
2	2	2	2	2	28520	DECAL; MODEL HT50KX			
1	1	1	1	1	17389	DECAL; V ENTURO LOGO, MEDIUM			
1	1	-	-		22352-1	DECAL; BOOM CAPACITY, HT50KX, 10//16/20', RIGHT			
1	1	-	-	-	22352-2	DECAL; BOOM CAPACITY, HT50KX, 10//16/20', LEFT			
-	-	1	1		22877-1	DECAL; BOOM CAPACITY, HT50KX, 12/18.5/25', RIGHT			
-	-	1	1	-	22877-2	DECAL; BOOM CAPACITY, HT50KX, 12'/18.5'/25', LEFT			
-	-	-	-	1	24092	24092 DECAL; BOOM CAPACITY, HT50KX, 13'/22'/30', RIGHT			
-	-	-		1	24091	24091 DECAL; BOOM CAPACITY, HT50KX, 13'/22'/30', LEFT			
1	1	1	1	1	14473-1	DECAL; OIL			
7	7	7	7	7	14473-2	DECAL; GREASE			
1	1	1	1	1	17813	DECAL; OVERLOAD SENSING SYSTEM			
1	1	1	1	1	14459	DECAL; OVERLOAD ALARM SYSTEM (OPTIONAL PART)			
1	1	1	1	1	22499	DECAL; KNOW YOUR SIGNALS			
1	1	1	1	1	20834	DECAL; MANUAL OVERRIDE, INSTRUCTIONS			
1	- 27	1	-		1 9315-1	DECAL; MANUAL OVERRIDE, SHUTOFF, STANDARD			
-	1	-	1	1	19315-2	DECAL; MANUAL OVERRIDE, SHUTOFF, PROPORTIONAL			
1	-	1	-		19314-1	DECAL; MANUAL OVERRIDE, STANDARD, LEFT			
1	-	1			19314-2	DECAL; MANUAL OVERRIDE, STANDARD, RIGHT			
-	1	-	1	1	22768-1	DECAL; MANUAL OVERRIDE, PROPORTIONAL, LEFT			
-	1	-	1	1	22768-2	DECAL; MANUAL OVERRIDE, PROPORTIONAL, RIGHT			
1	1	1	1	1	22926	IDWG; FIELD SERVICE LABEL KITS, HT50KX			
1	1	1	1	1	28522	IDWG; DECAL PLACEMENTS, HT40/50KX, GEN B & UP			
1	1	1	1	1	INST-23233	SAFETY MANUAL, VENTURO CRANES			
1	1	1	1	1	15397	KIT; ACODENT PREVENTION SIGNS			



FIELD SERVICE LABEL KITS

TITLE

^{date} 08-15-24G	C400
SUPERSEDES 07-17-23F	22926

USER NOTES			
	USER NOTES	DATE 02-23-16	PAGE -
ENTURO VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO	INSTALLATION MANUALS	SUPERSEDES	25431

USER NOTES			
	USER NOTES	DATE 02-23-16	PAGE -
ENTURO VENCO VENTURO INDUSTRIES LLC CINCINNATI, OHIO	INSTALLATION MANUALS	SUPERSEDES	25431

VENTURO CRANES LIMITED WARRANTY POLICY



Venturo products are built to last...we guarantee them. As a purchaser of any new Venturo product covered by warranty, you will receive 1 year of the most complete coverage available...and, at no added cost to you.

<u>1-Year Limited Warranty Policy</u>

This limited policy warrants new products of Venturo to be free from defects in material and workmanship for a period of one (1) year from date of original installation. OEM products or accessories purchased by Venturo as part of or offered with our product will carry the OEM manufacturer's respective warranty. Our warranty covers:

- Repair or replacement of product
- Labor to repair or replace product
- Freight to return and/or replace product

We shall not be liable for any contingent liabilities arising out of the improper function of any products. Warranty shall become void if the product is improperly installed, modified, damaged, abused or used for application other than intended use. There is no warranty of merchantability, fitness for a particular purpose, warranty arising from course of dealing or usage of trade, or any other implied or expressed warranty, except as made specifically herein. This warranty supersedes all previous warranties, written or implied.

Warranty Claims

Venco Venturo Industries LLC will make a good faith effort for prompt correction or other adjustment with respect to any product, which proves to be defective after our inspection and within the warranty period. Before any repairs are attempted or before returning any product, your Venturo Distributor is required to obtain a warranty claim number. This number is necessary for any claim to be considered. To obtain a warranty claim number, Venturo requires the model and serial number. Only authorized Venturo Distributors can perform warranty. For the name and address of your local Venturo Distributor call the **Warranty Claim Department - 513-772-8448.**

WARNING - It is the responsibility of the installer to ensure the installation is completed according to the manufacturer's recommendations, ensure the ultimate user understands how to operate product in a safe manner, and understands the need for regular service and maintenance by an authorized Venturo Distributor. No modifications or alterations may be made to any Venturo product without the expressed written consent of Venco Venturo Industries LLC. Installation of any Venturo product must be done by an authorized Venturo Distributor, to the standards of the industry; including maintenance, service and affixing of all instruction, safety and warning decals. Users should be instructed as to the safe operation at time of delivery. Maintenance, service, operation and safety warning decals are available on request from Venco Venturo Industries LLC.

VENCO VENTURO INDUSTRIES LLC

12110 BEST PLACE | CINCINNATI, OHIO 45241 P: 800-226-2238 | F: 513-326-5427 www.venturo.com

Revised: January 2015

12-00073_VNT1-D